



### WEDDING NOTICES

Anne is happy to announce the marriage today of one of its vehicles to GI driver. Maid of Honor is Connie Rodd, who first introduced the couple at a motor pool.

Next time someone comes up to you and asks—"Whose vehicle is that you're driving?" don't beat around the bush. Come right out and tell him it's yours—AR 750-5 (23 Jan 53)

says so.

Para 9 of this AR makes operators and crew chiefs personally responsible for their vehicles; it makes squad, section and platoon leaders responsible for the supervision of vehicles in their command; and it makes unit and organization commanders responsible for seeing that the vehicles in their command are properly cared for and used.

But, the main responsibility lies with you—the driver or crew chief. So, as long as you're the one responsible for everything that happens to that vehicle, you can just go ahead and assume that it's yours—every nut and bolt of it. Please treat it as such—just for me—huh?

Connie

### PS MAGAZINE

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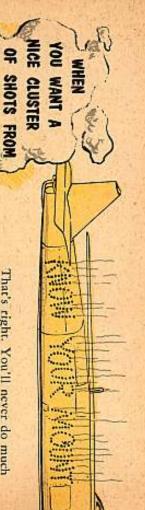
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PS Magazine wants your ideas and contributions, and is glad to answer your questions. Just write to: Sgt Half-Mast, PS Magazine, Raritan Arsenal, Metuchen, New Jersey. Names and addresses are kept in confidence.

The printing of PS Magazine, the PREVENTIVE MAINTENANCE MONTHLY, is approved by the Director, Bureau of the Budget (4 Aug. 53), and is distributed as follows: DISTRIBUTION: ACTIVE ARMY: Gen Staff, DA (1) except DCSPER (2); SS, DA (1); Tec Svc, DA (5) except COFENGR (75), COFORD (275); Admin & Tec Svc Bd (5); Hq COMARC (10); OS Maj Comd (5); OS Base Comd (3); MOW (5); Armies (50); Corps (3); Div (2) except Armd Div (100), Tag Div (50); Brig (3); Regt/Gp (3); Ba (5); Co (18) except Cml Co (8), Med Co (8), QM Co (8); Ft & Cp (6); Gen & Br Svc Sch (5) except Engr Sch (180), Ord Sch (25); USMA (25); Joint Sch (5); Specialist Sch (5); PMST (3) except PMST Ord ROTC Units (25); Gen Depots (5); Sup Sec, Gen Depots (5); Depots (5); AH (5); RTC (100); Trans Terminal Comd (3); Army Terminal (3); OS Sup Agencies (2); PG (5); Arsenals (25); DB (25); Cruit Main Sta (3); Div Engr (2); Dist Engr (20). NG: State AG Special List. USAR: Mil Dist Special List. For explanation of abbreviations used see SR 320-50-1.



busters know. know your mount-as any of you broncfancy ridin' and shootin' if you don't That's right. You'll never do much

> azimuth locks. elevation and

word and rear positions degrees elevation in for-4. Guns will lock at zen

3. Unlock

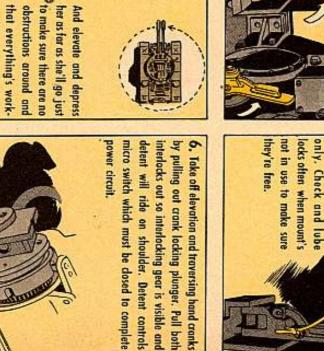
on the M42 "Duster"-your twin 40cadence for running that M4E1 mount mm antiaircraft job. So, gather round and get the right

maintenance is taken care of, you're set ers. When all regular before-operation mission, Li'l Joe, batteries and air clean-BOTH ON. Go over your engine, transgun mount. Put fuel selector valve on operation. to unlimber those twin 40's in power to hop into the mount and get ready checks even before climbing up on the 'Course, do the regular automotive

and statements of charges. Good idea to only this way. It'll save life and limbs lowing drawings: memorize the steps shown in the fol-Do it this way, by these numbers, and







mount 360°

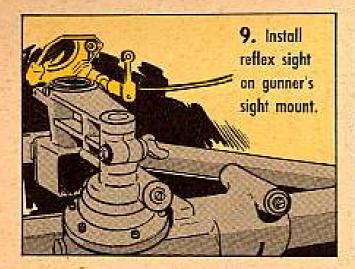
Traverse 5. Manually

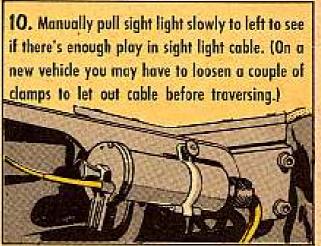


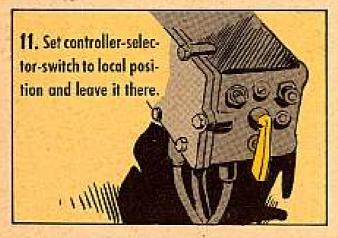


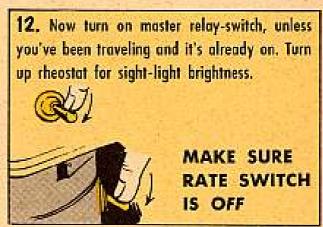


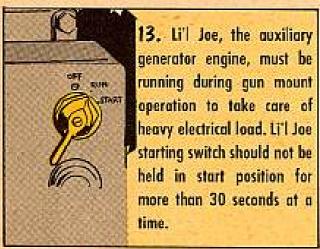


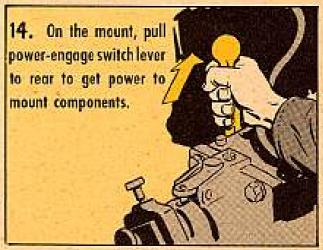






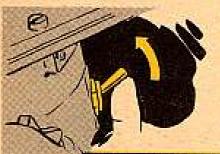






Now here's where you've got to be careful, because that switch lever has caused Ordnance more work than a thousand gremlins. Some guys have the habit of disengaging that switch lever, then engaging her again when the mount's still moving. Naturally, this grinds out the slewing clutches in the two oil gears real sudden-like—and your vehicle goes back to Ordnance. When you're firing, keep the switch lever engaged all the time.

Never, never throw her in gear when the mount's moving, or when oil gears are not completely stopped.



If you've done everything right so far, flip on the rate switch and she's ready to roll. Be sure the rate switch is the last thing you turn on. If it's on and you hit the control handles as you sit down in your seat or as you move around, the mount'll be whipped around like a dart in a wind storm.

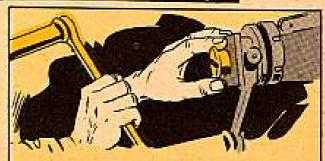
### For manual operation, you've got only five steps:



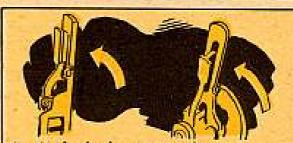
 Push the lever switch to OFF position.







 Install the azimuth and elevation hand-cranks, and push both interlocks in to engage gears.



Unlock the azimuth and elevation-locks, and she's ready for manual operation.

You've also got to keep your preventive maintenance on the ball in other ways with the "Duster's" mount. Keep the mount free of dirt and moisture.

Remember that the gun mount, recoil cylinders, and equilibrators need exercising to keep in shape. At least once a week exercise the computing sight



By setting the speed knobs at 700-MPH





And turning the dive-andclimb arrow to its maximum in both positions

Don't tamper with the computing sight or try to open it for service or lubrication. She's too delicate for that. Just keep her exercised. SCOTCH THAT SCORCH!

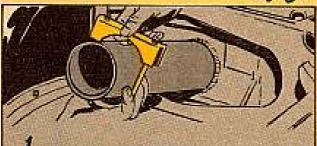
Been doing any trailer towing with your M42 twin-40? Then you know how your towed load gets stuck in the line-o-fire of those main engine exhausts. Right?

Well, the idea people have been cooking up a deal to prevent the cooking of tender skins, ammo trailers, or anything else towed by the "Duster." It's a modification to fit out the tail pipes with twin deflectors which shoot the scorchy blasts up instead of back.

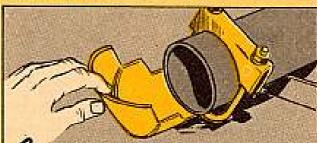
To get your "Duster" fixed up with the deflectors, see your Ordnance support unit. They'll have: Kit, modification, Ord Stock No. G253-5702092, containing two deflectors, two U-bolts and two clamps.

Besides the kit, a few other items are needed for the job. These are to be had through regular supply channels: 4 Nuts, ∜16 18NC-2, Ord Stock No. H001-4167541; 4 Washers, lock, 5/16 in H001-7023711; 4 Washers, plain, ∜8 in H001-0446363.

### They go on like this:



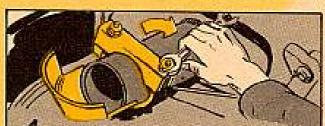
 Assemble the U-bolt, clamp, washers and nuts (loose-like) and slide 'em on over the tail pipe.



2. With the clamp up—and about 45 degrees toward the center of the vehicle—install the deflector between the U-bolt and the tail pipe.

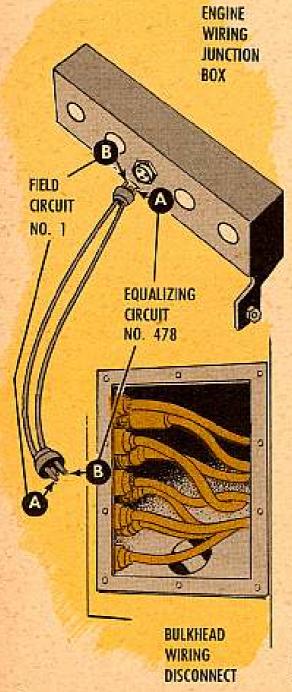


3. Shove the deflector forward on the tail pipe 1% inches, with the beveled end up and at a 45-degree angle toward the center of the vehicle.



4. Now all y'gotta do to secure the works is tighten the nuts on the U-bolt—making sure you've got it well over the underside of the deflector, so it'll hold tight.

### M48 TANK GENERATOR





Here's one to watch if you're working around the wiring circuits of your M48 tank.

The generator has two controlling circuits—the field circuit and the generator equalizing circuit, sometimes called the paralleling circuit. The field circuit is No. 1, and the equalizing circuit is No. 478. OK—as long as these are hooked up right you've got no problem.

These leads plug into the little three-wire plug in the center of your engine wiring junction box. The field circuit, No. 1, is on pin B of the plug, the equalizing circuit, No. 478, is on pin A of the plug, and pin C of the plug is blank.

Now, watch this: Back at the bulkhead wiring disconnect, these circuits also come through a three-wire plug. But they use different pins. The field circuit uses pin A and the equalizing circuit uses pin B.

As long as you leave this harness alone, no harm is done. But sometimes you may have to make up a new harness, or replace a plug.

This is quite OK, unless they go ahead and connect pin A at one plug to pin A on the other. This sounds logical, but it's not right. If you install a lead hooked up A to A and B to B—by yimminey, you got troubles. Such as a burned-out generator and/or regulators.

This is more confusin' than amusin'—but look at the right-hand side of the diagram, Fig. 109 in TM 9-7012 and you'll see. Just follow circuits 1 and 478 from the bulkhead wiring disconnect line out to the right, and you'll see 'em' jump over.

Save That Bogie



Funny thing about track suspension wheels. Lotta people seem to think the

rubber tread on the wheel is about the only thing that needs to be watched for wear.

T'ain't so. Those wheel metal disks have flange area (Fig 1) that's constantly rubbed, scraped and scoured by your track center-guides. The flange wears down eventually; and, if it wears too far, the wheel is shot—for keeps.

However, by keeping an eye on this wear, and knowing what to look for, you can turn a worn wheel in for rebuild while it's still in shape to salvage.

The simplest way to do this is take a six-inch scale and measure the width

of the flange wear area (Fig 2). Since the original flange surface is rounded, the width of the flat wear area will tell
-indirectly-how much of the flange's

thickness has been worn away (Fig 3).

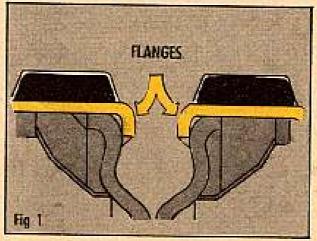
Now-if y'know how wide the wear area should be when the wheel's ready for turn-in, you're set to save those bogies (and support rollers, idlers, etc.)

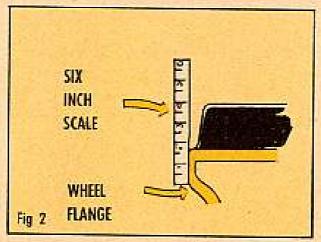
So rest your best cyc on the flangewear chart. The first three columns identify your wheels (disks). The fourth column tells you at what point (wear area width) the wheel should be turned in.

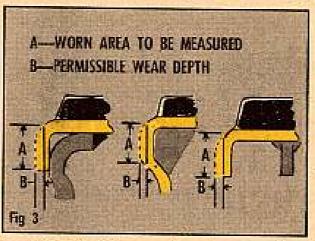
Do it then and you save the wheel — and a sizeable chunk of highly desirable dough. Let it wear further and the whole works goes down the drain.

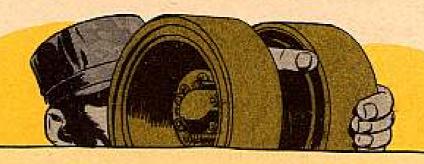
You'll see this and a lot of additional

dope on track and other suspension items in the new revision of TBOrd 562.











### FLANGE WEAR CHART

		TOE WEAR CHARI	0
DISK		ON THESE	MAX. WIDTH OF
(ORD STOCK NO.)	USED AS	VEHICLES	WEAR SURFACE
G163-5621440	Support roller	M18 Carriage (76-mm gun)	7⁄a in.
G200-5636637	Support roller	M59 AIV, M75 AIV, M19A1 Carriage, M37 Carriage, M41 Carriage, M42 (SP), Gun (twin 40-mm gun),	1¼ in.
		M44 Howitzer (SP), T98E1 Howitzer (SP), M24 Tank, M41 Tank, M8E2 Tractor (cargo)	
G104-5635849	Support roller	T97 Gun (SP), T108 Howitzer, M4 Tanks, M26 Tank, M46 Tank, M47 Tank, M48 Tank, T43 Tank	<sup>15</sup> / <sub>16</sub> in.
G104-5635861	Rear idler	M40 Carriage, M4 Tank	19⁄32 in.
G104-5635844	Roadwheel	M40 Carriage, M4 Tank	1½ in.
G251-6576489	Roadwheel	M59 AIV, M75 AIV, T8E4 Bulldozer, M19A1 Carriage, M37 Carriage,	1 <sup>11</sup> / <sub>16</sub> in.
		M41 Carriage, M42 Gun (twin 40-mm gun), M44 Howitzer (SP), T98E1 Howitzer (SP), M24 Tank, M41 Tank, M8E2 Tractor (cargo)	
G163-5621441	Roadwheel	M18 Carriage, M39 Vehicle (utility)	1 <sup>13</sup> / <sub>32</sub> in.
G256-7013976	Roadwheel	T97 Gun (SP), T108 Howitzer, M26 Tank, M46 Tank, M47 Tank, M48 Tank, T43 Tank	11/4 in.



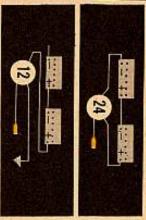
tool sets. Timing Light, FSN 6625-378-2073 that's showing up in the second echelon Seems that not everybody is plumb sure just how to use that new Power

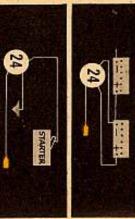
into the engine room with you. The lamp itself isn't any larger than the old the fender or even on a work stand. neon type and isn't as big as the commercial style. The box you can leave on you first meet the new one. Relax, you don't have to take that steel box down the pistol-shaped commercial timing lights, you may get quite a surprise when If you're used to the old neon timing lights (Ord Stock No 41-L-1440) or

has no tendency to cause the engine to miss. lights were. Also, since the principal source of power is the vehicle battery, it But you'll find that this new light is many times brighter than the neon

only one of the M135/M211 batteries if you choose.) cording to the vehicle and according to whether you're using one or both batteries. (You see, you can use only the under-hood battery on the M38A1, or and 6 volts, in that order. You set it for whichever voltage you are using, ac-In the box is a selector switch which has positions for OFF, 24 volts, 12 volts

## IT WORKS LIKE THIS -







out of the box. Two battery leads, a high tension lead, and the lamp leads all come You hook the battery leads to the vehicle battery,

> whichever is most convenient. either directly or to the starter terminal.

shielded or waterproof vehicles. you install at number one plug on the Kit (Ord Stock No. 17-A-3150) which spark plug adapter from the Adapter shielded ignition systems, or goes to the to number one spark plug on non-The high-tension lead goes directly

quite. almost light the gas-tube lamp, but not unit in the box which is adjusted to battery current feeds a power-supply Now, here's what takes place: The

act 'sorta like the pull on a lanyard which upsets the balance, and the lamp outside of the lamp. This provides a jolt hres a howitzer, lights. It makes the high tension current or grid which is wrapped around the up the high-tension lead to a little wire tension current from the ignitor comes plug fires, a small portion of the high Then, when the number one spark

sometimes do with neon lights. tendency for the plug to miss, as they current is what gets you away from any This very slight draw on the ignition

> upset your timing accuracy, and in time you'll hurt the power unit. positive terminal. If you hook 'em up double flashes at the light, which can backwards, you have a tendency to leads, the red covered clip goes to the Note: When hooking up the battery

vehicle, and for the timing instructions. of the timing marks on your particular refer to your vehicle TM for the location So here's how you use the light. First









4. Now you install the spark plug adapter, if needed, on number one spark plug and connect the blue high-tension lead to it (directly to the spark plug if



5. Now, before starting your engine, take a dry run on where you're going to stand and hold the lamp unit to see the timing marks dearly.





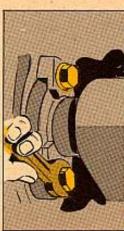


There's a circuit breaker inside to protect the mechanism, but continuous operation, say on 24 volts with the unit set for 6 volts, will eventually foul it up.

Now your lamp unit will be flashing on and off with a bright blue-white light. When you direct this light at your timing marks, the flashes will have what is called a stroboscopic effect. This is a 6-bit way to say that the fan pulley will appear to stand still, so you can see both the fixed timing mark and the one on the pulley.



You rotate your distributor tignitor) housing until the two marks come together, and then tighten the clamps. That's all, your buggy is now timed.



But, since this light is much faster than the old type, there is one other check you can make at this time. After determining that the marks appear to be together at idle speed, rev up your engine briefly to about 2000-RPM.

The centrifugal timing advance in your igniter should advance your timing, and the effect will be that the timing mark on the fan pulley appears to move counter-dockwise away from the fixed mark.



When you let the engine idle again the marks should come back together. If you don't get this effect, the igniter should go back to Ordnance to be checked and re-set, on the distributorscope.



There's another advantage to this new light over the old neon type, too. It's bright enough that you no longer have to paint the timing marks. If you can see 'em in daylight, you can see 'em in this light. And by the same token, you have enough light to see the marks even working outside on a bright day. No more turning off the shop lights or working under a tap to make it dark. (Still, you'd better turn the vehicle so the timing marks are on the shady side.)

Now, this light will also serve to time magneto fired engines. In tanks or battery equipped tractors, etc., you use the same procedure as for trucks. In case you have a tractor or other item with no battery, you take either a 6- or a 12-volt battery over to the vehicle and use it to power the light. In this case you'll get the best results if you run a jumper from the battery negative post to the frame of the tractor to provide a return for the secondary current.



Now in stowing the leads in the timing-light box. Some people have felt that it was too crowded if they stuffed both leads and the lamp, clips and so on down into the stowage space. Could be, but if you coil the leads around in a loose



stow the clips and lamp down in the stowage space, you'll find you have lots of room and no sharp bends to harm your insulation: Little 5-ton Clutch



Do you 5-ton truckers hear a wail and a moan coming from around your transmission every time you take your G744 5-ton rig for a travel? If so, five'll get you ten you've got a flim-flammed clutch there.

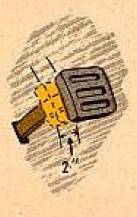
Been lots of yak about the 5-ton clutch burning itself up. And, a lot of poop's come out on the deal. Just so's you know the latest, here're the TB's and MWO's which are aimed at fixing that clutch problem. If you carry out this info and are still having troubles, UER's are in order—and quick.

First, there's TB 9-837-5 (17 May 54), "Prevention of Clutch Failures." In it there are listed the four common causes of clutch failures and how to fix them up in the 5-tons.

TB 9-837-5
TO 19-75AA-137
RMY TECHNICAL BULLETIN
R FORCE TECHNICAL DRDER

WE MAI AND M54; CARGO VAN

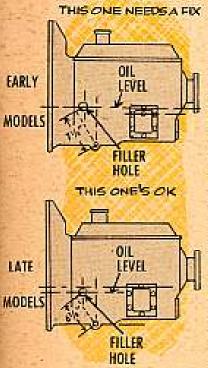
### INSUFFICIENT FREE CLUTCH-PEDAL TRAVEL



To fix up that "insufficient free clutch-pedal travel," you use your TM to make the right adjustment that's TM. 9-8028, and you'll find that proper adjustment on page 306.

### THE CAUSES

### HIGH TRANSMISSION-OIL LEVEL



If you've got too much oil in your transmission, lube will get by the clutch-housing scal and into the clutch housing—gives slip page and burning. The right oil level is one inch below the filler hole on your earlier models and up to the filler hole on the later production models.

To get that filler hole in line on your early models, see MWO Ord G744-W4 (27 Aug .54)—the MWO which goes for your early models only. This MWO applies to those trucks which have the transmission filler and inspection hole above the power-take-off plate. Before you do anything, measure from the center of the filler plug. If it's 61/8 inches, then you've got a late model truck and you don't have to do a thing. But if you get a measurement of 71/4 inches, you have to do like the MWO says and get a new transmission oil filler hole in there.

By the way, the right amount of oil to put into your transmission on all models, according to LO 9-8028 (14 Mar 55), is 22 pints with PTO and 18 pints without PTO.

### FAILURE TO REMOVE CLUTCH-HOUSING DRAIN-PLUG



"Failure to remove the clutch housing drain plug" after fording leaves oil in the bottom of the clutch

housing, which will sooner or later rise high enough to be picked up by the flywheel and thrown against the clutch disk. To stop this, unscrew that drain plug from the flywheel housing and keep it in your map compartment. You'll use it only when you're getting ready for fording. But right after you ford, out she'll come again.

### OVERGREASING OF CLUTCH-RELEASE SLEEVE



"Overgreasing of the clutch-release sleeve" causes your clutch to slip, which brings on burnt disks and hurts the pressure plate. To fix this up, you remove the grease fitting in the clutchrelease sleeve and replace it with a

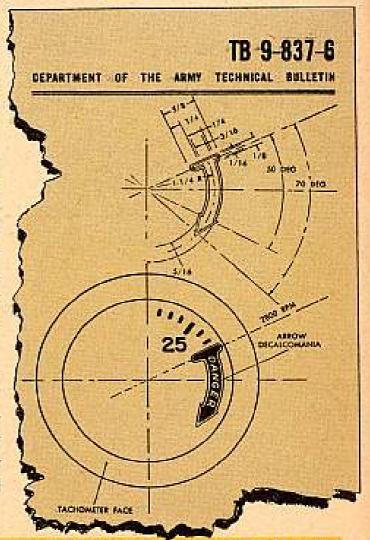
1/8-in square-head pipe plug (H006-0283900). Once that plug is in, you'll keep grease out of this sleeve. It'll get its share of lube when your clutch is rebuilt or overhauled. ➤

### TB 9-837-6

This TB (22 Sept 54) tells you what RPM to put on your governor so your engine won't overspeed and get you bad clutches as well as burn itself out.

The right RPM for your 5-ton trucks is 2800-RPM. When you're going downhill, you've got to be careful that your engine doesn't run away and speed up over this figure. When going downhill, you should pick a right gear range and use your service brake to keep that engine from revving up over 2800-RPM.

You can cut yourself out a little paste-up and put it on your tachometer to warn you about this. Like it shows in the TB, the cutout can be a danger marker, with its base pasted against the 2800 figure on your tach and pointed toward the higher scale.



### MWO Ord G744-W15 and MWO Ord G744-W16

There's not much you can do about these MWO's except get your truck back to Ordnance. They're higher echelon jobs, but they're classified as urgent and should be done right away —if not sooner.

MWO Ord G744-W15 (13 Sept 54) and its Change 1 (30 Mar 55) and Change 2 (1 Feb 56) tells Ordnance to put some jam nuts on your clutch-release lever so the nuts on the lever won't become loose and foul up the innards of your clutch.

MWO Ord G744-W16 (5 Nov 54) and its Change 1 (23 Mar 55) and Change 2 (13 Feb 56) tells Ordnance to put in a better seal that'll keep lube from getting into your clutch housing and lubing up the works. Once that oil and grease get on your clutch, the old boy burns and burns and burns.

That's it, except treating that clutch right while driving. Once you get these TB's and MWO's carried out (and you're not doing some fool thing like riding the clutch) and your clutch is still bugging up, there's only one thing you can do—deadline the thing and get a UER (Form 468) off soonest. When that's done, you can sit back—you've done your work and it's now up to Ordnance.

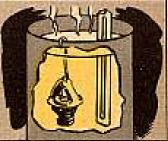
### TRICKY THERMOSTATS

"Deceiving" is the word for those Vernatherm thermostats you'll find mounted on your G749 2½-ton trucks. Unless these babies are checked out right, they'll give you the idea that they're shot and ready for the junk pile.

This Vernatherm is a solid expansion type control that is not adjustable. Sure, you'll find an adjusting screw on it, but if you'll notice this screw is soldered on—it's only used for an initial adjustment at the factory. Then again the adjustment range for this thermostat is only about two or three degrees. So, just the way the thermostat comes to you is the way you're supposed to use it.

Another characteristic about this thermostat—it opens in the opposite way from the other type thermostats—in other words, it opens against water pressure. The installation of this control is important, so follow the installation instructions to the letter.

Now, here's how to check out these thermostats. If you don't do it the right way, you'll get the idea that your thermostat is on the bum whether it really is or not. Take a container, at least one gallon in capacity, and fill it with water. Put the thermostat in the water so it's about threequarters of the way below the surface but not touching bottom.



Start heating the water so the thermostat will be brought up to the temperature at which she's supposed to open.



While the water's heating—
and this is a darned important
step—you have to keep stirring
that water. This keeps the
temperature of the water the same
throughout the whole container,
so you won't get different
temperatures in different parts
of the container.



Without this agitation, that thermostat may open while the thermometer shows a temperature below or above the one at which she's supposed to and you'd junk her, whether she was good or not.



The thermostat should start opening at 170 degrees and be fully open at 185 degrees.

If the thermostat fails to open after you let it sit awhile at 185 degrees, then you'll know she's bad, and you'll get rid of it.



For more dope on thermostats, see TM9-2855 (JAN 51)

### When it comes to safety -

### DIG THAT K-R-A-Z-Y COLOR

You M62 wrecker wrestlers have been wondering how you can keep some poor guy from driving his classy car up your boom?

Say, for example, you have your wrecker stopped on the highway, all set up to take on a job.

It's late—maybe a little dark and foggy—and here comes Joe Shmoe with nothing on his mind but the scenery. That olive drab of the wrecker doesn't throw much light his way, and before he knows it—he's draped over the boom and the rear end of his car is sticking out the tail pipe of the wrecker.



All that's been changed now by AR 746-2300-1 (29 Dec 1955). This hot-off-the-press AR says this in para 15: "When authorized by the appropriate commander, stripes of a contrasting color may be applied to certain vehicles and equipment in non-tactical operations, which due to size, construction,

or function present a possible safety hazard, to permit them to be more readily visible to drivers of other vehicles."

Watch those words non-tactical operations. This means that tactical TOE vehicles should have no safety markings on them at all. These vehicles have to be kept ready for combat.

So, the way it breaks down is like this: Any tactical-type vehicle used administratively may be safety color marked if you get the OK of your CO. But vehicles in a tactical unit are not to be safety color marked.

The AR says you doll your safetyhazard piece of equipment up by using stripes. "These stripes are normally applied only on the rear of such vehicles; however, they may also be applied on the front and even certain side surfaces when conditions so warrant."



The kind of paint you use for these stripes depends on the color of your vehicle. If your vehicle's painted OD or any other dark color, you'll use gloss yellow (No. 1310). If your vehicle's painted yellow or any other light color, you'll use gloss black (No. 1775).

### BRIDGE THE GAP

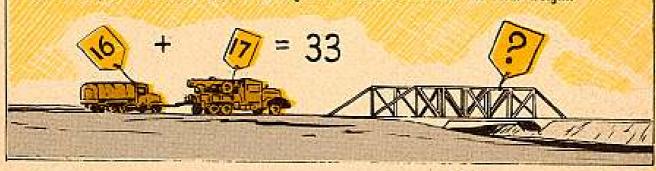
Before your M62 Wrecker makes a gap in the bridge you should have the correct vehicle classification number on your vehicle.

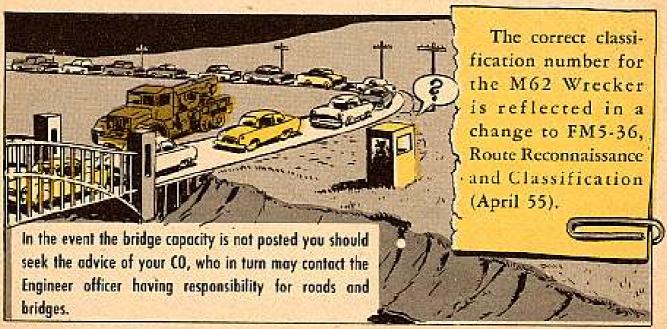


That means that your M62, when it's fully equipped, can safely cross a bridge that indicates a classification capable of supporting the vehicle.

There's another thing you've got to remember too-

You'll have to add the classification number of the vehicle you're towing to the classification number of your M62, then check the bridge to make sure it'll take the total weight.

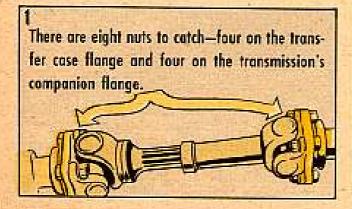




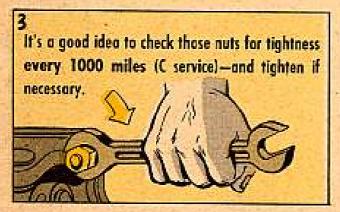


When those nuts that anchor the propellor shaft between the transmission and the transfer case start dangling, you can be pretty sure something's going to rupture before too long if you don't fix 'em up.

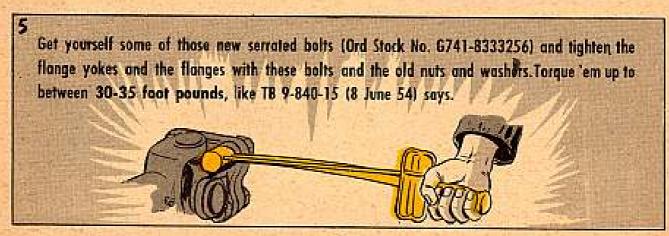
Ride your 34-ton, 2½-ton and 5-ton M-series trucks with a lax shaft for a time, and its nuts and bolts will grind away at the flange holes and get them out of shape and over-size. Stretch, vibration and wear make those hex nuts lose their grip.







If you find that the screw holes are out of shape on your 34-ton trucks, remove the nuts, washers and cap screws that hold the flange yokes to the companion flanges.









"FOR EXAMPLE, IF IT'S NOT DESIGNED RIGHT FOR THE JOB IT'S SUPPOSED TO DO...OR IF A PART'S ACTING IN A WAY THAT ENDANGERS THE PIECE, OR OPERATOR, YOU SEND IT AS OPTEN AS THE TROUBLE APPEARS, IF YOU CAN'T DO PROPER MAINTENANCE ON YOUR EQUIPMENT, YOU TELL IT ALL ON THIS FORM...
IT'S JUST THE PLACE TO TELL ABOUT TOO MUCH WEAR OR DETERIORATION FOR AMOUNT OF TIME AND CONDITION UNDER WHICH EQUIPMENT WAS USED. ALSO, IT'S FOR TELLING ABOUT ANY DEFECT SUCH AS MISSING PARTS, WRONG FIT, CRACKS, BAD MATERIALS, OR ROOR WORKMANSHIP.







SEE ... THEN SUPPOSE A

OR IF YOU HAVE EQUIPMENT



COULDN'T HAVE THE WORLD'S BEST FOUIPMENT... Take care of CLOSER 200 Jope Sheet INCLUDE FOR EQUIPMENT REPORT DEPAR WENT OF THE ARMY OFFICE CHEF OF ORDNANCE 21. QUANTITY OFFICEINE BACE DACENTAL CAPPAGE OF THE TELEVISION SECURITY OF ENTARY tien, remmenditims, fispanifes of time, inclounted and remedie. STUM PROMOS FIRED DICKTHS IN LIE OF DON HAND DUMPS ON DROPS ECHAPIENT ON MICH INSTALLED M35 IL DEPOT SUPPLYING ITEM DEPICENCY

21. NA OF PREVIOUS FAILURES CONSTION SUBS FLD T WALL OF RECET STREET 21 oct. 55 39th TANK BATTALION N. REQUISITION/SMIPPING DROPER
NR. WOOD 6071821 E SEMULLOT OR B 23 SEPT. 55 TE REGISTRATION NUMBER IS SERIAL HURSEN 1113837 42076824 NA NATE OF OVERSLAND

### ON THESE TWO PAGES I'VE GET UP A SAMPLE FORM, TEARING THE SECTIONS. APART. ITS PRETTY. PENCIFICA READY? AND AND WE GO. managan E TOUGHER ONES EXE

# HERE'S WHERE YOU ADDRESS IT TO AND FROM

CALENDAR YEAR. IT'S THE 41ST THIS EXAMPLE IS COMPOSED OF OWN ACTIVITY REPORT NUMBERI. NOTE REPORT NUMBER (USE YOUR THE LAST TWO DIGITS OF THE

**UER SENT IN DURING 1955.** 



THE TRICKY ONES ARE
ITEMS 1 TO 6... REMEMBER
THE DEFECTIVE PART
IS THE ONE CAUSING

3

ころころ

NE THAT'S GETTING

NOT THIS



OF EQUIPMENT, GIVE INFO ON MAJOR BAD PART ORIGINALLY CAME ON A PIECE PACKAGES, ETC. STICK TO THE INFO DOPE YOU NEED ON PARTS YOU GOT ITEM ONLY AND NOT THE PART. YOU'RE BEEFING ABOUT . . . WHERE THE TAINER MARKINGS, DOCUMENTS INSIDE FROM SUPPLY FROM NAME PLATES, CON-YOU SHOULD BE ABLE TO GET ALL THE



FAILED. ALSO THE TOTAL LENGTH OF TIME THE PART FIRED BY WEAPON (RIFLE, PISTOL, ETC.) BEFORE IT HOURS OF RUNNING OR HOW MANY ROUNDS WHAT THEY MEAN HERE IS THE NUMBER OF MILES, WAS ON HAND, INSTALLED, AND/OR IN USE USAGE ... CHECK ONLY THE BOX THAT APPLIES ...

> UNSATISFACTORY EQUIPMENT REPORT DATE OF REPORT

OFFICE CHIEF OF ORDNANCE DEPARTMENT OF (AR 700-38) THE ARMY FROM (Repairing Activity and Los HEADQUARTERS SOF TANK BATTALION 21 OCT 55 REPORTS CONTROL SYMBOL CROLD-24 NR2)

FOR THE CORRECT NAME USE A SUPPLY MANUAL

WASHINGTON 25 D.O IF THE BLOCK DOESN'T APPLY TO YOUR EQUIPMENT, TO THE DEFICIENCY, WRITE "NA" (NOT APPLICABLE) CTIVITY REPORT HUMBER DEL KNOX KENTUCI

9

AGINAW STEERING MANUFACTURER MENCLATURE PEMAN ARM GEAR DIVISION DENTIFICATION OF DEFECTIVE ITEM OR PART (SEC) 2. PART OR STOCK NUMBER 19-737642 S. SERIAL, LOT OR BATCH HE ECIFICATION HUMBER

CONTRACT NUMBER SOUT OF DELIVERY TO 3, DEPOT SUPPLYING ITEM **COUISITION** NO. REQUISITION/SHIPPING ORDER

PLACE THE EQUIPMENT WAS MANUFACTURED—SO OTHER EQUIPMENT MANUFAC-THIS INFORMATION IS MIGHTY IMPORTANT. IT'LL HELP PIN DOWN THE TIME AND TURED AT THE SAME TIME AND PLACE CAN BE CHECKED OVER CAREFULLY

MANUFACTURER HOMENCLATURE CARGO NOT ORPORATO 000 EQUIPMENT ON WHICH INSTALLED MI35 14. MODEL ALCERS BALL 15. SERIAL NUMBER 12. HE GISTRATION HUMBER

AL TOTAL USAGE COMES AND MILERAGE HOURS HUM HOUNDS FIRED HONTHS IN USE OR HAND TOTAL 17. SINCE OVERHAUL (RAMING) IS ACTIVITY PERFORMING OVERHAUL THE SOUNDS S. DATE OF OVERHAU

PLACE AND DATE OF REBUILD, IF YOU CAN GET THAT INFO BEFORE IT WENT KAPUT, OR TOTAL NUMBER OF JUMPS OR DROPS. REBUILT ITEM? THEN ALSO TELL HOW LONG IT HAS BEEN IN USE SINCE REBUILT, AND THE

TELL THE NUMBER OF THE SAME KIND OF FAILURES YOU'VE HAD BEFORE THAT YOU'VE GIVE DATE OF EARLIEST ALREADY SENT IN UER'S ON. FAILURE. M. TOTAL QUANTITY ON HAND 21. QUANTITY DEFECTIVE DEFICIENCY " 22, MR OF PREVIOUS FAILURES 126 21. DATE OF FIRST FAILURE 36. DETAILS (Description, cours, action taken, recommendations, dispushion of items, inclosures and remerba-) 23 SEPT. 55 SPLINES ON PITMAN ARM SHAFT TWISTED AND FINALLY SHAFT BROKE. THIS ENDANGERED THE DRIVER OF VEHICLE AND CAUSED MINOR DAMAGE TO THE TRUCK. TRUCKS HAD BEEN TRAVELING OVER ROUGH COUNTRY GIVE DETAILS! ROADS AT AVERAGE SPEEDS OF 20 MPH. TRUCKS WERE DRIVEN BY EXPERIENCED DRIVERS AND ALL ACCEPTED DRIVING PROCEDURES WERE ADHERED TO. ALL MWO'S HAVE BEEN APPLIED TO THIS TRUCK. MAKE RECOMMEN IT IS RECOMMENDED THAT THIS SHAFT BE MADE MORE CAREFULLY AND THE TYPE OF METAL BEING USED BE CHECKED FOR SUITABILITY. DATIONS YOU DID THE DEFECTIVE PART IS BEING HELD AT THIS STATION UNTIL DISPOSITION INSTRUCTIONS ARE RECEIVED. NITH BAD PICTURES ARE OFTEN WORTH A THOUSAND WORDS. SO IF IT'LL HELD, DRAW A DIAGRAM. IF YOU NEED MORE SPACE IF YOU GET PICTURES USE AN EXTRA SHEET- DON'T SEND THEM WITH THE UER WRITE ON THE BACKT LEAVE BLANK! DON'T GIVE ALL THE INFO YOU FORGET THAT CAN, IT'LL HELP THE DE-YOU OUGHT TO SIGN PEOPLE GET A FIX SEND IN A UER WORKED UP RIGHT WHENEVER YOU AWAY, FOR EXAMPLE, HAVE A REPEAT FAILURE OR THE LOTS OF MODIFICA-TIONS (MWO'S) COME TROUBLE GETS WORSE OUT AS A RESULT OF UER'S THAT WENT IN. HOTE: Do not use reverse side. He e sheets with Reporting Activity, Location ritz Report Humber. REPORT MEMITTED BY YPED HAME, SHADE OR TITLE SECHATURE D.R. HANES CAPT, ARMOR auce MOTOR OFFICER DA FORM 468 REPLACES PREVIOUS EDITIONS OF THIS FORM AND DO FORM ESS, OCT 13, (for Army 000) WHICH ARE OBSOLETE.

GPO: SHIELD - MARKET







ATTN: MAINTENANCE ENGINEERING DIV.





### LO GETTING

Dear Half-Mast,

I was in for kind of a surprise the other day when I tried to get a new lube order for my vehicle. I was told in no uncertain words that I was only authorized one LO—the one I got when I first got my vehicle.

This took me kind of aback, so I got out my copy of Ord 7 SNL and thumbed thru it. Sure enough, the Ord 7 doesn't list any replacement LO's. What a catastrastroke!

You know, Sarge, if a guy uses his initial distribution LO long enough, it gets dirty, beat up and practically unusable. Is there any provision at all a guy can use to requisition a new LO, or do we just do without one?

Cpl M. U. R.

Dear Cpl M. U. R.,

Things aren't as black as they seem. You can get a replacement LO (or any publication) if you need it, and all you have to use are a couple of quotes from AR 310-90 (1 Sept 55).

First of all, it would be a good idea if you went to your unit's library or your post's publications office and looked at a copy of this AR. Get familiar with what it has to say, and you can probably solve many publications problems that arise.



In connection with this LO problem, the first part of the AR you'd be interested in would be para 3 b. It says: "Distribution will be made by commanders on a 'need-to-know' basis." "Need-to-know" is defined in the case of a small unit commander (company, battery and similar size unit) as—

"(1) Publications that place a responsibility upon or require an action by a company or battery commander."

Because your company or battery commander has the responsibility for the trucks and other equipment in your outfit, it's a good bet that he wants you to maintain this equipment the right way. If publications such as LO's, TM's and the rest help you to perform this maintenance, it's another good bet that your CO wants you to have them.

Now, turn to para 16, and you'll see that you submit your requisition on DA Form 17. An SOP on submitting these types of requisitions is usually set up by a post or installation commander. It'd also be a good idea to become familiar with your local SOP.

That's it. Do these things and you shouldn't have any trouble getting an LO—or any other type of publication you really need.

Half-Mast

### TACH-LESS TACTICS

Dear Half-Mast,

Since the M48 tank has no tachometer, you need to do some good estimating of your engine speed now and then.

Hear some guys are using the main engine generator warning light to get an indication of the right RPM for normal idle. They say the generator cuts in—and the warning light cuts out—at about 850-RPM.

Is this a reliable method?

SPI M. E. L.

Dear Specialist M. E. L.,

No. Leaves too much to chance.

The RPM at which that warning light goes off will vary with the condition of your batteries, electrical wiring and the generator itself. Also, some 48's are equipped with 300-amp generators—and on these babies the warning light'll go off at around 650-RPM.

Your best bet's to practice judging engine speeds, and get the "feel" of your engine.

Naturally, you'll use the electric tachometer from your second echelon tool set when adjusting your carburetor for low idle (650-RPM). It can also help you get acquainted with the other speeds you need to know.



A li'l practice and you can tell just where to set your throttle for warm-up or high idle (about 1000-RPM). Like your TM says, never let 'er run long at low idle. Fouls your plugs fast.

And while the tach's hooked up, rev up to around 1800—the right RPM for your magneto checks—and learn how she feels at that speed.

CHECK ONE BANK AND THEN THE OTHER



HAVE OUTSIDE MAN LISTEN FOR SIGNS OF MISSING.

'Course, to check your mags without a tachometer, you'll get best results by using an "outside" man. Have him bend his best ear to the exhausts for signs (and sounds) of missing, as you flip the mag switch to fire first one bank and then the other.

Half-Mast

### SWITCHES SWITCHED

Dear Half-Mast,

How come they eliminated the circuitbreaker in the headlight circuit from the Reo Trucks? Fig 193 in TM 9-8022 (Dec 1954) shows two breakers left off the later trucks. W by? I'm having lots of burned-up switches on these buggies, and I feel that if they still had a circuitbreaker it would save time and money.

Capt O. D. P.

Dear Capt O. D. P.,

They eliminated that dashboardmounted circuit-breaker in the later production Reos, but the headlight circuit is still protected. The new switch, Ord Stock No. G749-7368702, has a circuitbreaker incorporated in it.



Now watch this one carefully, on account you're gonna have to fight with some supply people, mebby. On account your switch is in the Ord 8 SNL G-742. (It'll be in the new Ord 7 G-742 when that comes out, and it's already in the Ord 7 G-741.) But,

the SNL's all say to issue switch No. 7729684 until stock is exhausted, then issue switch No. 7355600 until that is used up, and then issue switch No. 7368702. This is fine if your truck has two circuit-breakers on the firewall, just to the left of the generator regulator.

But if you have one of the new trucks with only one circuit-breaker, you gotta have switch No. 7368702 or you won't have any protection for your headlight circuit. So be sure you get the correct switch. Or, like it tells you in para 226, page 399, 'TM 9-8022, see your Ordnance people.

For interchangeability of these switches see TB Ord 533.

Hulf-Maxt

POT LUCK

Dear Half-Mast,

Somebody's going jug-happy around bere, and it may be me. Every time I order a carburetor for an M75 AIV, I'm issued one for an M41 tank instead. They try to tell me these juice-pots are interchangeable, even though the SNL's show 'em with different model and stock numbers.

What's the story?

SFCH.G.

Dear Sergeant H. G.,

Sound's like somebody somewhere's got their jugs crossed.

Those carbs listed for the M41's are designed for supercharged engines, and they won't work right on an un-blown job like your M75. It may go on OK. And your engine may run. But it'll not perform up to snuff.

Likewise, a supercharged engine like the AOS-895-3 (in the Bulldog tank) needs the jug that's designed for it.

A close check of the carb nameplate will tell you what engine or engines it can be used on. You're stretching your "pot" luck too far if y'try it on any other.



You'll find this nameplate on carburetors covered by Stock Nos. G251-7346585 and G251-7416587. They're for the AOS-895-3 engine only.



This nameplate will be on carburetars covered by Stock Nos. G244-7521189 and G262-7403299. They're for AO-895-4 and all AV-1790 Series.

Here's a chart that gives you the lowdown on earb interchangeability and stock | number data for your buggies with Continental engines.

FOR THESE VEHICLES

WITH ENGINE MODEL

\*USE CARBURETOR STOCK NO.

\*Note: in case some of you cool cats have your other eye on TB Ord 513 (28 Apr 53) which says something a little different on the subject—don't holler yet. The TB is being revised,

M46, M46A1, M47, M48, M75 (T18E1)

AO-895-4 and all AV-1790 Series

G244-7521189 (has "studs for mounting air intake elbow: 1790 Series thru Engine Serial No. 4948; AO-895-4 thru Engine Serial No. 242.)

G262-7403299 (has 5/16" studs for mounting air intake elbow: 1790 Series after Engine Serial No. 4948; AO-895-4 after Engine Serial No. 242.)

M8EI, M41 (T41EI), M4IAI (T41E2), T98EI, T99EI

AOS-895-3

G251-7346585 (has ¼" studs for mounting air intake elbows: thru Engine Serial No. 1939.)

G251-7416587 (has 5/16" studs for mounting air intake elbow: ofter Engine Serial No. 1939.)

You'll note that earlier engines took ¼-in studs for mounting the air-intake elbows; later ones use 5/16-in studs. The chart shows the break-point (engine serial number) and the stock number you use in each case.

If your requisition brings the right type pot for your engine but the wrong size studs, you can use it. Either get studs to fit the holes or have Ordnance make holes to fit the studs.

Half-Mast

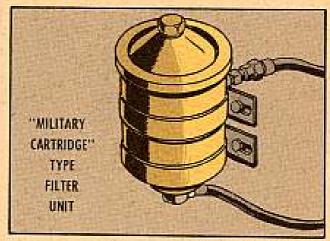


Take a double check on your Jeep's oil filter. There are two kinds—one that's called a Cuno oil filter and the other a cartridge-type filter.



The Cuno (Ord Stock No. G740-7375060) is a multiple-disk filtering unit that's worked by giving it a twist once a day—like every time you check the oil. This lets all that glob that forms on the disks fall to the bottom of the filter case.

Now, the way to get that junk out of the filter case is by removing the drain plug from the bottom of the case and draining the stuff out every 1,000 miles, like it tells you in your LO. When every 6,000 miles rolls around, take the filter off, clean it and give the filtering element a good look-see. If the head, which holds the disks, is damaged, replace it—this is the only thing you ever replace in the Cuno.



The cartridge-type filter (Ord Stock No. H016-0540462) is the kind you'll find on most civilian cars. When you go to replace this one, the element comes out and a new one goes in—usually every time you drain your crankcase—every 6,000 miles.

If your Jeeps with the Cuno filter keep needing engine repairs, why not ask your Ordnance officer if you can put on a "Military Cartridge" type filter unit. Gasket getting

You Hydra-Matic cats will be glad to hear that from now on you'll be able to order that torus cover to flywheel gasket (Ord Stock No. G749-7411515) as a separate item.

Up till now you could only get that gasket by asking for the transmission repair kit (Ord Stock No. G749-7410958). And even then you couldn't be sure of getting it, because the kit's a third-echelon item.

But, things have changed. The gaskets now a second echelon part, and the revisions to your G749 SNL's will show it as such.



Who-o-o-o-a-a-a, boy

When something goes kaphoophey in a vehicle, usually the little things made it that way.

Take that steering in your Jeeps. Unless those controls are taken care of just right, there's a good chance a guy driving the vehicle will find himself up a telephone pole. And those controls can't be doctored right unless a little preventive maintenance is given to that steering bellcrank pivot shaft.

You'll find this shaft just back of the first cross-member in the Jeep. It has a self-locking nut and a clamping bracket with bolt. This nut and bolt have to be good and tight or that steering will get loose—so loose, in fact, that KEEP THIS NUT TIGHT

KEEP PIVOT SHAFT TIGHT

you'll think you're sitting on the wrong end of a bucking bronc.

It's a good idea to tighten up on this nut and bolt every time you lube your bellcrank—every 1,000 miles (C service). If the self-locking nut has lost its tension and just backs off the bolt, better get your vehicle back to Ordnance and have them look it over.

I'm really surprised at some guys. They know that TM 9-1870-1 on pneumatic tires came out in February of 1955 and that's the manual they're supposed to be using for wheeled vehicle tires instead of TM 31-200 (Apr 43) which has been rescinded by DA Circular 310-20 (23 May 55).

But because TM 9-8014 (Apr 55) on the G758 ¼-ton Jeeps, TM 9-8030 (May 55) on the G741 ¾-ton trucks and TM 9-8028 (June 55) on the G744 5-ton trucks all say to use TM 31-200, they're using it. Just takes a little horse sense.



The next time these three manuals are revised, they'll tell you to use TM 9-1870-1. But, meanwhile, why not make a note where it says TM 31-200 under item 27 of the Organizational Mechanic or Maintenance Crew C and D Preventive Maintenance Service tables of these manuals to refer to TM 9-1870-1.

### The idjit's a midget

When you go to take the fuel-pump-to-carburetor line off both the G742and G749-series 2½-ton trucks, be extra-special careful that the fuel filter strainer doesn't slither out the base of the carburetor into a chuck hole.



That midgety strainer (Ord Stock No. G742-7539068) is used to keep fine dirt and grit out of the carburetor. It's awful easy to lose because of its size.

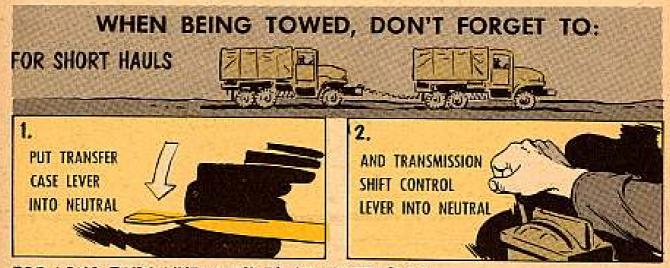
If you should happen to lose one, put your order in to supply—the quicker the better, because it's a higher echelon part and may take some time reaching you.

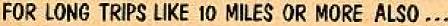
Oh, yeah. Although the same fuel filter strainer is used in both the G742 and G749 carburetors, those carburetors aren't interchangeable. For G749 vehicles, use carburetor G749-7411781; for the G742 trucks you can use either carburetor G742-7368643 or carburetor G742-7368717.

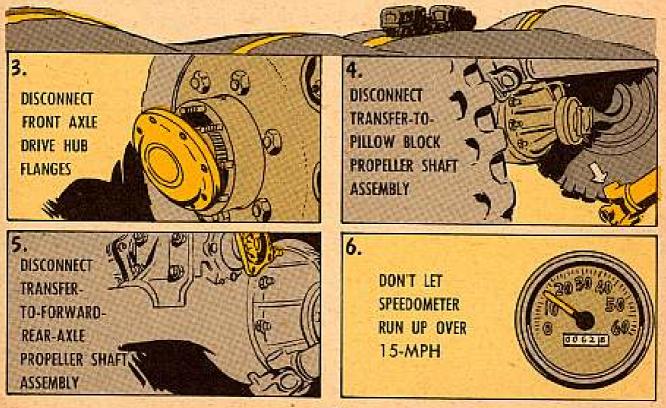
### Hydra-Matic hooplas

The things that turn an amateur into a pro are those little extra knacks. Same thing holds true when driving your Hydra-Matic 2½-ton truck—you can either be an amateur or turn professional by noticing certain things.

For example, get in the habit of counting the change of gears as the transmission shifts itself. From a dead stop, you'll be able to feel three changes—from first to second, from second to third and from third to fourth. (When making these tests it's best to use minimum throttle pressure.) If you miss any of these changes, you know you've got a sick transmission. A number of things could be wrong, so let your unit mechanic check it out. If he can't fix it up, he'll send the truck back to Ordnance.







# Your BAR up to PAR?



and assembly because of tight-fitting lock-pin his Browning Automatic Rifle combat-ready lot of trouble-the gas-cylinder-assembly The sweatin' and frettin' is in disassembly knows there's one place to look for a A guy who's up to snuff on keeping

carbon out of the 'leventeen gas holes in the assembly and the cylinder-body. Ord Stock No. A004-7266091. Also the job of keeping

of the gas-cylinder cleaning tool on the pin. solid rest and put the point of drift place the barrel and gas-tube against a easy to damage. To drive it out, Be careful with that lock-pin 'cause it's



(Ord 7 SNL A-4), don't use a nail or sharp instrument that could spread the lock pin Tap her out firmly but carefully, because once your pin gets bent it's no good If you don't have the cleaning tool

all the carbon. When you're not firing, keep the assembly lubed lightly like the rest of the weapon. Let carbon build up do it half-fast. Do it fast, quick and immediately after firing, and get rid of Most important thing about cleaning the gas-cylinder-assembly is not to and ruin it. Get something like a small blunt punch.

after you fire, so that's when you do it. piston. The stuff's easy to clean out right With the gas-cylinder disassembled, look the gas ports and eventually freeze the in the assembly and it'll clog up for carbon and crud in these spots



on the cleaning tool for the gas-ports. If that relief-vent in the regulator is plugged, a fine gas-cylinder-body, relief-vent in the regulator, and piece of wire will open it. Use the point of drift six gas-escape-ports in the gas-cylinder-tube. 7. Barrel gas-port, three gas-ports in the

> cylinder-body. That'll make the piston a loose fit, to ream her out, but be careful. Hard scraping in need the recess-cutter of the gas-cylinder-cleaning tool If carbon builds up and hardens in that hole, you'll there for too long can wear down the inside of the Cylinder-body-recess where the piston fits. which mean's some of the gas that's supposed to drive



back and forth in the tube. and tie it to the middle of string. Pull it Gas-cylinder-tube. Soak a cloth in bore cleaner

wipe 'em dry and oil lightly. cylinder-assembly. When they're clean, and deposits off all parts of the gaswater as second choice) to take carbon Use rifle bore cleaner (warm soapy

gas-cylinder-body. two things-worn-down piston rings or trouble's usually with one or both of out on the fast cyclic rate of fire, the rounds per minute she's supposed to put When the rifle is 'way off from the 550 still won't put out with the firepower. BAR like it's your very own, and she Maybe you're taking care of that

bodies floating around that were a few were truckloads of brand-new cylinderout. You see, a couple years ago there with the body that's impossible to figure And could be you're having trouble

39



3. Face of the piston and between piston rings. rings. Again be careful of wear-and-tear the deaning tool. Use the point of drift between the Scrape the face with the front cutting edge of caused by metal-on-metal scraping.



thousands of an inch too big for the bodies were supposed to be reclaimed. proper recoil because gas escapes getting enough kick to the rear for piston. Wha' hoppens? The piston isn't and could be you have one of them. But some of them still might be around. around it. Those too-big cylinder-

gas-cylinder-assembly or the piston. either of these troubles, get it to your recoil. If you suspect your BAR's got rate of fire falls off, the foul-up is in the piston. It's a good bet that when cyclic gages to check the cylinder-body and not enough piston movement for good piston rings are worn. Not enough kick, Ordnance support unit. They have The same thing can happen if the



Getting ground power plug Y005-8001632 on the Nike system in backwards is like stepping on the gas when you want your car to stop at a red-light ...ka-boom. And it's much easier to do.

A reverse plug raises cain, so always double-check before sticking it in. To make things easier, put a dot of paint on the male and female plug connectors and then match up the dots when you're putting the plug in.

Better also give that plug a check for internal corrosion, which allows carbonization of the base where the pins and springs are anchored. Sometimes when the plug is being filled with DC-4a, electrical insulating compound (52-C-3096-790), it may only fill the hollow area at the back of the receptacle area. Sometimes it doesn't penetrate to the springs and pins because of the bake-lite blocks which fit against the inside of the receptacle.

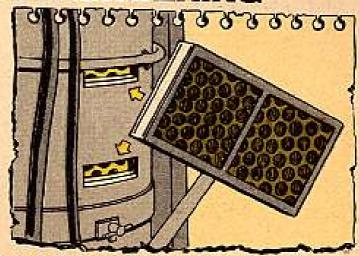


To make sure the DC-4a fills the ground power plug correctly, use gun assembly, compound ignition sealing (J019-8163721) and fill the entire plug with DC-4a through fitting 1452. Loosen the index studs and depress the contacts until the compound oozes out around them. Then tighten the index studs. Service the plug with DC-4a each time a new missile is installed on the rail. After each servicing, check and double-check before putting the plug in.

### NO AIR FILTER LAUNDERING

The latest on cleaning air filters (Ord Stock No. F342-7605703) on the equipment system of the Nike guidance and control equipment makes for better preventive maintenance and calls for less work by you. Sounds crazy, but it's true.

Here 'tis: When the "Dustops" are dirty, just throw 'em away and get a new one. They're cheap, and you're authorized enough to keep new ones on



hand. A new filter protects equipment better than a used one that's been cleaned. It's nix on laundering "Dustops." If a filter must be cleaned because you don't have a new one on hand at the moment, use a vacuum cleaner.

### On The Nike Launcher

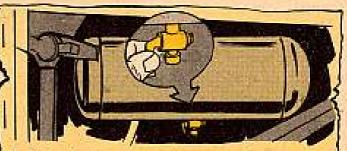
### GIVE YOUR AIR BRAKES A BREAK

Ever forget to write the gal friend a letter for a long time and then try to get things started the way they usta be? When you start operating again, she doesn't behave the same way.

That's the deal with the air brake equipment on the base of the Nike Launcher. When the launchers are stationary for long stretches, lack of use could cause the brakes to fail when they're operated again.

If the launcher is going to stay emplaced for a long time, work over the air brakes like it says on the right to keep them ready for action.

Before the brakes are used again, check 'em out by making sure the drums and components are clean and in good shape. Remove the emergency relay valve diaphragm and look it over for cracks and excessive wear—replace it, if necessary. Then bleed and adjust brakes as required.



- Drain the air reservoir, Make sure all lines are free of moisture, and then close the drain cocks. Tope drain openings and air connections with non-hygroscopic tape.
- 2. Remove brake drums and brake components and clean 'em. Check cylinders for leakage, undue wear, rust, or corrosion.
- If you've got rubber dust covers on the cylinders, take 'em off and tape the cylinder ends with non-hygroscopic tape (FSN 7510-00-19068).
- 4. Inspect brake linings for security and bad wear.
- 5. Spray lacquer-resisting synthetic primer 52-P29545 on the backing plate surface and all attached parts, interior of brake drums, and surfaces of brake shoes. Go easy with the primer—don't use too much—and don't get any on the brake lining.
- 6. Assemble and fill the system with hydraulic brake fluid (Ord Stack No. 5T-F-360-725).



SWITCH THOSE FUSE HOLDERS

Dear Sgt Dozer,

of the case, while the other has the fuse contract number, purchase order numbolder flush with the case. bolder caps sticking out from the side ber, etc. One type has the two fusedate of manufacture, manufacturer, same stock number, model number, types of batteries, but they have the the equipment issued, there are two teries and battery charging racks. With been having some trouble with the batscope mounted on the carbine and have We just got the new-type Sniper-

tery are so close together. This keeps the banana plug for charging. to make the necessary contact through the battery from going in far enough tery holder and separator for each batrack, because the rack's built so the batsticking out won't fit into the charging The one where the fuse holders are

to bail myself out of this difficulty? that they can't charge. What can I do mixed up, a unit might get all batteries flush are OK. But with the batteries The batteries with the fuse holder

CWO H. I. G.

Dear CWO H. I. G.,

work and it'll take him about 20 minorganizational maintenance or higher. can give you a recommended procedure utes per battery case. An experienced mechanic can do the that works like a charm. It's a job for you how to whip this problem, but I There's no official MWO that'll tell

tion of Columbus General Depot, Cotype fuse holders to replace the twistsupply channels from the Engineer Secthrough normal Engineer repair parts marked "spare." They're available now They're identical except 10525-2 is parts you'll have to have are two screwscrew driver for the task. The only new lumbus, Ohio. Part Numbers 10525-1 and 10525-2. type jobs. Those new holders carry You'll need a soldcring iron and



base plate to drop. See TM 5-934ZA the bottom of the battery case to allow the I. Remove the six metal screws at



the base plate cover.



3. Next, remove the old holder and replace it with 10525-2. "spare" tuse



positions so you can replace 'em properly other fuse post, and remember their 4. Then unsolder the wires attached to the



and replace with the screw-type.( 10525-1 ). 5. Remove the twist-lock-type fuse holders



and be certain you get a tight connection. 6. Resolder the wires on Part No. 10525-1

plugs. The banana plugs were provided teries use a connector instead of banana charging rack with no trouble. Incifor the now superseded M-2 sniperscope. dentally, don't forget that these bat you'll find that it'll fit into the battery After you assemble the battery case,

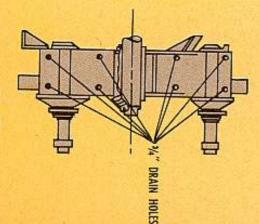


That Pioneer Rock Crusher's... HOLDIN' ITS WATER

# The tandem-wheel-housing of your

a suction gun. That in itself is about a lot of 'em are serving the purpose. It an hour's job. the only way you can get it out is with its way into this housing. And about seems that water is continually finding supposed to be a water reservoir, but Pioneer Model 33 rock crusher isn't

shows in the drawing below. of the tandem-wheel-housing like it holes drilled in the bottom of each side goes right through like a dose of salts. clear of water is to make sure that H2O You can do this by having four 3/4-in The best way to keep the housing



TOP VIEW

good in any language. wheel housing to rust. And that's no 'cause that water'll cause the tandem Better get on this 'un right away, Is Your Caterpillar Diesel Engine...

### LOSING ITS PRIME?

Been having trouble with the fuel injection pump losing its prime on the D17000 Caterpillar diesel engine? This'll happen in cases where the fuel supply tank's located below the engine. The Lima Model 802 Crane-Shovel is a good example.

If the fuel injection pump loses its prime (or becomes air bound) when left idle for eight hours or more, the air leak causing the loss of prime generally occurs at one of two places in the fuel system.

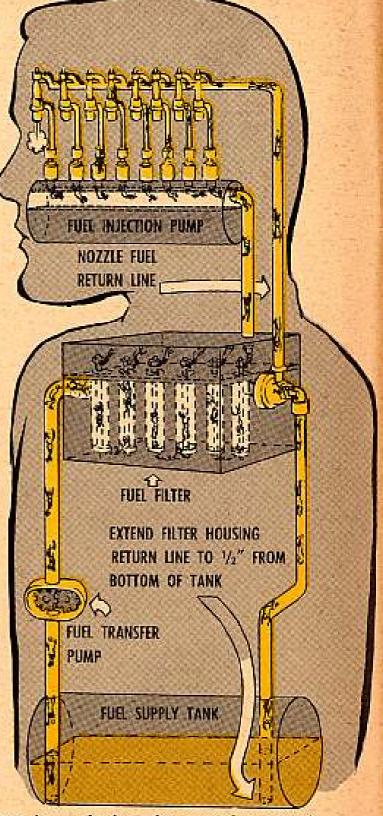
Now, shift your eyeballs to this schematic drawing of the Caterpillar Model D17000 engine fuel injection system. If the transfer pump leaks fuel back through the gears, air'll enter from the filter housing return line leading to the supply tank, past the pressure relief valve. Air will also get into the injection nozzle fuel return line if it's not sealed right at the injection nozzle connections.

You can get around this problem by making sure the fuel filter housing return line—that's the one that runs from the pressure relief valve to the supply tank—is within ½-in of the bottom of the fuel supply tank.

By doing this, you're not allowing

any air to be drawn into the fuel filter housing whether the transfer pump's leaking back through the pump gears or not. Instead of leaking air past the pressure relief valve and letting the fuel drain down from the injection pump sump, the now-submerged fuel line will allow the fuel to equalize any difference in pressure caused by leakage past the transfer pump gears.

If this doesn't solve your problem, you ought to check all soldered connections on the nozzle return line. Also, all copper gaskets, Part No. 140/1F1569, should be replaced on all injection nozzles.



SUMP PUMP SAVER

Here's a good way to keep from getting hosed off when you're hosing down. Some of those sump pumps that were bought locally for use at Nike sites have been catching more than their share of the wear and tear.



Most of the troubles come from failing to sweep the sand and grit out of the Nike pits before hosing 'em down. Once sand and grit get into the pump, they really chew it up.

So remember, by sweeping those pits out good before hosing 'em down, you'll be adding to the life of your pump and keeping the sand and grit out. Better yet, how about putting a riffle in the elevator pit drain that'll trap the sand. Then you can just shovel it out before hosing.



### Here're some more pubs you can add to your pile

### TECHNICAL MANUALS

5-764 Elec mbr 8 generator repair, 15 Dec 55 5-5251 Engine, gas, air-cooled, Kiekhater Madels KS7W and KS7W1, 8 Feb 55

5-5134 Gen set, elec, port, dal-dran, Consoli-dated Dal Mad 3779, 23 Dec 55

5-8147-3 Gen, carbon discide, semi-trir mtd, Girdler Mod 32-4027, 6 Feb 55

\$-5062 Compressor, air skid-mtd, Schramm Mod 60, 14 Dec 55

5.5173 Engine, dal, Buda Mod 60A-644, 23

5-6400-1 Alidade, mln, telescopic, Bavid White Mod 9082, 27 Feb 56

5-6400-2 Level, dumpy, Engineer, David White Models 7080 & 7080A, 24 Feb 56

5-9120-3 Shop, mobile, GP Repr Set #1, hey, 17-ten semi mid, Couse Med MED 3 Jan 56 5-9211 Trir, full, to-bed 50 ten, Fertisine Mod C-15-60-SP, 16 Jan 56

### TECHNICAL BULLETINS

5-5046-1 Comp, air trirmid, dal divo, Leroi Mod 60002, 24 Feb 56

5-5273-1 PMS, gen set, elec, port, del-dryn, Buda Mod BCS-165-43X-GE, 23 Feb 56 5-5381-T PMS, gen set, port, dal-dryn, Atlantic Med 120 65, 17 Feb 56

5-5008-1 PMS, comp, air, stat, mtr-dryn, American Brake Shoo Mod 8-140-U, 29 Feb 56 5-5141-1 Gen set, elec, port, del-dryn, Stewart-Stevenson Mod 460-605, 10 Feb 56

\$-9107-1 Con, oxygen & nit, mir-drye, Air Products Mod AZ, 13 Feb 55

### LUBRICATION ORDERS

5-2124 Pamp, horiz, 25 GPW, 2-in exhaust, Worthington Type VC, 7 Feb 56

5-3518 Truck, fire FWD Auto Co Mod FR 50 T. 7 Feb 50

5-5050 Gen set, elec. port, gas-drya, Reiner Mod GGC-30AC, 6 Feb 56

5-\$141 Gen set, elec. port, dsi-dren, Stewart-Stevenson Mod 460-605, 13 Feb 56

5-7060 Gen set, port, gas-dren, searchlight, w/case, Deles Mod 4-8-12, 7 Feb 56

5-9487 Air cond unit for camera trk de me. 6150 BTU per hr. Universal Color Project 110-A, 13 Feb-56

5-5041 Comp, air, bir-mid, dal-dwn, LaRoi Med 60002, 16 Feb 55

5-509B Comp., air., slat., mtr-drvn., American Brake Shoe Med B-140-U, 21 Feb 55

5-5280 Cen set, elec, port, gas-drys, Hollings-worth Mod Ct-100-AC-WK4, 13 Feb 56 5-5273 Cen set, elec. port, dsl-drve, Buda Mod DCS-165-A3X-CE, 15 Feb 56

S-5381 Gen set, port, del-dren, Atlantic Med 120 GS, 15 Feb 54

S-9288 Pump, cent, for passine, Baron-Jackson Mad PUP w/GM 270 engine, 6 Feb 56 5-5395 Pump, rechtg, carbon dioxide, Kiddle Models 4211-1 & 4306-1, 7 Feb 56

5-9584 Conveyor, drag type, car unids, Godfrey Mod SP 8-2, [6 Feb 56]

### MODIFICATION WORK ORDERS

MWO Eng 1129-1 Distributor, wtr. triumbi, 1000-gai, Vic Mod. 14 Feb 56

### ENG 7 & 8's

1023 Asphall Plant, Standard Sti Mod 4131, 2 Feb 56

2023 Pump, cent, German-Rupp Med 3402, 10

2051 Pump, deep well, Poerless Hi-Lift Mod 53, 2 Feb 56

9244 Ice maker, gas-drvn, Garrier Corp Mod 784, Victor Products Co, 10 Feb 56

9451 C1 Trir, dump, LeTourneau Med W-210 Tournstrailer, 2 Mar 58 1179 Ditching Machine, fadder type, crwfr-retd, Parsons Mod 221-24, 6 Feb 56

5398 Comp. air, brir-mid. Worthington Med 500, 3 Feb 56

### ENG 7, 8 & 9's

5012 C1 Gen set, elec, port, gas-drvn, Hollings-worth Mod 3H-3, 2 Mar 55

5033 Freq Core, Hollingsworth Mod JH 30-FCU.

9011 Elevators, Wayne Pump Types B&C, 27

9437 Pump, cent, Barnes Mod 1500G, 14 Feb.

5035-1 Freq Conv. Marathon Elec Mod 101M91, 21 Feb 56

5005-2 Fren Conv., Marathon Elec Mod 101M92,

5274 Gen set, port, dsl-dryn, Cummins Mod RHRSGA-601-150 PD-384, 3 Feb 56

9161 Heater, gas burning, Henter Med UH-Se-SC-1, 5 Mar 56







### HERE'S A LIST OF ADDITIONAL OFFICIAL PUBLICATIONS ON ORD-NANCE EQUIPMENT WHICH ARE OF INTEREST TO A LOT OF YOU.

### SUPPLY MANUALS

GRD 8 SML F-358 Sec 1 Finder, range, M12 (T41, T41E3) Dec 55

ORD 8 SHL F-384, C3 Signt, peris T42 Jan 56 ORD & SML G-252 Truct, full track, HS MSAL Sep 55

ORD 9 SML G-752 Tract, full track, HS MBAL Sep 13

ORD 7 SML 6-254, C2 M48, M48A1, M48C Tack, trainer, bask, gun: 90-mm gus, M20 Nov 55 ORD 7 SML 0-503, C1 Trk, util: 34-ton 444 (Ford, mod GPW; Millys, med M8) Nov 55

GRD 7 SHL G-568, Ct Trk, 21/2-ton, 606 and 644 (GMC) 1rk, Bomb tvs, M27, M2781 Nov 55

080 7 SHL 6-742 Trk, cargo: 215-ton M34, M35, M44, M45, M46, M47, M48, M49, M50, M59, M108, M209, M275, V17A/MTQ (Sig), V18A/MTQ (Sig) Nov 55

ORD 7 SNR G-792 Trk-Tract: 10-ton, 6c6, M123 May 55

ORD 7-8 SHL 6-802 Semitrir, Iom bod, Wrecker, 12-ton, 4-wheel, M269, M270, M270A1 Dec 55 ORD 5 SML H-3 Straps, leather findings, piece leather Jan 56

ORD 6 SHL 3-7 Sec 1, G1 Tool Set, organiz maint (2nd ech), set No. 1, com (41-7-3538-850) Dec 55 ORB 6 SML J-16 Sec 36 Tool Sets, fild, dep maint for landing web, brack, Mk4, LVT (4) (SML G-205); handing web, track (armort, Mk4, LVT (4) (4) and Mk5, LVT, (4) (5) (SML G-214) Mev S5 ORB 6 SML J-16 Sec 51 Tool sets, fild, dep maint for: Transmission, Althon Series CD-SoD May 53 880 8 SML J-16 See 54 Tool sets, IId, dep maint for: 5-ten Trk: M39, M40, M46C, M61, M61, M63C, M139, M39C, IM39E1, M41, M54, M541, M55, M51, M52, M52C, M246, M64, M62, M62E1, M62E2, M62E3, M62E4, M62E5 Nov 55

ORD 6 SHL J-16 Sec 56 Tool sets, fld, dep maint for: trk, gun-lifting, hvy, M249, M250, Nev 55 ORD 7-8 SML 3-543 Fisture, 'acope set (7573985)

680 1 SHL K-2 Solder, metallis, braz and weld materials; gases, related tiems Dec 55 680 T-8 SHL L-1 Small arms targets, target

could Nov 55

SM 9-5-1330, 01 Stock list current issue items -ammo granudes, hand and rifle, related com-ponents-FSC 1330 Jan 56

SM 9-1-3503 Stock list all items, except rep parts-FSC group 59-elec companents class 1965 bead-sets, microphones, speakers Dec 55 SM 9-2-1210, 29, 30, 40, 50, 60, 50 Stock list all items, price list -FSC group 12 five contrequig-class 1210-five contrequig-class 1210-five contrequig-class 1210-five contrequipment of the contreq

SM 9-2-5210, 80 Stock first all dems, price list
FSC group 52 -measuring tools -class 5210measuring tools, craftsmeet's, 5280-sets, kits,
outfits of measuring tools dec 53

FSM 9-2-5985 Stock list all items, price list-FSC group 59 -clas electron equip components -class 5985 -antennae, waveguides, related equip Dec 55

SM 9-6-1210, 26, 30, 40 Stock list correct issue items.-FSC group 12-fire contributions 1210-fire contributions, 1220-fire contributions, 1220-fire contributions, 1230-fire contributions, 1240-optic sight and range equip Dec 55

SM 9-5-1290 Stock list current issue items -FSC group 12-fire control equip-class 1290-misc fire control equip Dec 35.

### TECHNICAL MANUALS

TM 9-292, 62 40-mm auto gans MI, MIAI; 40-mm AA gus orrges N2AI, N2A3; 40-mm gan mi M3 Jaa-56

TM 9-575, C2 Aus night, live contr equip Jan 56 TM 9-1910 C1 (T011A-1-34) Mil explos Feb 56 TM 9-1990, C2 Small arms ammo Feb 56

TM 9-2024, C2 20-mm auto gun M24A1 Jan 56 IM 9-2113 Cal. .50 spotting rifle M8 (T4662).

TM 9-2800-1, G2 (TO 36-1-2) Mil vehs (Ord Corps Resp) Jan 56

### ORDNANCE MWO'L

848-W20 75-mm AA gun mt T69: Modily swivel shaft, right yoke assy on front bogie assy # Dec 55

965-W3 Trk-mid 762-mm rkt launcher XM229. Provide a stronger cop, chain assy for squib cable recept F Jan 56

EdS-WS Trk-mid 762-mm rkt launcher AM259: Enlarg top errge frost inspect hole, provide higher oil level hole in top errge differential housing cover F Jan 56

F197-W6 Scope mt M21A1: After bracket to facilitate installation of mt 0 Dec S5

F218-W2, C2 Binoc M3, M8: Provide washer in abl assy to provent acci relation of parts F Dec 35

#348-WI Fuze setter M26: Install stop pawl of improved design F Dec 55
G1-W74 M41 and M41A1 tanks, M42 twin 40-mm; Instal modified left fuel tank filler tube, right fuel tank filler cap # Dec 55

61-W77 M75 (T1861), M47, M48, M46, M46A1, M41, M41A1: Replace carburetor fulcrum screw on Contin eng AOS-305-1, AO-895-4, AV-1790-58, AV-1790-7 D Jan 56

6162-W7 13-ton H-5 trir M5A4: Provide drain-age for shell slowage wells F Dec 55 6162-W6 13-ton H-5 trir M5A4: Prevent tipping of shell slowage boxes from side of vehicle F Dec 55

0262-W23 M67 Tank: Replace commander's override damp valve relay 0 Jan 56

G262-W26 M47 Tank: To prevent carbon monos from personnel heater exhaust from entering crew compart F Dec 55

0268-W29 Heavy gun lifting tris N249, M250. Instal placeer tools, small arms stowage brids F Dec 55

6268-W21 Tris M249, M250: Reinforce of hoist cyl travel hooks F Dec 55

6266-W22 Trks M249, M250: Remove transmicontr valve body downshift blocker F Jan 56 G258-W23 Trks M249: Provide Grain holes in closs member of spare wheel carrier rack © Dec 55

G281-W1 Recovery vehicle M74: Imital prop sholt cover F Dec 55

0744-W7, C1 Dump Irk M251: Modily byd heist pump, confr relay F Dec 55

G343-W32 2U-den frks M135, M211, M215, M217, M220, M222, M221, Reinforce web frame, fuel tank supports F Dec 55

G748-W33 2V2-ton trks M135, M211, M215, M217, M220, M222, M221: Rewire volt-meter circuit F Jan 56

G756-W3 Ua-ton util trk M38AI: Instal 105-mm rille W27AI w/105-mm rille mt M75AI or 106-mm rifle M40 (T170EI) w/106-mm rifle mt M79 F Dec 55

G786-W3 37-pass bus (Integral Type) (GMC mod PGA-3301): Fabricate, instal baggage compart step support F Ian 56

16-W2, C1 Single and box wrench 7950489; Instal steel blocks F Jan 56

J6-W4 Truck adjust wrench 8366417: Change size opening F Dec 55

1636-WI Trk mid FCS test shop XM264, XM355 -modify No. 8 test adapter used in test predic contr relay panel F Jan 56

1656-W2 Trix mtd FCS test shop XM364, XM355-Provide method of monitoring voltages # Jan 56

### SUPPLY BULLETINS

S8 9-130 Auth comm-type vehs in category III and AAA (mobile) TOE units, auth tact veh substitutes F Feb 56

### TECHNICAL BULLETIMS

TB 9-7605-1/1 Amphib certier M76: Maist, adjust Continental mod A0-268-3A eng for high siti F Feb 56

TO ORD 215 CS (TO 38-1-2) Ord ang run-in test proced 0 Feb 56

TB 089 597-08 Impact-type rev pres wench (Master Pres Tool mod M970) (40-W-1054); Rebid sids D Jan 56

TM 980 597-37 Single-ph 50-cy 110-v shell bearing connect-red boring mach w/fisheres, accys (Tobin Arp Mig Co, med SB W/SB-A attach) (4910-473-6363): Rebid stds D Jan 56 TB 689 597-38 Upright drill mach (High Speed Hammer Co. mod 8-53) (40-F-1163), Rebid stds D Jan 56

TB 080 597-39 Paint soray gun (The Binks Mig Co mod 18) (4940-261-8413, 4940-261-8454, 4940-291-8415); Rebid abis D Jan 56

18 089 611-4 Motor with clutch relider (Mon-mouth Products med AS-100-M) (4910-252-0091): Op lastr 0 Dec 55

TO GRO 628 (TO 11W3-1-9) Packag of small arms stati w/weistile corresion lishib (VCI) 9, F, D, Jan 55

### LUBE ORDERS

LO 9-U310 Time spreader pneu, floor mig, full cir, 12 to 23-in bead diam range, 2 to 13-in cross sect range (Branick Mig Co mod F), flow 55

LO 5-5042-1A Radar set AN/MPG-25: Electronic components, Jan 56

LO 9-5042-3 Radar set AN/MPQ-25: Ast group, radar tracking, Jan 56

LG 9-5052 Air servicer, trk mtd, 5-t, 8a6, XM350, Jan 56

LO 9-5056-2 Truck, propellant awag, 5-1, XM-258E1; tank, aniline, premetered, XM2, Jan 56 LO 9-5060 Laurcher, guided miss, XM27, Jan 56 LO 9-5074 Miss test sta, trk mtd AN/MSM-4: Van body, miss test set, Jan 56

LO 9-7204 105-mm howitzer, SP TOREL, Jan 56

### FIRING TABLES

FF 103-M-4, C3 Howlitzer, 105-mm, M2A1, M2A2, M4, M4A1 firing shell, HE, M1; shell, chem M50; shell, smoke, BE, M34; shell, smoke, colored, BE, M34; shell, lilium, M314; shell, HEAT-T, M67; shell, HEP, TELEZE, Oct 55

HOTE-On TB's, 58's and MW0's: 0-Organizational Maintenance F-Field Maintenance 0-Depot Maintenance



Dear Editor,

Unless you're using your bottom front teeth to lift your truck's hood, you can't have many fingernails left for scratching. It takes the very tips of your digits to flip the lids on the G742 and G749 2½-ton trucks. Which means your nails get clipped after the first few daily maintenance run-downs.

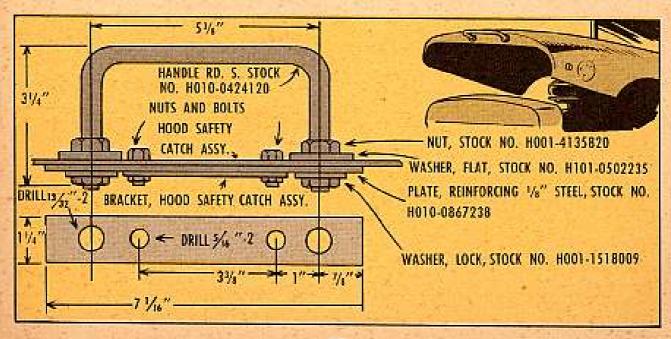
With the safety catch claiming the use of one hand, you've got only one left to raise the hood. If you use that on a side hood fastener, you'll only throw the engine's hat sideways. So you gotta pick it up at the center.

To raise the roof and not get clipped, your answer is a handy handle. Just take a piece of 3% in round stock, bend, thread and install the fabricated handle with 3% 16 UNC-2B nuts and a reinforcing plate as below. Now screw 'em all together with the handle on the outside front center of the hood. Add some paint and you've got it made.

With a handle, you'll keep your pawtips nice and shiny—and get a rise out of it.

> Capt John J. Kohler Wolters Air Force Base

(Ed Note—Looks like a good idea for the M37 trucks also. There's an MWO on its way covering this.)





Dear Editor,

Wanna hear how we licked the corroded gas can problem?

Well...it seems we've got to store our empty 5-gallon cans with their caps off so the remaining gas'll evaporate. This gets rid of the gas OK, but it lets moist air get into the cans and form a powdery corrosion on the inside. Then when you use those corroded cans, the rust gets right into your gas tank and clogs up the fuel filter elements.

We tried storing those empties with their caps on. This still didn't do any good because moisture seeps in through the cap's vent hole.

The idea we finally hit on was to coat the insides of the cans with a preservative oil that'd stop the corrosion from forming. The best stuff we found for this job was the same oil we use for our weapons—Oil, lubricating, preservative special, QMC Stock No. 14-0-2834-10.

We did our coating job like this:

First we poured a gallon of preservative oil into a can; capped it, then sloshed around the oil until the insides of the can were completely covered with preservative. Now we poured this oil into another can and repeated the process. We coated all our cans in this way. When we finished, we set the coated cans upside down with their caps off so most of the excess oil'd drain off.

This way we kept corrosion out of those empty gas cans for many, many moons.

> Sgt E. B. G. APO 648

(Ed Note—Good show—you don't have to worry if some of that oil preservative gets in your gas tank. It won't do any harm to the engine. Also if you can't get oil preservative (special), you can use Oil, lubricating (PL-Med) QMC Stock No. 14-0-2833-120 or Oil, lubricating (light) QMC Stock No. 14-0-1339-15. Coat about 25 cans with one gallon—then start over with clean oil for the next hatch of cans.)



### Duster 1R

You got an M42 twin-40 with an infrared periscope in your OVM—but none of the stuff (turntable, power pack, cables, etc.) necessary to use it? Just sit tight and hold your fire for a spell, friend. There's an MWO to fit out earlyproduction Dusters with all the needed IR equipment. Watch for it.

### Enough rope?

Ever turned in your medium tank with a busted air cleaner cable (wire rope) and found you couldn't get the cable replaced without having the whole cleaner unit replaced? No more. Your support unit can now get the rope alone. It's: Cable, cup retaining, Ord Stock No. G254-8713441.

### Nuts. pal ...!

Case you're involved with a CD500 or CD850 transmission tear-down and wondering what's what with the pal nut situation—forget 'em. They're no longer considered necessary and don't have to be replaced in the field.

### Batten it down

Having trouble with your M-series truck's instrument mounting plates flapping in the breeze for want of a lost or rusted-out fastener? This fastener has now been made an authorized item, and you can get it by using FSN 2510-753-9255. Your Ord 7 revisions will show that its name is Receptacle, Q2 fastener, instrument cluster to instrument panel.

### Fender rod

You body men and motor pool welders will be glad to know that there's a new rod in supply now, Rod, welding, gas, steel (MIL-R-5632 Class 1), 1/16-in by 36-in length, FSN 3432-F-000001.

This rod's a better fender rod than the mild steel stuff you've been using, and away ahead of pants hangers or fence wire. Also, being a 1/16-in rod, it's easier to use on thin sheet metal. Best get some.

### Gunk must go

Always take an extra gander at the valve in the gas-cylinder lock-screw on your .30-cal M1 rifle when you're cleaning it. Any gunk (oil, sand, etc.) left under the valve will cause it to stay open and you'll get a short recoil... result, trouble.

