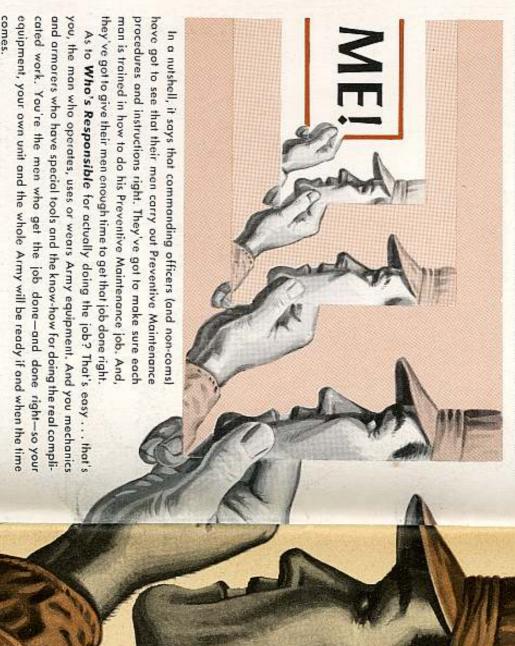


# Who's Responsible?

to pin down, but not so when it comes to Preventive Maintenance. You hear it all the time: "Who's responsible?" In lots of cases, it's right hard

black-and-white—in AR 750-5 [23 Jan 53]. Just scoot down to paras 9 and 10. Yessir. The Who's Responsible for Preventive Maintenance is right there in



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MONTHLY

1956 Series

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## IN THIS ISSUE

## DEPARTMENTS

Connie Rodd's Briefs	Contributions	Engineer	Chemical	Quartermaster	Armament	Half-Mast	Connie Rodd
riefs							

## FEATURE ARTICLES

Automobile Hoist	dix Capping Compressors	omoke Generators	Forklift Guards	Missile Notes	Cold Weather Care for FCS	M62 Wrecker Warning Light	(Cartoon Section)	Handling Radioactive Tubes	General Mechanic's Tool Set	M48 Tank Turret Taboos	
4	4	46	38	36	34	29		21	16	2	

answer your questions. Just write to: Sgt Half-Mast, PS, Raritan Arsenal, Metuchen, New Jersey: Names and addresses are kept in confidence. PS wants your ideas and contributions, and is glad to

The printing of PS Magazine, the PREVENTING MAINTEN. by the Obsertas, Bureau of the Sangeri is Aug. Sij. au

Exactly right.

"Then," you say, "for the showdown, I'm responsible."

BUT DO YOU KNOW WHAT NOT TO DO PITFALLS LURKING ABOUT A TURRET THERE'RE PLENTY OF SNARES AND TROUBLE ON YOUR ALWAYS AVOID---CORNER OF 148 YOU'LL . SO HERE

NHAT TO DO TO KEEP BTOFF OF TO WADER -O DELIVER THE GOODS

KNOWN

HE CHIPS ARE DOWN

TANKMAN NHOW



RAVELING?

about and damaging your optics, it from swinging free, slamming when it's not in use. This lock-on the front end of the range finder Leaving the range finder out of is there to hold it steady, keep travel lock (early M48's only)

# SPLINES NOT LINED?



steel pivot shaft which holds the Using force to insert the splined to the commander's cupola. This .50-cal machine gun (AA) mount easy to damage if you don't line and the splines on the bushing are shaft fits into a soft brass bushing, steel shaft. Take your time—take your time ... em up right with those on the



to "O". Now she's right and locks; then slowly turn it clockwise knob counter-clockwise until it things straight, turn the range they're at the right "O". To get a lot of confusion as to when two complete turns—which causes range scales on this drive will turn "O" prior to bore-sighting. The it's on the early 48's) at the wrong Setting the range drive (T-25...

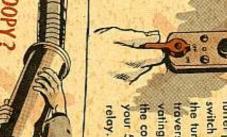
OULL WANT TO WATCH PPLY BOTH TO THE MASS AND MASSAI.



## NOT CLEAR?

elevate the gun tube and not above the muzference circuits which Some tanks have interzie end-of the gun, under the breech and members are out from ing to see if all crew switch ON without check-Turning the turret power

neutral when the switch is flipped.) bles if your control handles are not in body's leg. (You can get similar trouunder the breech, including somevate...which can smash up anything flipped, the gun may immediately elehanging low when the switch is the rear deck. Should your tube be when it's traversed over



center line of the gun tube. keep its center line parallel with the removing or installing the evacuator, the rear inside of the evacuator. When removing it. This'll foul the thin seal on hang onto the end of the gun tube when Allowing the bore evacuator to partially





completely inserted in the muzzle brake keyway-like your TM says. the muzzle brake after the key has been Screw evacuator forward firmly against

# TURRET MOVING?

LOCK UP?

switch OFF while turret power Turning the vating, Burns traversing or elethe turret's still your 5-HP motor the contacts on travel lock raised Leaving the gun

when the gun's out a good way to get battered by a travof lock. A raised travel lock is in ersing gun tube. DOWN, BOY-Or-it can get pushed over and

happens to be working around it bash anybody who

at the time-like mission oil level, etc. checking the trans



nization trouble. lash and synchroincreased backsight, and cause gun out of boreway to throw your from seats. Good to hoist yourself step or a handle trol linkage as a Using the fire con-



NO EMERGENCY?

pump only if you have to.

switch—and traversing in slew. So, use the be charged by turning on the turret power system. (On those tanks which don't have a there, the pump'll shoot it into the elevation if any dirt or trash has snuck in and settled from the very bottom of the reservoir...and power failure. This pump gets its oil supply pump except in an emergency—such as a Using the emergency accumulator hand

filter in the line, that is.] The accumulator can

Ġ

in the breech ring. bled and installed block is assemafter the breech place (rearward) crank stop is in the breech block make sure that Neglecting to



Look-no toes! Wham! Ouch! breech is opened. ring when the drop out of the the block might off (or forward), If the stop is left

TO THE REAR

CLOSED?

OPEN UP

## DON'T RAISE IT...

easier than via the bottom routeand it makes for banging up your the top of the breech ring. It's no manual tells you-out the bottom. range finder. Stick to the way the Removing the breech block from (TM 9-7012, C2, 3 Oct 55)



BEAVER? EAGER

TANKMAN IF YOU PULL ANY OF THESE GOOFS OR FLUBS.



weeping the handle in 30 seconds, lay too long. If overnance has checked ride fails to work off it till Ordif over.





commander's side of the Override clutch will engage. The only way to make sure the L'ation and iraverse. Sweeping's Irol through neutral\_in both ele. "sweeping" commander's con. Trying to override without



firm touch does the best ner's) too tight. A light but JOB-TAKE IT EASY! die (commander's or gun-Gripping the control han-



Using power traverse or elevation when neither engine is running. The turret motor pulls enough juice to drain your batteries fast. Li'l Joe is capable of putting out 300 amps, which is plenty to handle your turret-provided there's no

at the time. Likewise with your main engine generator—if you've other big electrical load on the system got the 300-amp type. But some 48's still have the 150-amp engine generator—which is not hefty enough to handle the turret on its own-





valve's closed.

have no manual elevation if the of the elevation system—and you'll lates the accumulator from the rest operated valve in the turret. It isoring—and is the only manually. at about the height of the turnet the turret just in front of the gunner shut-off valve open. It's located on Failing to leave the accumulator



# KEEP

Seems there's been some confusion about a coupla cupola locks on the M48A1

for a travel lock. Thass bad. Trouble comes when somebody starts mistaking the interlock (pin) assembly

sight are parallel to the 90-mm gun line-of-fire. It's just not aline the cupola with the turret—so that the cupola sight and machine gun line-of That pin lock (at the right front of the cupola) is there for just one purpose: to

sturdy enough for travel lock duty. Damages the pin in a hurry. mander's cupola is a friction lock. It's located left front. It's The only traverse travel lock on the M1 (Model 30) com-

moving. (And, of course, release for free traversing.) the gimmick you use to hold the cupola snug while the tank's

can apply the friction lock for travel. drops in its hole in the cupola ring gear when you lower the handle.) Then you So-to align the cupola with the 90-mm gun, you first set the interlock pin. (It

tank's on the move, it likely needs adjustment. If sometime you find the friction lock won't hold the cupola in place when the

### HERE'S HOW:



in the locked position. up as far as it will go Move the friction lock handle



at the top of the lock



tighten the jam nut. beneath the jam nut; then Tighten the adjusting nut

# STRAIGHT







Now try to lock it muscle, loosen the the adjusting nut jam nut and back of



go up without your straining a the handle won't



without straining. to the locked position 4, 5 and 6-till the and repeat steps handle can be moved lighten the jam nut

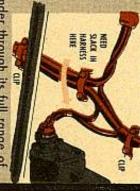
# HOW'S YOUR SLACK?

ness (No. 8693697) that connects at the back how's about a quick look at the electrical har-Got a range finder in your M48 tank? Then

there, or it'll get torn loose from its receptacle -maybe when you're needing it most. Gotta have plenty of slack in your harness

got plenty (slack, that is). Then tighten the clips. Simple, huh? toward the range finder, and elevate and depress again to make sure you've loosen the electrical clips that hold it in place. Then pull all available slack elevation and depression. If the harness stretches tight at either extreme, Way to check the slack is to move the finder through its full range of

9





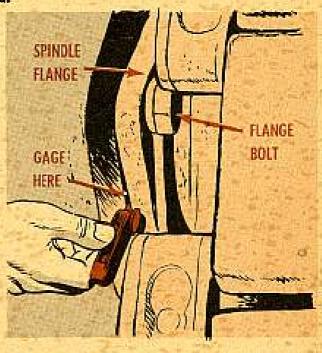
Check the compensating idler mounting set-up on your M48 tank lately? No? How about giving it a quick look right now. The bolts that hold the idler wheel spindle flange to the hull may be loose.

Those bolts are there to hold the spindle flange tight against the hull—so as to prevent free movement of the spindle pilot in the hull bore. A loose spindle not only gets you sheared bolts, it also leads to elongation of the pilot bore as your buggy bounces around in the rough. (Which can mean real trouble and a big repair job.)

### Here's how to keep this from happening to you:

First, keep those bolts tight. Inspect them for looseness every week (at the B service)—with end wrench No. 41-W-1065-80 from your second echelon Tool Set #2, Supplemental.

Loose bolts mean a loose-fitting pilot. When y'find 'em loose, tighten your track to proper tension (TM 9-7012); then back off loose bolts until bolt heads are clear of the spindle flange. The weight and tension of the track will pull the top and front portion of the spindle assembly away from the hull—and show the amount of free play between the spindle pilot and pilot hole.



Now insert a feeler gage between the hull and pilot flange. A gap of .005 inch, or less is OK... just get those bolts tight. To do this, y'take off the front fender, disconnect your track, remove the idler arm, and put the torque to the bolts—400 foot pounds is what they need. Use wrench 41-W-3635 (3/4 inch, square drive, 420 foot pounds capacity).

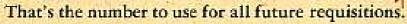
But — a gap of more than .005 needs attention from Ordnance. Just tell 'em the trouble, and they'll take care of your mount . . . either with shims (if the gap's between .005 and .050) or a repair (bushing) job, if the gap's over .050.

You'll find more dope on this subject in TB 9-7012-2.



In ordering track items for your battle buggies, you'll find different stock numbers for entire tracks, track sections, track strips, track shoes, etc.

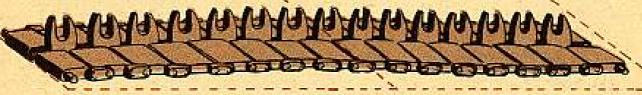
That'll soon be no more. To simplify the supply set-up on section-type track, these items of issues are being boiled down to just one stock number you'll need be concerned with — and that's the number y'find listed for the single track shoe.



But here's the big pitch. You'll be able to get track shoes only in multiples of eight. You know . . . 8, 16, 24, 32, etc. Which means the fewest single shoe assemblies you'll be able to get at one time is *eight*. The "unit of issue" is eight. This set-up will apply to all tracks except the endless band type.

UNIT OF ISSUE

UNIT OF ISSUE



### MULTIPLIES OF EIGHT

So — you can save a lot of confusion by taking care to specify the exact number of single shoe assemblies y'want. And — again — that number must be in multiples of eight. OK?

For more useful dope on tracks in general, be sure to latch onto a copy of TB Ord 562 (revised).



### Spotlight wire saver

Like to put a coupla minutes to good use around your M8E2 cargo tractor? After a few ticks of the clock, you'll have a rubber spotlight cord that won't short out because of binding against the spot where it goes into the reel.

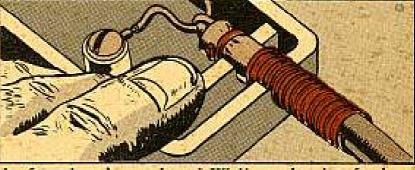
The step-by-step fix goes like this:

Remove the cord from the spotlight handle and move the stop ring back about 83/4-in from the beginning of the insulation.

Crimp a 1-in piece of locking wire (Ord Stock No. H009-0102280) around the cord—about %-in back from the beginning of the insulation.



Reassemble, making sure a few of the spring coils go inside the handle—like before the fix. The end of the spring should be on one side of the notch in the handle . . . the stop ring on t'other side.



Now that you've applied the fix, what do you have? Well... the ring farthest from the spotlight grip keeps the cord from winding all the way into the reel. That means you have enough cord left over to mount the spotlight in its bracket without putting extra strain on the wiring in the handle. The same ring also keeps the cord from rubbing against the reel under tension because some slack has been provided.

The second ring keeps the wires in the handle in a set position.

### What ... no decal?



Word's been getting around that a lot of decals are missing from vehicles, storage boxes and the like. The decals, or parts of 'em, come off and nothing is done about it.

But all is not lost. Get a 1-in stencil set from your second echelon common tool set. Or requisition a ½-in set from Quartermaster under FSN 7510-00-19045. You might even get a QM, Post Engineer or Post Ordnance man to cut you a stencil with just the right wording.

Then there's always the possibility of painting on the information—without a stencil to show you the way. Course ...it'll take a Joe with a steady hand.

Where'd it go?



Hold it a minute, chum. Don't throw away that copy of TM 9-804 (Sept 50) on the M38 Jeep, even though you got the manual that supersedes it—TM 9-8012 (Jan 56).

There's a section of TM 9-804 you'd better lift and paste in TM 9-8012, right next to para 111. It has to do with servicing the Cuno oil filter, and you'll find it on pages 93 and 94, para 72 c to e. This dope isn't in TM 9-8012.

The dope sets up a before-operation, bi-weekly and 1,000-mile maintenance service for the filter. It stacks up this way:







### A horny problem

It could get a lot of guys down. They're lugging air horns on their G742 and G749 2½-ton series trucks, and yet their Ord 7's say they're supposed to have electric horns only.

Well, the poop as far as your G742 series trucks are concerned is that all trucks with serial number 121098 or under should have an air horn (FSN 2520-752-6286). If the serial number's above this, you take an electric horn (FSN 2540-735-1412).

As far as the G749 series trucks, they all should have air horns.

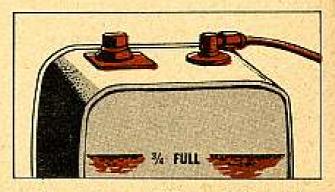




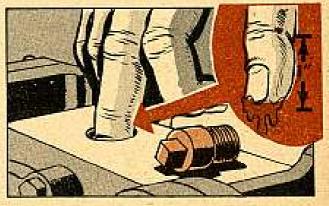
This stuff will show up in the next revisions to your SNL's. Until they come out why not make a notation in your SNL so the next man will know.

### Finger feel it

Does your steering hydraulic reservoir or steering gear case on your G744 5-ton trucks have the runs? Do you find oil leaking out those steering "cans," despite all the fuss about new leak-proof, guaranteed-or-double-your-money-back oil seals?



If so, the trouble's probably lying with the way those things are being filled with oil. The secret of the whole thing is never fill them to the top. Fill the steering hydraulic reservoir only 3/4 full like LO 9-8028 says in note 9.



For your steering gear case, leave about an inch air space between the filler hole and the top of the oil. To know when you've got an inch there, stick your middle finger (a clean finger) in that hole up to the first joint—the tip of the finger should just be touching the top of the oil. Light of your life



Hear tell there's some guys who find the light switches on their M-series tactical vehicles as hard to figure out as a Lower Slobovian jigsaw puzzle. Got news for you—it is, unless you understand it.

Any one of your M-series tactical vehicle TM's will give you the full low-down on how to operate this switch. And, if you have PS 31 handy, you'll find the full scoop on pages 2 to 5. Makes handy dope to have in the upper part of your cranium.

Ack ack misfire

Word's been goin' round that some fellas have been runnin' into trouble with their 90mm M2A1 AA guns. Seems as tho' there've been some misfires that weren't according to Hoyle.

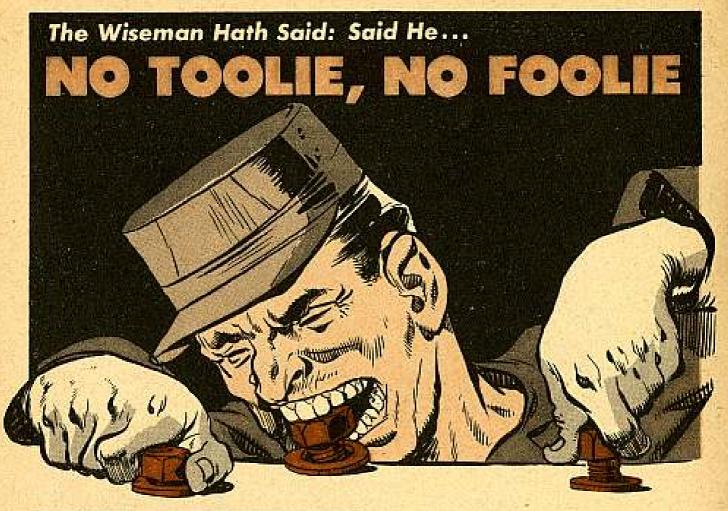
Have you ever thought the root of the trouble might be the grease in the firing locks? Yessiree, too heavy lube can gum the works.

You say you haven't put any heavy grease or oil there? Could be, could be, but maybe the fella that had his hands on that gun 'fore you did doused it with heavy grease or oil.

To keep from runnin' into heavy lube trouble, best use that all season lube on that firing lock assembly. It's a general purpose lubricating oil (PL Special) MIL-L-644. You can get it by the ounce, quart or gallon from the Quartermaster



Corps. Here are the Federal Stock Numbers to use: 9150-185-0629, 2-oz oblong screw top can; 9150-257-5436, 4-oz oblong can w/spout; 9150-231-6639, 1-qt can; 9150-281-2007, 55-gal drum.



## TOOL SET GENERAL MECHANICS Ord Stock No 41-T-3534-30 FSN 5180-754-0641

There are guys who know how to do things but can't because they have no tool. Just goes to show you that having the know-how isn't enough—tools and know-how go hand-in-hand.

That goes for the mechanic too—without his General Mechanic's Tool Set he could be a bust.

Just so you mechanics can get any job done, go over this list of tools. You should have every one of them—your MOS says so.



FSN 5120-237-3600

ORD 41-B-648





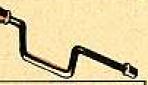
HANDLE, SOCKET WRENCH: rtc, rvrs, 1/2 in sq-drive, 91/2 in Ig



ORD 41-H-1505

FSN 5120-221-7968

HANDLE, SOCKET WRENCH: brace type; 1/2 in sq drive, 12 in lg



ORD 41-H-1507-800

FSN 5120-230-6364

KNIFE, PUTTY: 144 x 3½ in blade



ENG 41-5153.720-500

LOCK: pad, pintumbler mechanism, bricase, cdpltd shackle, FS FF-P-101, type EPB, 134 in. w/o clevis, keyed individually, w/2 keys



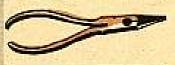
ENG 42-5752.475.102

PLIERS, SLIP JOINT: strgt nose, comb, w/ cutter, 8 in nom size



ORD 41-P-1652

PLIERS, side cutting, lg nose, 6 in Ig



ORD 41-P-1991

FSN 5120-247-5177

PLIERS, diagonal cutting, 6 in Ig



ORD 41-P-1714

PUNCH, CENTER: 36 in diam, 4½ in lg



ORD 41-P-3185

FSN 5120-197-9488

PUNCH, DRIVE PIN: 1/8 in pt



ORD 41-P-3640

FSN 5120-242-3433

PUNCH, DRIVE PIN: std. 1/4 in pt, 4 in lg



ORD 41-P-3606

FSN 5120-240-8880

PUNCH, DRIVE PIN: std. 36 in pt, 4 in lg



ORD 41-P-3608

FSN 5120-273-0001

PUNCH, DRIVE PIN: IR taper, 3/16 in pt, 9 in lg

ORD 41-P-3756

FSN 5120-293-1408

RULE, STEEL, MACHST: 1/8, 1/16, 1/32 and 1/64 in; 6 in lg



ORD 41-R-2990

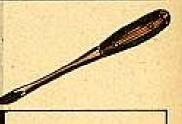
FSN 5210-234-5223

SCREWDRIVER, POCK-ET: 134 in blade, 14 in tip, 4 in Ig



ORD 41-S-1063

SCREWDRIVER, COM-MON: integral hdl, 6 in blade, 36 in tip, 1114 in lg



ORD 41-S-1076

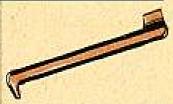
SCREWDRIVER, COM-MON: 4 in blade, 1/4 in tip, 9 in Ig



ORD 41-S-1102

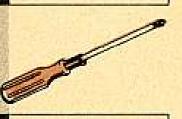
FSN 5120-277-949

SCREWDRIVER, OFFSET: dble-end, 36 in tip, 6 in



ORD 41-S-1399

SCREWDRIVER, CROSS-POINT: 3 in blade, No. 1 tip



ORD 41-S-1636

SCREWDRIVER, CROSS-POINT: 4 in blade, No. 2 tip



ORD 41-S-1638

SCREWDRIVER, CROSS-POINT: 6 in blade, No. 3 tip



ORD 41-S-1640



SHEARS, METAL CUT-TING, HAND: comb, 134 in cut, 7 in Ig



ORD 41-S-2806

























SOCKET, SOCKET WRENCH: 1/2 in sq-drive, 12 pt. (formerly WRENCH) size of opng:





ORD 41-W-3005 7/16 in ORD 41-W-3007 1/2 in ORD 41-W-3009 % in ORD 41-W-3011 19/32 in

\* ORD 41-W-3013 5% in \* ORD 41-W-3015 11/18 in ORD 41-W-3017 34 in \* ORD 41-W-3019 25/32 in

\* ORD 41-W-3021 13/16 in ORD 41-W-3023 % in

ORD 41-W-3025 15/16 in ORD 41-W-3027 1 in \* QRD 41-W-3029 11/16 in

ORD 41-W-3031 11/6 in

FSN 5120-189-7924 FSN 5120-237-0984

FSN 5120-189-7932 FSN 5120-239-0019

FSN 5120-189-7946

FSN 5120-189-7985 FSN 5120-189-7915 FSN 5120-189-7933 FSN 5120-189-7934 FSN 5120-277-7935

FSN 5120-277-7927 FSN 5120-277-7929

FSN 5120-277-7914

\* SOCKET, WRENCH, COMMON

UNIVERSAL JOINT. SOCKET WRENCH: (formerly JOINT) 1/2 in sa-drive



ORD 41-J-380

FSN 5120-269-797

WRENCH, ADJ: sgle open end jaw opng 15/16 @ in, lgh 8 in



ORD 41-W-486

FSN 5120-240-5328

WRENCH, BOX: dble-hd, 12 pt, half moon, %16 and % in opngs



ORD 41-W-635

FSN 5120-313-9495

WRENCH, BOX: dble-hd, 12 pt, 36 and 7/16 in opings



ORD 41-W-620

FSN 5120-184-8679

WRENCH, BOX: dble-hd, 12 pt, 1/2 and 9/16 in opngs



ORD 41-W-622

FSN 5120-224-3154

WRENCH, BOX: dble-hd, dble-hex, short, offset 45 deg, size of opngs 3/4 and 3/4 in



ORD 41-W-625

FSN 5120-224-3138

WRENCH, OPEN END, FIXED: 15° angle, alloy-S, ¾ and ¾s in opngs



ORD 41-W-991

FSN 5120-277-2342

WRENCH, OPEN END, FIXED: 15° angle, alloy-S, ½ and ¾ in opngs



ORD 41-W-1002-40

FSN 5120-187-7124

WRENCH, OPEN END, FIXED: 15° angle, alloy-S, 5% and 11/16 in opngs



ORD 41-W-1007-60

FSN 5120-277-8301

WRENCH SET, comb, box and open end, angle and offset 15 deg, dblehex, alloy-S, range 3/4 to 1 in, set of 11 wrenches, in leatherette roll. This set consists of roll and wrenches below:

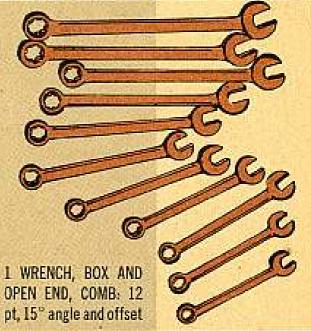


ORD 41-W-867-40

FSN 5120-357-8411



ORD 41-R-2737 FSN 5140-322-6009



ORD 41-W-867-100 36 in ORD 41-W-867-105 7/16 in ORD 41-W-867-110 **1/2** in ORD 41-W-867-115 % in ORD 41-W-867-120 % in ORD 41-W-867-125 11/16 in ORD 41-W-867-130 - 34 in ORD 41-W-867-135 13/18 in ORD 41-W-867-140 7/s in ORD 41-W-867-145 15/16 in ORD 41-W-867-150

FSN 5120-228-9504 FSN 5120-228-9505 FSN 5120-228-9506 FSN 5120-184-8642 FSN 5120-184-8643 FSN 5120-228-9509 FSN 5120-228-9510 FSN 5120-228-9511

FSN 5120-228-9514









... and don't stack them up. Stacking hot tubes just concentrates their radiation intensity. So keep them in their corrugated cartons and give them plenty of elbow room.

| DON'T TOUCH | DEBRIS WITH BARE | SKIN — AVOID | BREATHING ANY OF THE VAMPE OF DUST



### HOW TO CLEAN UP A CONTAMINATED AREA



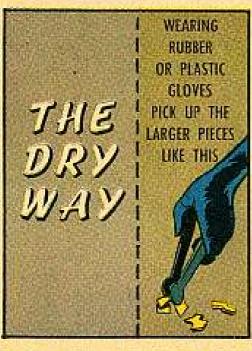






















the respect that you've got! Then the sobering fact Best get hep to all tubes that're hot— Give em all That they RADIO ACT

TUBE, ELECTRON

ORD STOCK NO.

ATR 5883 ATR 5864 TR 5927 TR 5863 6164 ATR 5922 1856 6167 6163 0A46 0A2 6035 (TR 1863A) 6034 (ATR 1B37) 6033 (1835)

iannot ever put you on the spo

THESE ARE ALWAYS

MAY BE HOL

## NOT

				BL-31 (Modified 1B27)	1B58	- Dedi	1856	6167	6164	P919	discount iii magai	6035 (TR 1863A)	6034 (ATR 1B37A)	6033 (1835)	003	3	OA4G	OAZ .	ATR 5883	ATR 5864	IK 2663	TO 5000	TR 5927	ATR 5922	ATR 5921	
				Y999-193-5092	Y999-193-5095	1400-140-101	V000-103-500A	Y018-8019341	Y004-8175708	YUU4-81/5/U/	formation of the second	E350-7653493 (E350-7628938)	F350-7653492 (F350-7630646)	F350-7653491 (F350-7628937)	F350-7643228	FASA TE ANNO	F350-7645283	F342-7599320	F342-7599348	F342-7601750	1342-7399304	FROMET CACT	F342-7599347	F342-7599346	F342-7599345	
1829	1828	1827	1826	1825	1824A	1824	1823	1822	BL-35	BL-25	BL-2	BL-1	5793	5792	5791	376A	372A	TR-361	1B45	1844	1040					
1B63A	1863	1862	1B60	1857	1855	1854	1853	1852	1851	1850	1849	1842	1841	1B40	1838	1B37A	1837	1B36	1B35A	1835	1D31				5	1
721A	709A	708A	WL-707	702B	702A	WL-642	471A	423A	413A	405A	395A	376B	359A	353A	346A	333A	313CD	313CC	313CB	313CA	or or			1	ay a	STREET, SHOWING

7218 723 724A 724B 727A WL-759 1960 1961 Z-1972 5790 5829 5865 5925 5939 6022 6022 6024 6038 6117 6162 6214



SEAL ALL DEBRIS AND CLEANING CLOTHS (OR VACUUM BAGS) IN CONTAINERS . . . LIKE THESE - --









Keep your CO informed about any tubes that are sealed up like this. He'll receive instructions through channels from the Chemical Corps on how to dispose of this stuff and all defective or burned-out radioactive tubes. Take a look at TB Ord 648 (27 July 56).



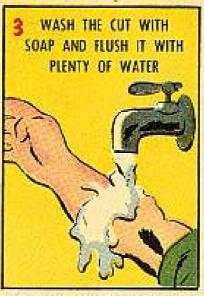








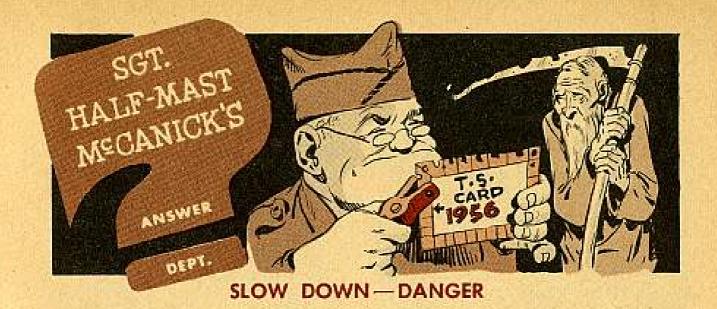






And, of course, you'll want to read all the scoop on Radioactive tubes in TB Sig 225 (6 Feb 56) and TB Ord 648 (27 July 56).





Dear Half-Mast,

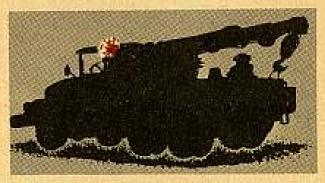
We had a bad accident here a few months back, involving our M62 5-ton wrecker. Although this was the first accident we've had with this baby, there were many more times that it came awfully close.

You see, I was out one night picking up a tow. On the way back to the shop, some poor guy slammed right into the rear of the tow. There wasn't much left of him. The rear lights on the tow weren't working because of a dead hattery and, of course, the rear lights on the wrecker were completely hidden by the tow.

There was quite a stink about this accident. We, naturally, got blamed for it, and it didn't do our public relations any good. And that's bad for a National Guard outfit.

Well, my CO, some of our maintenance men and myself got together to try and figure out bow we could avoid any more accidents of this sort. We came up with a scheme that other PS readers may be able to use.

We put a warning light (Ord Stock No. G744-7409973) on the cab of our wrecker. The light's high enough so it can be seen over the boom of the wrecker and over any tow by anyone coming up in back. We also use it in addition to a red signal flare, when we're stopped in the middle of a highway working. It tells anyone coming up—slow down if you want to live.



That warning tight is the same light that's used on the left-front fender of the wrecker, and it's tapped into the same circut—wire #325.

Our CO gave us the blessing on it. He feels that as long as that wrecker's being used on public highways, everything should be done to protect other people using the road. Although the addition of the light makes the silhouette of the wrecker slightly higher, the CO feels that in this case, the safety of the people here stateside is more im-

portant than keeping that wrecker comhat-ready. And, it only takes a few minutes to take that light off and lower the silbouette again.

Our CO used AR 385-10 para 2e as bis authority to put on that light.

CplS.E.L.

Dear Cpl S. E. L.,

That sounds like a real fine solution to your special problem. The design boys are working on a fix to take care of all those wreckers. In the meantime, that AR you mention should work as authority for a commander who has a highway safety problem. (Be sure to watch the highway laws of your state ... and follow 'em.)

SCREW LOOSE



Dear Half-Mast,

The governor on my G749 21/2-ton truck keeps working loose from the carburetor. We're not authorized to tighten it, so every time something like this happens we have to hike our trucks back to Ordnance—just to tighten a few screws.

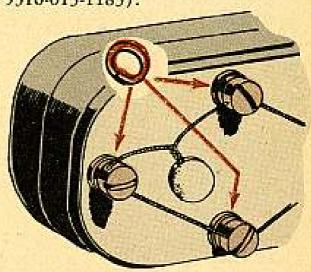
Can anything be done?

SFC L. O. W.

Dear SFC L. O. W.,

Sure can.

Next time you take your truck back to Ordnance to have its governor repaired or rebuilt, have the guys doing the job replace the plain aluminum washers (Ord Stock No. G742-7538863) holding the governor mounting screws. They'll put in No. 10 steel lockwashers (Ord Stock No. H001-7023621, FSN 5310-013-1183).



If they ask you where you got your info, ask them to look at TB Ord 573 (28 Aug 54), which tells them to do the job.

Half-Mast

MAKE YOUR OWN

Dear Half-Mast,

We need your help if we're gonna keep the winches on our M26A1 tractors in running order.

MWO Ord G160-W7 has been applied to the winches. And, as you know, the MWO says to use a modification kit (Ord Stock No. G160-5701930) on the front and rear winches of the M26 and M26A1 tractors. The kit provides the winches with a dog clutch that prevents accidental release of the winch load.

That's all well and good. Now . . . supposing the shear pin in the clutch snaps. How do we get another one? The pins aren't listed anywhere.

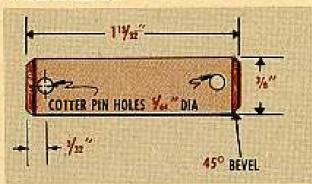
Lt G. M. O.

Dear Lt G. M. O.,

I've never heard of those shear pins breaking—at least not when only one winch at a time is used. But, since you never know when one of the pins is going to give, you sure do need to know about getting a new one.

The only pins around are those which come in the modification kits. Right now the pin is not in the supply system as a separate item.

Until it becomes an item of supply, your best bet is to make your own shear pins. All you need is some 3/8-in round steel stock. Make sure it's SAE 10/15 hot rolled (Stock No. 9510-00-13015) or SAE 10/18 cold rolled (Stock No. 9510-00-13069). That way you get metal that's just right for shearing when it has to.



Cut the metal so's you get pins that are 11/32-in long. File a smooth 45-degree bevel all the way around each end. You're done when you drill a 5/64-in cotter pin hole 3/32-in from each end of the pin.

Half-Mast

### CHECKING ARTILLERY GAGES



I'm in a National Guard outfit and we have service gages and master gages for our artillery. Where can I send these gages to have them checked?

CWO L. L. J.

Dear Mr. L. L. J.,

Artillery service pressure gages used by the troops are tested for accuracy by their Ordnance maintenance companies. They check them against a master gage. This master gage is in the 200-kg gagetesting outfit which is issued to the Ordnance support companies for making these tests (TB ORD 572 tells them all about it).

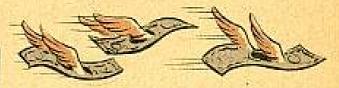
So, only the master gages need be checked for accuracy at least once a year (or more often if necessary). They're to be sent to Benicia Arsenal, Benicia, California, or to Rock Island Arsenal, Rock Island, Illinois.

Half-Mast

### armament



### BYE, BYE BUCKS



Would you believe it?

Some guys don't practice what they learned about handling ammo—especially when they accidentally damage it.

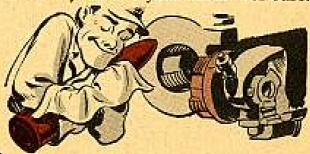
Damaged ammo is put in the weapon and the guy gets a misfire or a premature burst. At best, nobody gets hurt.

But that's not the end of the story. The pocketbook belonging to the man with the whiskers often is hard hit—sometimes to the tune of many thousands of dollars.

What happens is that a report saying the ammo was defective gets sent in without mentioning a word about the way the ammo was accidentally damaged before put in the piece.

The Ordnance people are left holding the bandoleer and may be forced to destroy an entire batch of ammo because they don't want to take a chance on a bad batch of ammunition being in the field. That's when you start talking in big figures.

Those greenbacks will be grounded if Ordnance is told all the facts about why the ammo didn't act right. It's best, though, to treat the ammo with care. That way . . . everyone saves—for sure.



SAVE FACE WITH HEADSPACE

Headspacing troubles with the .50-cal M2 machine gun are still causing some headaches and weapon breaks.

Could be that some gunners haven't been reading the decal attached to the receiver top plate on the gun. That's the one which tells you to look up Ch 4 to FM 23-65 for correct headspacing.

Maybe you've run into other trouble because of a missing decal or the wrong one to start with.

That's all water over the dam now because even the decal that mentions the change to the FM is outdated. There's a new FM 23-65 on the market and is the one for you. It's dated Dec 55 and includes dope given in all the changes to the old FM. Even has pictures on headspacing.

OK ... so you know all about the how's of headspacing. What about the when's?

Different story, you say. Well . . . keep these four points in mind and you'll have the when's down pat.

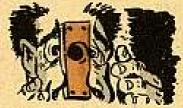


 When the gun is assembled.

2. Before firing.



 When the barrel or any part of the receiver is replaced.



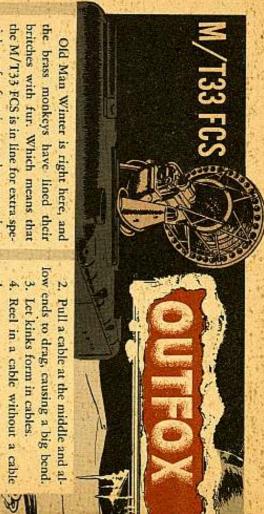
 Any time you're not sure the headspace is right.

### YOU CAN TAKE IT WITH YOU!

"A bird in the hand is worth two in the bush," 'tis true, 'tis true. What's that got to do with the price of eggs? It's just this, if you're going to the range, make sure you take all the parts and tools you're going to need with your machine gun, mortar, howitzer, launcher or what-have-you.

Your SNL Ord 7's for your weapons'll give you a list of the things you'll need and their stock numbers. So before you shove off, run a check on the items you're going to take so you'll have that wrench, or spring, or pin, in your hand when it's needed instead of back in supply.





cial care for freezing weather operation.

metal and plastic when the mercury's outside. Like being careful with rubber, sunk way down. as putting on your gloves before going 'Course, there're some things routine

below zero. They crack or break in temperatures way they do in normal temperatures. Those materials won't stand-up the

### CABLES

and splitting. not to do . . . or how to cause cracking F'rinstance, take cables. Here's what

cables when temperature is below freez-1. Put sever bends in interconnecting



reel.

# 393A THYRATRON RECTIFIER TUBES

tubes could go bloocy trying to carry ing a big load, because then one of the cially when the power supply is carrypower supplies have to be warmed up the whole load. before operating 'em in the cold. 'Spe-The tubes used in the low-voltage

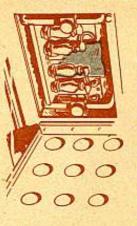
## WARM 'EM UP LIKE THIS:

and leave it open for 30 minutes. What hoppens? The cool air circulated by the compartment door of the radar cabinet switch to ON, open the upper center 1. After throwing Radar Power



up faster. power supplies. Lets the tubes heat ventilation blower goes out the top of the cabinet instead of down across the

> prevents the blower from moving air 320 or 220 volt power supplies. This of cardboard or something similar over the front of the ventilating holes of both of the radar cabinet do this: put a piece 2. In the lower center compartment



switch ON. them. Natch, if that air flow is blocked and past the four 393A rectifiers to coo. through the hole in front and the chassis utes after throwing the Radar Power board in place for the first 15 or 20 minthe tubes heat up faster. Leave that card-

0N. ers before turning Low Voltage switch Note this: remove temporary damp-

spatter on the grid and cause a burnout tube to get it to fire. Mercury might And this: never shake a cold 393A

### ANTENNAS

tennas manually before operating in Rotate the acquisition and track an-



could burn out. to run a frozen antenna, a drive motor her loose if she's frozen stiff. If you try below-freezing weather. That's to break

## PERSONNEL AIR HEATER

Keeps the fuel line from freezing. gasoline sediment bowl of the heater. Every day after operation drain the

TM 9-2855. acts in brass monkey weather and extreme cold maintenance procedures, see For more pointers on how equipment



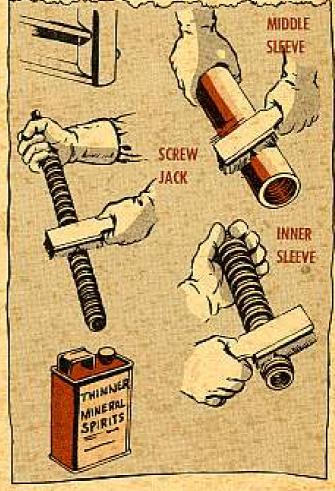


### SOFTEN 'EM UP

Outrigger jacks on the Corporal launcher XM27 (Type II) need a monthly cleaning and a dose of GAA (Mil-G-10924), or else they go stubborn on you.

The jacks need to be taken apart (like it says in para 79 of your Maintenance Notes on the XM27 launcher) and the jack screw, inner sleeve and the middle sleeve given a good scrubbing with Thinner, minerals spirits (FS TT-T-291). If any of the parts show excessive wear or damage you'll need to ask for replacement parts, but if everything's OK just pack the parts with GAA and reassemble the jack.

A change resulting from this new lubing care is the addition of jack spare parts (jack screw, inner sleeve and middle sleeve, plus attaching parts) to the next revision of Ord 7 SNL Y-68.



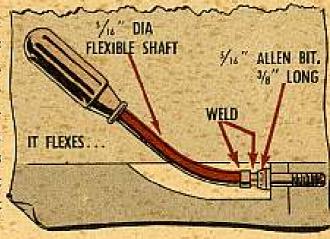
If you need any of these parts, in the meantime, check with your supporting Ordnance unit. Your authority is Letter, ORDDW-NMP 312.1 (2 Mar 56) Subj: Lubrication, Outrigger Jacks Corporal XM27 Type II Launcher, Redstone Arsenal, Huntsville, Ala.

### Removing Nike I Guidance Sections...

### NEW TOOL ... EASIER JOB

Removing Nike I guidance sections from the missile body is tough because of those eight 1/16-in Allen head screws.

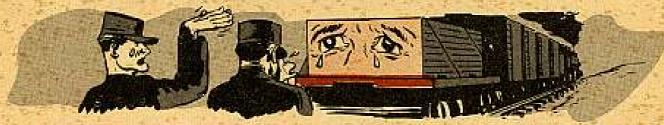
A fellow can't get at 'em with a screwdriver-type Allen wrench. An offsettype Allen wrench is needed to break loose and tighten those bolts. But there's not much space for swinging it, and it takes a 1-o-n-g time to get those eight bolts out and put 'em on.



No trouble, though, with this do-it-yourself project. Make the flexible-shank, screwdriver-type Allen wrench above and the job's a lot easier and faster.

### **CORPORAL Signal Generators**

### SO LONG FOR A WHILE



When the wife goes home to mother, the situation can get a little rough while she's away. But things smooth out when she comes back.

Same deal with the Rollin Model 80 generator in the Corporal system. It's time some of 'em went back to mother—meaning the manufacturer.

Modifications are needed on those generators, according to Redstone Arsenal letter 400.113. You may not get a replacement item when you turn yours in because there's not enough to make a complete switch. The quicker you get yours in the better the generators will work when you get them back.

Overseas, the deal is taken care of by

the area commander. In the ZI, turn your generator over to your Ordnance officer if it has one of these serial numbers.

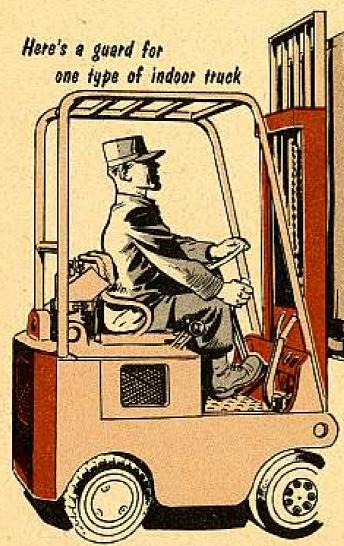
2	7	21	27	34	40	47	52	59	65	75
3	9	22	28	35	41	48	54	60	66	76
4.	10	23	29	37	42	49	55	61	69	77
No. of Lot	100	1000	The second	1000000	1000000	50	Company of the last		10000	100 miles
6	20	26	33	39	46	51	58	63	74	

Some guys hold back from turning in their generators because they don't get a replacement to take its place. They're wrong. Even though you don't get an exchange item, your generator needs those modifications to get and keep her in tip-top shape.



### Tipsy Load Smash

A forklift that does any kind of hoistin' and stackin' rates an overhead guard —as any safety-man will tell you. Without some type of protector overhead part of the load could slip off and land on you during a short stop or a jerky start.





Any time you draw one of the older model forklift trucks that doesn't have a ready-made guard you best suggest that it be rigged with a suitable skullsaver.

The size and shape of a protector depends on the type of truck you have. But for any good guard all that's needed is some suitable scrap metal, a welder with a sure hand and a bit of drilling.

Of course, it should be big enough to cover the space over the operator's compartment. It's got to be removable so it won't interfere when work's needed on the mast, tilting or lifting mechanism.

And if you use a cover on the guard (for wet weather) be sure you can see through it—don't use canvas.



Dear Connie.

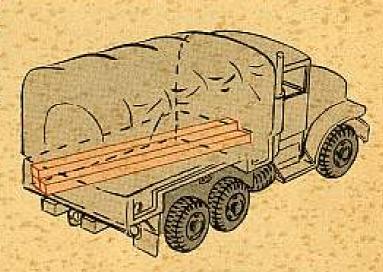
How do you carry Frame, tent, maintenance shelter on your truck? It's too long for the bed of a 21/2-ton, and is taboo on the outside of the truck. Can you help me? Lt D. R. H.

Dear Lt D. R. H.,

Shouldn't be too much sweat in finding a way to carry that frame. It's 153 inches long when folded for transport. Your 21/2-ton truck beds range in length

from 144 inches to 204 inches and 811/2 inches to 88 inches in width.

Just load the frame on the diagonal and you've got it licked. This way it'll fit in the shortest truck bed.



Materials Handlers

Anybody who needs to know all about handling material can get a lot of good out of TM 743-200 "Storage And Materials Handling" (June 55):

It sets up rules and regulations for material handlers in all branches of service-stateside and otherwise.

The book is primarily designed to help outfits concerned with training a big gang of material handlers. It even sets up an on-the-job-training course for MHE operators which graduates licensed operators—but it's also got ideas that'll help anybody in the material handling and storage end of the business.



TO KEEP A

That's why you've gotta keep 'em adjusted just right otherwise there's danger of engine overheating between 40 and 50 gallons of fog oil an hour-M3A1 and M3A2 smoke generators must use up



works as the engine coolant. you. It's false economy, cause the fag oil itself screen on a leaner diet, but don't let 'em mislead Both of these smokers will give you a tair smoke



nozzles, it also cools the combustion chamber and and fills the inner shell on its way to the outlet smoker's innurds to keep the heat under control. minimum of 40 gallons an hour passing thru the the engine-tube-flange assembly. And it takes a As the fog oil vapor flows thru the engine tube



shouldn't run into any engine overheating problems. pretty close to one drum (55-gallons) an hour, you these smokers is 50 gallons. If you're feeding yours The maximum tog ail intake recommended for



Here's why you've gotta be fussy about feeding

tube flange make a check of the engine flange bolts for tightness every month. To guard against fog oil leaks around the engine

real danger such as fire hazards and weak smoke torted flange will allow fog oil to leak. That creates causes warping of the engine tube flange. A dis-'em so they'll not overheat. Engine overheating



replacements. They're too long. the bolts that hold the flange to the support lugs as for: Boll, machine, FSN 5606-207-4604. Don't use missing, you can get replacements easy. Just ask the flange bolts are in place. If any of 'em are It's also very important to make sure that all

out the flange, and install a new spirotallic gasket,

the engine tube, carefully work at straightening

(FSN 5330-285-3479 or the new flat-type gasket

you've got no choice but to let your shop remove

If you still get leaks after tightening all the bolts,

FSN 1040-508-0213).



21/2-lb container) before they're re-installed. anti-seize compound, FSN 8030-274-4170 (2000°F, 1-lb container) or FSN 8030-597-5367 (1800°F, And the flange bolts should be well coated with



three gallons (almost one tankful) on hour.



worry about overheating. fag oil in the right amount, and you won't have to down a real smoke screen. So shoot 'er the fuel and With these things in mind, you're all set to lay





# TOO MUCH ... TOO BAD

much lube is sometimes as bad as too little. clutch is getting too much attention instead of not enough. Yep, 'tis so. Too lend an ear. It seems that the lube fitting leading to the bearing on the pump If you've got a Darley Model F 300 or F 500 pump mounted on your fire truck

a shot of grease gets a shot or two to give this fitting a man's lubing every time the The LO's say of grease when to, so it always that's easy to get annually-not the equipment. located in a place The fitting's

equipment's lubed.

Sgt Dogen

the fiber clutch disc. That means costly repairs that could've been eliminated Too much lubing for this fitting pushes grease into the clutch and damages

"Lube Annually." That might be all right as a last resort. But, better yet, use the IO when you lube your equipment and follow it closely. That's what it's for the side of the clutch housing, they've made a notation with white paint saying It's LO 5-2049 for the F300 and TM 5-2043 for the F500. Some of the boys have replaced the grease fitting with a pipe plug. Then, on

NO TWO-WAY STRETCH BUT...

# HERE'S REAL SUPPORT

Dear Sgt Dozer,

item, we send the shop boys a work order. maintenance job coming up on a piece of equipment that's not a deadline from our Engineer Field Maintenance Company. When our unit has a field Just thought you'd like to know about the dandy support we've been getting

in getting our jobs done and keeping our equipment rolling. long deadline wait of about three weeks for parts. It sure is a big help to us the parts on hand, they call the machine in and do the work. This eliminates a means Projected. Then they get parts to do the job. When they actually have The shop lists the work order on its control sheet as "P", which in this case

Dear Sgt J. O.,

crating it while waiting for repair. And remember... would goof reports to higher headquarters. it's no go on deadline items. Using "P's" on them as long as the equipment won't be damaged by opthere were more like 'em. Yep, that'll work OK-just you wanta tip your fedora to an outfit like that. Wish Thanks for that bit of info. It's no secret why

Sgt J. O.

DOZER TO HALF-MAS Ft. Bragg, N. C.

of Engineers to the Ordnance Corps. do is grab up a copy of SR 700-110-1, C2, dated 13 June 56. That 'un will tell you that the responsibility for these trailers has been transferred from the Corps 25-ton semi-trailers, here's a chance to put your mind at ease. All you gotta In case you've been wondering what tech service is responsible for all M172



Rix model capping compressor. Here's hoping you Nike men have your eyes on the pre-filter element on the

Let this happen and the dryer'll taper off on its operating efficiency. Some Joes have been letting those filter elements go too long without a change.



that's no good. oil so it can't absorb moisture any more. alumina to become loaded down with in the air stream to the missile. And Then you've got moisture being carried drying towers. This causes the activated the oil vapor, so it moves on over to the soaked with oil, there's nothing to stop When the pre-filter element gets

some good dope in para pre-filters, you can find 21, dated 15 Apr 55. 20 of Nike Handbook No.

these troubles haunt you. On the subject of you'll stay ahead of the game and not let neglecting that filter element? If you're smart,

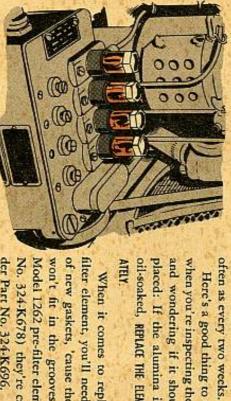
See how many troubles can be caused by

operating conditions. filter every three to six weeks. This is under normal The handbook says you ought to inspen enc pre-

You'll have to keep a close tab on the amount of



cator is feeding more oil than it should, you have to replace the filter element as oil going from the mechanical lubricator to the cylinder. If the mechanical lubri-



oil-soaked, REPLACE THE ELEMENT IMMEDIand wondering if it should be rewhen you're inspecting the cartridge placed: If the alumina is dirty or Here's a good thing to remember

of new gaskets, 'cause the old ones No. 324-K678) they're carried un-Model 1262 pre-filter element (Part won't fit in the grooves. For the filter element, you'll need a couple der Part No. 324-K696. When it comes to replacing the

gaskets you'll need are listed under Part No. 324-K697 When replacing the model SS600 pre-filter (Part No. 324-659-1), the two

ENGINEER SUPPLY SYSTEM AVAILABLE NOW AS INDI-VIDUAL LINE ITEMS IN THE THESE GASKETS ARE

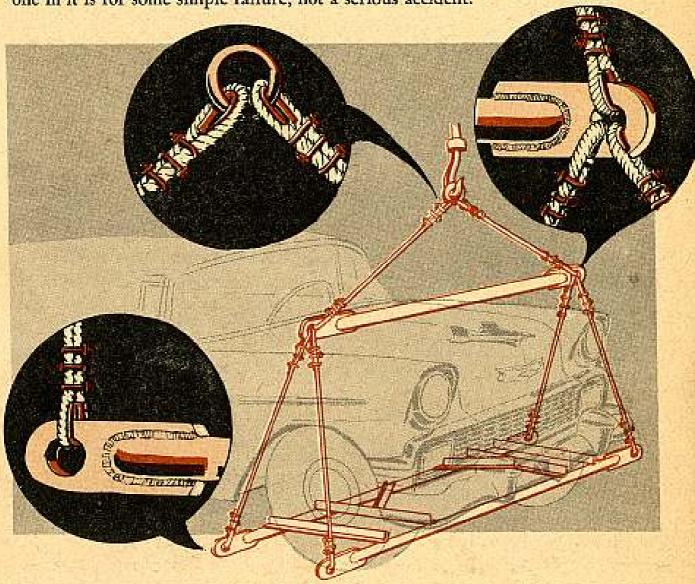




### TOW SLING

Dear Editor,

Here's a rig we have whipped up out of scrap pipe and angle iron to pick up staff cars and other commercial-type vehicles with our M62 wrecker. We support quite a few of the commercial-type vehicles, and most times when we have to pull one in it is for some simple failure, not a serious accident.



But with the new splash guards on the bumpers, etc, we found that often we did more harm to the vehicle picking it up than the original trouble. Since we've had this bridge, or hoist, or sling, whatever you want to call it, we haven't scratched as much as a fender in towing. Also, of course, it is better for the coil spring front ends to be carried with the weight of the car resting on 'em normally.

As you can see from the pictures, we have a frame and we push or tow the crippled car onto it. The frame has slings at the ends, which attach to a spreader bar above the hood. This spreader bar is then lifted by the crane of our M62, and lifts the entire front end of the towed vehicle. We also have a set of adjustable clamps, padded, which attach to the bumper of the towed car and to the standard towbar of the M62. This bar provides the pulling force and also of course, prevents the tow overrunning the wrecker—save radiator grills, you know.

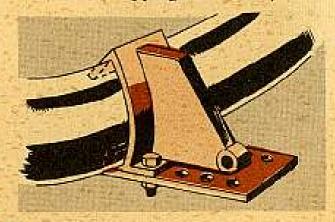
We made the frame for bolted joints so that we can tear it down for easier stowage on the wrecker when not in use. A conservative estimate would be that this frame has saved us at least ten times its cost in one year.

> Sgt Royal M Gordon Japan

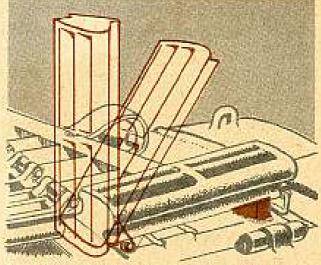
(Ed Note—Sergeant, that looks like a fine rig for anybody who has to maintain many commercial-type vehicles. I can well believe that it has paid for itself many times over by preventing towing damage. The new commercial

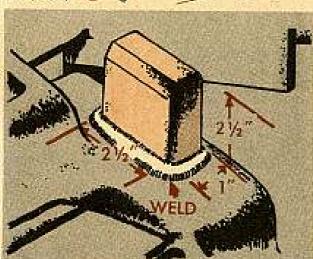


vehicles just don't have places to latch onto 'em anymore. I wouldn't expect to see it made part of the M62's OVM, because most M62's will never have to pick up a sedan, but if you need it, and if your Old Man approves it, fire away. Another point, if and when Army decides to buy its commercial-type vehicles with the automatic transmissions, you can lengthen your sling cables a little bit and use this gismo to tow cars in with the rear end in the air. Easier than lying in the mud dropping a drive-shaft.)



### STOP IT-





### Dear Editor,

On some of our M47 tanks the rear grill door assemblies have a stop located on the outside upper edge of each assembly. When the first door section's opened, this stop catches it before the handle hits the framework and gets banged up. Saves a lot of handles and hands of guys who handle the handles.

Some M47's don't have the stops. But we find them simple to fabricate. All it takes is a chunk of scrap armor plate and a little cutting and welding.

SFC R.A. France

(Ed Note-Neat fix. Looks like a couple of teeth off an old drive sprocket might be an even simpler way to fill the bill—if y'happen to find one in the salvage yard.)

### SPLIT SEAM

### Dear Editor,

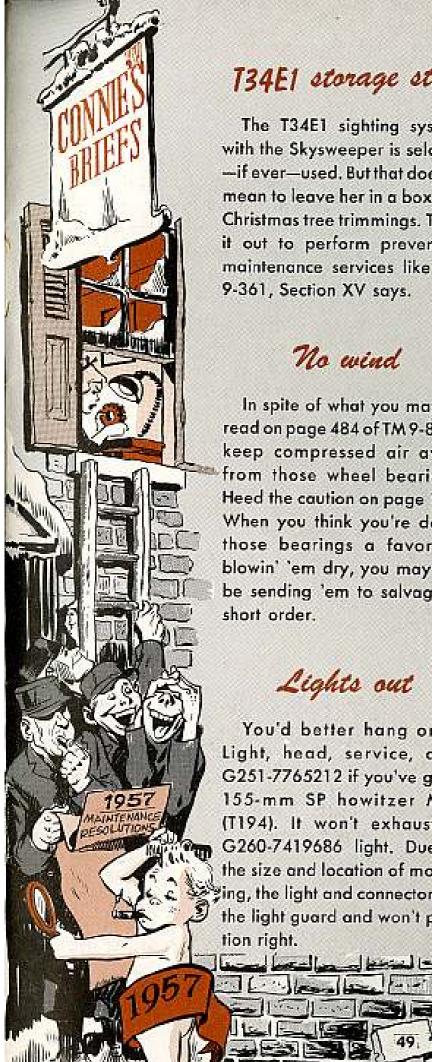
As you know, the M38 Jeep has a two-piece hood—the two sides of the hood are welded together to form one piece. Well, we found that these hoods are breaking along the original weld.

To stop this, we welded a piece of metal 1-inch wide by 16-inches long underneath the hood across the seam. This makes the spot real solid. Maybe some of your PS readers can use this idea to keep that seam together.

PFC Richard H. Desrosiers APO 111, New York, N. Y.



(Ed Note—This is one for a UER. If you find that seam splitting, get one off as soon as you can.)



### 134E1 storage story

The T34E1 sighting system with the Skysweeper is seldom —if ever—used, But that doesn't mean to leave her in a box like Christmas tree trimmings, Take it out to perform preventive maintenance services like TM 9-361, Section XV says.

### no wind

In spite of what you may've read on page 484 of TM 9-8022 keep compressed air away from those wheel bearings. Heed the caution on page 199. When you think you're doing those bearings a favor by blowin' 'em dry, you may just be sending 'em to salvage in short order

### Lights out

You'd better hang on to Light, head, service, assy G251-7765212 if you've got a 155-mm SP howitzer M44 (T194). It won't exhaust to G260-7419686 light, Due to the size and location of mounting, the light and connectors hit the light guard and won't position right.

### OK O-rings

Any trouble with the O-rings in Nike missile? Could be you're not zeroed in on removing, installing and lubing. The right scoop is in Nike Handbook No. 11.1 (revised Feb 56). For OK O-rings, that's the method for you.

### For damp RCATS

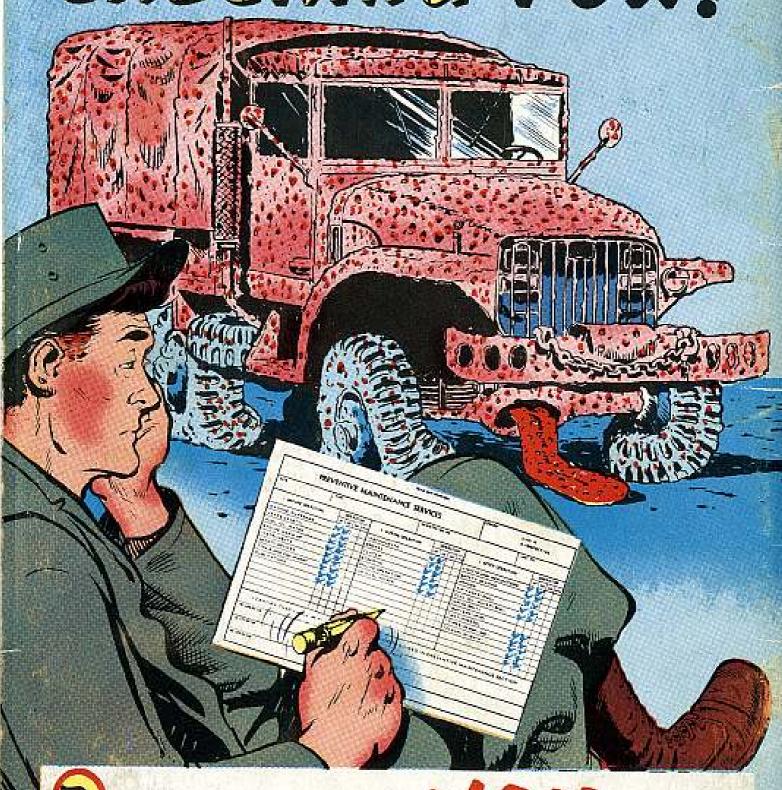
RCATs OQ-19B and OQ-19D used on over-water flights need insulation on the waterproof seals of the J-1 controller, servos, receivers, and junction boxes. Use Electrical insulating compound paste (FSN 5970-224-5276 formerly FSN 5790-251-9149 as listed in Ord 3 SNL K-1). It'll be put in a revision of Ord 7 SNL Y-32.

### No drips wanted

You got drips dropping into your Fire Control (M244, M244E1, M258, M259 or M262) trailers? If so, there's a TB out that'll tell you how to keep the roofs of these trailers from leaking. The publication is TB 9-8224-1 (19 Oct 55), and it tells you how to apply and maintain sealant material on those roofs. Why not get yourself a copy?

ARE YOUR VEHICLES SUFFERING FROM

## CHECKING POX?



WONDER DRUGS BUT YOU CAN CAN'T CURE IT ... BUT

GIVE 'EM REAL SERVICE-NOT PENCIL SERVICE