

would be farther back in support units, of having the units out where the fighting supply "wheels" are working on the idea ing and fast air delivery available, the with rarely-used items back in CONUS repair parts. The seldom-used items is, with the absolute minimum load of So, with high-speed electronic order-

> notice. depots ready to move out at a minute's

Army's Logistics Offensive. of Supply Levels," and it's part of the This operation is called "Echelonment

DSU and GSU carry will get cut down to trimmed a bit. The loads of parts your Your PLL, for example, is likely to get



issue No. 217 1970 Series THE PREVENTIVE MAINTENANCE MONTHLY December

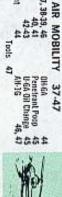
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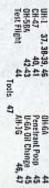
FIREPOWER 2-21

BYOI - MIO2 2 MIOI Range Charl Commando Car 17 M18 (FADAC) 18-20 s 21

21½-ton Truck 22-23 M37B1 22-23, 27 114-ton Truck 26 GROUND MOBILITY 22-27

Engine PM 24 M151 25, 26







MX-77781) GRC 48-49 SB-86/PT 50-54 TA-182/U, TH-5/TG 55 COMMUNICATIONS 48-60 Vacuum Tube Care 55 SB-22/PT 56-60 AN/GRA-39 60

Fuel Mazzle Radioactive Test COMBAT SUPPORT EQUIPMENT

Supply 5, 12, 17, 26, 37, 40, 43, 45, 48, 52, 55, 61, 62 & 63, enk and Pump

Use at tunds for printing of this publica-tion has been approved by Headquarters, Department of the Army, 26 February 1968. DISTRIBUTION: In accordance with re-

they support. Even field depots will get

what are needed right away by the units

their stocks chopped.

With stockage based strictly on de-



and it'll help make sure you get what you better. It'll save Uncle a load of Green, mand, every outfit can manage its load

need when you need it.

PS Magazine. Sqt. Half-Mash good Know, Ky



BE YOUR OWN INSPECTOR -

ON THIS BYO! TOUR--GET YOU GIGGED OR IMPORTANT ... THEY CAN ZAPPED.



artillery line-up. ponents, firing platform-plus other goodies-it really stands out in any anti-friction metal stripping on the cradle gun ways, permanently lubed com-What with its aluminum carriage, its vertical-sliding, wedge-type breech block, Your streamlined, airmobile 105-MM towed howitzer is kinda special

check-list to help you pin-point its PM needs. PM-wise it's kinda special too, but no real sweat. Here's a handy how-to

you tackle the over-all weapon, here're a couple of special PM pointers you'd best tattoo on your chest. free of rust and corrosion, spot paint as needed and lube it by its LO. Before Keep your M102 as clean and dry as possible. Take care that all parts are

> a solid film lube. Lube of any other kind or carriage pivot. They're covered with will contaminate and ruin the specia coating on the anti-friction metal ping. Lube will damage the special Never lube the platform's ball socket 1. Never lube the gun-way strip-



close check on all their components. Store 'em carefully is smooth so it'll not snag your hands. ware can rob 'em of their quick-release or locking locking pins. Lock and unlock 'em with care. Keep a the original cable. Just take care your substitute cable you can use a length of small chain or wire to replace features. However, if a pin snaps its plastic-coated cable, 'em with GAA. Never modify the pins . . . common hardin their brackets. Clean 'em well in solvent and lube The weapon has 8 quick-release and cable-anchored



MORE

BARREL GROUP

chipped, cracked. Outside - leveling Breech mechanism keys loose. plates scratched, burred, painted. nicked, burred, needs lubing. Chamber BREECH RING — Inside carboned-up,



BREECHBLOCK

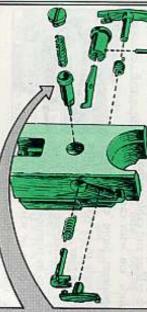
EXTRACTORS - Broken, sluggish, worn.

BARREL EXTERIOR - Gouged.



chipped, sheared. (See the LO's Note 1 on lubing the cannon.) ing. Bore lands raised, flattened, gouged BORE/MUZZLE — Cracked, needs lub

worn, cracked, loose, burred. (You need a buddy to help you remove the breechblock pin hole worn, nicked, burred. Cocking lever broken, worn; spring pin worn, broken, gish, wrong or weak spring. Retainer or retractor broken, worn, burred. Bushing missing, wrong or weak spring. The firing trigger, sear or sear spring, worn, slug-BREECHBLOCK — Cracked, scarred, binds, (It must slide in and out easy-like.) Firing can catch the block as it slides through the bottom of the breech ring.



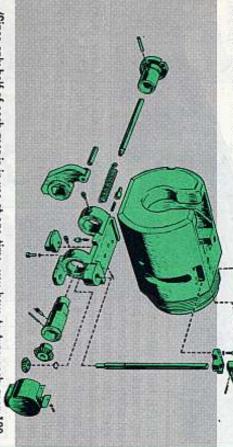


and repair. stop worn, broken. Firing pin guide weak, kinked, missing. Firing pin group only as needed for inspection busted. (Disassemble the firing pir broken, worn. Spring pin missing, deformed, cracked, ing missing, sprung, Firing RING PIN GROUP worn. Spring Retainir

> BREECH OPERATING GROUP — Operating lever loose, cracked, handle burred, spring Breech and breechblock operating cranks, crank Straight and spring pins, plungers, detent, shafts and pivot worn, busted, loose. shaft, drill the hole for the spring pin after the breechblock is fully closed and the pin missing, handle shaft broken, retaining ring worn. (If you replace the handle nandle assembly is latched.) Lever stop cracked, not tight. Breech ring bracket oose, cracked. Springs weak, kinked. Bolts and screws have stripped threads.

stop and the closing-spring-adjustor damaged oose. Bevel gears worn, chipped, not lubed

gear cover dented, missing



degrees (as needed) to get the least worn sections in use. If the breechblock still doesn't close tight after turning the spars repolars the section of the breechblock still breechblock and the breech ring exactly as lined-up in Figures 37 and 40 in doesn't close tight after turning the gears, replace the gears. Always assemble the breechblock and the breech ring exactly as lined-up in Figures 37 and 40 in the

worn, burred. (Shorten the lanyard to about 6 inches. That way it'll not fly Plunger during recoil bracket busted, roller loose; lanyard cracked. forward and get crushed in the cradit the right one). S-hook, pulley, roller Wrong lanyard (FSN 1015-317-2484 gets frayed, its handle cracked, missing nousing bent, hardware loose, missing aged. Detent plunger loose, binds, its olunger, its spring pin missing, dam FIRING LINKAGE ASSEMBLY clevis cracked, loose, cradle worn, not alined with firing



VARIABLE RECOIL SYSTEM

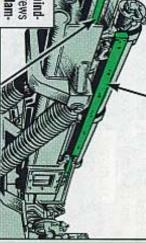


RAIL AND PLATE ASSEMBLY — Linkage, pivot pins loose, cracked, bind. End cover dented, missing. Cam actuating lever, control cam, cam lever tube cracked, burred, worn, wobbly.



FILLER PLUG — Loose, leaky, threads stripped; plug's head rounded or chewed-up. (Use wrench easy-like on the plug. Replace damaged plug. Always protect recoil oil from contamination. Clean real well around the filter plug and wipe off the liquid releasing tool and the oil filter gun when you add or drain oil. Always purge the oil gun (by turning the handle) until no more air bubbles show up at the nozzle. And before tightening the gun nozzle in the fill-hole, turn the handle to force out any air in the hole. See paras 67-68 in the -12 TM.)

OIL INDEX — Dirty, stuck, defective leaky; oil reserve low, excessive.



SLEIGH ASSEMBLY — Loose, leaky Yokes and rails pitted, cracked.



RECUPERATOR CYLINDER — Dented, cracked, purge plug leaky (check around second yoke for leakage). Cover on the air-filling valve loose, missing, damaged. (This cover must be in place and tight. Never fire the weapon without it.)



OIL INDEX CHECK

Under normal conditions you read the oil reserve index like so:



In an emergency, if you have to re-use drained oil be sure t strain it through a piece of linen or some other lint-free cloth.

RECOIL CYLINDER — Piston rod out of adjustment. (For correct adjustment: Tighten the outer locking nut so there's no end play, then back it off I castellation. If you leave the locking nut too tight you'll wreck the recoil system when the weapon's fired.) Locking nut loose, cracked, threads stripped; cotter pin missing, broken. (Keep close check on the outer locking nut and the cotter pin. If they're damaged or loose the front of the cradle will be busted when the weapon's fired.)



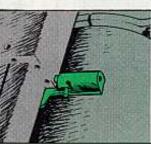
STUFFING BOX AND PURGE PLUG —
Stuffing box leaking. Packing worn, deep scratches on recoil rod. Purge plug leaking. Gasket worn, plug loose.

gouged, rivets loose, sheared (Clean sleigh assembly rails after GUN-WAY taminate the gun-way stripping.) travel. If they stay dirty they'll con-STRIPPING — Greasy





broken, loose. Cap hardware missing, screws not safety ing cracked, attaching TRUNNIONS - Housaged, won't mark. Stuck, worn, screws loose, plunger dam-RECOIL INDICATOR —



port installs the springs.

plastic covering split, self-locking nut

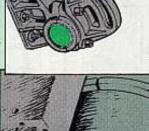
RAVERSING HANDWHEEL

- Loose,

washer loose, missing, damaged, handle

won't retract. Wheel housing

system will be strained.





weekly. Under extreme weather conditions do it more often. The work-out will keep the systems well oiled and will discourage corrosion. Under normal conditions exercise the traversing and elevating systems at least

it's got serious gear problems. elevating fast. Lopsided elevating can mean the system's out of adjustment, or Both sides of the weapon must elevate evenly. If the left side hangs back, stop Both systems must work smoothly at all times. Never force the handwheels.

by support. Whatever the case, elevating and traversing system problems are tended

> or right. Same, natch, for same direction - either left matched-up. (The coils in the cracked, rusty, loose. No: you elevate, and the elevating springs. If the springs are no aged. Equilibrator springs painted, attaching nuts, wasnmatched, they'll buckle when tor springs must turn in the top section of both equilibra screw missing, loose; grease ers loose, cracked. Locking the bottom section of both fittings clogged, missing, dam BLIES — Out of adjustment

AND

spindle.) Lube fitting sheared, clogged screw missing, housing missing. Handwheel housing loose, set ing. (Use GAA on the handle's grease ELEVATING HANDWHEEL — Loose, plas-Self-locking nut or washer loose, worn fitting. Handle should turn easy on its tic covering cracked, handle bent, bind dented, gasket damaged cover loose

> screws missing, gasket damaged, miss loose, nousing cover dented, washers,



NEED DUE

(Rotate the roller after 15-20 rounds to prevent excessive gear wear from poundare filled with styrofoam or foam rubber.) has the air-filled roller tire, give it 4-5 pounds of air pressure. Newer roller tires ing as the weapon's fired. Keep roller on clear, smooth surface, so's you can ROLLER TIRE — Loose, binds, gouged, split, worn, tread clogged with mud, debris. traverse without straining the traversing gears and drive shafts. If your M102



cracked (especially in the rear section). strument light brackets loose, busted brackets and strap assemblies and inspection plates loose, screws missing, incomplete. dented, cracked, missing. Cleaning staff gaskets missing, damaged. Hand holds Traversing gear and shaft housing in-BOX TRAILS __ Welding cracked, trails

the lunette can turn.)

into the ground the bar will be wrecked missing, its cable assembly damaged. example — drive real e-a-s-y all the way other vehicles are either too high or 5/4-ton vehicle. The pintles on most down easy when you shift the weapon's when the weapon's fired. Put the bar washers missing, busted, can't turn. If the vehicle has a fixed the lunette locking plate so the lunette vehicle — like a 1/4-ton vehicle, for too low. If you must tow with some other position . . . you'll distort it if you drop (Keep draw bar up when firing. If it digs release pin stuck, gunky, ball bearing bushing worn, cotter pins, slotted nuts it. Tow the weapon with a 3/4-ton or pintle, set the lunette locking plate so If the vehicle has a movable pintle, set oose; lunette sheared, cracked, loose DRAW BAR - Bracket cracked, twisted loose, Quick-

> wheel bearing care.) Brake bands worn, bearing). (See para 61 in the TM for wrong (lip on seal must face toward bearings out of adjustment, damaged WHEELS — Stud loose (Tighten 'em to 50-55 lbs-ft). Wheel need grease. Grease seals installed nuts missing, worn



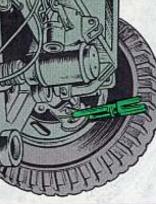
missing. Air pressure low (40 PSI for stems pinched, squashed; valve caps

- Cut, cracked, worn, valve

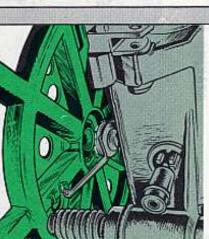
mum speed on hard roads is 35 MPH rolling.) Remember, the M102's maxiroad travel and 20 for cross-country

Keep it under 10 MPH on cross-country

61a(6) for brake adjustment info. dls or racks broken, loose; hardware missing, loose, cracked. (See TM's para linkage sheared, bent; levers, lever hanthe upper third of the rack.) Adjustmen (Adjustment is OK if the handle grabs in HANDBRAKES — Out of adjustment



or lock. and cotter pin lost, busted. Locking handle bent, cracked. Handle locking pin distorted; locking plate and locking han (No grease, please, on ball socket, pivot gunky. Trail-assembly pivot worn, loose. dle bracket smashed, loose. Ball socket FIRING PLATFORM — Platform cracked



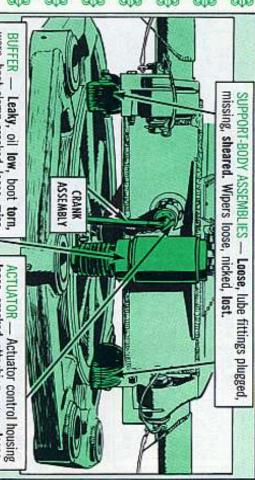
brackets loose, dented, clog cracked, lost, their cables cut, worn. Locking pins bent port groups loose, cracked keys broken, lost. Pin storing SUSPENSION SYSTEM spindles

dle broken, missing, floppy. Drain plugs clogged. OVE missing, damaged; box loaded hinges, locking latches, hanwith unrelated gear and junk. 700L BOX — Cover warped, ware missing.

ged.

Wheel

brackets cracked, worn, loose; busted, their cables cut, hardholding hardware missing, SLING ASSEMBLIES - Lifting loose, busted. Locking pins



support if buffer leaks. ing. Breather plugs clogged, loose. (See worn, boot clamp cracked, loose, miss-



stakes.) Actuator gear assembly cover lost, broken. (Never use substitute shear the actuator's gear assembly. Never use pin. With the wrong pin you'll damage broken. Actuator crank bent, shear pin missing. Crank shaft burred, rounded loose, cracked, loose, screws missing. the actuator to pull up the platform pin. FSN 5315-999-1573 covers the right , attaching screws loose

worn, broken PLATFORM LEVELER — Caster stuck,

traverse the weapon to give yourself stake hole on the platform. Always each stake is flush with the top of the use all 8 stakes on the platform. sure they don't work loose. Be sure to often during a firing mission to make and wreck it for sure. Check the stakes hammer or you'll crash into the weapon enough working room with the sledge the platform stakes so the top ring of When you're setting up to fire, drive



pulling up stakes and preparing the firing platform for travel. Loosen the stakes and remove them. platform up with the carriage staff. See para 22 in the TM for the scoop on even with the top of the platform. If the platform hangs on a stake, pry the To unstake the platform, punch the stakes down so the top of each stake is

you're lowering the platform. until the suspension assembly is locked in the travel position. Same goes when wheels will rotate to the locked position. Safety Note: Keep on-lookers away Always clean around the locking pin area on the supports to make sure the

LUBE NOTE

chores on your M102. See Notes 2, 3 and 4 in the LO lot of the major lubing howitzer gets lubed on ... and, make sure your The support types do a

MISCELLANEOUS "GIFT6

HERE'RE A FEW

menclature in Appendix II called out by FSN and nogood shape? The items are they all present and in on's basic issue items? Are How about your weap-

DATA PLATES

and in good order.

stop lights. Keep 'em elean

Check blackout, tail and

stay attached. Coat metal caution plates, instruction on the M102 is used as the clean and make sure they the carriage serial number from rusting. Remember, plates with oil to keep 'em plates, etc., on the weapon Keep all name plates,

end-item serial number.

LO (Oct 66) and ESC (Mar 69), and FM 6-70 (Mar 70). The weapon's covered by TM 9-1015-22:4-12 (Mar 65), its companion

FIRE CONTROL, SIGHT GEAR

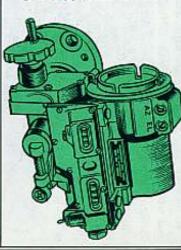
it or jerk it. Never force, fiddle with, or disassemble knobs, locks, latches, levels, optics, screws, covers, doors, springs, housings, etc. Handle the M102's fire control and sighting equipment gently. Never bang

use. Cover it when traveling. Keep the equipment clean and dry and cover it or store it when it's not in

info on the charging and purging kit. provides the purging and charging SOP, See SC 4931-95-CL-J54 (Jun 68) for Purge and charge fire control equipment as needed, TM 750-116 (Aug 67

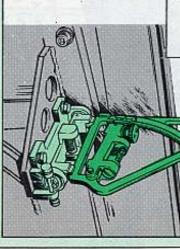


FIRE CONTROL QUADRANT M14 — Carriage support bracket loose, cracked, its hardware missing, damaged. Quadrant mounting bracket cracked, loose, Quadrant windows broken, knobs loose, binding, broken, missing. Elevating and adjusting screws damaged; cant correction lamp burned out, missing; leveling vials broken, not legible, vial covers missing, damaged. Off-On light toggle switch sheared, stuck. Telescope clamp

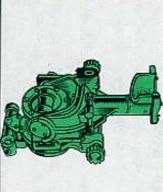


MIAI QUADRANT — Cracked, bent, vial broken. Scale not legible, knob binds, loose.

CANT CORRECTOR — Support bracket loose, cracked; vial broken, not legible. Leveling plates burred, painted. (Never remove the cant corrector from the weapon. You'll mess up the shims and then you'll be in real trouble. In fact, if you just loosen the cant corrector you can change its alinement with the cradle trunnions. Then your reading with the gunner's quadrant will be fouled up.







M134 TELESCOPE MOUNT — Carriage support loose, cracked. Mount bracket cracked, loose. Mount knobs loose, bind, broken, missing. Leveling vials broken, not legible. Mirror missing, damaged, not legible. Mirror missing, damaged. Telescope bracket cracked, its locating pin damaged. Plunger damaged, housing cover cracked, missing. Screws on mount housing, plates, brackets loose, Missing. Screws not safety wired.

M113 PANORAMIC TELESCOPE — Lens cracked, broken, scratched, loose, infected with fungus. The elevation, azirotate eyepiece 80 degrees, so and airlift release the lock plunger and cracked, missing; and plugs burred eyepiece split, fungus infected, missweak, elbow lock-holes cruddy. Rubber binds, elbow lock sheared, its spring audible. Windows cracked, scratched, direct-and-indirect knobs clicks not gunner's aid knobs bind, loose, back nuth, reset, direct-and-indirect, and parallel with the weapon's tube. ing, their chains busted, lost. (For trave ing. Caps on purge and charging valves ocks broken, weak. Elbow assembly oose. Caps on light plugs cracked, miss iroken, their covers, latches, springs ash. Azimuth knob handle broken



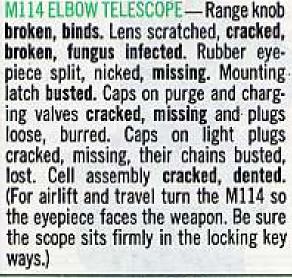
cracked; screws missing, cell assembly loose. Rear and front sights, leveling assembly and lamp housing loose, parts missing, damaged. Optics scratched, cracked, loose, fungus or moisture inside. Reticle not legible. Check yoke for cracked, loose, missing clamping knobs and screws. Tripod wobbly, its legs, stakes bent, cracked, broken. Base plate cracked. Collimator cover dented, cracked, its latches, strap, handle busted, missing, rubber pad ring missing, split, gumnny, closing rubber seal unglued, split, edge of cover peeling.

M9 POWER SOURCE ASSEMBLY — Box damaged, won't lock. Battery compartment cover, catch, handles and electrical plug damaged. Batteries missing, dead. Remote control rheostat cracked, loose, leads cut, pulled, lead connectors loose, damaged. Junction box cracked, leads cut, pulled, plug damaged. (Roll up leads carefully and pack all components in the M9's storage box.)

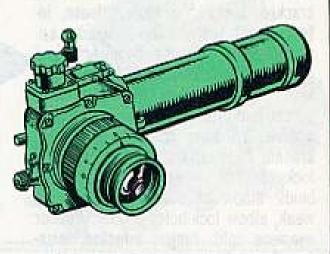


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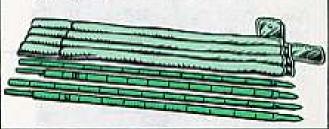


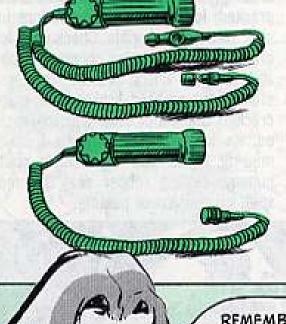
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AIMING POSTS M1A2 — Cracked, markings worn, spikes broken; cover missing, ripped, rotted.



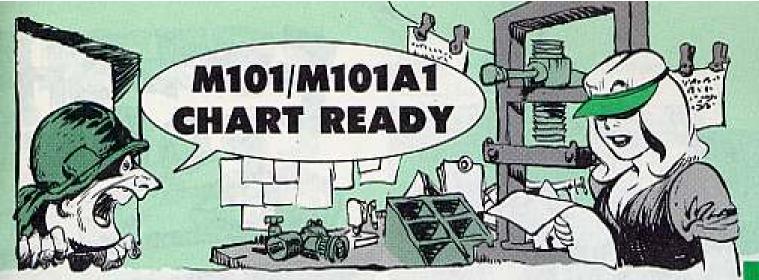


M52E1 AND M53E1 INSTRUMENT

LIGHTS — Light's cases cracked, caps broken, lost. (FSN 1290-015-8543 covers a good cap for both lights.) Cables cracked, pulled; rheostats damaged; lamp caps missing, cracked, lamps burned, connectors damaged. Packing case busted, latches, handle missing, broken. (Never yank instrument lights from case. The cables are screwed to the dummy receptacle in the case, and you'll bust the cable.) Batteries weak, dead, missing. (Keep batteries out of lights when they're not in use.)

REMEMBER IN THE HEAT AND
HUMIDITY OF SEA,
OPTICAL STUFF
NEEDS CONSTANT
ATTENTION!





A range correction chart for the M16A1D elbow telescope used on the M101 or M101A1 towed howitzer is now available.

Ask for it under FSN 1240-351-2933.

You need this chart for correct ranging when using direct fire.

The chart has an adhesive backing so you can stick it on the weapon wherever it is handiest for you.

Here's a drawing that you can use 'till you get the real thing.

Howitzer M101, M101A1 w/Telescope M16A1D Cannon 105MM Howitzer M2A1, M2A2		
Using Reticle 7673922 Range Line	Corresponding Range (Meters) Using Cartridge HE-MI, CH7	Corresponding Range (Meters) Using Cartridge HEP-T-M327
N	0 290	0
200	560	390 730
400 600	840	1030
800	1100	1310
1000	1370	1570
1200	1630	1810
		Part No. 10559721

COMMANDO WHEEL

When you need a wheel for your Commando (XM706 or XM706E1) Armored Car, use FSN 2530-934-2360, as called out in the Revised Support List (Aug 69), put out by the U.S. Army Tank-Automotive Command. The FSN in TM 9-2320-245-20P (May 69) is a goof. The good FSN is in the AMDF.

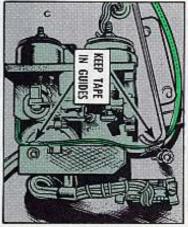


It may sound ridiculous but complicated lookin' M18 gun direction computer (FADAC) suffers its worst maintenance problems with the simplest parts of the system . . . like tape handling, cable inspection and generator care. Here are some examples:

TAPE IT EASY

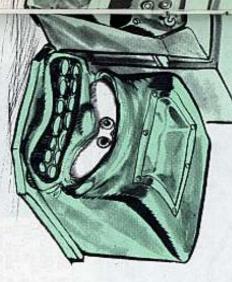
Fickle fingers can foul your memory tapes in 2 easy ways. First, letting the tape slip out of the guides as you thread it into the read head of the AN/GSQ-64 SDR (signal data reproducer) will tear up the edges.



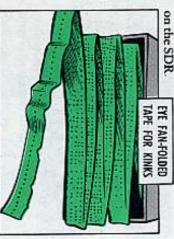


Second, careless handling of the tape cartridge may let the fan-folded program tapes spill out like a roll of unwinding film. And any kinks this causes

FADACS



will make tape feeding problems for the read head. This causes wear and tear

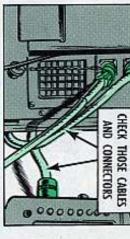


HOW ARE YOUR CONNECTIONS



Frayed cables and loose connectors are easy enough to spot. All it takes is a fast sweep of the eyeballs up and down the cables connecting your FADAC to

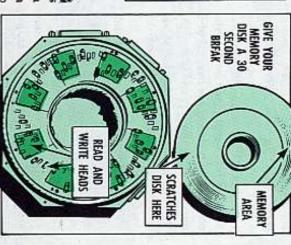
its SDR and TT-537/G reletypewriter before you power up.



GIVE IT 30

There's really no excuse to power down and then back up real quick. But if you do get caught in one of these off-on quickie operations, please remember this:

The memory disk inside that FADAC needs at least 30 seconds to run down and stabilize itself before you crank it again. Otherwise it may wobble against the read-write heads. And every bump against these heads means strips of memory crased at each point they scrape together.



8

SWITCH IT OFF

Some fast operators seem to forget there's an ON-OFF toggle switch for those 3-KW generators that power the FADAC. So they cut the juice by yanking the



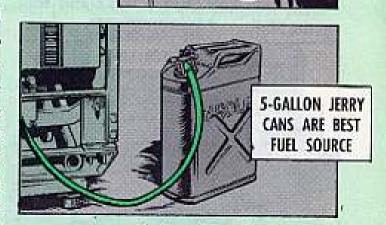
This does 2 things for your generator — both bad. First, it doesn't get the chance to run for 5 minutes before shut down so it can cool off.

Second, this practice burns out all the gas inside the carburetor and sucks gas line residue into the carburetor jets. The combination of blocked jets and air-filled lines sure doesn't help you to reprime the generator when you try to restart it . . . which usually takes forever.

Tampering with the fuel-air mixture control is another good way to complicate your restarts. If this control needs constant adjusting, it also needs to go back to support. So just leave it alone—OK?

You also don't want to switch 55-gal fuel drums for the 5-gal jerry cans to save on refueling stops. There's no way to filter out the residue and moisture that collect in these drums. Besides, that 55-gallon fuel supply lasts beyond the normal daily maintenance interval of 5 hours operating time . . . and you might forget to check the oil level and air cleaner according to LO 5-2805-203-14 (Dec 64).

The 5-gallon cans, on the other hand,



DON'T MESS

WITH MIXTURE

CONTROL

run out at convenient times for operator maintenance and are also easy to check for fuel contamination.

IT'S NOT COMPLICATED

Taking care of your FADAC actually boils down to doing the regularly required maintenance you find on all your other equipment. The fact this has a computer inside the gun direction control makes no difference to organizational maintenance. It's not the complicated computer, it's the simple things you forget that tunes out the system. Keep that in mind.



When TM 9-1000-202-35 (Nov 69) calls for gun tube condemnation on just the Equivalent Full Charge rounds, can a pullover gage reading increase the "estimated remaining life" as implied in para 4-6c(2)(g) 3 in TM 38-750?

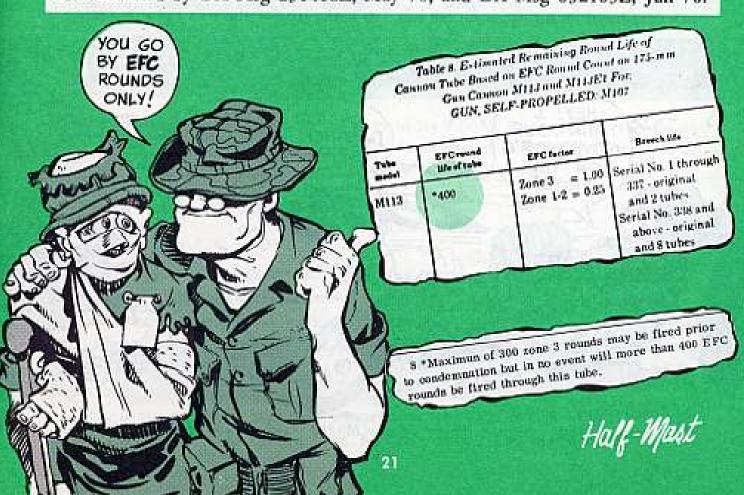
Maj R. G. C.

Dear Major R. G. C.,

Not if you value your life—as well as the life of the tube. When TM 9-1000-202-35 calls for condemnation by EFC rounds only, no measurement recorded in column f of the DA 2408-4 can extend it.

In such cases, disregard the last 2 sentences in para 4-6c(2)(g)3. Go by EFC rounds only, but make sure they're correct.

Update your TM 38-750 by deleting those 2 sentences from para 4-6c(2)(g)3 as authorized by DA Msg 231416Z, May 70, and DA Msg 032103Z, Jun 70.





nary steel worth \$150? When is a half-inch of pretty ordi-

a 2-1/2 ton truck! sawed off the clutch-adjusting rod on When it's the piece somebody hack-



know any better or he doesn't want his truck deadlined for a routine clutch job. to make up for the worn clutch facing This "somebody" either doesn't

ON THE THINK YOUR HEY! I

IM STUCK IN SECOND

GEARRER

FRITZ

Here's the painful story:

and finds it's less than 1-1/2 inches. He checks his clutch pedal free travel



This means his clutch needs adjusting

adjust anymore. The end of the adjusthe finds the clutch adjusting rod won't ing rod is already up against the clutch But when he slides under his truck,



clutch facing is almost gone - and it's time for a refaced clutch disk. throwout shaft lever. This means the

travel back where it's supposed to be rod so he can get that clutch pedal free hacksaw and shortens his adjusting But this "somebody" hauls out a

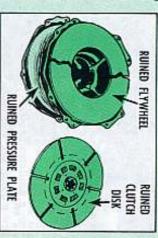
road - with practically no clutch fac-Then his truck goes back out on the

> ing left between the clutch disk and flywheel.

the damage has been done. and the bare metal of the clutch disk is running against the bare metal of the fore the flywheel cracks from the heat, flywheel. The heat's terrific. Even be-Pretty soon the clutch facing's gone

plate and a new flywheel. gets a new clutch disk, a new pressure shop-but not for the routine clutch job it needed before. This time the truck Now his truck goes back into the

on the nose! Cost? That's right - just about \$150



6741-SERIES 3/4-TON TRUCK GOVERNOR

the TM), and this should limit the speed to 18 MPH in second gear. the governor is set too high. The governor is factory-set at 3,400 RPM (page 193 of 18-MPH-in-second-gear specified on page 19 in TM 9-8030. Inspectors say this shows

So where does that leave us?

CW2 C. E. F.

governor. Maybe your speedometer is lying. Or maybe they're both off. For sure, that leaves you with something wrong-but not necessarily the

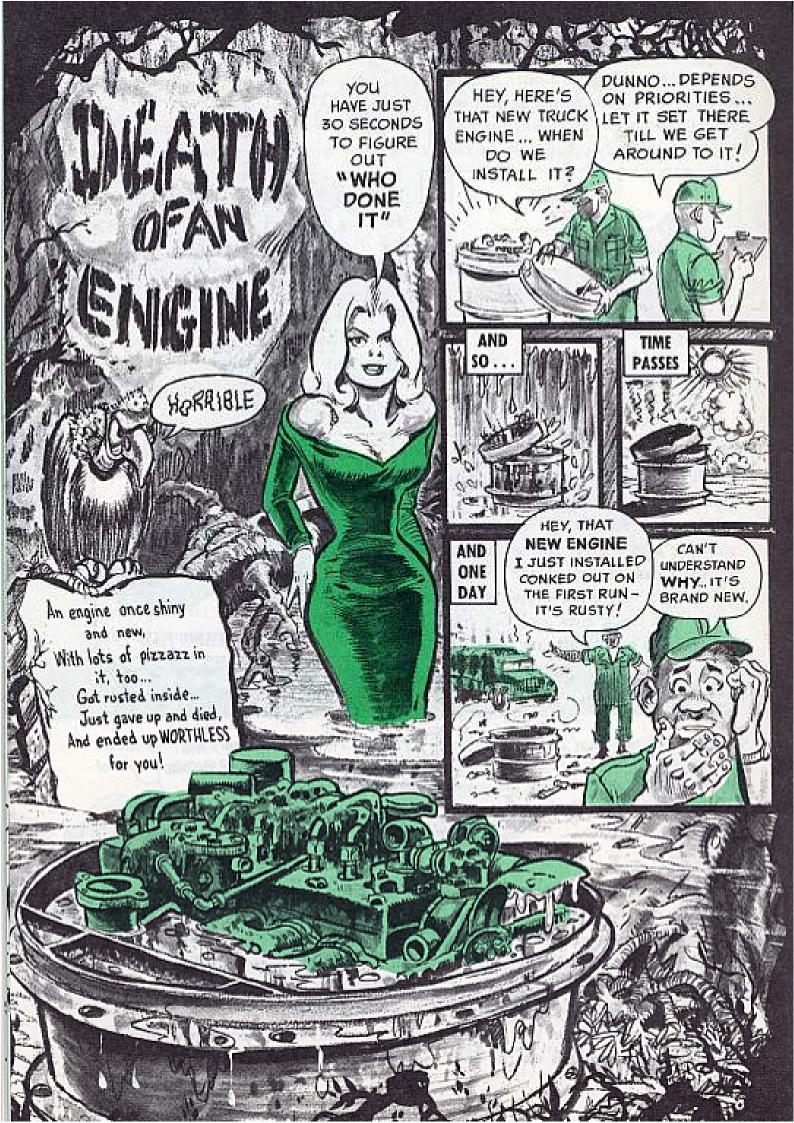
should have it adjusted. The proper maximum setting is 3,400 RPM, plus or minus 100 RPM, not the 3,000 to 3,200 RPM given in TM 9-1826A (Dec 52), the carburetor TM. Your support will adjust it for you. Since somebody may have tampered with the governor and set it higher, you

bet your speedometer is on the fritz. So you put in a new speedometer. Then, if your 3/4-ton still shows more than 18 MPH in second gear, you can

We've been gigged because some of our M37B1 22 44-ton trucks do more than the

Dear Half-Mast,

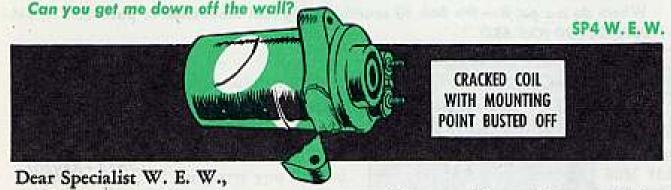






Dear Half-Mast,

I'm climbing the wall trying to keep distributor coils in our M151A1 14-ton trucks. They crack at the 2 mounting points and in a straight line from top to bottom. One truck, in racking up only 96 miles, has had 5 coils!



Not entirely. The engineer types are working on this problem - and they expect to have a tougher coil pretty soon.

Meanwhile, keep a close eye on those mounting screws - check at least once a week to see if they're still snug. Loose screws and vibration add up to cracks.

But hold back the muscle on those mounting screws - when installing a new coil and when tightening loose screws. Too much torque on the screws will crack your coil, too. If you can locate a torque screwdriver, give those screws just 15 lb-in torque (that's inches, not feet).

[] W GRAY'S ON There's strange-looking grease in our new M151-series 1/4-ton vehicles (M151A2, etc.). It's a charcoal color and shows up when regular lubing forces it out around seals. Is this stuff supposed to be purged from the lube points? GRAY MARE

Dear Specialist L. E. J.,

Dear Half-Mast,

That gray grease is OK. It's special for break-in of various parts - U-joints and such. Just lube as usual - when the new grease has forced out whatever dirt's Half-Mast in the old grease, quit.



Dear Half-Mast,

Where do we get it — the hub oil seal replacing tool mentioned in para 13-11f, TM 9-2320-244-20 (Oct 68)?

CW3 D. C. H.

Dear Mr. D. C. H.,

You order by FSN 5120-795-0700, listed in Fed Cat C5120-IL-A (Jul 70).

This replacer is going in the special tools section of the -20 TM for your 5/4-ton vehicle.

Hall-Mast

WOULD YOU BELIEVE...?



You'd never believe it, but it happened. . . .

This quarter-ton kept wheezing, smoking and sputtering . . . and finally died with its boots on.

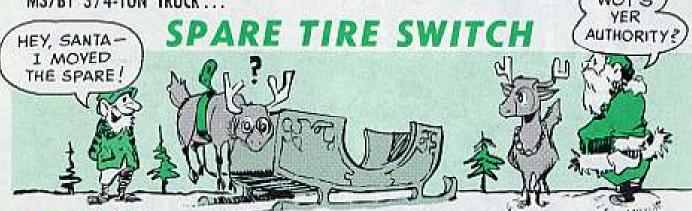
An autopsy was performed, and the "docs" discovered that the oil bath air cleaner was so filled with sediment that it was choking off the air. Not only that, it had only a little oil atop the dirt in the bowl.

And, what's worse, that air cleaner had not been cleaned for so long that the sediment had become solid . . . like a rock. It dropped out in a big chunk when the bowl was turned upside down!

Have you cleaned your air cleaner lately?

How about doing it by the TM . . . or oftener?





Dear Half-Mast,

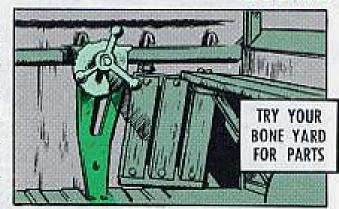
What's the authority for moving the spare tire from the left door of the M37B1 3/4ton cargo truck to the rear in the cargo bed?

SFC G. R. E.

Dear Sergeant G. R. E.,

All you need is the authorization of your own command. That was the word in TB 750-981-1 (Jan 68), Article 113.

Don't go looking in the supply system for some of the parts you'll need, though. You'll have to depend on fabrication for a few of 'em. Half-Mast



DOOR HANDLE DOWN

Dear Half-Mast,

The right position for inside door handles of the 3/4-ton truck is straight down, if you go by Fig 216, TM 9-8030 w/Ch.8 & 9 (Jun 68).

But para 223e(2) in TM 9-8031-2 w/Ch 3 (Jan 68) says the handle should be "in a horizontal position (pointing toward the rear of the door)."

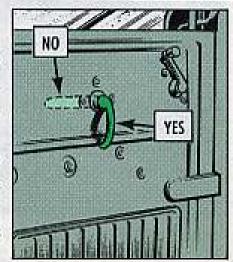
Which is right?

CW2 M. P. C.

Dear Mr. M.P.C.

On all tactical trucks, the inside door handle should be positioned so the open side is pointed down. Or, if straight down makes the door handle and window handle butt heads, position the door handle so it's pointing more toward the front of the door.

This's in the interest of safety. If the door handle is pointing toward the back of the door, someone may lean on it and open the door accidentally — very messy if this "someone" falls out while the vehicle's doing about 40 MPH!





This is a selected fiel of recent pubs of interest to organizational maintenance personnel. This list is compiled from recent AG Distribution Centers Bulletins, For complete details see DA Pom 310-4 (Jun 69), and Ch 5 (Apr 70), TM's, TB's, etc.; DA Pom 310-6 (Jul 70), SC's and SM's; DA Pom 310-7 (Mar 70), MWO's; and DA Fom 310-9 (May 69), COMSEC Pubs.

TECHNICAL MANUALS

TM 3-1040-241-20P, Aug, Mó-1R Ingersoll-Rand Compressor.

TM 3-1040-244-20P, Aug, 3 ½ CFM, AN-M4/C Stewarl-Warner Air Comp. TM 3-6605-267-20P, Jul, XM3 Acti Mtd Conceoled Personal Detector.

TM 3-3810-207-20P, Aug, 20-Ton Gelckwoy M200 Crone-Shovel.

TM 5-3810-227-20P, Jul, Crone-Shovel.

TM 5-38310-227-20P, Jul, Crone-Shovel, 20-Ton AH & D Mell 2360.

TM 5-3895-220-20P, Aug, Rollers, Galion 3 Wheel 10-Ton.

TM 5-4930-220-12, Jul, 600-Gal Tank Unit.

TM 5-6115-376-13, Aug, 45-KW 60 HZ Generators, PU's 407/M, 699/M, 408/M, 700/M.

TM 5-615-373-15, Jul, 4/10-KW "Sileni" Generator.

TM 5-675-228-20P, Jul, Microware Surveying Equip.

TM 9-1000-202-10, Jul, Weepens. TM 9-1005-249-12, Ch 4, Aug. M16, MIGAL Bille. TM 9-1330-208-25, Jun, XM118 Grenode Dispenser on AH-1G, TM 9-2320-260-20P, Jun, G908-Series TM 11-1510-209-20-2, Jun. U-21A. TM 11-5820-790-12, Jel, AN/USQ-46A Power Sup Gp OP-63/USQ-46. TM 11-5850-218-20P, Sep. OV-1C. TM 11-5055-217-12-1, Jul, AN/YSS-JA Infrored Searchlight. TM 11-6625-2391-15, Jul. Telephone/ GCM-4 Test Set. TM 55-1510-201-PMP, Jul, U-8. TM 55-1510-203-10, Aug. U-6. TM 55-1510-203-20, Avg, U-6. TM 55-1510-205-20, Aug, U-1. TM 55-1520-204-20P, Jul, OH-13. TM 55-1520-206-20P, Jul. OH-23. TM 55-1520-219-PMP, Jul, UH-1A-1B. TM 55-1520-225-PMD, Aug, OH-13. TM 55-1520-226-PMD, Aug. OH-13. TM 55-1520-226-PMI, Aug. OH-13. TM 55-1520-227-CL, Jul, CH-47. TM 55-1520-227-10, Aug. CH-47. 55-1520-227-20-1, Aug. CH-47. TM 55-1520-227-20-2, Aug. CH-47,

MODIFICATION WORK ORDERS

3-1040-204-45/1, Jul, M2A1-7 Portable Flamethrower. 9-1430-580-20/1, Sep, AN/GSA-77 Air Defense Sys. 11-5895-490-40/1, Aug, RT-589/ APX-72 Radio on all fixed and rotor wing. 11-6625-644-40/1, Aug, Test Set SM-J35/ASM for CH-47, 55-1300-210-30/32, Aug, CH-47A, 8, C. 55-1510-204-40/6, Aug, OY-1, 55-1520-217-30/42, Jul, CH-54A, 55-1520-217-30/42, Jul, CH-54A,

MISCELLANEOUS

LO 9-1005-298-12, Jul, Armament Subsystem, Helicopter, 7.62 MM MG XM27E1. LO 9-1015-215-12, Jul, M30 4.2 Montor LO 9-1450-585-12, Jun, XM730 SP GME Carrier. SC 5180-90-CL-R10, Jul, Tool Kit, Gen Mech Lt Wt, TB 55-1500-200-40/4, Aug, CH-47 A, 8. TB 55-1615-217-30/3, Sep. CH-54.

TB 55-1615-217-30/3, Sep. CH-54. TB 55-6650-300-15, Aug, Fixed Wing and Rotor Wing.

Radioactivity Pubs

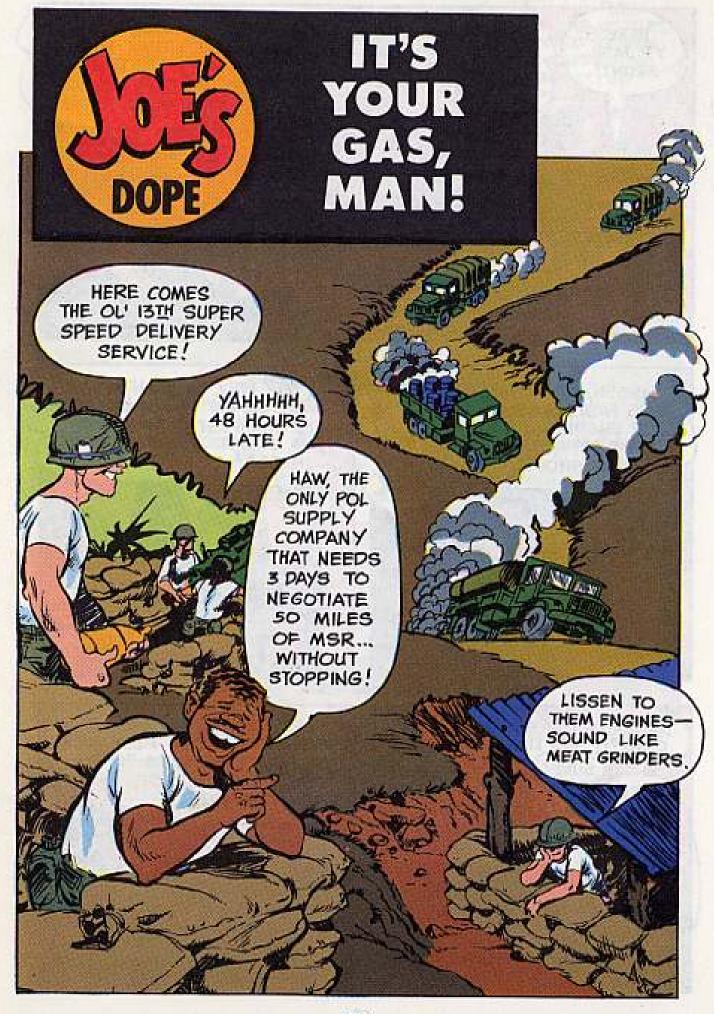
Hey, all who handle such — TB 750-248 (Apr 70) on the USA Mobility Equipment Command part of radioactive equipment is to be had at the St. Louis Publications Center. It joins these other radiological pubs: TB MED 232 (Sep 67), TB MED 249 (Jul 60), TB 700-3 (Aug 68), TM 3-261 (May 66), TB 750-237 (Feb 70), TM 3-240 (May 63), TB TC 7 (Sep 62) and SB 5-108 (Aug 60), TB 750-249 (Feb 70) and TB 55-1500-314-25 (Feb 70).

Just In Case

Have you gotten your copy of TM 750-244-7 (Jun 70) yet? It gives you the scoop on procedures for destruction of weapons to prevent enemy use.

Where In The World?

If you bird mechs are in doubt where to send your oil samples run your peepers over TB 55-6650-300-15 (Aug 70) on spectrometric oil analysis. All the labs are listed, along with the latest ASOAP poop.















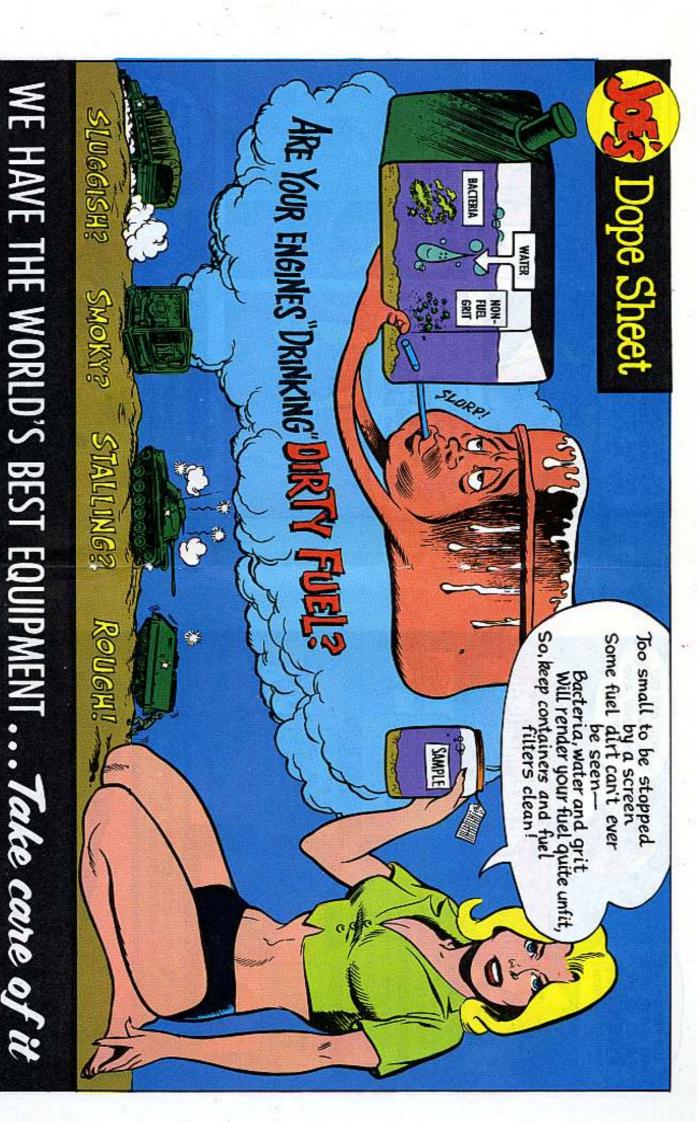












THE EASIEST WAY TO AVOID DIRTY FUEL IS TO

PREVENT CONTAMINATION!



... YOU CAN DO THIS DURING FUEL DELIVERY AND STORAGE.



DURING STORAGE OF DELLVERY

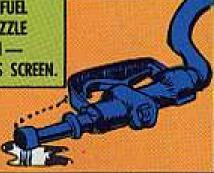
CHECK FUEL STORAGE ONCE-A-WEEK!! ESPECIALLY IN HOT AND HUMID AREAS.

CHECK AVIATION FUEL TANKER FOR WATER CONTAMINATION DAILY — AND ANY TIME A NEW BATCH ARRIVES.

USE DIPSTICK
FOR CHECKING!
USE WATER
INDICATOR PASTE
FSN 6850-090-1361.



BE SURE FUEL
HOSE NOZZLE
IS CLEAN —
ESPECIALLY ITS SCREEN.

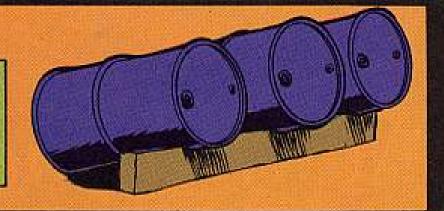


MARK DISPENSING
VEHICLES AND TANKS
TO BE SURE YOU'RE
DELIVERING THE
RIGHT STUFF.



AVOID MIXING LOADS. KEEP USING CONTAINERS OR TANKS FOR THE SAME FUEL.

STORE DRUMS ON THEIR SIDES—TILTED AT AN ANGLE AND WITH BUNGS AT 3 OR 9 O'CLOCK.





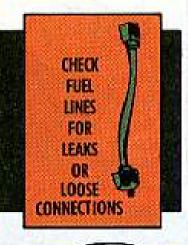
AS AN EQUIPMENT
OR ENGINE OPERATOR
THIS IS YOUR
CONCERN... IT'S YOUR
GAS, BUDDY!



HOW TO PREVENT CONTAMINATION AS FUEL IS USED







MARK YOUR
FUEL TANKS OR
STORAGE CANS
AND DRUMS — SO
YOU DON'T HAVE
TO GUESS
WHAT'S IN 'EM



TB
746-93-1
GIVES YOU
POOP ON HOW
TO MARK TANKS.
TM 10-1101 (CH-1)
PARA 59, GUIDES
YOU ON HOW
TO LABEL
CANS AND
DRUMS.





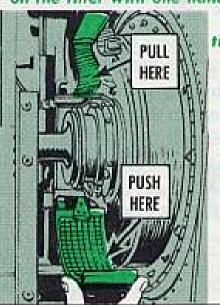


Whenever we cleaned the air filter on our Huey (UH-1) engine sand and dust separator, putting it back was a bit of a problem. The filter, P/N 1-010-320-04, bends real easy and would hang-up in the assembly.

Well, that's the way it used to be here, before we came up with this locally made tool.



Next attach the tool clamp to one end of the filter. By gently pushing on the filter with one hand, while at



the same time pulling on the tool strap with the other hand, the filter slides neatly into place . . . works like a charm.

Richard J. Mulligan Edwards AFB, Cal.

(Ed Note — Good going! Of course, the tool will work fine on all separators except the new self-purging type which doesn't have the filter.)



Up tight, but not overstressed.

ing, vibrating parts on your bird. That's the way you should safety hardware to keep turning, rotating, twist-

link, for example. Here's how to do the double-twist on a Huey (UH-1B, D/H) pitch change

Latch onto some zinc coated carbon steel wire, Fed Spec QQ-W-461

section of TM 55-1520-210-20P-2 (Nov 69). You'll find it, and other lock wire for your baby, listed in the bulk materials

when the hole is more than 0.045 inch. diameter wire when the hole is 0.045 inch or less. Use 0.032-in diameter wire When choosing wire follow these minimum requirements. Use 0.020-in

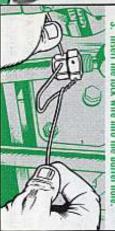
section) requirements have to be met. Use steel corrosion resisting wire where nonmagnetic and heat resisting (hot

Cut a 2-ft piece of wire off the spool Never reuse lock wire because it has lost strength and will break under additional tension.

Thread the wire thru a hole in the lock nut so that both ends are about even wire should act as a restraining force on Decide which hale in the barrel to use. The the nut, in a tightening direction.



Insert the lock wire into



5. Twist the wire dockwise to secure the nut



Put a double wrap around the clevis

to the barrel

2. Twist the lock wire in a clockwise direction and stop just short of the barrel hole.

Pull the wire tout

Stop twisting when you reach The clevis

Twist the wire 1/4 to 1/2 inch, or 3 to 6 twists. Cut off the remainde



Push the pigtail inside the clevis to reduce the possibility of hand cuts during inspec-

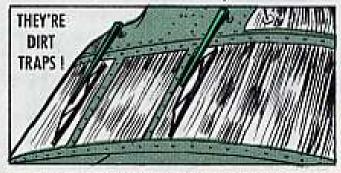
link nuts. That'll hold the torque on those





The idea behind the windshield wipers on a Chinook (CH-47) is to give your favorite throttle jockey good visibility when flying in the rain.

Turn 'em on for any other reason, like clearing off morning dew, and that 2-bit blade can ruin a costly windshield.



Seems like the wiper blade is a natural sand trap. Wiper action on a dry or damp windshield will scratch it for real.

Your best bet for cleaning a damp windshield? Make with a damp chamois, soft clean cloth or a soft tissue.

If you have water handy, a couple of buckets full, poured over the windshield, will wash away heavy grit.

Never turn on the windshield wipers to clean a dirty windshield. Never rub the transparent plastic-type after it's dry or you'll come up with a crazy, hazy windshield.

'Course, if the windshield is really dirty you'll find all the cleaning and polishing poop you need in para 1-102 of TM 55-1520-209-20-1, Ch 18 (Feb 70).

When it's time for a wiper blade change put on the right one. New, hard rubber blades are used only on glass windshields. They'll ruin transparent plastic.

For transparent plastic windshields use-

Blade

N XW22710S18, FSN 1680-871-8695

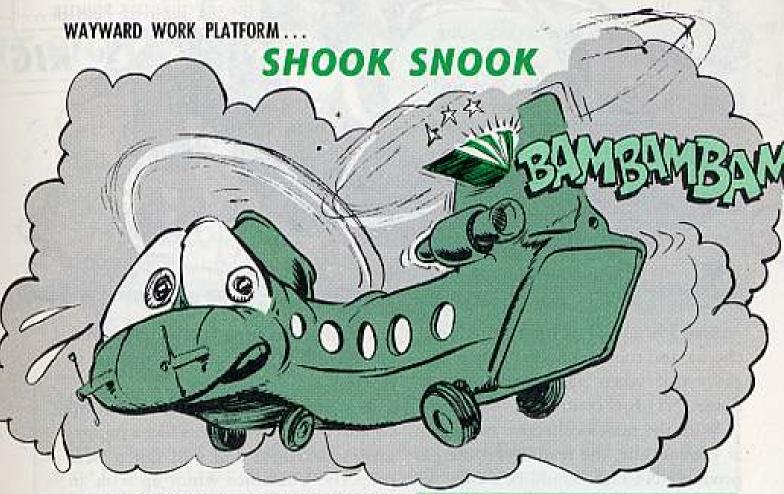
P/N XW20973S18, FSN 1680-133-7217

For glass windshields use —

Rofill

P/N XW21110H18, FSN 1680-133-7219

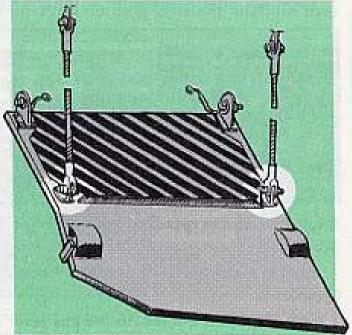
P/N XW20973H18, FSN 1680-133-7218



An aft pylon work platform that comes unglued from an airborne Chinook's fuselage can do a heap of damage to rotor blades and give you a case of the shakes.

Sure that platform gets a lot of use by flyweight and heavyweight Chinookmecs working on the rotor and drive
system components. It has a 400-lb capacity and a lot of s-t-r-a-i-n goes into
the attaching points — 'specially if
you're a jolly green giant-type knuckleskinner.

All the more reason you should be double eyeful to check the platform daily . . . sequence 5.27 of TM 55-1520-209-20PMD (22 Oct 69) and 5.24, TM 55-1520-227-20PMD (25 Aug 69).



- CHECK ATTACHING POINTS ...
- BUTTON UP PLATFORM TIGHT WHEN YOU'RE FINISHED

After you've made sure the platform'll lock tightly, and fit the fusclage-flush like a bikini, check the attaching points for loose rivets, cracks, breaks.

If repairs or replacement parts on the fitting assemblies or latch assemblies are called for, get it done PDQ. It's a heap safer to ground her while she's a-roosting than to have her grounded via the crash route. That smarts!



Bird PM means pulling inspections, checks, and counter-checks. This is 'specially true when rigging the gas producer (NI) fuel control on the Kiowa.

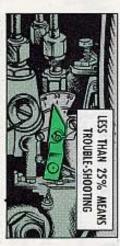
With the pilot's collective twist grip at ground idle, the reading on the gas producer N1 each should be 62-63 per cent and the position pointer lever on



the gas producer quadrant should be at 30 per cent.

'That's ideal . . . like a date with Connie!

But suppose the lever on the gas pro-



or less (more'n 1/16 inch) off dead cen-down.

ter. You're metering fuel with the cutoff valve and that ain't according to Hoyle.

First thing you know, the nylon tip on the cutoff valve flutters like a puppylover's heartbeat and will fail to seat properly. Your bird winds up with an after drip into the combustion chamber. Any extra JP-4 in the fuel burner spells t-r-o-u-b-l-e!

Make the lever come to the 30 per cent mark by adjusting the rod ends of the adjusting tube. Now the fuel cutoff valve and the metering valve are in the correct position for ground idle fuel schedule.

The ONLY way to adjust N1 speed with the level at the 30 per cent mark and twist grip set at ground idle, is with the idle speed adjustment screw — a job for GS who will check out for restricted or dirty inlet, compressor FOD, excessive bleed air leakage or clagged fuel manifold or proper control rigging.

Adjustments spelled out in para 5-178g of TM 55-1520-228-20 (Jul 69) only make sure that the lever hits the top and bottom stops when a pilot twists his collective grip from max power to shut-



So, p-u-l-e-e-s-e don't you try to marry the 30 per cent lever setting with an off-beat N1 tach reading.

Your Kiowa has built-in tolerances in the fuel control system. With twist grip at ground idle, your K-bird can operate with the N1 tach reading anything from 62 to 63 per cent gas producer turbine RPM.

Your PMD, PMP inspection of the throttle pointer's proper position at ground idle will go a long way in getting you back to The World safely.

OH-58A FORCE TRIM ... SWITCH FIX

Need to take the co-pilot's cyclic stick out of your Kiowa—like maybe for a grunt bunch med evac or your bird's on standby for an armed recon mission?

No sweat — if you remember that the pilot and co-pilot force trim switches on both cyclics are wired in series. If one electrical connection is broken, both are.



So, why not use a spare plug? Ask support to make an extra connector plug with P/N MS3126E14-19P, FSN 5935-724-7591. Use a short jumper wire to cross pin connections R with S. Keep plug on board. You'll find that poop in TB 750-922-2 (27 Apr 70) pg 53, para 39.

Plug in your adapter to keep force trim power working for the pilot.

While you're at it, remove the co-pilot's collective stick. No use in non-rated types misunderstanding a message and man-handling the collective pitch control.

With the cyclic-collective stick duo playing footsy in the unit's pad, there's no way for a grunt to jam the roller coaster control with a misplaced boot . . . or a gunner to ruin your whole day with a message mixup!



We're not sure about our reading of para 4a(1)(g) in TB 55-1500-311-25 (Mar 70) on required test flights.

Fact is, there's been some downright spirited discussions on whether a test flight is needed after replacement of an elevator control surface when none of the rigging is changed.

SP6 C.E.P.

What's the good word, Windy?

Dear Specialist C. E. P.,

A test flight is needed.

Try reading that paragraph like so:

Test flights are required—(g) When fixed or movable flight control surfaces, primary flight control actuators, flight control linkage or cables have been replaced, removed and reinstalled or adjusted. Mandatory flight test requirement is excluded when bolts in the flight control linkage have been replaced without disturbing the control linkage adjustment.

FOCUS ON THE BLADES



Look sharp, Cayuse (OH-6A) hotshots, when you eye the tail rotor blades per sequence 4.4 on the Daily checksheets. When the stainless steel abrasion strip at the leading edge is damaged, ground the bird before you lose the blade . . . or worse. Bone up on the inspection poop in para 8-9C of TM 55-1520-214-20 (Jul 69).



We need some penetrant remover only for use with our inspection kit, FSN 6850-826-0981. Can you give us a hand?

SP6 D. M. S.

Dear Specialist D. M. S.,

You're looking for 12-oz cans of remover—or cleaner—FSN 6850-142-8840. On DA Form 2765, in Advice Code columns 65, 66 write in 2B. This means you won't accept a substitute.

You can't use a developer and a penetrant from different kits, tho, because one manufacturer's product will differ from another. That's why these 2 items are not available as individual items. Order a new kit.

This remover works with developer and penetrant in inspection kit FSN 6850-782-2740.

PERIODIC OIL CHANGE





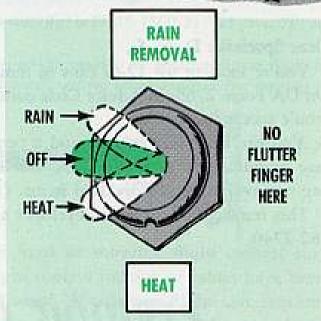
And you casually flip the switch off when you bring the bird in to roost?

Careful now. That maneuver could cost you a windshield . . . and they don't come cheap.

Happens—if your finger comes up on the switch, from HEAT thru OFF into RAIN REMOVAL.

Heat pours thru that defroster on the vacated bird. In a matter of minutes there's a hole in the transparent plastic big enough to put your fist thru.

So, hang onto that switch and move it just to the center OFF position.

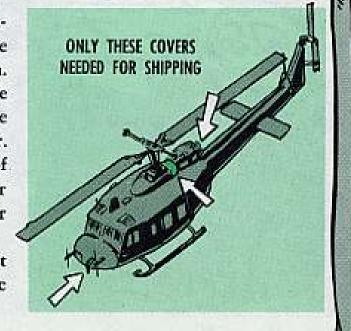


COVERS ARE OUT

No need to strain your eyeballs looking for king-size Huey (UH-1) airframe covers. 'Taint any in the supply system.

Rotor, cabin, pylon covers and the like were made up by depots at one time for use when shipping birds. No longer. They now use a simplified method of protection. The paint job on your boonie-based bird protects the exterior . . . no covers needed.

Keep using those engine inlet, outlet and pitot tube covers, tho, to protect the exposed interior of your baby.





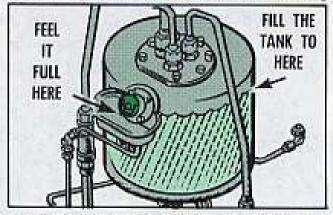
Getting the right amount of oil in your Snake's engine oil tank can make an Armymee feel like a suck-egg mule!

You're never sure you have the oil on the sight gage mark 'cause it's harder to see than goonies in the boonies.



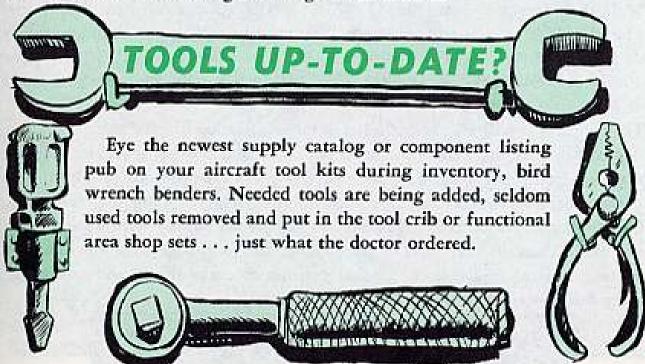
'Specially when the 'Cobra's sittin' tail—or nose—low during servicing.

To make your job easier, fill the tank to the lip of the filler neck and stop



worrying about a maxi- or mini-fill.

And if it's dark, you can still add exacto amount. Just fill till you can feel the oil in the filler neck. A smidgen overflow won't matter . . . the scupper will catch it.





You've probably gnashed your molars aplenty over power-surge hangups.

Y'may have had your loyal radio set downtimed by too much voltage and found your tracked vehicle fresh out of communication.

Y'might have wondered whether there wasn't something that would cut down this power-surge business in the AN/VRC-12 radio series, the AN/VRC-53, AN/VRC-64, AN/GRC-125, AN/GRC-160, or the AN/GRC-106.



Well, there is such an item, the MX-7778 ()/GRC voltage transient suppressor. The MX-7778 is new and available. You tracked vehicle guys can go after it with FSN 5915-937-9564, using para 2-29, TB 750-911-4 (Jul 70) as your authority to order, and TM 11-5915-223-12 (Jan 69) tells you all about it. It costs \$279.

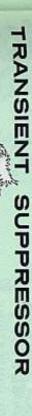
The suppressor will also be included in the installation kits for these radio sets.

What it does is limit the voltage to the load at a 36-volt level, in case the input level from your vehicle's power supply goes over this voltage. This means you won't be worryin' all the time about high voltage zapping the transistors.

But don't ever hook that suppressor to any power supply with a rated voltage of more than 40 volts—it could damage the semi-conductor devices.

There's a decal available, to remind you not to make the improper hookup. This caution decal (FSN 9905-177-5239) reads:

"SUSTAINED OPERATING VOLTAGE ON SUPPRESSOR SHOULD NOT EXCEED 40 VOLTS DC"



Put the decal on the flat portion of the top cover of the MX-7778 at the circuit-breaker end. Para 2-31 of TB 750-911-4 (Jul 70) gives you the word. PM on the MX-7778 is simple but

Check the insulation on power cords or

Here's what you do on a daily basis

important.

Retriove dust and dirt, grease and fungus from the outer surfaces, using a soft, clean cloth. If there's ground-in dirt on the case, use a cloth dampened with cleaning compound to remove it.



Replace any cover bolts that are missing, and tighten any laose ones.

Use a brush to remove dust and dirt from

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Check the circuit-breaker control for smooth, easy action as you move it to ON and OFF positions.



01010101010101010101 10.01 HESE

communications are buzzin'. the better it's going to treat you when you treat your SB-86/PT switchboard, It's a known fact, man-the better

case he's not with it. you could pass 'em on to your buddy in that you probably already know ... but So-o-o-o, here're some PM pointers

door on this cord. That'll chew it up main thing: Be sure you don't close the because it's no longer anchored. The torn off, or mangled off . . . then lost section. That cord can be snapped off, access door on the TA-207/P jack field gander at the latch cord for the rear-LOSE NO LATCH CORD - Take a quick





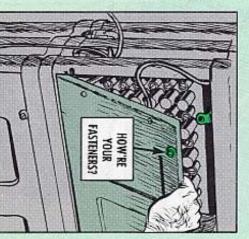
power supply will work, but it'll be wouldn't get a bit careless and end up sembly that holds 'em. Naturally, you get all 10 batteries behind the door as-PP-990/G power supply, remember to real efficiently weakened and won't be pumping out bustin' off one of the latches. If you installing BA-200/U batteries in the POWER SUPPLY BATTERIES - When you're leave out a battery accidentally, the



cause trouble. gaskets against some sharp object could open the gaskets. It's also wise to be goes without saying that, in any event, already know that the rubber gaskets in TA-207, since accidentally striking the extra-careful when you're totin' the no screwdriver should ever be used to opened except to install field wire. It the sides of your TA-207 shouldn't be WATCH THOSE GASKETS - You probably



access door of the TA-207. Thing is, if check the twist fasteners on the rearyou leave these fasteners strictly alone, finger checking helps keep in touch. they can work loose and get lost. A little WIST FASTENERS — Every once in a while,

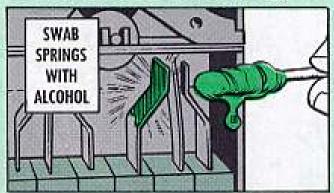


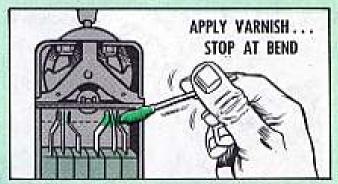
51

SPRINGS CAN CORRODE — When the humidity's high and harrowing, when the sogginess is getting to the contact springs of the TA-208/P and TA-220/P cord and operator packs of your switchboard . . . that's when corrosion is calling. Enough corrosion can lay out your SB-86 for a good, long count, but there's a

way or 2 to make it keep its distance:

At least once a month, give the contact springs a good swabbing with rubbing alcohol (FSN 6505-299-8095) or cleaning compound (FSN 6850-597-9765). You can use applicator FSN 6515-303-8250 for the swabbing.





After cleaning the springs, use a cotton swab to apply varnish. Take it easy on this. You don't need much, just a light coat, and be sure to stop at the bend of the spring so you won't be swabbing the contacts and doin' some unplanned insulating.

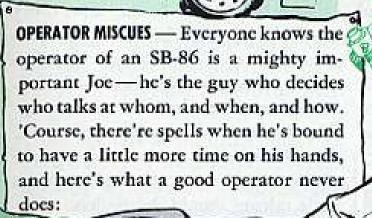


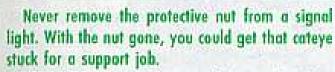
CLEAN AND VARNISH — If you're sweltering in a high-humidity area, the cord and operator packs ought to get a complete clean-up and revarnishing from support at least once a year.



use a screwdriver for the rear-cover Camloc fasteners and the screws to the battery and spare-parts compartment . . . you're just buying trouble. These screws can get all botched up when you turn 'em with the wrong instrument.

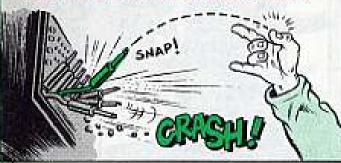
So, either talk your unit repairman out of a screwdriver (since you're not issued one with the equipment), or else let him do the unscrewing for you.



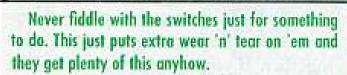




Never let the plugs bounce back into place instead of giving 'em the gentle touch. That bouncing can cause a cracked signal lens, yessirree.



Never etch cute pictures on the log plate, either with a pencil, pen, or even a screwdriver. That log's for important stuff, not for doodling around.





Never twist the call and answer cords. This hapless habit can be mighty rugged on the cords. The wiring can absorb just so much twisting and turning, then, zap . . . it cracks.

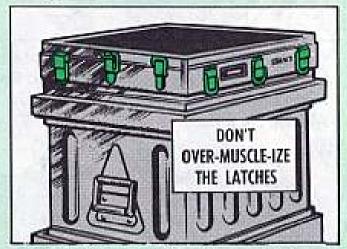


CONNECTOR CARE — When you're replacing a cord pack, you're bound to get along OK just as long as you make sure the terminal connectors are out of the way. But if they're caught between the pack and the chassis, those connectors could get squashed.

out with the BA's — If you're not planning to use your switchboard for a spell, take out the 2 BA-30 batteries . . . you know, the one for the buzzer, the other for the talking circuit. Change your BA-30's for fresh ones every 6 months.



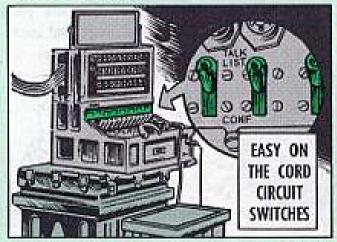
SECTION LINE-UP — In setting up your switchboard, line up the sections carefully before attempting to fasten them together. If you try to fasten 'em when they're not properly alined, you can bend the trunk-type latches by exerting too much pressure on 'em. Then you might break the latches tryin' to straighten 'em.

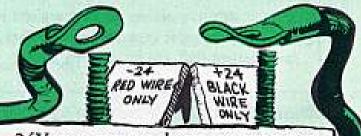


WIRE IT RIGHT — Make it a point to get the wiring straight on the −24V and +24V binding posts. Otherwise, you're liable to pop a fuse on the TA-207 assembly. signals don't trip when the cord's lowered in the cord seat, sweat it not. Rub a little talcum powder around the rubber protector at the back of the jack. That'll give 'er the oomph to slide back into the keyshelf section and trip the signal, just the way she oughta. Just a little talcum should do the job.



LIGHT TOUCH — The cord circuit switches don't rate a lot of heavy muscle . . . all that's needed is a light finger-touch, an easy push or pull. Too much muscle in this operation could cause mangling of the mechanism just below the surface of the cord pack.





Remember, the red wire attaches to the -24V post next to the spare-parts compartment, and the black wire goes to the +24V post. This kind of attachment can keep fuses bright and durable.

HEATED CHANGE

Coupla' three oversights may be causing your TA-182/U signal converter or TH-5/TG telegraph terminal to overheat.

Like, be sure all the 6AL5 tubes (V3, V4, V6 and V14 in the TH-5) have been replaced by rectifiers 6AL5/X3DR,



FSN 6130-076-3545. Also, the 6X4 tubes (V13 and V15) have been replaced by 6X4/IDR, FSN 6130-076-3546 rectifiers. The word, if you missed it, is in Ch 1 (Feb 65) to TM 11-5805-246-20P.

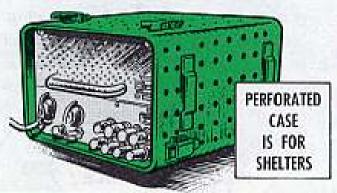
Unlike the 6AL5's and the 6X4's, neither the 6AL5/X3DR nor the 6X4/ IDR requires tube shields.

However, if you've got older tubes with the shields — you've got another heatmaker. So, remove all the shields when the equipment is in use, and put 'em back only when you're transporting the equipment.

The only purpose of the shields is to hold the older tubes in place during transit. The shields aren't needed during operation. The rectifiers fit snugly and don't need the shields at any time.



Heatmaker No. 3 for both TA-182 and TH-5 can be the solid cabinet case (FSN 5805-615-6503). TB 750-911-1 (Oct 68) authorizes its replacement (at unit level) by perforated case FSN 5805-167-7884 when the components are used in a shelter.



WARM IT UP

It's that warm talk that does the job . . . and stops the big blow out on vacuum tubes and such, which means key your mike and contact the tower . . . after your radio transmitter gets warm.

Slip your set about 3 minutes of power before transmitting, or longer if specified in the aircraft or the radio TM.





ABOUT THOSE CATEYES — The cateye covers of the SB-22/PT and the SB-86/PT switchboards look alike — but they are not interchangeable.

The 2 sets of cateyes operate with different voltages, so if there's any substitution, they won't roll around the way they're supposed to. At least not long.

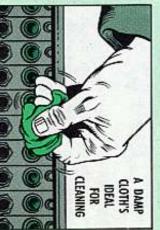
You can tell one lens from the other by the finish. The SB-22 lens-holder has a dull nickel finish; the SB-86 lens-holder has a painted finish.

CAT EYES ARE NOT INTERCHANGEABLE,

If those cateyes don't roll around right, there may be foreign matter in 'em. A cateye can stick from a dose of dirt, dust . . . or even a tiny piece of metal from the lens-cover threads.

Sometimes those hermetically scaled cateyes just stop working. But a small magnet held just above the line signal can work wonders in freeing the eyes. Banging on the switchboard to roll back the cateye is not recommended.

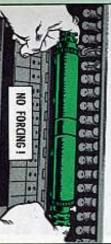
To clean the cateyes and designation strips, use a water-dampened cloth. Too much sludge, for too long a time, can



short out your switchboard and drop it right on the non-operational list.

Naturally, a sharp tool isn't much good for freeing a stuck line signal. It'll jam the eye and push the switchboard that much closer to high maintenance. Use your finger, lightly, to get the catege to roll. If the lens is cracked or broken, put in a new one.

EASY DOES IT — There's an easy way, and a hard way, to put back the battery in your SB-22. If there's any forcing against the contact clips for the battery case, the clips can be broken. The clips can be bent if the battery box goes in slantwise instead of evenly.



CATCH THE LATCHES — Be careful with the hold latches on the back cover of the SB-22. These can fail to catch properly and can stick out when you've closed the cover.



This could mean breakage of the latches when the switchboard is transported or loaded into a vehicle.

Put a drop of light oil on the inside latchspring, to help the latches catch the way they should. Remove all dirt and dust from the recessed areas.

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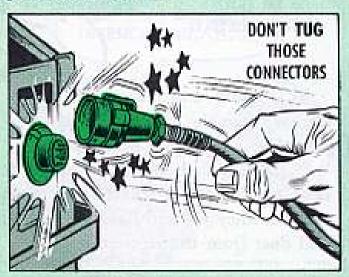
covers GET LOST — It's always risky to remove the lens covers from your switchboards unless there's some specific reason for it. These covers get lost. The word is this: If you don't have business in there, leave the lens covers strictly alone.



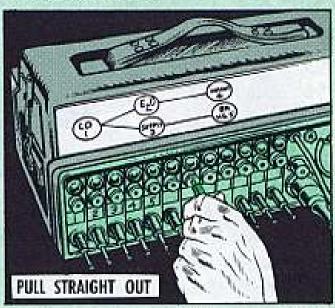
tug and break — The less tugging the better on that U-161 connector on the H-144 headset-microphone. The spring sheath can break, and this sheath's a non-stockage item. This spring can be



broken just below the connector, if you do any pulling on it. Its job is to keep the cord from being crimped, and if it comes up broken, it doesn't offer much protection, does it?

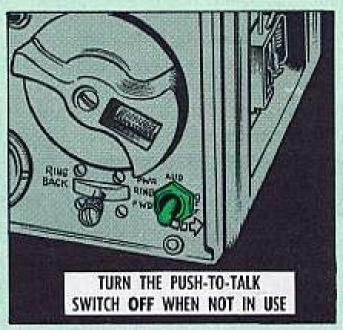


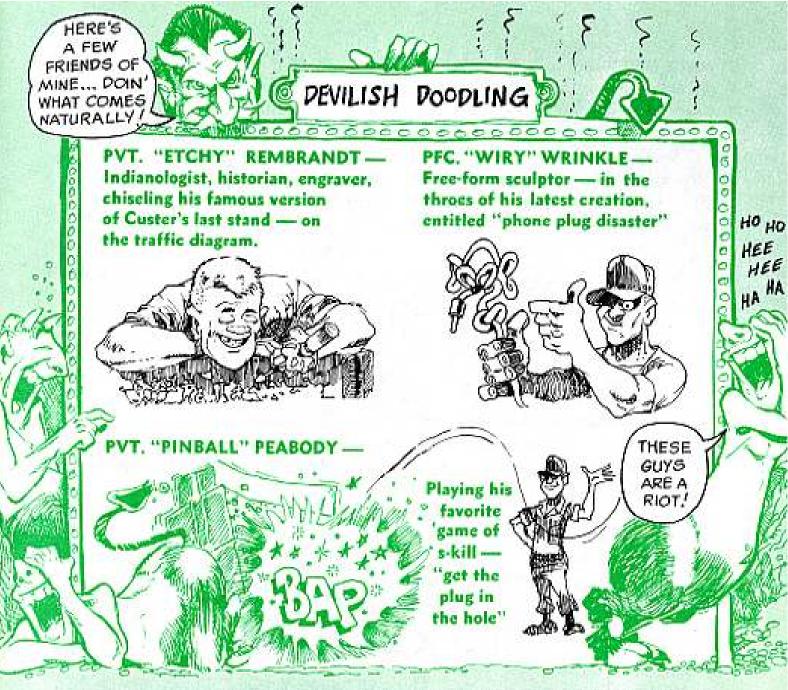
PULL STRAIGHT — Jerking on the rubber conductor cover of the SB-22 or the SB-86 can mean breaks and splits. If the plug doesn't go in right the first time you try it, give it another try. No jerking, no yanking. It's supposed to pull straight out, without binding, so give it another chance.



OFF FOR NO-TALK — When your SB-22 is in the midst of a talkless spell, turn the push-to-talk switch to OFF.

If you leave the switchboard powered and on, you could end up with a knocked-out transmitter carbon element. The ON position also eats up those BA-30 batteries.





The plug can suffer from bouncing against the front of the switchboard, and there's a chance it could bong out a signal light. The wiring of the cord also can suffer when there's knot-tying doodling.

WEI'S NOT GOOD — Moisture's a dirty dog. You can get it in such forms as rain, dew, and fog—and it could overwhelm your switchboard.

But there's a workable answer to the moisture problem, like a clean, lint-free cloth with which you wipe the wiring, as well as the cords and plugs. And you could take a few licks at the headset, the connections, binding posts, terminals, pack and line-pack. This oughta keep you in business.





DOING THE SPLITS? — Getting splits on that rubber protector for your electrical cord assembly?

The protective sleeve can develop tears and splits, but here's what you do:

Take a single-edged razor blade or a sharp knife, cut around the cord and trim off the split portion. Then taper the edge of the rubber, and you'll still have a reasonably good sleeve.





'N' SO ARE
MY SKIVIES!
HERE... USE
THIS CROCUS
CLOTH TO CLEAN
THEM THINGS!

KEEP 'EM CLEAN — Check those connector plugs at the brass end. Do they look clean? Are they OK? Well, maybe, but let's try rubbing one of the plug-ends with a piece of crocus cloth.

See? It wasn't clean at all. Crocus cloth really pulls out the hidden dirt. It's smart to keep a chunk of this cloth handy, so you can work on the plug-ends when they are dirty.

You rate—and should get—increased signal strength from those now-clean switchboard plugs.

IT'S A SWITCH

The selector switch on your AN/ GRA-39 radio remote control unit is made out of pretty reliable plastic but you'd never want to test its strength by forcing the switch.

If you try to move that switch beyond either of its stop positions, you're liable to end up with the knob in your hand, staring at the switch stub on the control panel.

No use, either, of trying to force the switch if it happens to bind. Any sign of a switch-bind means a trip to support for a fix, not force.

And be careful not to drop that C-2328/GRA-39 control unit; you



could even knock off the selector switch with an accidental drop against a sharp corner or table edge.



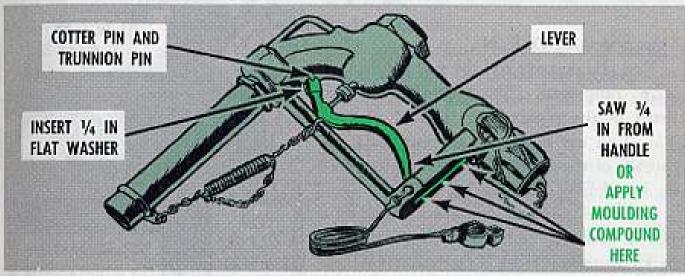
TM 10-1101 (Jul 65), Petroleum Handling Equipment and Operations, says in para 132r that the notches on the handle of the fuel dispensing nozzle must be removed. Our unit just received 10 nozzles with notches. What's the best way to remove the notches?

Sgt. E. J. S.

Dear Sergeant E. J. S.,

The reason for removing those notches is to make sure fuel is not dispensed without someone there to watch it.

There are 2 ways to do it. You can cut 3/4 inch from the lever, or you can fill the notches with a compound.

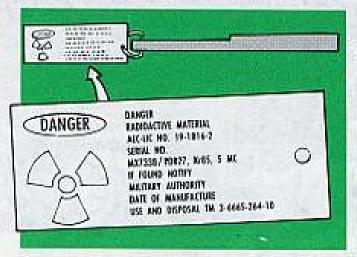


To shorten the lever, take out the cotter pin and the trunnion pin and remove the lever from the nozzle. Saw 3/4 inch from the end of the handle. Smooth the sharp edges and corners with a file. When you replace the handle, insert a 1/4 inch flat washer on both sides of the body so there won't be as much side play of the lever.

Easy does it when you're using that saw . . . don't damage the trigger and valve assembly.

If you're going to use the filler method, you'll want to clean the handle of the nozzle good. Then apply moulding compound, FSN 8030-800-1750, per instructions on the container.

NEW RADIOACTIVE TEST SAMPLE



Now hear this — The new radioactive test sample, MX-7338/PDR-27R (FSN 6665-832-6159) is the authorized test sample for all radiac sets in the AN/PDR-27 series. It replaces radioactive test samples: MX-1083/PDR-27 (FSN 6665-330-9519), MX-1083D/ PDR-27 (FSN 6665-078-5250), and MX-1083B/PDR-27 (FSN 6665-171-4317).

YOUR M59 DOES NEED LUBE

Dear Half-Mast,

Is there any lubrication needed on the M59 field range outfit? TM 10-7360-204-12 (Feb 68) makes no reference at all to lubrication.

SP6 D. E. M.

Dear Specialist D. E. M.,

Yes, you do have to lube that M59. Antiscize compound, FSN 8030-087-8630, is listed in the repair parts section of your TM. You use it on the support rails, the threads of the burner bolt, and a few dabs on the shutter door tracks.

If you're going to ship your range, or if you're going to put it in limited storage, better use some P-14 preservative (MIL-C-10382) on all parts that food might touch. FSN 8030-251-5048 will get you a gallon can, and 8030-251-5049 a 5-gal pail.

You use PL-S Lubricating Oil, General Purpose, Preservative, VV-L-800 (PL-S) on other parts of the cabinet and burner. FSN 9150-231-6689 is good for a 1-qt can, and FSN 9150-231-9062 will get you 5 gallons.

You can also use the P-14 preservative on your immersion heaters, too.





Notice any reddening, swelling, oozing, crusting, or scaling of your skin? A short name for that is dermatitis. You may have one or more of those symptoms if you work with topographical or psychological operations equipment.

Those photolithographic chemicals and cleaning agents can cause dermatitis. You can "head it off at the pass" if you use a skin cream.

You can use skin protective compound, chemical barrier, cream type; water soluble; Fed P-S-411. You can get the following in 1-lb jars:

> 6850-244-4893, Type I, For protection against staining and adhering products. 6850-244-4894, Type II, For protection against hydrocarbons, oils, and solvents. 6850-244-4892, Type III, For protection against acids and alkalis.

You find these listed in Fed Cat 6800-IL (Jan 70).

If your skin's sensitive to any of those creams, better report to your medical officer on the double for treatment. He'll also tell you what other creams you can use, in place of those listed above, to give you protection against the chemicals you have to use in your topo or psyop.

PANEL'S THE MARGIN ...

FOR BATTERY CHARGING

Sore-eyed trying to find a cable set case with cables like TM 5-6130-301-12 to charge batteries off that new DC generator set, 3-KW 28-V, MEP-026A FSN 6115-017-8329?

says. That TM has hookup dope for charging 6-volt, 12-volt, or 24-volt batteries, even all kinds at once. You can't



Relax, and get the distribution panel. It's FSN 6130-940-7866, and all in a

use the generator by itself to charge batteries.



ing from our tank and pump unit, liquid dispensing, truck mounted, Highland model 2000, when issued. We find no FSN for them, although Fig 2-3 of TM 5-4930-227-14 shows the parts. We need them bad . . . how can we get them?

CW4 R. J. S.

Dear Mr. R. J. S.,

At present, they have no FSN's. You'll have to submit an exception-type supply request. Have your support mark their requisition "hand process," and route it to Managing Activity AJ. Ask for:

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Kit, Tie-Down, Rough Terrain, FMC 97403, Part No. 5-14-514-7.

SUPPLY NAME WANTED

The Army wants a new name for the "Country Store" supply operation at your DS unit. That's the over-the counter operation where you get low-cost repair parts and common hardware on a free-issue basis.

Careful . . . don't mix it up with the Self-Service Supply Center that's operated by some GS units and by most posts. That's where you use a credit card and go in and pick up what your outfit needs of things like soap, light bulbs, paper, pencils, mops and brooms.

So, if you've got a good idea for a name for your maintenance DS unit's over-the-counter supply operation, send it today to —

MSG Half-Mast c/o PS Magazine Fort Knox, KY 40121

The guy who sends in the winning name will get a color pinup of Connie.





M151 A2 Tire Chain Caution

When you get your new M151A2 ¼-ton truck, you'll find a caution decal on the windshield. It means you can't use tire chains like those issued for the older M151-series vehicles. You'll find a body interference condition.

New-design tire chains will be coming along for the M151A2.

But if you've got a real need for tire chains on your M151A2 and can't wait for the new ones, you can get by with the standard M151 chains — after some changes are made in the chains and also in your M151A2 body. The instructions for doing the job are in EIR Digest, TB 750-981-4 (15 Oct 70).

PAR From St ...

PARdon the pun, but we didn't make par on zero defects in that AN/MPQ-35 PAR item on page 25, PS 215. The last sentence in the fourth paragraph should've read: "The needle should rest on '0' when you're transmitting in the midband of the frequency range." Actually, when you're on either side of midband, the needle could be anywhere.

P/U Manual Change Out

Best check your TM 5-6115-365-15 to see whether you got Ch 2 (Apr 70). Besides piles of new word on PU-409/M and-409A/M, it adds PU-628/G and PU-629/G. It has everything new from Chap 17 on . . . besides a load of fresh parts FSN's. Nowhere else on earth do you find such good info on 25 different generators.

Wrong FSN

Whoops, that should've been FSN 2530-737-3250 in "Take No Chances," PS 216, page 65—not FSN 2530-373-3250. The right FSN, in TM 9-2320-209-20P w/Ch 1 & 2 (Apr 69), is for the front wheel brake hose—either right or left side—on your G742-series 2½-ton truck. Keep a close eye on those 2 hoses and get 'em replaced if they look bad—like it said in PS 216.

Protective Mask PM

Take a real close look now at the outlet valve disk on your M17 or M17A1 protective mask. Make sure the disk lies flat, and that its tail's pulled all the way through the valve seat. If the disk is gummy, brittle, or cracked, replace it right now.

Would You Stake Your Life on the Condition of Your Equipment?

