



PREVENTIVE MAINTENANCE

bigger and more important as time goes by. Your Preventive Maintenance job is a big one. And it'll probably get

and your buddies have to keep maintained and ready for the fight: If you're in an Infantry Division, for example, here are a few of the items you



your outfit's got. And they're just samples of what ready to use, to shoot, to communicate

ask for help from your mechanics and nance job comes up you can't do, you as needed, and then, when a mainteclean as conditions will allow, lubricate your equipment...use it right, keep it has to be done every minute you're using That's why Preventive Maintenance

year to make sure the equipment is everkeep right on-the-ball every day of the and your commanding officer have to Also, that's why you, your sergeant

or to roll.

damaged the set won't get your message one round when the times comes for a and on. The story could be the same on keep it lubed right won't be able to fire unit's shop because somebody didn't the battery was left in, swelled up and fight. A radio that's conked out because just about any item your outht's got through for artillery support. And on A tank deadlined and in your support

but a rifle to maintain or a gadget as You see, whether you've got nothing



1960 Series

ply personnel. Distribution is made through normal publication channels. Within limits of availability, zine, Raritan Arsenal, Metuchen, New Jersey. older issues may be obtained direct from PS Maga information of organizational maintenance and sup-Published by the Department of the Army for the

N THIS ISSUE

DEPARTMENTS

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are kept in confidence. Just write to: to answer your questions. Names and addresses PS wants your ideas and contributions, and is glad

big and complicated as a tank, how well

the maintenance job is done determines

how well your unit can fight.

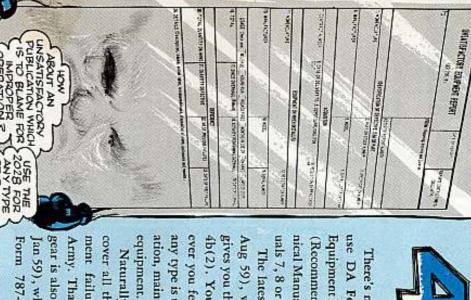
PS Magagine, Soft Half-Mash, Rasilan Antenal, Medicher, New Jersey

in accordance with requirements submitted on DA Form 12-4.

best just won't get it...not in modern

Yours has got to be the best, Second-

NO MORE CONFLICT OVER



ever you feel an unsatisfactory pub of gives you the scoop on the 2028 in para ation, maintenance or handling of your any type is to blame for improper oper-4b(2). You haul out the 2028 when-Aug 59), which covers the UER, also nical Manual Parts List'or Supply Manuse DA Form 468 (Unsatisfactory uals 7, 8 or 9). Equipment Report) —or DA Form 2028 (Recommended Changes to DA Tech-There's no doubt now on when you The latest revision of AR 700-38 (4

gear is also covered by AR 700-39 (23 Army. That's why specified electronic cover all the different kinds of equip-Form 787-1 (Electronic Failure Rement failure reports needed by the Jan 59), which spells out the use of DD Naturally, the UER isn't built to

INPROPER A

OF PUB!



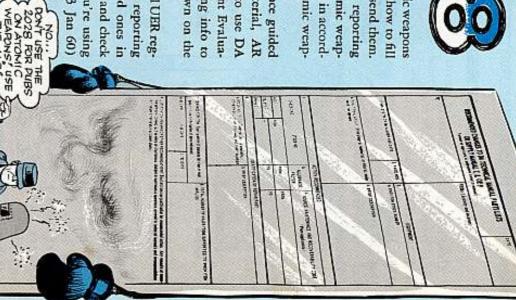
DA 9-110/

out the reports and when to send them. port). TM 39-5-8 covers atomic weapons materiel and gives details on how to fil

ance with TM 39-5-8 for atomic weapons materiel. The 468 is used in accordons materiel. an unsatisfactory pub on atomic weap-The 2028 is not used for reporting

what you've already got down on the tion Data Report) for adding info to Form 9-110 (GM Component Evalua-700-37 (27 Aug 59) says to use DA missile equipment and material, AR When it comes to Ordnance guided

any QM stuff, Change 2 (13 Jan 60) them out for yourself. If you're using addresses and some changed ones in ulations, there're a few new reporting tells you where to report. AR 700-38. Better play safe and check Getting back to the original UER reg-ZO.



HONEST JOHN NOTES

IN CASE YOU'RE WONDERING ...

rocket restraining assembly. That's what your OVM list calls a M386 Honest John launcher. of the launching beam on your may be fastened back near the rear About those blocks of metal that



raining the rest of the launcher. rocket. Otherwise . . . it pays to store it-so's you'll have more time for main The only time you need it on the launcher is when you're using an XM50

ON THE LEVEL

PROTRUDING

your M386 screws that hold check the two setnow and again, to Launcher. Honest John izing jacks on port in the stabilthe tube ball sup-It's a good idea,



stick out beyond the surface of the keep the tube from moving up and housing. A loose screw could even jack tube, they'll gouge the tube If the screws are loose enough to

tight-and staked So make sure the screws are

GET A NEW ONE

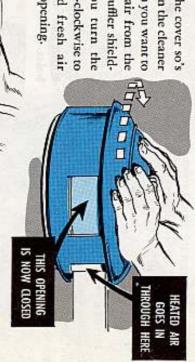
extension, (FSN on your Honest ening the fin bolts you use in tight-5120-385-8033), socket wrench around. With the John rocket, that Don't fool

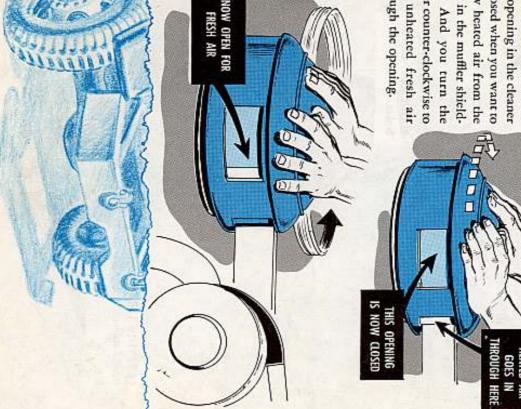
you get the new one. trouble tightening the bolts once order a new one. They've been making the wrenches a lot harder wrench is rounding at the edges, lately...so you shouldn't have any If the square drive part of the

COVER "AIR" RIGHT?

temperature drops below 40° F, and unheated fresh air when it's above On your M25 generator set...use heated air in your air cleaner when the It's an easy thing for a man in an Honest John outfit to forget-but don't.

get unheated fresh air cover counter-clockwise to through the opening. ing. And you turn the duct in the muffler shielddraw heated air from the is closed when you want to this opening in the cleaner You turn the cover so's





BE YOUR OWN INSPECTOR
ON THE TA-1/PT FIELD TELEPHONE—

PHONE

The kindly croak of your TA-1/PT field telephone when you're waiting for a message from headquarters is a mighty welcome sound. Same for the four white spots that show up when somebody wants to send the night word down the wire.

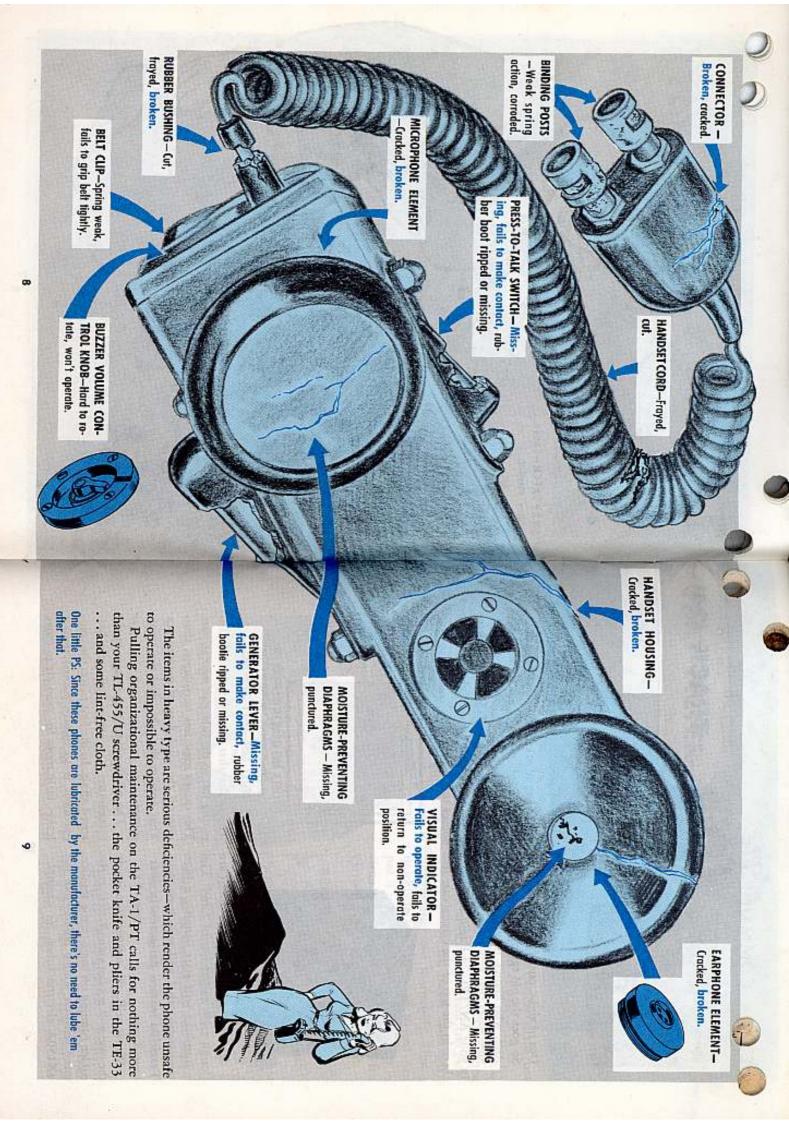
That sound-powered phone keeps a man in touch when the simple touch is all that's needed. So simple preventive maintenance is all the phone needs to keep the words flowin' when the goin' gets sticky.

Sort of look over this Bc-Your-Own-Inspector check list on the TA-1/PT and help keep your field talker ready for talk, day and night...

Carrying STRAP-Cracked, mildewed, miss-

PLASTIC CASE—Cracked,

SNAP LATCH-Loose, broken, missing. TALK









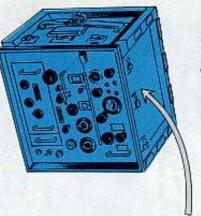
Out of sight, out of mind

So goes the old saying.

And, who knows, maybe there's something to it.

in your AN/TRC-24 Radio Set. That filter is pretty well out of sight-stuck up there in the top of the carrier case that houses the T-302. Sure looks that way when it comes to the air filter for the T-302 Transmitter

FLOW OF AIR



WORKING HOURS—IN DUSTY OR CHECK AND CLEAN FILTER EVERY 50 DESERT AREA-EVERY 20 HOURS

gonna start to get out of hand. The temperature that will soon leave your transmitter will start running a high Track 24 with a dangerously overheated unit. And if it gets out of mind things are

4X150A electron tubes, for example. more sensitive solder points-like the solder running on some of the smaller, the case will get hot enough to start the Worse still, the temperature inside

> That finishes the tube. And the transting off the vital flow of cooling air. pating fins to the tube can start to run. The solder that secures the heat-dissi-This causes some fins to collapse, shutmitter.

leaves little room for even air to move anced affair. In the first place, the comtransmitter is a pretty delicately balpartment is so tightly packed that it The whole air-cooling system in the

> of the case is small. And the intake scoop at the top front around. The blower has to be powerful.

enough to trigger a quick increase in will easily slow down and block the air down the flow a bit. And a dirty filter internal temperature. Even a clean filter will tend to slow



BLOW OUT

CABINET

FRONT

to do with how often you check your hours would be your best bet. But in a dusty, desert area, every 20 the interval for checking and cleaning. filters. Fifty operating hours usually is Naturally, local conditions have a lot

chassis out of its case, unscrew the front operation ahead. take the filter out in order to pull PM. After you've pulled the transmitter And in this case, you actually have to

of the case and slip 'er out. bracket that secures the filter to the roof

sure it dries out thoroughly. Dip it excess oil drains off. clean paper so it'll stay clean while the put it in a paper bag or wrap it up in quickly in some clean SAE 30 and then the filter in cleaning solvent (no gasoout as much dirt as you can. Then bathe line or carbon tet, please) and make If there's an air pump around, blow

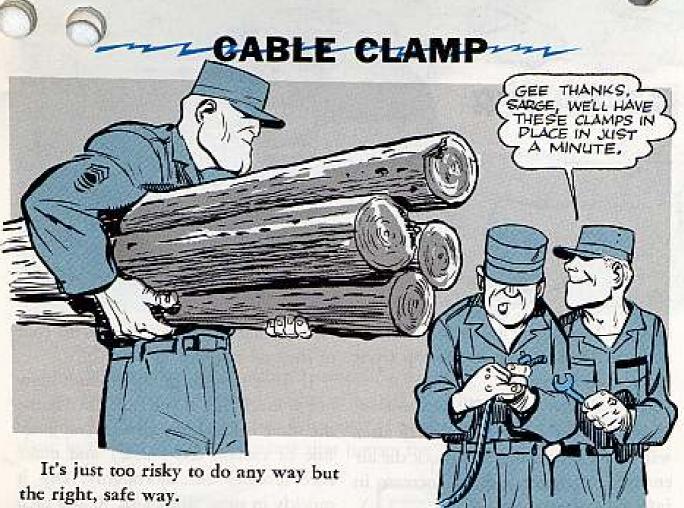






blow oil into the wrong places and really gum oil on it. The intake action of the blower will Never put the fifter back while it has excess

equipment cool for the hot hours of operating condition . . . and keep your Keep this filter in mind . . . keep it in



Any time an outfit is handling poles and steel cable, even a short shift in the load or slight slip of a clamp can tumble everybody into a pile of trouble.

Especially so with your Load Binder LC-40.

These drum and ratchet assemblies



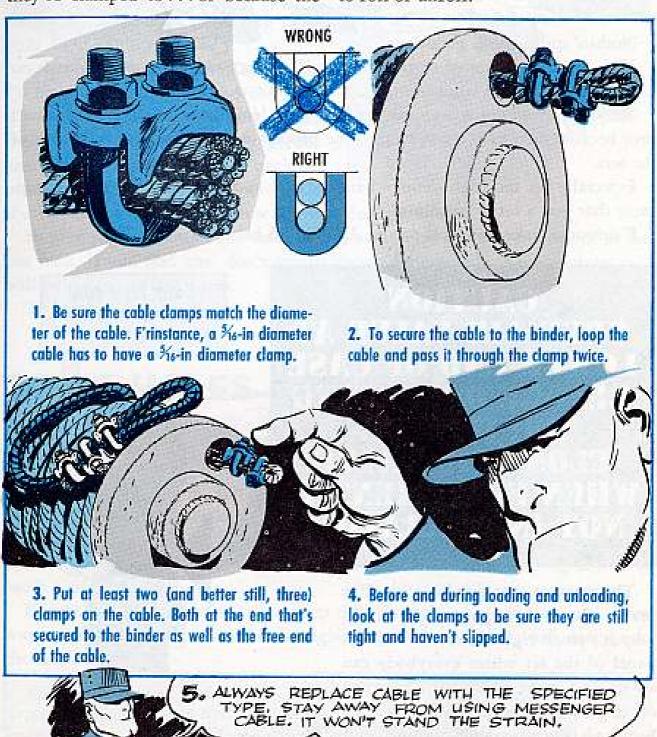
can latch a batch of poles to a truck and trailer as snug, tight and secure as you need. But the stories have drifted down about some of them slipping. And slippin' in the worst way.

What happens is this: The cable pulls loose from its anchor point on the drum of the load binder. When that happens, the whole cable goes slack and the poles start rockin' and rollin' on the trailer.

And maybe ending up bouncing on the ground.

All because the clamps on the cable either haven't been tightened enough or don't match the size of the cable they're clamped to . . . or because the cable hasn't been looped and passed back through the clamp to guarantee a tight grip.

Run a quick eye check of those load binders next time your outfit is ready to roll or unroll:



Watch out for the fatal mistake of letting a cable pull loose from its anchor on the load binder while lashed around a load. Which can happen simply by forgetting to loop the cable before putting on the clamps or using a clamp that doesn't match the cable. VARNISH GARNISH

T AGREE, BUT WE GOTTA KEEP YOUR DECALS ON TIGHT.

Nothin' quite like a good layer!

Yes, sir, a thin layer of clear varnish will protect and preserve the decals on your communications equipment.

They're put where a man can see and read 'em almost with both eyes half shut because their message is vital to the proper maintenance and operation of the sets.

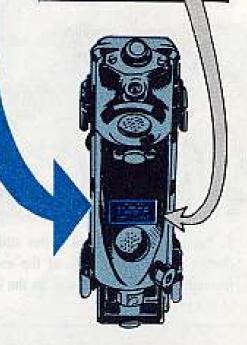
Especially on the high density hand-carried and back-pack portable equipment that gets a lot of handling.

F'rinstance, take the decal on the AN/PRC-6 handy talkie:

CAUTION OPEN AIR VALVE AT LOWER END OF CASE BEFORE OPERATING EQUIPMENT. CLOSE AIR VALVE WHEN EQUIPMENT IS NOT IN OPERATION

The message that decal carries (like many others) is important. Which is why it's stuck right there on the front panel of the set where everybody can see it. And at the same time it gets lots of rough treatment and rough weather because it is in an exposed position. And so do lots of others.

So to keep those decals from peeling, or getting scratched, or maybe peeled or torn right off—give it a good layer. A TO KEEP DECAL FROM PEELING, GIVE IT A GOOD LAYER OF VARNISH.



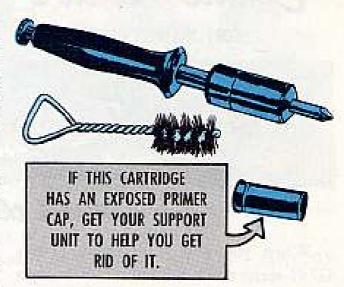
stroke or three of the brush will cover the subject nicely with varnish and keep the decal's message intact.

A pint can should do it nicely: varnish, moisture-and fungus-resistant (MIL-V-173A) FSN 8010-161-7375.



You signalers who tote around the TE-41 tool equipment want to be extra careful with those cartridges that fit into your non-electric soldering iron, FSN 3432-589-1007.

Some of these cartridges (Kenode No. Q. S. or equal, FSN 5410-569-9927) got into the field with exposed primer caps, which means they're dangerous and shouldn't be used. Most of 'em have been rounded up and disposed of, but



there's always the chance a few are still floating around.

So give your cartridges the once-over to make sure you don't have one of the hot ones. If you find any, don't handle them unnecessarily. Your support unit will help you get rid of 'cm.

The right cartridge to use is issued as FSN 3439-711-0524.

SOME HOLES ARE JUST SMALLER



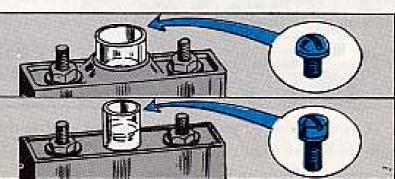
It seems the collar on certain BB-403 battery cells (in the BB-401/U Nike batteries) is quite a bit smaller than on most others. Which means the standard size shipping plug just won't fit. It's way too big. And many an undersized collar has been busted open when someone tried to force the standard plug into it. It needs a smaller plug.

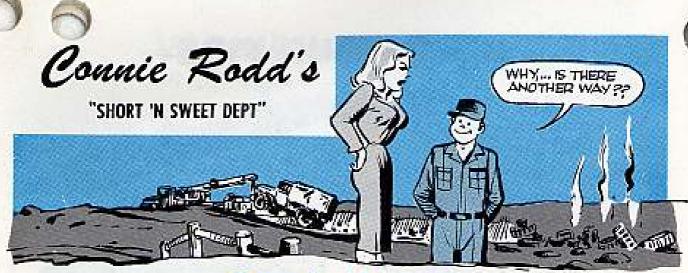
Best policy to follow, then, is to keep the two types of plugs separated. That way a man can lay his hands on the right plug without risking any damage to the smaller collars.

The standard size round head shipping plug answers to: FSN 5305-297-7783.

The smaller, filister head

The smaller, filister head shipping plug answers to: FSN 5305-022-4535.





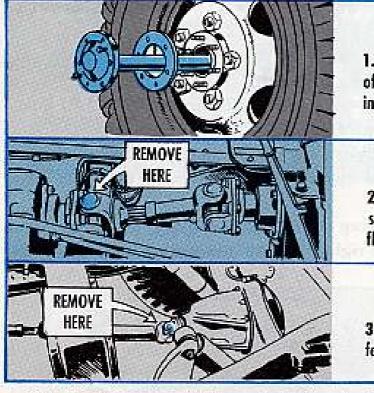
Watch the towing

When you tow a disabled %-ton G741-series truck or a 1-ton M601 cargo truck with their rear wheels on the ground, you'll hafta disconnect the transmission.

That is, if, the travel distance is over 5 miles, or the truck has not been in operation . . . like in storage.

The reason you hafta keep the transmission parts from moving is that normally the cluster gear does the job of splashing lube onto the synchronizer assembly, but when a truck's towed the gear does not turn. This causes damage to other moving parts in the transmissions due to the lack of lube.

When you find yourself doing a tow job—first, shift the transmission gear lever into neutral and the transfer levers into forward position. Then:



EITHER,

 Remove the rear axle drive shafts (wipe off excess grease before laying them down in your truck).

OR,

Remove and tie the intermediate propeller shaft to the frame. Take it apart at the rear flange only.

OR.

Remove the rear propeller shaft at the differential and tie it to the frame.

If you choose to pull the axle drive shafts, then make sure to cover the hub hole with a piece of cardboard or tin. Cut holes in them to fit the studs, slip over the studs and you're in business.



Your ORD 7 G280 (Jan 57) for the M59 APC is superseded ... now that TM 9-2300-203-12 Change 1 (15 Dec '59) is on the stands.

This Change I lists the complete OVE—with the latest stock numbers—for the personnel carrier. It takes the place of ORD 7's Section I.

Section II of the ORD 7 was superseded awhile back when TM 9-2300-203-20P (29 Oct 58) came off the presses.



Been wondering why your company or battery does not get its share (15) copies of PS Magazine every month?

Wonder no more. Just get the word to your Post Publications Office. Tell the man there your company or battery rates at least 15 copies of PS Magazine each month. He'll be sure to include enough for your unit on his order (DA Form 12-4) to the publications depot.

Of course, DA Circular 310-72 (18 June 59) tells how to order periodicals.



More'n one guy has fought the .50-cal machine gun as he tried to get it mounted in the M13 cupola on his M59 APC or M84 SP 4.2-in mortar. If you mounted the .50 without any trouble one time and then were like to break your back the next time, could be you have mismatch troubles.

That's right... the tolerances of the gun and the cupola are close enough to make the difference between an installing job that is not too tough and one that is darn near impossible.

So keep track of the serial numbers of the gun and the vehicle to make sure you don't get them mixed up.

There's a batch of weak generator pulleys mounted on the generators of many of the 2½-ton G 742-series trucks purchased from Curtiss-Wright Inc. on Contract DA 20-018-Ord-17270.



They're breaking at the hubs, so don't be a trustin' soul and get caught with a busted pulley.

If you have a deuce-and-a-half that came under that contract number and it has a serial number between M49301 and M51502 but doesn't have a yellow paint mark on its generator pulley, ask your support unit to write to Curtiss-Wright Inc., South Bend Div., 701 West Chippewa St., South Bend, Indiana, and get direct replacement free of charge for a new pulley, woodruff key, washer and cotter pin.

Before you do this though, check the armature shaft for wear or damage caused by these loose pulleys. If the diameter of the shaft (at pulley) is less than .6684 inch, then you can put in a claim for the whole generator assembly under the warranty clause.

Be sure to give your support unit the serial numbers of any truck you've got in your hands, so they can pass it on to the manufacturer, with their request for new parts.

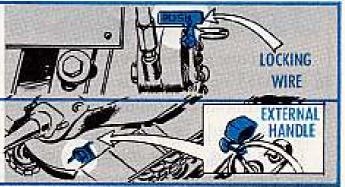
All the good pulleys will be marked with yellow paint—so look before you call your support.

The deal on the seals

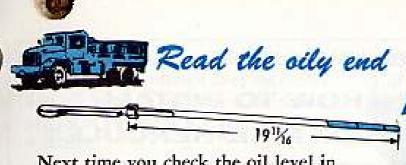
You M103 heavy tank crewmen gotta check the seals and locking wires of your vehicle's fixed fire extinguisher system daily. Otherwise, you're liable to make things hot for yourselves.

There are two places in the heavy tank where the extinguishers should have a locking wire installed and sealed.

- On the crank safety pin on the control head of one cylinder—which controls all three cylinders in the vehicle. This is located to the left of the driver's seat.
- 2. On the remote control (external) handle on the outside of the tank above the head-light brush guard.



Keep this in mind 'cause TM 9-7014 doesn't mention anything about locking wires and neither does the later manual on this vehicle, TM 9-2350-206-12 (Oct 58).



Next time you check the oil level in that G744-series 5-ton truck, tractor or wrecker, take a look at the oily end of that dipstick to see if it reads: "Check Oil Level About One Minute After Stopping Engine—Do Not Screw In To Check Oil—Screw Tight After Checking Oil."

On this gage you'll find three level marks. When the oil's up to the top FULL mark, you've got 18 quarts in the crankcase. A reading at the middle mark means 14 quarts—4 quarts low but still safe. At the bottom LOW mark,

G744-series 5-ton trucks

M59 Armored Personnel Carrier

FULL MARK (18 QTS)
MIDDLE MARK (14 QTS)
LOW MARK (12 QTS) ADD OIL

you've got only 12 quarts. Add oil pronto.

Keep in mind that the engine's total capacity is 22 quarts of oil when FULL ... 18 quarts in the crankcase and 4 quarts in its oil filters and passages.

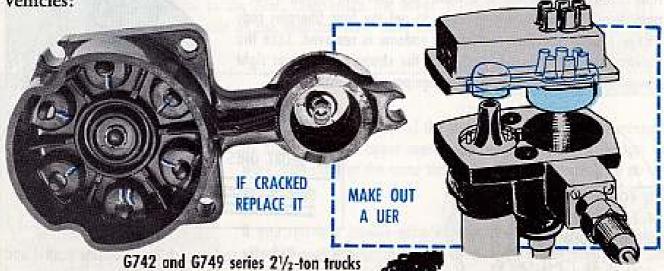
Might remember, too, your gage should measure 19-11/16 inches from the end of the blade to the top edge of the screw cap. If you need a new one, it's Gage, oil level, FSN 6680-737-6338. See TB9-8028-5 (Sep 56).

Cracked caps

Take a second to check your distributor cap (FSN 2920-353-9919) at your next Q service for cracks. Don't take a chance of getting stuck out in the boundocks with a bad one.

If you find a cracked one on your vehicle, replace it, and then get a UER in on it pronto. That way, the design people can find out why they're cracking.

The FSN 2920-353-9919 waterproof cap is used on these vehicles:



M84 SP 4.2-in Mortar

M50 SP Multiple 106mm Rifle



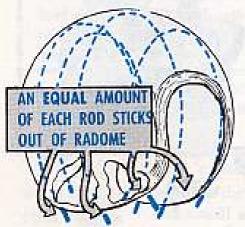
There's been some blue flame spitting on Nike-Hercules sites . . . and it's not coming from the booster clusters.

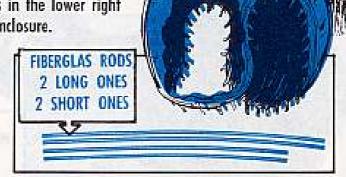
It's happening in the IFC area where some guys are having a ball—busting this and that as they try to install the track radomes on the antenna mounts.

A man has enough to do without fighting his equipment, so try this way of attaching those radomes. It should lower your blood pressures.

First off ... you need at least four guys.

Now...tote the radome to a clean, dry spot and spread it out—right side up. Then one guy wants to get the four fiberglas rods that're kept in the trailer when the radome is removed. Take the canvas straps off the rods and store the straps in the lower right compartment of the azimuth drive equipment enclosure.





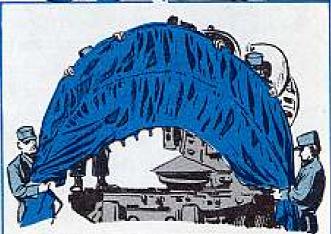
Next...stick a long fiberglas rod in each inner radome pocket and a short rod in the outer pockets. Then fix the rods so that an equal amount of each rod sticks out from each end of the radome.

Before you make another move, make sure the zipper door on the radome is closed and that the door will be on the same side of the antenna pedestal as the azimuth lock when the radome is installed.



OK... now one man oughta hop up on each end of the trailer. The two guys on the ground stand at each end of the radome... take hold of the four rods... and hand the radome to the men on the trailer.





Next...the two men on the ground climb aboard the trailer. Then each of the four guys grabs a rod...you lift the radome...and drape over the track antenna pedestal.

Now you put the rods in the sockets in the upper radome brackets and then release all the slide fasteners on the support brackets.

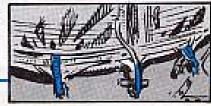
By the incidentally . . . if you're on the ball, the only tools you have around are your hands. When you start fooling around with pliers, screwdrivers and the like, you're making it easy to do damage

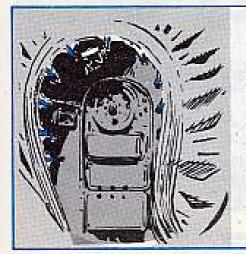
—like to the slide fasteners and zippers.

The next step is to attach the upper center radome strap that's on each end of the pedestal to the slide fastener on the upper radome support bracket. Then close the slide fastener.

What you want to do then is center the radome on the rods by working it either forward or to the rear. Then attach the lower center radome strap on each side of the pedestal. Now close the slide fasteners.







After that, attach the rest of the straps and close the slide fasteners by starting at the upper center and working forward. Be sure to work both sides at the same time so's all the slack won't be pulled to one side.

If you run into trouble attaching the lower straps, skip one and attach the second strap to the lower front center and attach the straps and close the slide fasteners—moving to the rear and working both sides at the same time.



You've got an ace up your sleeve if some of the straps still give you a hard time. The thing to do is inflate the radome and hold the pressure for 8 to 24 hours. This lets the radome take its proper shape and makes it easier to fasten the straps. You've got to deflate the radome before you attach the straps, tho.

Another hint...try pulling on the straps so that the radome is lifted away from the framework. Or have someone push out on the radome from the inside while the straps are being fastened. This gets rid of a lot of the friction between the radome and framework—making it easier to pull the radome over the framework.

And remember: Don't try to fasten the door zippers when the radome is inflated... be careful so's the zipper slider doesn't get jammed up with the cover flap... and pull almost straight up and down on the zipper thong when you're opening or closing the access door.

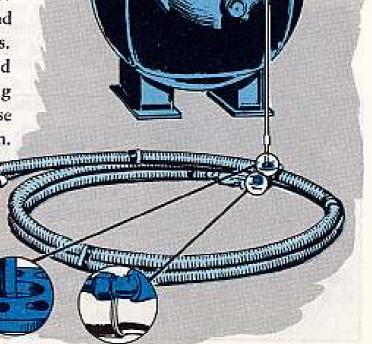
HANGING BY A THREAD?

Odds are that you'd like to stop any leaks you might have in threaded places on the acid transfer hose used with your Corporal. Same goes with the threads on the one end of the acid vent tube.

The stuff you want is a 2-oz jar of Sealing Compound, Teflon Base, FSN 8030-616-7690 (ORD). The compound also makes it easier to "break" the joints.

Run a light coat of the compound across the threads with your best lubing and leak-preventing finger. Clean those joints before putting the finger on them.

HIT CIRCLED AREAS
WITH COMPOUND

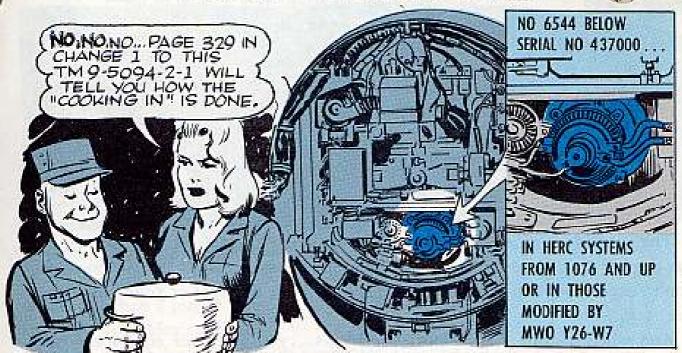


TOAST TO LONG LIFE



REMEMBER.





The caution light is blinking for you guys in the Nike-Hercules IFC area. In other words... be careful about the ML6544 hard tube modulators you use in your track radars. Here's the deal.

You don't want to put a 6544 below Serial No. 437000 in Herc systems from 1076 and up, or in systems that've been modified by MWO Y26-W7, the one that makes changes so's the magnetron'll work better. Using these tubes in either situation will cut the life of the tube. Another thing . . . as the 6544 weakens, there'll be a drop in the average magnetron plate current for a given high voltage setting.

Turning things around, using a 6544 above Serial No. 437000 in a system that hasn't been given the MWO Y26-W7 treatment, could throw the maggie out of whack.

There're other things that'll help the 6544, whatever the serial number, live out its normal life.

F'rinstance... when you install it, go along with the "cooking-in" setup that you can read about on page 329 in Change 1 to TM 9-5094-2-1.

Another life saver... the filament voltage of the 6544 doesn't want to go above 6 volts at the secondary of the T3 filament transformer after the end of five minutes of preheat. During preheat, the voltage reads about 6½ to 7 volts and then ought to automatically drop to 6 volts. If it doesn't, call in your support unit.

Something else—if the 6544 fails, be sure to check the —500 volts bias before you put in a new one.



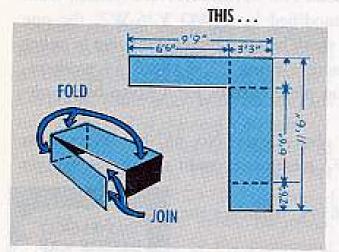


The roadside equipment inclosure on your missile and target tracking antennas doesn't live up to its name when the door's open. 'Stead o' bein' inclosed, you're exposed—when you have some PM to do in this spot at your Nike-Ajax site.

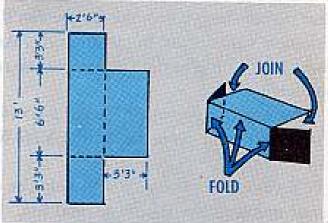
And when it rains...or snows...or blows...you and your equipment take a beating—from three unprotected sides.

So get in out of the rain...keep yourself warm and dry by whipping up a cover to hang on the door of your inclosure.

Find yourself a large piece of canvas, then cut and shape it like



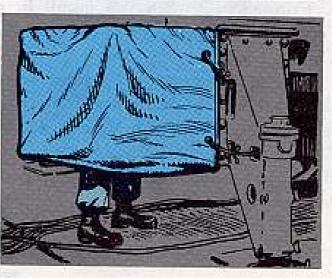
OR THIS . . .

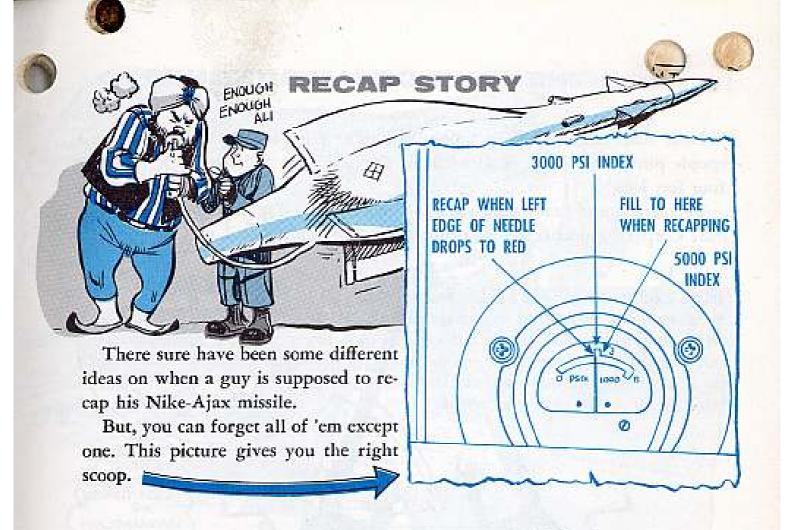


Sew, clamp or snap the seamed sides together and hang it on the door when you need it.

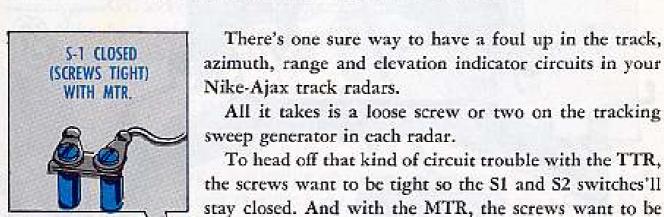
When not in use, it'll fold up and tuck away into the empty shelf-like space at the bottom of the inclosure.

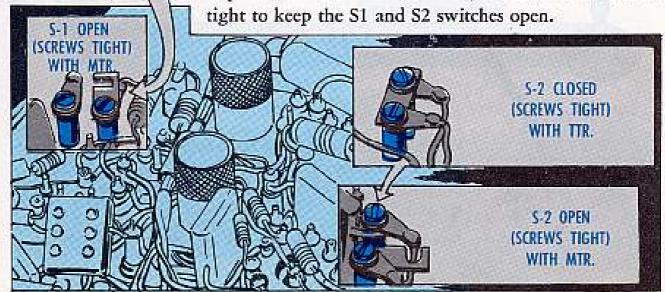
To be extra fancy, you can put a couple of cyclets on each side of the tarp, thread some twine through 'em, and tie your cover to the antenna legs so's it won't blow off while you're workin'.





OPEN AND SHUT CASE

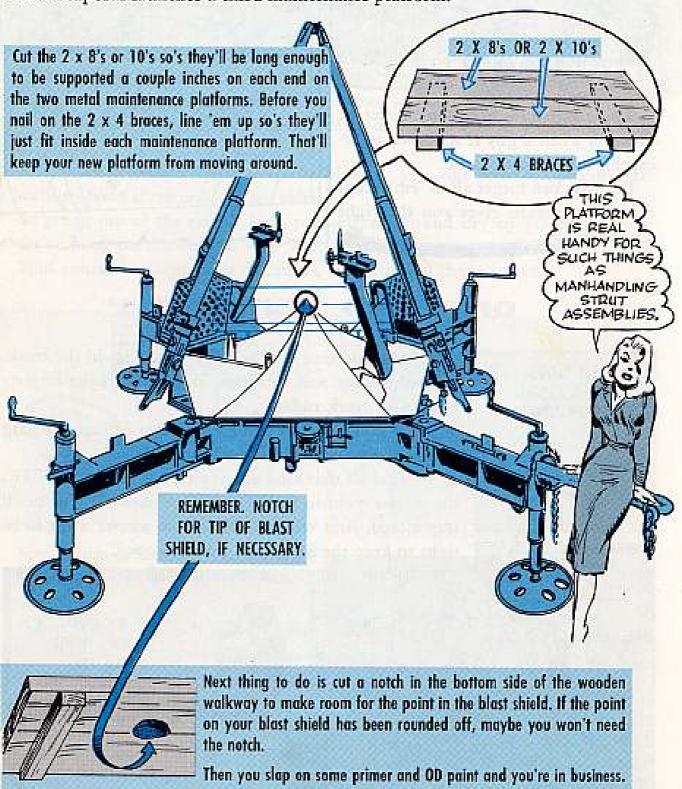




OR THE CORPORAL LAUNCHER

Next time you're roaming around a lumber pile pick out something like a couple pieces of 2 x 8's or 10's—about six feet long, and some 2 x 4's about four feet long.

Then latch onto a saw, some nails and paint and you're in shape to give your M27 Corporal launcher a third maintenance platform.





Seems the wrong gasket is winding up in some systems... so it pays to drop a hint to your support unit that the right gasket shows up in their Ord 8 SNL Y4, Sec 1, as

SHIELD: (u/o GS-15598), FSN 1430-322-2445.

Call on your support guys if you get tuning band troubles when you go along with the checks that show up in Table III, step 7, page 131 of TM 9-5020-4 (Oct 59). Tuning headaches can be traced, at times, to the maggie and hotbox being misalined. And misalinement sometimes comes from the wrong gasket.





You've heard it before . . . you'll hear it again . . . matter of a fact now's as good a time as any.

Nobody, but nobody should overfuse. And that's something a guy in a Nike outfit wants to remember as well as he knows his serial number.



It was dangerous enough with Ajaxwith most of the power supplies situated in the IFC area vans. You've got to be doubly careful with Hercules, 'cause the power supplies are spread out

among the antennas.

Seeing's how a picture is worth 10,000 words, get this picture.

track radar trigger amplifier takes a ing meant deadlining the set.

.8-amp slo-blo fuse. In this one outfit, the .8-amp job blew. So what does one of the guys do? He sticks in a 2.5-amp slo-blo. That one didn't blow. Instead, the phase C wire in the harness to the

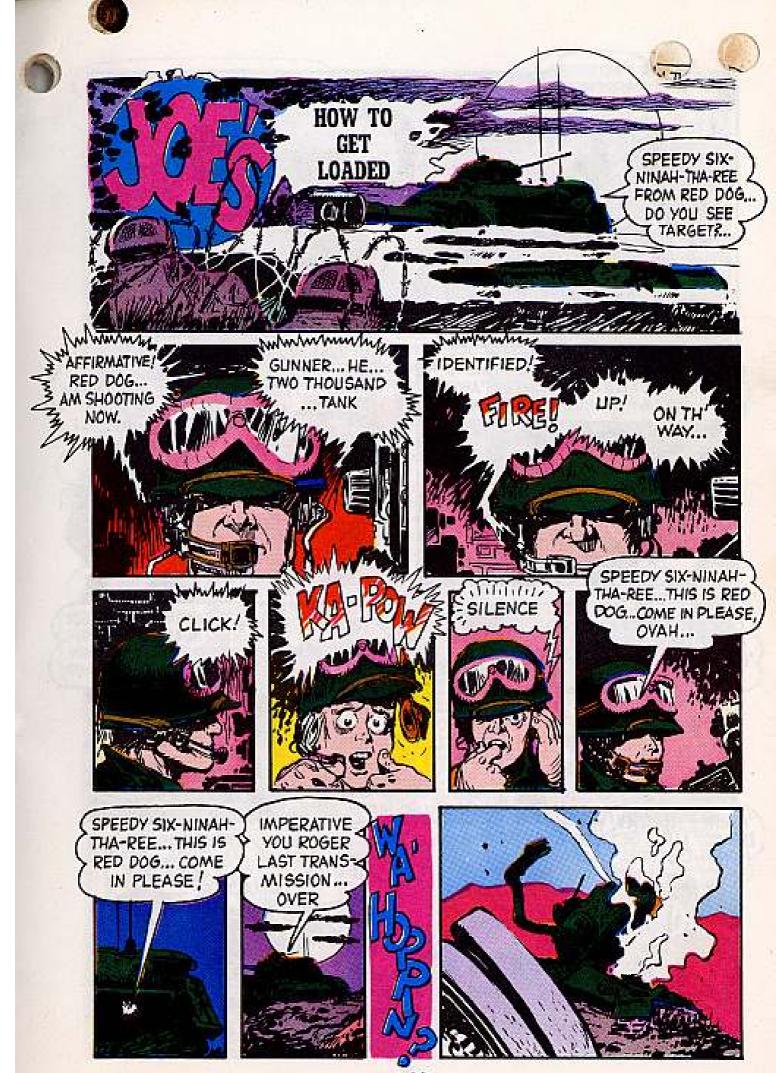


track trigger amplifier was burned out. And the neutral wire alongside the phase C wire was shorted out.

And it wasn't a case of replacing a couple of wires. It meant rewiring the entire harness.



What that outfit should've done is shut down the equipment until it had a The -500-volt power supply for the .8-amp replacement fuse-even if wait-





NOW, YOU NEW MEN MAY THINK THIS IS OLD STUFF, BUT WE PLAY FOR "KEEPS" AROUND HERE, AND AMMO HANDLING THAT CAN...??



ONE COTTON-BECAUSE YOU'RE ABOUT T'BE PICKIN'-MINIT! POTATED OUTA HERE, DON'T MEAN YOU'RE BULLET PROOF...SO GIT OFF'N Y'R TAIL AN' LEND AN EAR...



NOW! FIRST OFF... YOU CHECK FOR DIRTY ROUNDS...
AND IF THEY ARE, Y'WIPE
EM, IF YOU CAN...



THEN CHECK THE CASING FOR BULGES AND TH' ROTATING BANDS FOR DENTS...LITTLE THINGS LIKE THESE CAN REALLY LOUSE YOU UP...BUT GOOD!

ON CHEMICAL ROUNDS, CHECK 'EM GOOD NEAR THE FUZES, FOR CORROSION, AND THEN DOWN AT TH'BASE 'N ROTATING BAND FOR RUST.



N NOW Y... HARRY! UP, BOY UP,.. GET ON THE STICK.



NOW YOU TRY T'WOBBLE

EACH ROUND TO SEE IF (
IT IS LOOSE ... A SHAKY,
PROJECTILE WON'T DO

ANYBODY ANY GOOD ...



IF THERE'S ANYTHING WRONG WITH A ROUND,... ANYTHING... PUT IT ASIDE, AND CLUE IN Y'R TANK COMMANDER









You take yr' paws off'n the primer only as the man on the tank puts his over it. You've got to protect that primer any time you're handling ammo.



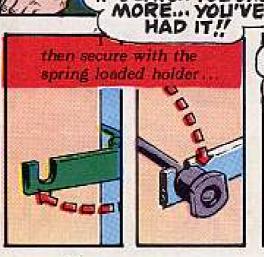
THE GUY ON TH'
TANK GRABS THE
STUFF WITH BOTH
HANDS, ONE ON THE
CASING SHOULDER
'N ONE OVER THE
PRIMER.



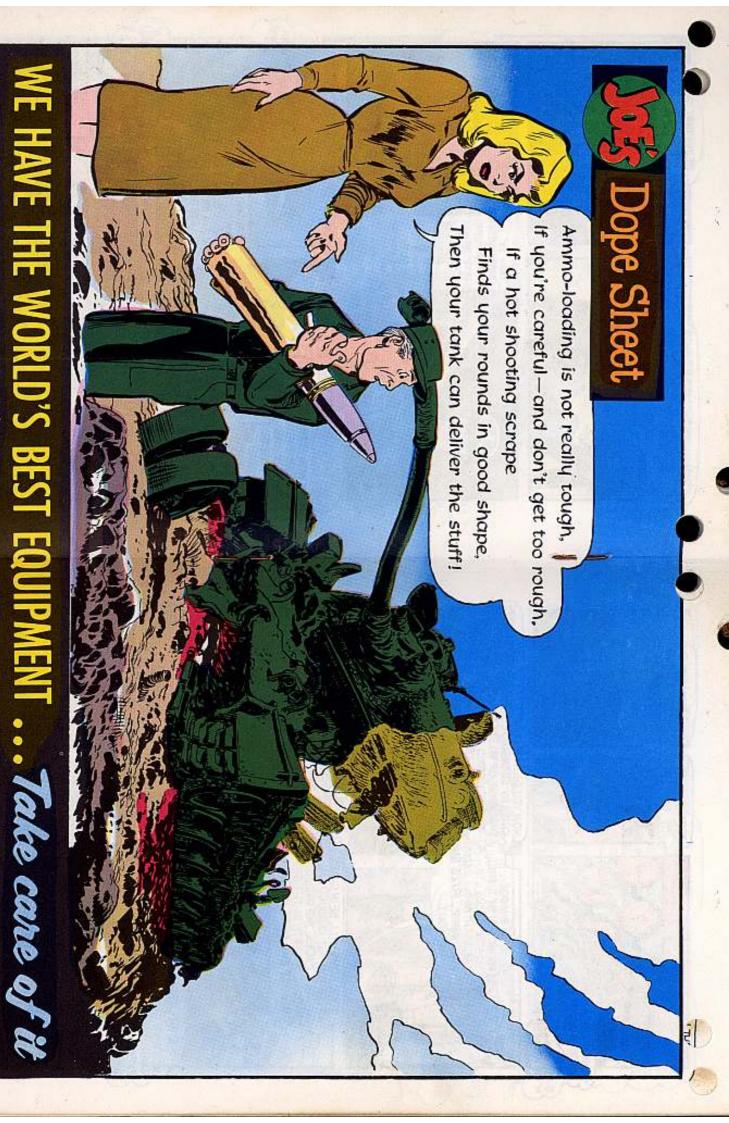


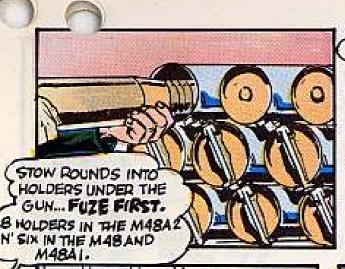
THE TURRET MAN TAKES
HOLD WITH THE LEFT HAND
ON THE FUZE...HIS RIGHT
OVER THE BASE AS THE TANK
MAN LETS GO... IF Y'R LEFTY,
THEN REVERSE IT...AND
IF I CATCH YOU ONCE

WHEN STOWING ON
TH' TURRET FLOOR ... MAKE
SURE TH' PRIMER IS SEATED
IN ITS CUP,



THERE ARE 18
OF EM IN THE M48A2
AND 16 IN THE
M 48 AND M48AI





THEN SECURE THE HINGES.



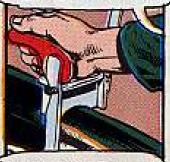
HARRY! WAKE UP N'I GET OUTA THIS TANK... OR SO HELP ME #13 + 12/3



STOW 8 MORE
ROUNDS IN TH' TURRET
BUSTLE RACKS... TO
THE RIGHT OF THE RADIO.
REMEMBER... FUZE END
OUT...

NOW YOU GET ER A SNUG BY SWINGIN! THE HINGE UP'N TO THE LEFT...

PULL UP THE CLAMP, FIT TH' SLOT IN THE < HINGE IN PLACE AND, LOCK 'ER DOWN...



YOUR ARMS WILL BE IN SHAPE THEN YOU SWING AFTER YOU PUT IS ROUNDS IN SUP THE HINGES, 'N THE HULL RACKS...THE ONES ON SNAP 'EM SHUT!

TH' DRIVERS LEFT. IN THESE



('N LAST, YOU STOW 11)
ROUNDS IN TH' RACKS ON THE HULL BOTTOM...TO TH')
RIGHT OF THE DRIVER...
THEY GO IN FUZE FIRST, TOO, SWING UP Y'R HINGES, SECURE 'EM, AND THERE Y'GO...



NOW, SO YOU'K KNOW)
WOT KIND OF LOADS Y'R
HANDLING...A MAN OF VAST,
EXPERIENCE WILL TAKE
OVER. IT'S ALL YOURS,

ZSNORE!

THANKS, SARGE. WELL, ER, YAWN IT'S THIS WAY. 90 MM. AMMO IS VERY HEAVY! AND, ER...

AND...AHEM COUGHT THERE ARE ALL KINDS... LIKE ARMOR PIERCING, A HIGH EXPLOSIVE, SMOKE, PRACTICE, AND DUMMY... HOW'S THAT... SARGE?

















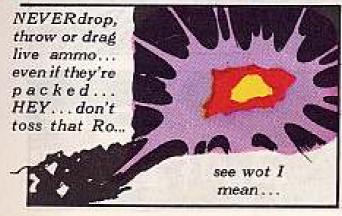


LAST IS THE DUMMY ROUND.
IT'S UNPAINTED WHEN MADE OF BRONZE.
IN OTHER INSTANCES, BLACK WITH WHITE MARKINGS.

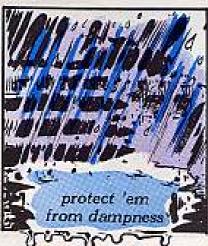






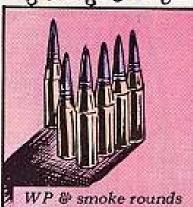












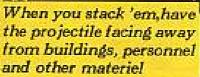
should be separate.

Put 'em in a clear

on SQ (superquick)

area, base down.







always use a screw driver to turn the slot in the nose of the round, from SQ to line up with the delay mark



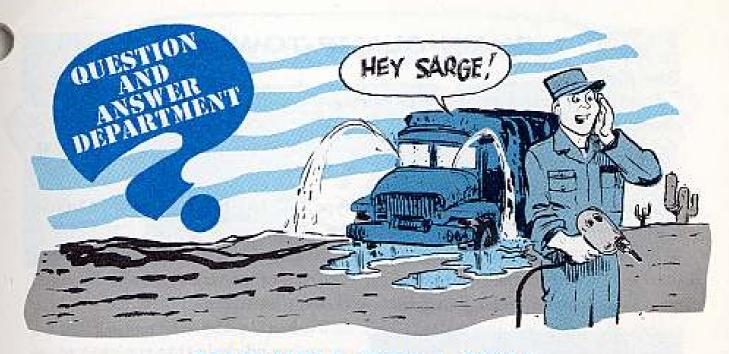


Here's how to set HE shell fuze

delay. Remember they come to

you in the ready-made package

But Harry had slammed home th' cruddiest looking round you ever saw ...it didn't fire and the enemy tank got in the first shot ...



THIS WILL DRILL YOU

Dear Half-Mast

We've been having trouble with the windshield frames on our M-series vehicles getting loaded with water. What word do you have on this?

Pvt R. R. S.

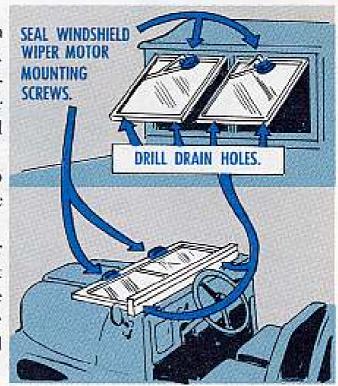
Dear Pvt R. R. S.,

You know that getting loaded on water never does anybody any good.

To let the water out of those windshields and keep them from rusting or getting cracked from freezing, you need an electric drill and a 1/8-in bit.

Make like a dentist and drill two 1/8-in drain holes at the bottom of the windshield frame.

Then seal windshield wiper motor mounting screws on those vehicles that have wiper motors mounted to the windshield frames. The wiper motor stems should also be gasketed and sealed.



For this you can use either Sealing Compound, Adhesive curing, FSN 8030-275-8110, which comes in a tube, or Sealing Compound, black, sealing and filling, FSN 8030-251-7236, which comes in a 1-qt. can.

Before sealing the windshield frames, clean out loose rust and dirt so that the Half-Mast sealing compound will stick.

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CHAIN-CLAMP-TOWING

Dear Half-Mast,

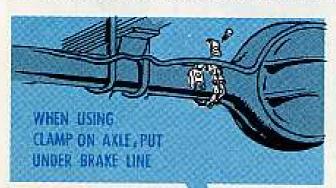
How about a quick run-down on towing. Some of our new people bave asked about chain-clamp towing.

Sgt J. R. M.

Dear Sgt J. R. M.,

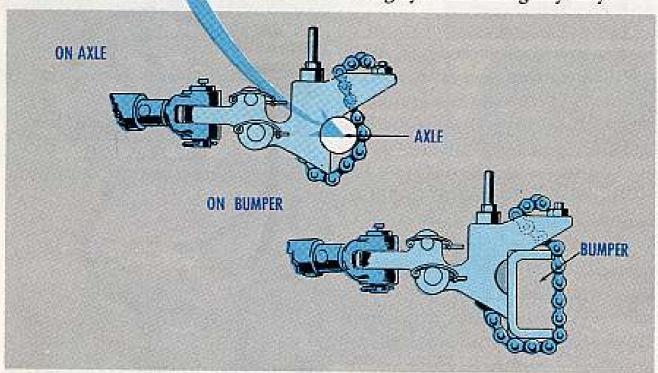
Sometimes you'll need your universal type "V" tow bar FSN 4910-735-6056 to tow a vehicle.

But there'll be times when you won't be able to hook it up to the lifting shackle brackets on the front bumpers. The front of the vehicle may be damaged or-like on commercial type vehicles-you don't have any.



To help in a spot like this, there's a wrap-'round-chain that you can put on the front bumper (if you've still got one) or on the front axle. It's, Chain, Clamp Assy FSN 2590-679-9648.

Remember, you use this chain clamp only if the vehicle to be towed has no lifting eyes-for emergency only.



One thing you'll have to do when using the chain clamp: After a coupla miles of towing, you've got to check to see if the clamp's still tight. During the joltin' around process, they tend to loosen up.

Taking a second to tighten the chain nut'll keep your towed truck with you. If you're on a long haul, it's best to take a quick look-see once in a whilejust to be sure. Half-Mast

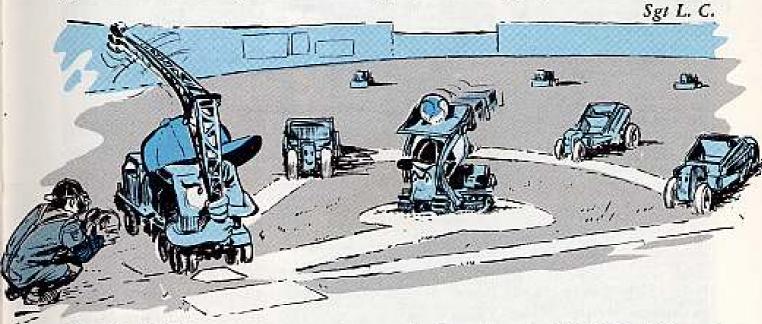
38



Dear Sgt Dozer,

We're out in left field when it comes to identifying some of the attachments for our Engineer heavy equipment like boom extensions, buckets, pile driver leads, blocks, and shovel fronts since there are no manufacturer serial numbers or equipment identification plates on them.

We won't be able to complete our Engineer equipment inventory until we can get these items identified. How do we go about identifying them?



Dear Sgt L. C.

You can get back into the game by using TB ENG 122 and TB ENG 122-1. These manuals are identification guides for crane and crane-shovel attachments. They give you line drawings of items that have been in the Army supply system for several years.

You identify your attachments by actually measuring the ones you cannot identify and then comparing them with the drawings in TB ENG 122 and 122-1. In some cases, these TB's will give you the FSN of the attachment. If not, you can get the FSN by looking at the SB or TB ENG of the major end item noted under the remarks section.

As far as missing serial numbers go, there's no way you can get hold of them. So, you'll just leave that item blank on your DA Form 5-73 or 5-73A.

A selected list of recent publications of interest to Organizational Maintenance Personnel.

TECHNICAL MANUALS

TM 1-1H-13D-4-20P Feb.

TM 1-1H-19C-4 Jan, Illest, Parts Break-

TM 1-1H-21-4-20P Feb.

TM 1-1H-21C-1018, Mar Removel Freoil Stancils H-21C.

TM 1-1H-23A-4-20P, Jan.

TM 1-1H-34-17 Mar H34 Storage

TM 1-1H-34A-4-20P Feb.

TM 1-1H-37A-4-20P Feb.

TM 1-5E6-3-10-1 Mar Free Air Thermometers, C-13, C-13A & C-13B.

TM 1-1L-20A-1015, Mar Master Brake Replacement L20 Aircroft,

TM 1-1L-20A-1017 Mar Reinf Plates on Lower Wing Skin.

TM1-1L-23D-2 Dec USAF Series L-23D, P1.230

TM 3-6665-201-12 Mar Alarm Auto M5 TM 5-461 Mar Eng Handlools,

TM 5-2410-200-10, -20P Mar Tractor (TD-18-182).

TM 5-2420-210-10 FebTractor, Wheeled (Minneapolis-Moline Mod Big-Ma-400M). TM 5-2410-205-20P Mar Tractor w/ Bulldozer w/Backrip Scarifier.

TM 5-3805-207-15 Jan Loader, Scoop Die Dr.

TM 5-3820-203-12P Feb Crush, Scin and Wash Pl; (lawa Ma DJ-50)

TM 5-3895-211-12P Feb Roller Gas. Cont Mir Mods F226 and F244 Serial Nes. 16070 31616.

TM 5-4120-202-12P Mar Air Cond, Ellis & Watts Mad CE-36-8-60 Redmanson Mod RM-8000

TM 5-4120-203-12 Mar Air Cond (Ellic and Watt Med MILAC-310).

TM 5-4210-202-20 Feb Truck, Fire Fighting: Foom Fog and Water, 950 Gal Weter. TM 5-4310-207-20P Mar Comp. Rotor, Power Dr. Air Gas Eng 210 CFM, 100PSI. TM 5-4310-217-20P Mar Comp Davey Mod P4.

TM 5-4310-219-20 Mar Comp Rly Air, (Ing-Rand Mod DR 600):

TM 5-4310-223-12P Feb Comp Recp. TRIX AND SSAOOL

TM 5-4310-232-12P Mar Comp Westinghouse Mod 1 BYCH-33.

TM 5-4310-233-12P Feb Comp Recp Air, Rec Gos Dr 15 CFM, 175 PSL

TM 5-4310-235-12P Feb Comp Air Rec (Harris Mod M-325).

TM 5-4310-236-12P Feb Comp Air; Recp Am Brk Shoe Mod GE-331-XA).

TM 5-4930-204-15P Mar.

TM 5-4610-203-20 Mar Water Purif Unit Met-Pro Mod 3000-2700).

TM 5-6115-211-20P Mar Gen Set Hollingsworth Mod JHGX3A.

TM 5-6115-213-20 Mar Gen Sel, Diesel Eng. 45 KW, AC 120/208, 240/416 V 3 Phase, 60 Cycle Contble to 37.5 KW, 50 Cycle Skid Mounted.

TM 5-6115-213-20P Mar (Kerz and Roat Mod Alex -I].

TM 5-6115-228-20P Feb (Jeta Model MD 601815-W)

TM 5-6115-228-35P Feb Gen Set Dietel Eng. |Ojelo Medel MD 601815-W].

TM 5-6115-235-20 Feb Gen Set, (Canlid Die Mod 4060) w/Eng Contl Mod TD

TM 5-6115-235-20P Feb Gen Sei Diesel: (Consolidated Dissel Mod 4060).

TM 5-6115-241-10 Mar Gen Set Diesel Jeta Mod MD-151815-W.

TM 5-6115-246-20P Mar Gen Sel Pioneer Genie, Motors Mod CE 15L,

TM 5-6115-253-20 Feb Gen Set, Gos, 2 KW DC 129.

TM 5-6115-265-12P Feb Gen Ser, Diesel Engine, Winterized (Ready Pr Md RD6A12, Type AE Modified).

TM 5-6115-278-12P Mar Generator MIDCO Med ECST

TM 5-6115-279-12P Mor Gen Set, [Holih Mod JH3].

TM 5-6115-286-12P Mar Generator 120/240 V.

TM 9-1220-206-12 Feb Gun Dir Comp M15;

TM 9-1260-200-12 Feb Gunnery Off Con M.I

TM 9-1410-250-20P/1 Feb Missile Antidiscraft, Må (Nike-Herc).

TM 9-1410-400-20P Feb LaCrone I. 1. TM 9-1430-250-20P/2 Fab N-H.

TM 9-1430-267-12 Mar #dr-Sig Simu Siet AN/MPQ-36 (1502), TM: 9-1430-267-20 Mar Schem Refr-Sig

Sinu Sto AN/MPO-36 (1502). TM 9-1430-267-20P Fub Simu Sto, Rdr

Sig AN/MPG-35 [Nike-Ajgs] TM 9-1430-400-20P/1 Feb Cen Gr.

(Comp) (LaGrosse) TM 9-1430-400-20P/2 Feb Cen Cap

[True | [LuCresse] TM 9-1440-250-20P/1 Feb Louncher

Monorail (Nike-Herc TM 9-1440-250-20P/2 Feb Lounching Control TR MTD MSW-4 [Nike-Herc].

TM 9-2300-224-10 Feb Arm Corr. MI 13. TM 9-2320-206-12 Feb Truck 10-Tot MI23.

TM 9-2320-212-20P Feb Truck 1/4 Ton M 56, M56C and M5681

TM 9-2350-215-10 \$ -20P Feb Tank 105-min Gun, M60.

TM 9-2350-215-10, -20, -20P M60 Tank 105-MM Gen.

TM 9-5046-4-12 Jan Corporal II Radio AN/MICO-7.

TM 9-6650-211-12 Jan Bisecular MI7A1, TM 10-500-41 Mor Rig 38 Fr. High-way-

TM 10-500-47 Mar Rig M215 Dump Truck:

TM 10-1107 Feb Petroleum Handing Operations for Aviation Feel,

TM-10-4110-203-25P Mar Refrig Army

TM 10-4110-205-20P Mor Reing Unit, Army Model SPV 33; SPV 33A.

TM 10-4520-201-10, -20 Mar Healer

TM 11-5805-293-12P Feb Converter CV-

46/f9. TM 11-6625-211-10P Jon Maler, Field AN/URA-91

TM 11-1510-203-10 Jan Sig Elec Equip

TM 11-1510-203-20 Jan Electronic Equip Config L-20A Arrerall.

TM 11-5820-210-10F-20F Feb FP 281-2824

TM 11-5805-214-20P Jan Malripleyer Self AN/TCC-10.

TM 11-5620-224-12P for Rodio Set AN/VRC 6, 6X, 6Y, 6Z, 6XX, and 6YY, TM 11-5820-238-10P for Rodio Set

TM 11-5805-270-12 Feb Term Telephone AN/FCC.5

TM 11-5810-210-12P Jan Teletypewriter Mixer SSM 33.

TM 11-5815-219-12P Feb Distributor -Trans TT-122A/FG & TT-123A/FG. TM 11-5815-238-12P Jan TT AN/GGC. 3 & -3A

TM 11-5815-244-12 Mar Teletypewriter Sets AN/FGC-25, AN/FGC-25X, AN/FGC-26, & AN/FGC-57

TM 11-5820-214-10P Mar CV-157/URR. TM 11-5820-280-10P Feb Trons Set, Radio AN/FRT-22 & 22A.

TM 11-5820-280-20P Feb Trans Set, Rodio AN/FRT-22A

TM 11-5820-335-10P Jan Trans, Radio T-195/GRC-19.

TM 11-5820-335-20P Jon Radio Transmitter T-195/GRC-19,

TM 11-5820-355-20P Jan Radio Set AN/PRC-6.

TM 11-5820-360-20P Jan Recvi, Rodio R-389/URE.

TM 11-5820-371-12P Feb Amp Audio Freq (Affec Lansing 448A),

TM 11-5820-381-12P Mar Antenna Coupler CU-119/FR & CU-119A/FR,

TM 11-5821-221-10P Feb Radio Set Grp. (UHF, ARC Port/Drawing FES 1258).

TM 11-5821-221-20P Feb Radio Sel Grp. (UHF, ARC Part/Drawing FES 1256).

TM 11-5821-225-24 Jan Radio Sets AN/ARC-27, 27A, AN/ARC-55 and -55B. TM 11-5825-212-10P -20P Feb Direction finder Set AN/TRD-3.

TM 11-5826-200-TOP Feb Recvr, Radio R-746/AR,

TM 11-5841-210-20P Feb Tuner, Radio TN-179/APR-13.

TM 11-5841-209-20P Feb Tuner, Radio Freq TN-178/APR-13.

TM 11-5841-212-20P Feb Tuner, Radio TN-1807APR-13

TM 11-5841-215-20P Feb Mixer-Amplifier CV-124/APR-13

TM 11-5895-205-15 Jon Tele Terni AN/ MSC-29.

TM 11-5895-229-10P Feb Radio Set AN/VEC-30.

TM 11-5895-246-12 Jan Airborne Droce AN/USD-1

TM 11-5895-253-12P Mar Coordinate Doto Ser AN/TSQ-8 (XC-2).

TM 11-6115-202-10P Feb PU 284G & A. TM 11-6615-202-12P, -20P Mor PU-286/G 8,286 A/G.

TM 11-6115-209-20P Jan Power Unit PE-162A, -162V and -162C.

TM 11-6125-200-10 Feb Maler Gen PU-20/C PU-20A/C, PU-20B/C, PU-20C/C PU-33/C.

TM 11-6625-328-12P Feb Oscilloscope AND USANBY.

TM 11-6625-330-12P Mar Radio Test Set AN/ARM-42.

TM 11-6625-333-12P Mar Standing Wave Ratio-Power Meter ME-165/G.

TM 11-6625-335-20P Mar Ind, Stand Wave Ratio AN/UPM-108.

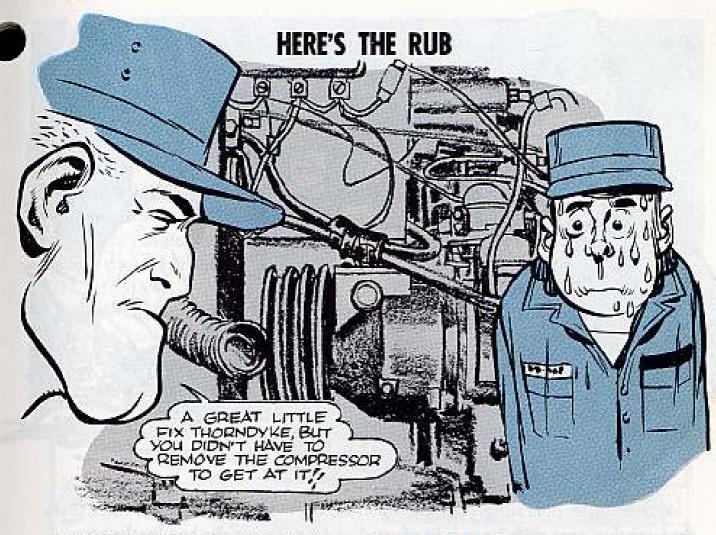
TM 11-6625-337-12P Feb Rodio Test Set Grp.

TM 11-6625-340-10, Jan Voltmeter ME-147/U.

TM 11-6740 -200-10 Jan Lab & Photo Darkrooms AN/TEQ-7, AN/TEQ-7A, AN/ TFQ-78, OA:4198/TFQ-7, OA:419C/TFQ-7. TM 11-6740-222-10P Dec Streighteners, Photo Frint FM-105(1): Print Straight-

eners PH-146 and PH-146A. TM 11-6740-223-10P, -20P Feb Drier, Photo Print PH-679A/U

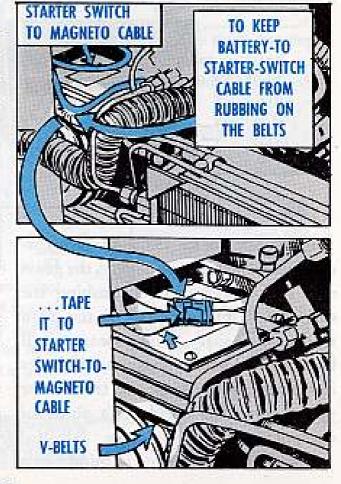
TM 11-6780-205-10P Feb Identification Equipments PH-385 C. -D. and E.

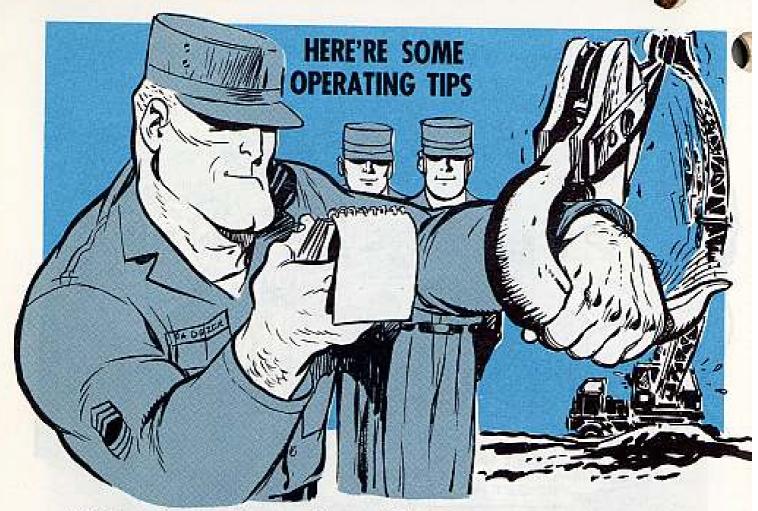


It's the starter cable on your Joy compressor, Model 15H, rubbing against the drive belt. The cable runs from the battery to the starter switch and, if the cable clips are loose or missing, the cable is likely to ride against the belt, and they'll both get worn.

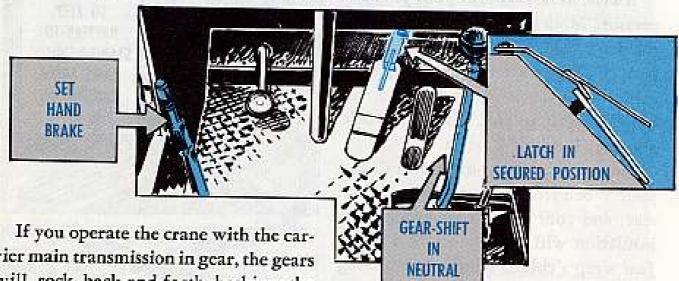
No sweat to keep yourself from a gig, your V-belt from unnecessary wear and tear, and your cable from losing some insulation with the chance of a short. Just wrap a coupla winds of insulating tape around both the cable from the battery and the cable from the starter switch to the magneto—or you can tie 'em together.

Either way this'll keep the cables free of the drive belts until you can get a cable clip to hold them in place permanently.





When you're operating your Garwood M20B crane-shovel be sure the main transmission gear-shift-lever is in neutral and you've got the handbrake set.



If you operate the crane with the carrier main transmission in gear, the gears will rock back-and-forth bashing the splines and shifting gears on the main transmission shaft. Which means you'll be in trouble when you try to shift gears in the carrier. Could be real trouble for you if your CO decides it's abuse of equipment.

Another thing to keep in mind when

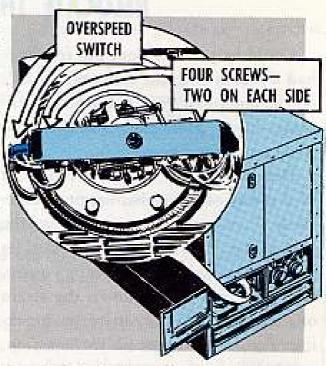
you're running your crane-shovel, is to lock down the air-brake-treadle with the latch. Then take a time-out every so often, shut down the crane, and turn the carrier engine over until you give the air brake pressure a chance to build up.

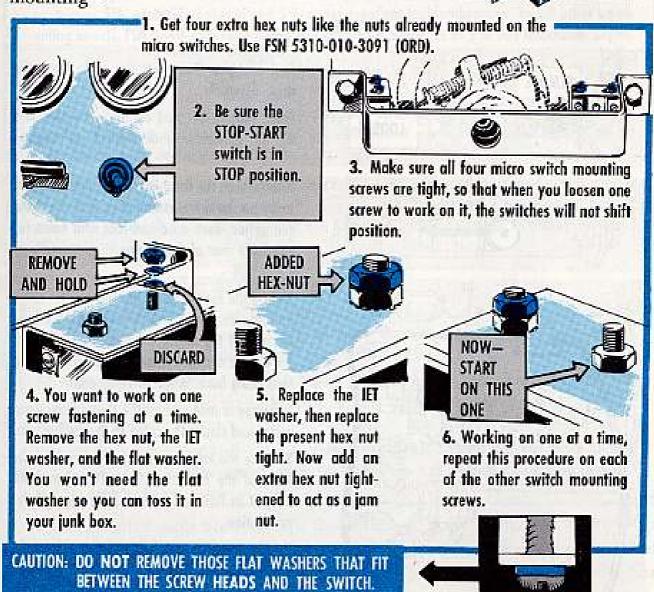
NUTS FOR SAFETY

Two bits worth of hex nuts and an ounce of PM can save a barrel of trouble on your 45 KW Consolidated Diesel Generator, Model 4060.

The overspeed cutout switch on this generator has to be set finer than frog hair—to be sure it takes over and shuts down the engine any time the shaft speed runs past the danger point of 2175 RPM.

To be extra-sure that fine setting is safe from jarring out of adjustment during transport or long operation, here's how you can double-lock the switch mounting—

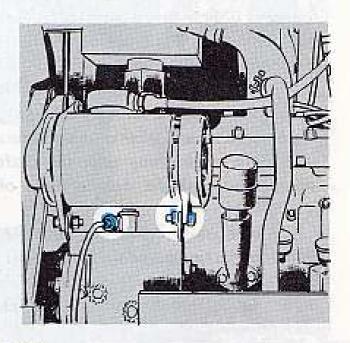




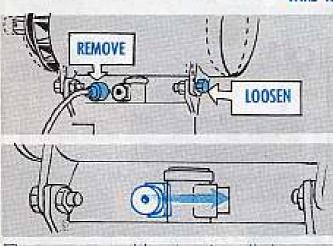
RELOCATE THE TACH CABLE

Could be you and your big feet have had a run-in with the tachometer cable on the engine of your Garwood M20B crane-shovel. Most times the cable has come out second best.

Here's a way to keep the cable out of the way of your clod-hoppers, especially when you're squeezing around the back of the cab to check your oil. Besides keeping the cable from tripping you up, relocating it will cut down the strain on the cable and will keep it from breaking near the drive-assembly connection.



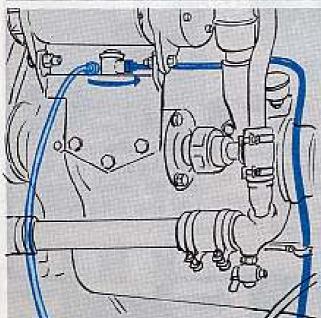
TAKE IT OFF



First off, you disconnect the cable from the drive assembly.

Then, loosen the stud on the generator and tilt the generator back toward the engine.

Now, loosen the drive-assembly mounting-nut and turn the drive assembly so that the cable connection does an about-face and turns toward the rear of the engine.



Thread the loose end of the tachometer cable up between the two water pump grease cups in front of the oil-filler flange, then between the engine and generator bracket. Connect the tach cable back to the drive assembly.

Scrounge or make yourself a clamp from scrap metal and clamp the cable to the engine pan.

You use the engine pan capscrew nearest the front of the crankcase well. The clamp will keep it in line and take the pressure off the connection.

Finally, you readjust the generator drive belt, and you're ready to go.

LOOK MA-NO HANDLE!

Dear Sgt Dozer,

What's the scoop on these wooden tool handles? Some people say paint 'em;

others say oil 'em.

Sgt L. L. R.

Dear Sgt L. L. R.

How you treat wooden handles depends on whether you plan to use tools, or just sit back and admire 'em. In any case, here's a simple SOP for PM on all wooden tool handles.

IS FOR SPRAY OR SOAK

is for spray, or sook. During storage, a shot of bug-killer is good PM for practically all wood handles. Some sort of bug is always looking to chew on wood that isn't frozen solid as the South Pole.

TM 5-632, "Insect and Rodent Control" (1 Feb 56), page 88, "Preventive Treatment" has the full scoop on bug-killers. Where powder-post beetles are around, the best bug-killer is a dip solution containing 5% pentachlarophenol and 5% water repellent trichlorobenzene. To kill other woodeating insects, FSN 6840-253-3892 (QMC) will get you a 5-gal can of 5% DDT Insecticide, Liquid.

IS FOR OIL

🛂 is for oiling tools you use for work like chopping, striking and shovelling. To keep wooden handles of working tools "alive," you lube 'em with linseed oil. Smear it on, let it soak into the grain, then rub off any extra until you have the right "feel" for handling.

When wood gets roughed up or splintered, you rub it down with sandpaper, and give it another coat of ail. Either raw or boiled linseed oil will do the job. You can get 1 gal of raw linseed oil under FSN 8010-221-0611 (Eng). A 1-gal can of boiled linseed oil carries FSN 8010-152-3245 (Eng).

IS FOR PAINT

is for painting tools. You can keep emergency tools like fire axes and outriding tools on vehicles in A-1 shape with a coat or two of oil paint. Use olive drab, enamel semi-gloss Spec. TT-E-485C, color chip No. 24087, Federal Standard No. 595.

FSN 8010-297-2105 gets you 1 gal and FSN 8010-297-3741 gets you a 5-gal can. You don't want to paint the other tools you use all the time, because paint gives handles a hard "feel" and wears bare in spots.

However, your intrenching tools, Hand Combination, FSN 5120-289-0540, and Hand Straight FSN 5120-293-1579, must be painted entirely for camouflage and uniform appearance. TM 5-618 has the dope on how to paint.

Wood-handled tools are still tops for a slew of jobs. So follow this SOP on those wooden handles-and while you're about it, you can make sure the whole tool is ready to do its job by checking out TM 9-867 on Maintenance and Care of Hand Tools. Soft Dozer

45



You know the M15 chemical agent detector kit is used for detecting dangerous concentrations of nerve gases (Gagents) and mustard (H).

But have you ever thought of the different ways you use it? In the first place you can use it for gas reconnaissance. You use it for checking an area that you think might be contaminated.

Then it can be used to tell when it's safe to take your mask off.

And you can use it to see if gas is still there after decontamination.

Your kit's not supposed to be used to tell you when to put your mask on. If you think there's gas present, put your mask on first, and then use your kit to check,

There's a little matter of keeping that

kit up to date. You'll note there's a date stamped on the plastic dispenser that tells you when it's time for a refill kit. So have your supply people order the refill kits before the discard date from:



MAINTAIN YOUR ...



Keep an eye on your mix when you're using M1 thickener for your flame throwers.

You use the same items (thickener, gasoline, and maybe peptizer), but you don't always get the same kind of mix.

There's something to keep in mind when you're going to mix your gasoline and thickener. Never open the thickener container until you're ready to use it. The M1 thickener absorbs moisture and when you have moisture in it you'll find it's harder to get a good gel. And if there are lumps in the thickener when you do open the containers, break them up with your hands before you add it to the gasoline.

The thickness of the mix you'll need depends upon the weapon you're going to use it in. And the amount of thickener you use with your gasoline depends upon the temperature of the gasoline.

PORTABLE FLAME THROWERS

(hand mixing, or using M4 service unit) Per 100 gallons of gasoline:

Temperature	M1 Thickener	Peptizer	Acceptable Aging Time	Better Aging Time
Above 60° F	261/4 lb.	0	l.hr.	2+ hrs.
40° to 60° F	261/4 lb.	21/2 lb.	4 hrs.	12-18 hrs.
20° to 40° F	261/4 lb.	33/4 lb.	4 hrs.	12-18 hrs.
0° to 20° F	261/4 lb.	71/2 lb.	4 hrs.	12-18 hrs.
-15° to 0° F	261/4 lb.	10 lb.	4 hrs.	12-18 hrs.

THERE'S MORE,

MECHANIZED FLAME THROWERS (using M4 service unit) Per 100 gallons of gasoline

Temperature	M1 Thickener	Peptizer	Acceptable Aging Time	Better Aging Time
Above 60° F	50 lb.	0	1 br.	2+ hrs.
40° to 60° F	50 lb.	31/2 lb.	4 hrs.	12-18 hrs.
20° to 40° F	50 lb.	5 lb.	4 hrs.	12-18 hrs.
0° to 20° F	60 lb.	71/2 lb.	4 hrs.	12-18 hrs.
-15° to 0° F	60 lb.	8¾ lb.	4 hrs.	12-18 hrs.

ONE POUND EQUALS A PINT AND YOUR CANTEEN CUP HOLDS 11/2 PINTS OR 1/2 POUNDS, JUST IN CASE OU WANT TO MEASURE MALL AMOUNTS OF PEPTIZER.



Now before you do any measuring and mixing, make sure all your mixing equipment is clean. There shouldn't be any dirt, grease, alcohol, animal fats, water, or what have you in the container.



You'll find that the thickened fuel may be thicker or thinner when the fuel is mixed from different lots of thickener or gasoline. To play it safe before you mix a big batch mix test batches of each. life of the mix will be shortened. lot of thickener and gasoline as test samples.

Mix the test batch under the same conditions you'll be mixing large batches. Use the same gasoline, same M1 thickener (same lots) and have the same temperature condition.



When you're mixing a test batch you've got to keep your mind on what you're doing. You don't want to stir it too much because this will break down the gel structure and the dependable

On the other hand, if you don't mix it enough you'll find that it will not be of the same consistency. The thickener tends to settle to the bottom.

Here's how to mix your test batch.

Measure the gasoline and thickener.



Then pour the thickener into the gasoline, stirring while you're pouring. Continue stirring for about 5 minutes after all the thickener has been added. Then stir for 1 minute every 20 minutes until a suitable gel has been formed. Let your test batch stand.



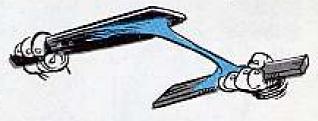
You can expect a good gel in 1 or 2 hours when the temperature's above 60° F, and 4 hours when the temperature's below 60° F and you've added peptizer to the mix.

When you've got a test batch that's too thin or too thick you'll have to mix a second test batch. If the first batch was too thin then use more thickener or if it was too thick, don't use as much.

After you've let the mix age (according to the chart), then test it to see if you've got a good mix. Stir it with your wooden mixing paddle to make sure you don't have any lumps at the bottom.



Then pick some of it up with your paddle and let it drop back into the container. If it's stringy and falls away from the paddle with very little left on the paddle, then you probably have a good mix. (It's the same principle people use in making jelly when they let jelly drop from a wooden spoon.)



Take another paddle or clean stick and pull some of the mixture off the paddle. You should get jellylike threads between the two.

A good mix is sticky and rubbery.

If your test batch mix meets all of these tests, a big batch can be mixed using the proportions of gasoline, M1 thickener, and peptizer used in mixing the test batch.

Remember if 10 gallons of gasoline were used in making the test batch, then the amount of peptizer and thickener must be multiplied by 10 when making a mix with 100 gallons of gasoline or multiplied by 20 when making a mix with 200 gallons of gasoline.

LING'S

a wall. less'n you first make sure the critter can't stomp all over you or nail you against Whoa there! Don't go ticklin' an MHE vehicle under the hood to get it started,

age to throw 'em into gear. And if the brake's off-look out. some of the Towmotors. If, for instance, their low or reverse shift forks are worn, it won't take much vibration or accidental bumping of the shift mechanism linkand so some of 'cm will mesh a lot quicker. Especially the Clark Carloader and Those MHE lift trucks are geared extra low as compared to other transmissions

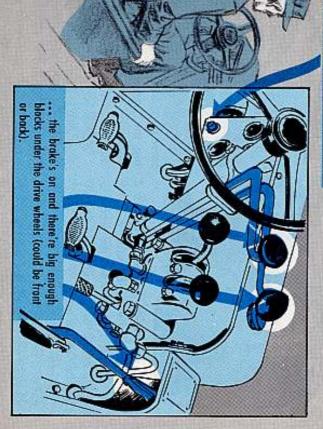
smart to pick one of these safe ways of doing it: So, if it happens you gotta start that MHE engine from under the hood, it'd be

These'll do for the Towmotors, and some of the larger warehouse tractors

while you're down under, on the brake or do whatever else is needed Have a buddy in the driver's seat to put

Make sure the vehicle's in neutral...

anything (the starter, particularly) till you say so Be sure, though, he knows he shouldn't touch





But for the forklift, (except Towmotors), this system's best



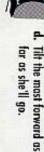
a. Raise the lift carriage about two feet or so off the ground.



b. Tilt the most back as far as she'll go.



c. Slip a block of wood or the like under the most. pretty full.) (It should fill the space



far as she'll go.

no matter what. inch or more—and that lift won't go anywhere, This'll jack the front wheels off the ground an

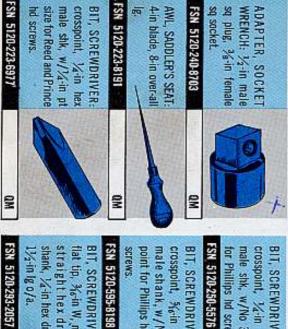


accident when those engines deliver like they're supposed to-it's maintenance. back. But you can't do the job unless you've got the tools. And thanks to mechanics like yourself that those big gas birds get there and The hum of those aircraft engines is a sweet tune to any pilot's ears. It's no

If you're having trouble knowing just what tools you're supposed to have in your

KIT, AIRCRAFT MECHANIC'S: general, (FSN 5180-323-4692).

change to this SM. What you see in this article is the latest dope. MOS 671.10, MOS 672.10, MOS 671.20 and MOS 672.20. Be sure you have the Here's a breakdown of the set that's listed in your SM 9-4-5180-A70. This is for





male shank, w/No 4 BIT, SCREWDRIVER: crosspoint, % in hex point for Phillips head-



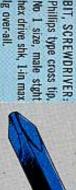
O'T	WDRIVER: rin W, male hex drive
0	95-8198





CROWFOOT ATTACH-

SN 5120-293-2048



FSN 5120-184-8383

drive, 1/6-in opng.

ing open end, 3/6-in sq. WRENCH: non-ratchet-

MENT, SOCKET

MENT, SOCKE

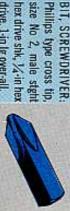
CROWFOOT ATTACH

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CROWFOOT ATTACH-



g over-all.





FSN 5120-184-8384

FSN 5120-184-8397 QM

opening.

drive, 1/2-in wrench

drive, %-in open end

ing open end, % in sq WRENCH: non-ratchet

ing open end, 3/8-in sq WRENCH: non-ratchet-



Reed and F BIT, SCRE

drive	x size.	rince	WUK VEK
\$;	male	cross	VEK:
STA.			
II.	1		
M	V	1	
44		10	V
	drive shk,	ox size, male drive shk,	rince cross x size, male drive shk,

T: oval, No	3.6975	size, male srive shk, r-all.
	100	
V.	QM	

BRUSH, PAINT: oval, No 5, 1% x 1% in.	FSN 5120-223-6975	Reed and Prince cross tip, \$76 in hex size, male stight hex drive shk, 136 in Ig over-all.
	MD	

oval, No	975	e cross re, male re shk,
	MB	

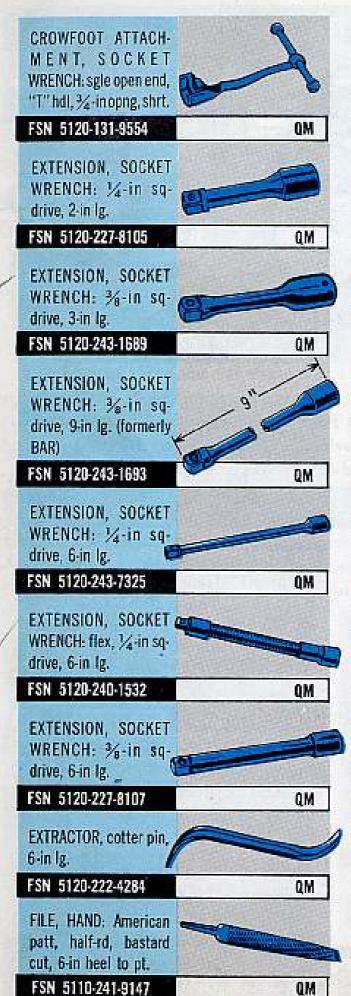
QM			QM
	FSN 5120-184-8398 QM FSN 5120-184-8400	WRENCH: non-ratchet- ing open end, 3g-in sq- drive, 5g-in opng.	MENT, SOCKET
CROWFOOT ATTACH- MENT, SOCKET WRENCH: sple open end	FSN 5120-184-8400	WRENCH: non-ratcheting open end, %-in sq- drive, %-in opng.	MENT, SOCKET

FSN 5120-546-5518	CROWFOOT ATTACH- MENT, SOCKET WRENCH: sgle open end, "I" hdl, 3/4 in opng, lng.	FSN 5120-184-8398 QM FSN 5120-184-8400
	7	FSN 5120-184-8400

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8020-239-0959

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considered a part of your flashlight.

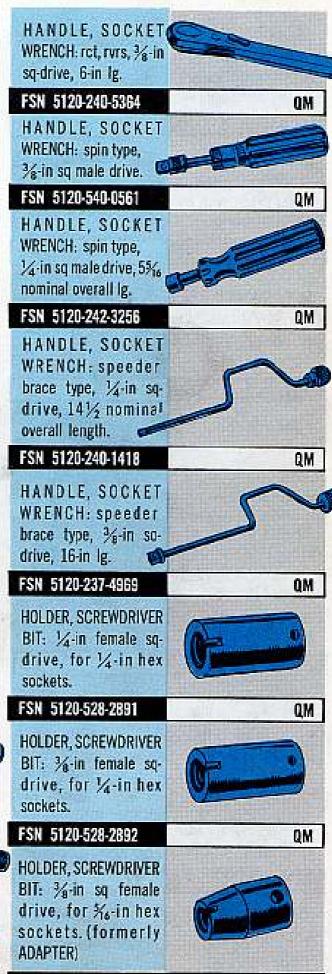
GAGE, THICKNESS: 1 blade group, English system, 26 tapd blades, 3-in lg, 1/2-in w at tip, 0.0015-in, 0.002-in, 0.0025-in, 0.003-in, 0.004-in, 0.005-in, 0.006-in, 0.007-in, 0.008-in, 0.009-in, 0.010-in, 0.011-in, 0.012-in, 0.013-in, 0.014-in, 0.015-in, 0.016-in, 0.017-in, 0.018-in, 0.019-in, 0.020-in, 0.021-in, 0.022-in, 0.023-in, 0.024-in, 0.025-in, thicknesses, w/blade lock.





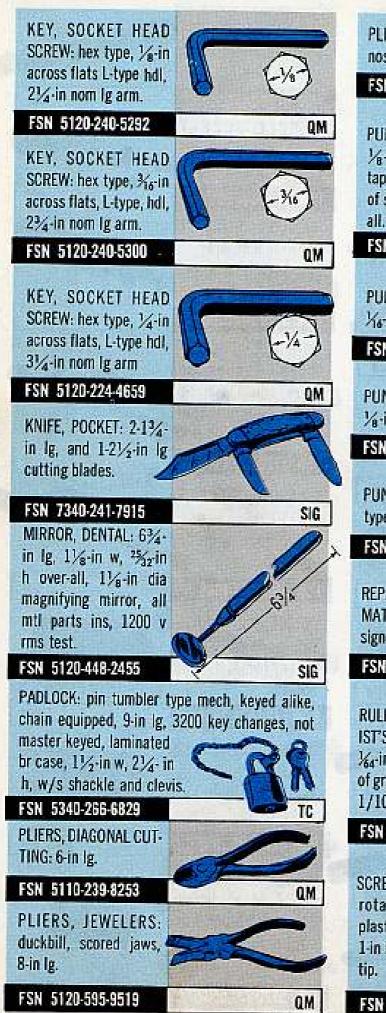


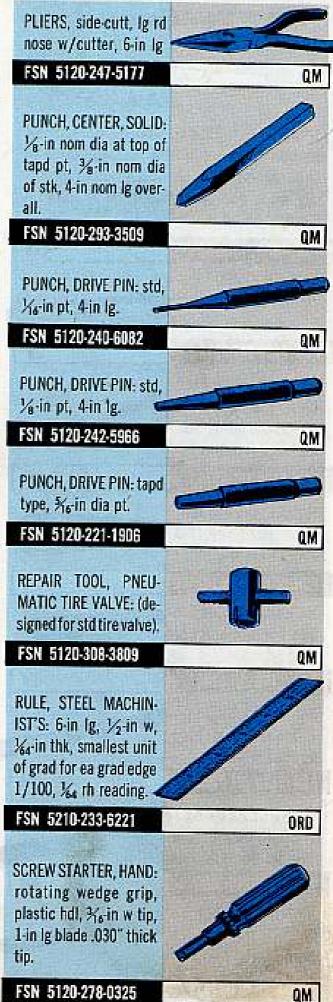
FSN 5120-221-7957



QM

FSN 5120-331-5502







SCREWDRIVER, FLAT TIP: plastic hdl, close quarters, 1-in blade, 3/2in tip, $2\frac{3}{4}$ -in lg. FSN 5120-222-8866 QM. SCREWDRIVER, FLAT TIP: w/wrench grip, plastic hdl (slow burning), sq-shk, 4-in blade, ¼-in tip.: FSN 5120-278-1282 QM SCREWDRIVER, FLAT TIP: plastic hdl (slow burning), sq-shk, 6-in blade, % in tip. FSN 5120-278-1283 QM SCREWDRIVER, OFFSET: dble-end, 1/4-in tips, 4in lg. FSN 5120-287-2130 QM SCRIBER, machinist's, bent pt, 9-in lg. FSN 5120-596-1543 QM SOCKET, SOCKET WRENCH: (detachable), 1/2-in sq-drive, 12 pt, %-in opng. FSN 5120-235-5878 MD SOCKET, SOCKET WRENCH: 1/4-in sqdrive, 12 pt, 132-in opng. FSN 5120-242-3351 QM SOCKET, SOCKET WRENCH: 1/4-in sqdrive, 12 pt, 3/2-in opng.

FSN 5120-242-3352



OM

OM

QM

SOCKET, SOCKET WRENCH: (detachable), 1/2-in sq-drive, 12 pt %-in opng. FSN 5120-235-5869 SOCKET, SOCKET WRENCH: 1/2-in sqdrive, 12 pt, 36-in opng. FSN 5120-236-2262 SOCKET, SOCKET WRENCH: 1/4-in sqdrive, 12 pt, 1/4-in opng. FSN 5120-236-2264 SOCKET, SOCKET WRENCH: deep lg, dble hex, 1/2-in sq-drive, 1/4in opng. FSN 5120-277-1463 SOCKET, SOCKET WRENCH: 36-in sqdrive, 12 pt, 36-in opng. FSN 5120-227-6702 SOCKET, SOCKET WRENCH: 34-in sqdrive, 12 pt, 3/6-in opng. FSN 5120-227-6703 SOCKET, SOCKET



WRENCH: 3/2-in sqdrive, 12 pt, 1/4-in opng deep (thin wall).



FSN 5120-277-1464 SOCKET, SOCKET WRENCH: 36-in sqdrive, 12 pt, 1/2-in opng.

FSN 5120-237-0977



SOCKET, SOCKET WRENCH: (detachable), 3/s-in sq-drive, 12 pt, deep, 1/2-in opng, 13/4in Ig.

FSN 5120-241-3185



MD

SOCKET, SOCKET WRENCH: 36-in sqdrive, 12 pt, %-in opng.

FSN 5120-227-6704

QM

QM

QM

OM

QM

QM



SOCKET, SOCKET WRENCH: 36-in sqdrive, 12 pt, %-in opng, deep style.

FSN 5120-239-0017



SOCKET, SOCKET WRENCH: 36-in sqdrive, 12 pt, 3/4-in opng.

FSN 5120-237-4973



SOCKET, SOCKET WRENCH: 3%-in sqdrive, 12 pt, 5/8-in opng, deep style.



SOCKET, SOCKET WRENCH: 36-in sqdrive, 12 pt, 1/6-in opng.

FSN 5120-232-5706

FSN 5120-239-0018



SOCKET, SOCKET WRENCH: 36-in sqdrive, 12 pt, 1/6-in opng, deep style.



SOCKET, SOCKET WRENCH: 36-in sqdrive, 12 pt, 32-in opng.

FSN 5120-227-6705

FSN 5120-277-4252



SOCKET, SOCKET WRENCH: 36-in sqdrive, 12 pt, 3/4-in opng, deep style.



FSN 5120-235-5879

OM

QM

SOCKET, SOCKET WRENCH: deep style, 1/2-in sq-drive, 12 pt, 13/6-in wrench opng.



FSN 5120-243-7345

QM

SOCKET, SOCKET WRENCH: deep style, ½-in sq-drive, 12 pt, ½-in wrench opng.



FSN 5120-243-7342

QM

SOCKET, SOCKET WRENCH: hose clamp, 1/4 sq-drive.



FSN 5120-303-4892

QM

SOCKET, SOCKET WRENCH: (detachable), 3%-in sq-drive, 12 pt, univ-jt, 3%-in opng.



FSN 5120-181-6794

QM

SOCKET, SOCKET WRENCH: univ-jt type, 1/6-in sq-drive, 12 pt, 1/6-in opng.



FSN 5120-242-3354

QM

SOCKET, SOCKET WRENCH: univ-jt type, 3%-in sq-drive, 12 pt, 1/2-in opng.



FSN 5120-242-3355

QM

SOCKET, SOCKET WRENCH: univ-jt type, ⅓-in sq-drive, 12 pt, ⅙-in opng.



FSN 5120-237-0978

QM

SOCKET, SOCKET WRENCH: univ-jt type, 3/4-in sq-drive, 12 pt, 5/4-in opng.



FSN 5120-237-4974

QM

SOCKET, SOCKET WRENCH: univ-jt type, %-in sq-drive, 12 pt, 11/6-in opng.



FSN 5120-237-0979

QM

TAPE, MEASURING: S, English graduations, grad 1/4 and 1/2 in, 6-ft lg, w/hook and fl base mtl case.



FSN 5210-287-3335

ORD

TOOL BOX: hand, S, Ig 18-in, w 10-in, h 13-in, "V" top, cantilever 4 tray.



FSN 5140-545-8625

QM

TOOL KIT, AUTOMOTIVE ELECTRICAL

FSN 5180-422-8594

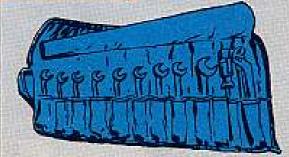
ORD

Consisting of:

FSN 5120-222-2233 PLIERS

FSN 5120-236-2140 SCREWDRIVER, Flat tip, flared, plastic hdle, 1/6-in tip width, 2-in blade lg.

WRENCHES	Thickness Length, of head, Open- Inches Inches ings, Inches
FSN 5120-277-3414	3741%4 & 1%4
FSN 5120-277-8308	31/41/2 & 1/4
FSN 5120-277-8309	31/41/32 & 1/4
FSN 5120-277-8310	313/4 & 15/4
FSN 5120-277-8311	31/2 1/2 1/2 & 1/6
FSN 5120-277-8312	31/2 3/2 3/2 & 3/6
FSN 5120-277-8313	334 32 132 & 38
FSN 5120-277-8314	31/4 1/3211/32 & 3/8
FSN 5120-277-1349	41/6 1/64 1/6 & 1/2



UNIVERSAL JOINT, SOCKET WRENCH: 1/4-in sq-drive male and female.



FSN 5120-243-1686

QM

UNIVERSAL JOINT, SOCKET WRENCH: univ, 3/-in sq-drive.



FSN 5120-224-9215

QM

WRENCH, BOX: angular offset dble-hd type, 12 pt, 15 deg offset 3/6 and 3/6-in opngs, 61/2-in nom lg overall.



FSN 5120-224-3146

QM

WRENCH, BOX: angular offset, dble-hd type, 12 pt lg, 15 deg offset, 34 and 36-in opngs, 11-in overall lg.



FSN 5120-222-1592

Ok

WRENCH, BOX: angular offset, dble-hd type, 12 pt, lg, 15 deg offset, ⅓ and ⅙-in opngs, 12-in overall lg.



FSN 5120-222-1593

QM

WRENCH, BOX: angular offset dble-hd type, 12 pt, lg, 15 deg offset, 15/6 and 1-in opngs, 13½-in overall lg.



FSN 5120-204-2670

QM

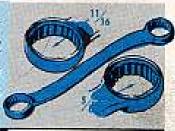
WRENCH, BOX: angular offset dble-hd type, 12 pt, 15 deg offset, ½ and %-in opngs, 8-in nom lg overall.



FSN 5120-277-3364

QM

WRENCH, BOX: angular offset dble-hd type, 12 pt, lg, 15 deg offset, 5€-in and 1½6 in opngs, 9-in overall lg.



FSN 5120-293-0081

DM.

WRENCH, BOX: dble offset 15 deg angular offset, dble-hd type, 12 pt, ¾ and ¾ in opngs, 4-in nom overall Ig.



FSN 5120-184-8602

QM

WRENCH, DZUZ, fastener, S, ¼-in sq-drive, socket 5%-in w, 1½-in lg.



FSN 5120-321-4508

QM

WRENCH, OPEN END, FIXED: dble-hd type, ¾6-in and ¼-in wrench opng size, 15 deg angle of hd, 3-in nom over-all lg, ¼6-in thk of hd.



FSN 5120-228-9527

OM

WRENCH, OPEN END, FIXED: dble head type, 15 and 75 deg angles, 154-in wrench openings, 34-in hd thickness, 3-in o/a lg.



FSN 5120-184-8444

QM

WRENCH, OPEN END, FIXED: dble head type, 15 deg angle, spear-hd, alloy-S, % and %-in openings, 1%-in thickness of hd, 3%-in o/a lg.



FSN 5120-277-2307

WRENCH, OPEN END, FIXED: dble-hd, 15 deg angle, alloy-S, ½ and ⅓-in openings, ⅓-in thk hd, 10-in lg.



FSN 5120-187-7131

OM

WRENCH, OPEN END, FIXED: dble-hd type, 15 deg angle, spear-hd, alloy-S, 3/6 and 1/2-in openings, 1/4-in thk hd, 5-in lg.



FSN 5120-187-7123

QM

WRENCH, OPEN END, FIXED: dble-hd type, 15 deg angle, spear-hd, alloy-S, % and %-in openings, 1%4-in thk hd, 6-in lg.



FSN 5120-187-7126

2 ea. QM

WRENCH, OPEN END, FIXED: dble-hd type, 15 deg angle, spear-hd, alloy-S, ½, and ½, in openings, ½, in thk hd, 7¾-in lg.



FSN 5120-184-8558

QM

WRENCH, OPEN END, FIXED: dble-hd type, 15 deg angle, spear-hd, alloy-S, 34 and 136-in openings, 36-in thk hd, 836-in lg.



FSN 5120-187-7129

QM

WRENCH, OPEN END, FIXED: 15 and 75 or 80 deg angles, dble-hd, %6-in opng, 1%4-in thk of hd.



FSN 5120-184-8541

QM

WRENCH, OPEN END, FIXED: 15 and 75 or 80 deg angles, dble-hd, ½-in openg, 4-in overall lg, 1½-in thk of hd.



FSN 5120-288-8216

QM

WRENCH, OPEN END, FIXED: 15 and 75 or 80 deg angles, dble-hd, %5 in opng, %5 in thk of hd, 41/4-in lg.



FSN 5120-184-8543

QM

WRENCH, TORQUE: rigid frame L-hdl, micrometer adj tor mech, w/slip clutch or audible indicating mech, 36-in sq male drive, 100 to 750-in—lb cap, w/case.



FSN 5120-595-9073

QM

WRENCH, TORQUE: rigid frame T-hdl type, w/built-in rtc, preset sealed tor mech, w/audible indicating mech, ¼-in sq male drive end, 25-in—lb rated cap.



FSN 5120-293-0849





No, it's not one of those games where you see snake eyes staring up at you. And it's not a new dance.

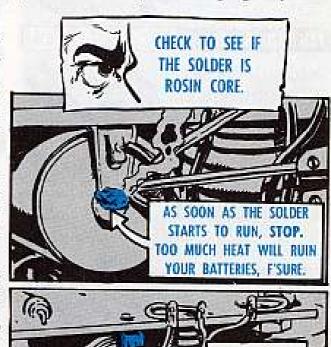
If you guessed that it's the batteries in your Hickok Model 4977 multimeter (FSN 6625-543-1438), you're right. Those batteries will shake, rattle and roll if you don't solder the meter terminal strips to the battery terminals.

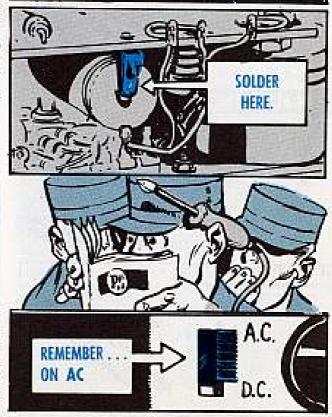
They're not much of a job to solder, but you've got to take it easy when soldering. In the first place you use rosin core solder—not acid core.

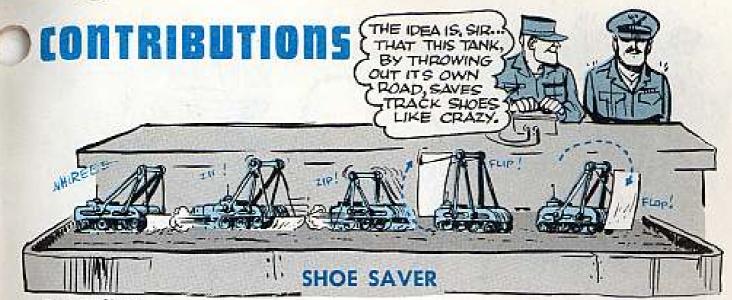
And you've got to remember that the terminal ends of the batteries can stand only a little heat. When you apply too much heat, you shorten the life of the batteries or it could even burst the batteries.

There's an article in PS 79 that gives some tips on soldering, so you might give it the onceover before you start soldering the batteries in your multimeter.

When you're not using your multimeter, keep it on AC. Then the batteries won't run down if you leave your multimeter plugged in. This multimeter is in your organizational maintenance tool sets.

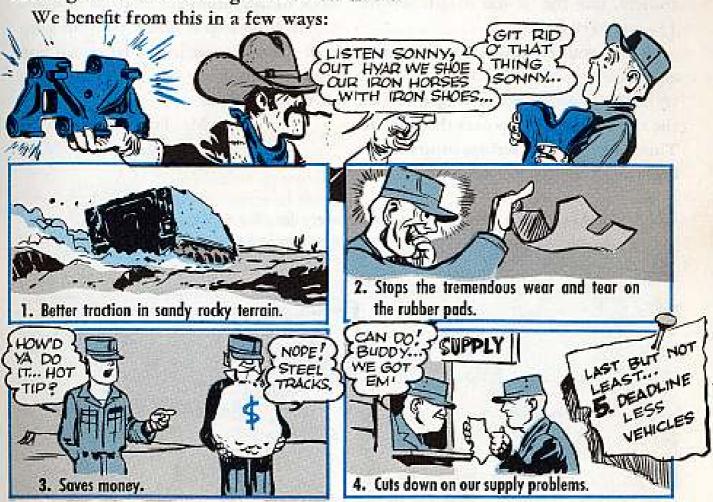






Dear Editor,

Out here in descrt country, our battalion has been removing the rubber pads from the T-91E3 tracks on our light tracked vehicles—the M59 APC and the M41 light tank—and riding on the steel tracks.



Then, when our outfit leaves this kind of country, we put the rubber pads back on. No sweat, no fuss . . . and everybody's happier.

5th Tank Bn, Camp Irwin, Calif.

Ed. Note-Good idea. Any unit's CO can give the go ahead for a deal like this.



Dear Editor,

We've come up with a little safety device we'd like to tell other PS readers about. It's a step to be used with cargo trailers, like the 34-ton M101 and the 11/2-ton M104.

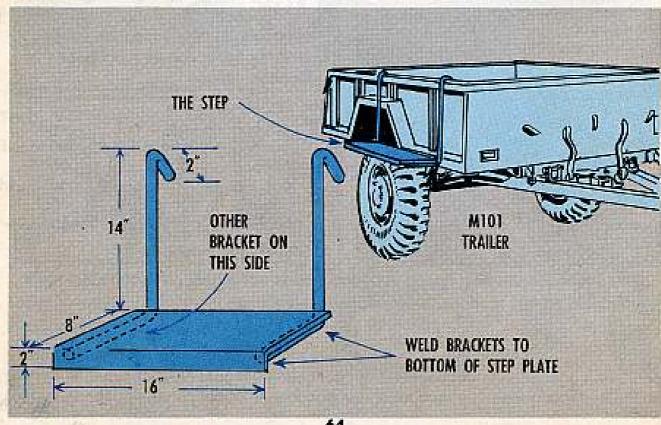
equipment, you have to climb up on this trailer by boosting yourself up on top of the tire or climbing up over the tailgate. This could lead to a serious injury if you lose your balance.

We've fabricated this step out of 10in x 16-in x 1/6-in sheet steel. Then we welded a couple of 1/2-in x 25-in round stock to the sheet steel to act as braces.

After the step is made, you can keep When you're unloading or loading it in the trailer or in the truck till you need it. Sure beats trying a flying dive off those trailers.

> Mr. Fred W. Turnbull Ft Monmouth, N. J.

(Ed Note-Looks like you've got a good safety fix there, Mr. Turnbull.)





A frosty feeling

When it's hot and the ice is clickin' in tall glasses, anti-freeze weather is just a flip of the calendar away. So saddle up and tell your support what your vehicles need: Ethylene glycol where temperatures don't go lower'n —55 F; arctic grade for the super lows. See TB Ord 651 (9 Oct 59) for details.

Taste test

Water in your tank trailers getting gooked up with foul-tasting corrosion lately? There's a corrosion removing compound that'll put the inside of those tanks back in top shape . . . it's all covered in MWO 9-2330-213-30/2 (23 Mar 59). If your M106, M106A1, M107, M107A1, or M107A2 tanks need this treatment, take 'em to your Ordnance support, pronto.

Compression check

You M41 light tank mechanics . . . when checking a new AOS 895-3 engine at cranking speed, the compression pressure should be 75 to 90 PSI—with not more than a difference of 15 PSI between the cylinders. For used engines, a minimum pressure of 70 PSI is all right.

Don't get thrown

If you M48 tank maintenance men are wanting to identify the annealed tube (Ord Part No. 7358613) and the flexible metal hose (Ord Part No. 7388525) in Fig 07-34 on page 490 of ORD 9 SNL G254...don't get thrown. Seems like the letters "T" and "K" in the schematic drawing have played switch. Your Ord 7 SNL G254 has the right number, FSN 2520-738-8525, for the hose.

Deal for missiles

A good publication for missile outfits to get to know—that's what TB 9-281 (14 Sep 59) is. The TB tells about "Corrosion Control and Treatment" of missiles.

Engineers to 2M

The LO and pub holder for your Engineer rigs is now a QM item. It's covered by FSN 7520-559-9618 and you requisition it as Case, Maintenance and Operations Manuals. This is the same case that was an Engineer item and used to be FSN 7610-355-7130.

Would You Stake Your Life on the Condition of Your Equipment?

