

SWIRLING, TWIRLING DUST...

# T'S THAT TIME AGAIN

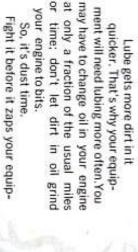
soons have stopped, and mud has turned to dust. It's that time of the year again. The mon-

where - on, over, into, through everything. added, turn that dust into clouds. Then it goes every-Wheels, feet and tracks with a little breeze

maybe kill it off completely. dirt from your equipment. Dirt will make it fail, damage it or Which means you've got a PM job, a big one. It's to keep that

ever's right for your equipment. Your tools may range from a tiny rubber blower syringe and delicate lens brush to rags, brooms and protect your gear in whatever way you can. Clean it off, using whatshovels. The big thing is - clean it off. In the dry season you've got to fight dirt all day every day. You

tronic equipment to keep dirt from getting inside. Be sure Then, there are filters. You have them on engines and electhe filter element is kept clean or changed so it will stop dirt.





1510 No. 205 1969 Series IN THIS ISSUE

## COMBAT SUPPORT/EQUIPMENT

AIR MOBILITY 10-11



UN-18 10 II OTHU



FIREPOWER 12-26 XM28/XM28E1 Subsystem



COMMUNICATIONS 37-43



GROUND MOBILITY 44-61



DISTRIBUTION: In accordance with re-quirements submitted on DA Form 12-4.

Part Knox, Ky. Sqt. Half-Mast





Give a cannibal a hand and he's likely to ask for an arm (steering, that is) or the whole chassis . . . with a turret thrown in, to boot.

This is an obvious display of no couth on the part of that cannibal type and requires your supporting supply activity to appoint a "Couth Control"—or "Controlled Cannibalization"—NCO (CCNCO).

This CCNCO's guide, naturally, is AR 750-50 (Aug 68), which explains the "Use of Controlled Cannibalization As a Source of Repair Parts for Supply Augmentation." (It comes on initial distribution from DA Form 12-9... Maintenance of Supplies and Equipment.)

Anna Renewation DEPARTMENT OF THE ARMY WARRINGTON, D.C., & August 1888

No. 750-50 MAINTENANCE OF SUPPLIES AND EQUIPMENT

USE OF CONTROLLED CANNIBALIZATION AS A SC o. Controlled cannibalization. The authorized por supplies and application of serviceable parts from one item of equipment in order to install them on another feet.

Since some cannibals need more control than others, this AR tells it like it is. It comes on real strong in para 5. That's the one which authorizes your command to set up a cannibalization point as a control station for this busi-

ness of switching a serviceable part from one piece of equipment to repair another of the same kind. Otherwise, it can get out of hand.

d. Canadalisation point. A collection and disassembly area where disposable items are collected, classified, and held for recovery of repair parts for return to the supply system.

## ANOTHER SUPPLY SOURCE

It's a good deal because a "can" point in your own area gives you a new source of supply for 3 . . . count 'em . . . unusual kinds of repair parts:

 Components not stocked in the supply system because they normally last as long as the end item itself.



2. Parts from older makes and models of equipment that the Army doesn't buy any more . . . like "obsolete."



 Items for equipment that's supposed to be repaired with cannibalized parts according to Army policy . . . such as the M715 5/4-ton truck.



## CHECK THE CODE

nearest "can" point, remember 2 things. If you're not sure which repair parts should be supplied to you from your

can identify them in the equipment "P" manuals by a Source code such as: First, these are fringe items which are not stocked by the Army. Second, you







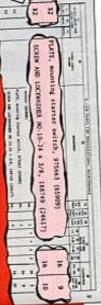


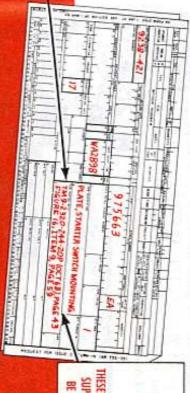
## HOW DO YOU ORDER ONE?

description for the "can" point type to understand exactly which part you want course. The difference is that your supply support wants you to include enough Issue or Turn-in) used for a normal supply request . . . with a difference, of Cannibalized parts are asked for on the same DA Form 2765 (Request for

your part After all, they're the ones who have to hit the boneyard on a recon patrol for

OUT DA FORM 2765 ... SO YOUR YOU USE THE INFO HERE TO FILL CNOW WHAT PART YOU WANT SUPPLY SUPPORT PEOPLE WILL





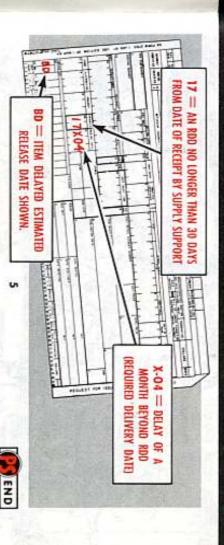
THESE'RE THE PARTS YOUR

SUPPLY SUPPORT WILL BE LOOKING FOR ...

## WORKS FOR STOCKED ITEMS, TOO

than the maximum time allowed for that item's Priority - and you need it bad status card telling you it's OK to pick up a short-supply or out-of-stock item stocked item. That happens whenever your supply support sends you a supply locally—or that your required delivery date for that item is going to be longer Every now and then you can justify going to the "can" point for a regular







# News Original

A worn out part without an FSN or maybe any number is like an R & R returnee who's lost his ID card. Both will need a little extra effort to explain what they really are—and where they belong.

Let that GI do his own worrying, and let's concentrate on that helpless part that can't do for itself. That part needs something like this suggested form to help your supporting supply unit find a replacement.

supply unit find a replacement.

Support's authority and guide for this type of supply

operation is para 3-20.1 in Ch 11 to AR 725-50. That's the reason this paragraph is referenced on the form shown here, which a lot of commands are using as a local guide.

★ 3-20.1. Guidelines for determining sources of supply. a. Requisitioners in determining the proper source of supply will adhere to the following steps in the sequence shown:

ORPHAN

CALLED

THEY

WHAT'S YOUR

"THING-AMAJIG"

No.

MORE

ME

MY PA

W,I

WHO YOU?

ANY INFO YOU CAN OFFER ABOUT AN ITEM HELPS YOUR SUPPLY SUPPORT PEOPLE AND IMPROVES THEIR CHANCE OF SATISFYING YOUR SUPPLY DEMANDS...BY CANNIBALIZATION FABRICATION ...OR LOCAL PURCHASE. HERE'S A FORM THAT WILL HELP YOU.

15, Addit	17. DA F	16. Antic	CANNIBALIZATION LOCAL PURCHASE Remarks: This point	14. Rech	13, Hequ	12, Estin	FRONT SU	10, Rose	9, End	S. Main	7. Vales			Data	f. End	5. Public	4. Manual	2. Stock	1. Nomer	
Additional Missile System & Booket Bern Data	DA Form 2028 submitted?	Anticipated regiscement a. End tiens rate for requested part on hand 6/	methods were ant successful 1 POINT BOES NOT HAVE IS NOT AVAILABLE. NOT AVAILABLE personnel and	Reclamation, Interestion or Sees purchase attempted?	Requirement still valid up to 160 days? yes 🔀 no _	Estimated replacement costs	I M G. I	10. Reason for replacement; 4	End Item to DEADLINED?	Maintenance Category Authorized:	Datest Activity: 85th M	SEAT - ITEM IT A IN TAPPSAL FIGURE IIB BIGG ITB TM 9.1510-2N-358 May 64	4. Description (continue on backinclude nomesciature, sketch, dimensions, should characteristica, etc.)	0A-20-113-AMC-06727(T)	15. Stock or Part No. h. Line from No. 2520-056-916/ 350/20	Publication: TM 9-2320-24-20P	<ol> <li>Manufacturer (Name, Address and/or Federal Supply Code)</li> <li>KAISER JEEP CORPORATION</li> </ol>	Stock or Part No. (Mir No.) # 7404342	Nomenclature of Requested tion: SPRING SEAT,	Contract to the contract of th
bem.	yes _ no K					UNK	1. Cost	CD C3		wheel ORGANIZATIONAL	MAD THE CO, 95th	- ALVANO	ue on backinclude n stice, etc.)	0		7-24-20P				Constitute of the same
	If not, why? Low	b. Parts quantity 2 8A	Author to install the item.	pland? you K no.	8	a. Ibem UNK	e. Description SPRIM		If yes, date	TIONAL	" TEAMS GOP	CAST STABL STON TRUCK TANCTOR	omedolatare, sketch	Frame, Chissis or Data Plate No.	c. Model No.	Date: MAR 63		3, Unit Requi	FRONT SUSPENSION	A company
Serial No.	MORTALITY	o. Replacement period (Months) UNIX	AND Y LONG	1	H. Sterr Germ	b, Manhours \$/5	SPRING ASSY, LEAF		10				dimensions,	Plate No.	d. Serbit So. 9524-12253	3 Page No. 124	65909	Unit Request No. 9241- 034	SION	par 3-20, 1

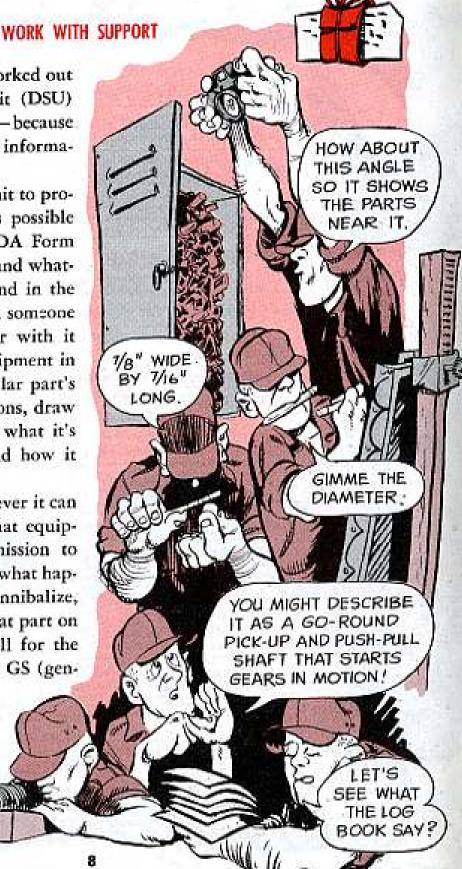
If none of these local supply sources work, this same information becomes even more valuable. Support will then use it to help make out an exception data type of requisition. This means that supply transaction card will be processed by hand instead of by machine. And, since it doesn't have to face a machine, a justification statement wrapped around the requisition card with a rubber band won't interfere with anything as it's moved up the supply ladder.

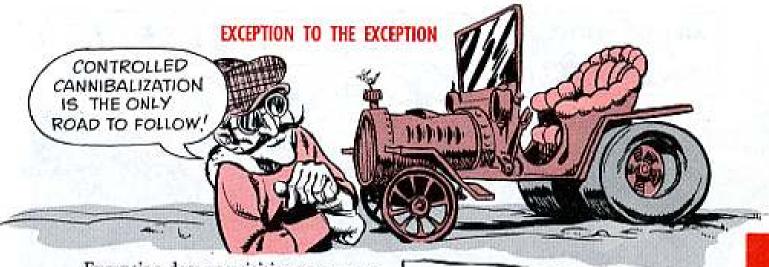
This approach should be worked out with your direct support unit (DSU) to be completely successful—because your unit doesn't have all the informa-

tion that's needed.

However, it's up to your unit to provide as much information as possible from the log book copy of DA Form 2408-7 for that end item . . . and whatever identification you can find in the equipment -20P manual. And someone in your outfit who's familiar with it should eyeball the actual equipment in order to describe that particular part's location, measure its dimensions, draw a sketch, take a picture, tell what it's made from, what it does and how it operates.

Your DSU then adds whatever it can from its -34P or -35P for that equipment, gives your unit permission to install that part and explains what happened to its attempts to cannibalize, fabricate or local purchase that part on the first go-round. This is all for the benefit of the supply types at GS (general support) and depot.





Exception data requisitions can never be used on some vehicles. Controlled cannibalization is the only road to follow as a supply source for non-supply parts replacement on the M38, M38A1, M151 1/4-ton and M715, M725 5/4ton trucks. That's spelled out by Appendix B to TB 750-98-23 (Dec 68).

TB 750-98-23

B. MAINTENANCE POLICY FOR 1/4-TON TRUCKS, M38, M38A1, AND M151 SERIES AND 11/4-TON, TRUCKS, M715, M725

This is the best route for quick action on an item normally considered a no-no in the supply system because it's not stocked, has no FSN or Part Number, has a long equipment life, is hard to identify, doesn't belong to a higher assembly . . . or a combination of the above. So it has to be handled in a special way if you really want it



You'll find 'em listed in Fed Cat C5340-IL-A-CB6 (Aug 69).

Just remember — these grips are no substitute for good safety practices around electricity.



We got gigged for not having heat shield FSN 1560-757-4867 on our UH-1B to protect the No. 1 hanger bearing.

ts it really necessary?

SP6 C. W. W.



Yes indeed!

The shield protects the bearing from engine heat. Without it the bearing would be damaged because the grease won't hold up under increased temperatures.

The shield goes on B Model, S/N 64-13902 thru S/N 64-14100 and on C Model, S/N 64-14101 thru 66-15245.

Check with support and you'll find the shield is attached to the fireshield with the 8 bolts and washers listed in Fig 112 of TM 55-1520-210-35P-2 (Sep 68).





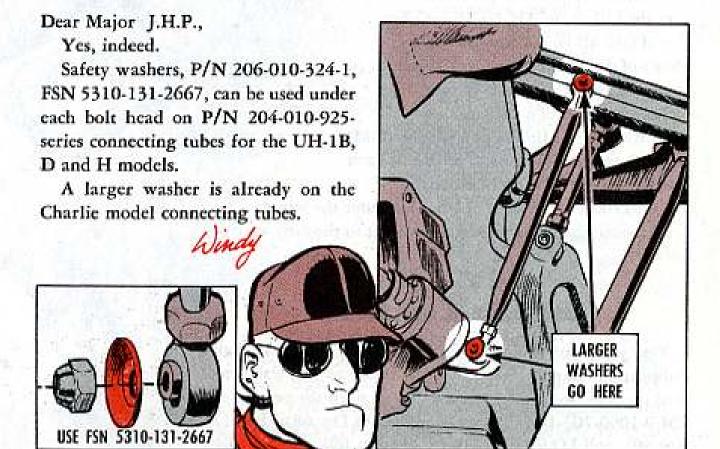


What do you think about using a larger washer on the Huey (UH-1D) connecting tube between the stabilizer bar and damper?

As I see it, the washer under the head of the attaching bolts is too small. A loose tube and bearing could ride over the washer and bolt—control of the bird would be lost.

Any suggestions?

MAJ J. H. P.









this quick-switch XM28/XM28E1 Make no mistake, you 45 J's, over the hill on an AH-1G HueyCobra is the most complicated yet to heave

tent, so stay with it every minute, dig? plenty of dedicated PM to keep this dude po-It'll take all your know-how and

XM129 grenade launchers, or one of each 7.62-MM M134 Minnies or a pair of 40-MM This critter fires a pair of

all. Plus rocket pods and/or Minnies under the wings -4 possible turret combinations in

But, enough of this chit-chat. Let's get to the nitty-gritty

# Be Pubwise Or Look Foolish

shed its bugs, so be mighty sure you go with the very latest: TM 9-1090-203-12 (28 Dec 68), -20P (23 Dec 68); -ESC (25 Publication changes came thick and fast as this subsystem Apr 69); and LO 9-1090-203-12 (31 Jan 69) Yep, you'll sob in your suds if you get in the wrong pubs

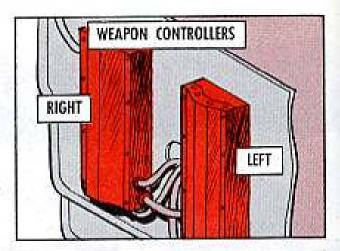
> the XM28El a-tall, and lube orders cover switches in the OFF position to all the way from keeping all life and limb to read and heed you lay a finger on this subsystem, you'll just have to wait dangerous those unexploded warning troopers about how memorize every one of the along. Speaking of pubs,...before -12 TM's. It's worth your WARNINGS that lead off in the current techbooks M384 grenades are. until the next revisions come Since none of these

## The XM28EI's Special

model you've got. The serial number tells the story: XM28EI's, incidentally, through MWO 55-1520-The TAT-102A's (XM64's) are being replaced with 0001 thru 0396 = XM28; 0397 and up = XM28E1. 221-40/2 (Nov 68). Check the decal on the turret right off to see which

13

Very important point! The XM28E1 takes different left- and right-hand weapons controllers and gun drive motors. Instead of getting 2 firing rates by use of a resistor—as used on the XM28—the XM28E1 uses a dual-voltage motor. So, even though the weapon controllers look alike, you can't swap them no-how.



TIP: Some units stencil the model and serial numbers on both the turret and controllers to prevent slip-up. Stencils outlast decals, y'know.

Here's a li'l chart to help you keep em straight:

System & Serial No.

XM28 (0001 thru 0396)

Weapons Controllers

LH 11688509 (FSN 1090-078-2735)

RH 11688510 (FSN 1090-078-2739)

Machine Gun Drive

LH 11690060 (FSN 1005-828-2884)

RH 11690060 (FSN 1003-828-2804)

XM28E1 (0397 and up) Weapons Controllers

LH 11690242 (FSN 1090-127-2985) RH 11690243 (FSN 1090-127-2986)

Machine Gun Drive

LH 11690280 (FSN 1005-127-2993)

RH 11690270 (FSN 1005-127-2984)

A quick way of distinguishing XM28 from XM28E1 weapons controllers is the dash number after the Mfg Part No.

XM28

LH 717440-305

RH 717440-307

XM28E1

LH 717440-309

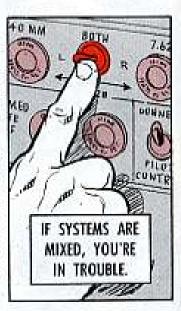
RH 717440-311

#### Please (Shudder, Gasp!) Don't!

Can't stress enough that you should NEVER put the XM28 speed controllers and/or machine gun drives on the XM28E1, or vice versa. Just remember what could happen:

If the pilot or gunner should put his weapon select switch on BOTH, the Minnie and the 40-MM could both fire at the same time... and a bullet could explode a grenade right in front of the Cobra, so he'd literally shoot himself down! Ugh!





## WARNING

OLD SPEED BOX ON XM28E1 -

 40-MM on old speed box side operates normally.

7.62-MM on old speed box side won't fire by trigger but operates low-speed from 40-MM thumb button.

In switch position "both" on sight, both fire together — WHAMMO!

#### NEW SPEED BOX ON XM28 -

ME

 7.62-MM on new speed box side can't be fired.

40-MM on new speed box side operates normally.

#### TWO-SPEED 7.62-MM GUN MOTOR ON XM28 -

D

 7.62-MM won't fire by trigger but will fire low-speed from 40-MM thumb button.

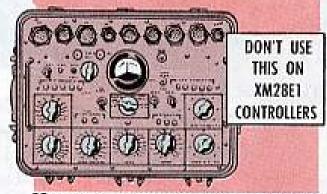
SPEED 2. In switch position "both" on sight, both fire together — WHAMMO!

#### SINGLE-SPEED 7.62-MM GUN MOTOR (INSTALLED WITH PATCH CABLE) ON XM28E1 -

込

Applies 28 volts (from turret armed-power bus) to motor shunt field at pin 9 of A3A1P1. Other side of shunt field (tied to ground) draws excess current, and either opens VDC circuit breaker or damages system.

Other pointers on these controllers: Test the XM28's controllers with your organizational test set (FSN 4933-855-5828) by following the scoop in para 3-32 of your -12 TM. BUT don't use this test set on the XM28E1's controllers till you hear otherwise or you'll hurt the controllers. In fact, don't test the XM28E1 controllers at all. If they don't work right, replace 'em (by DX) pronto. Repair parts are authorized for 'em at support.



HERE ARE RESULTS YOU MAY GET FROM POSSIBLE "MIXES."

However, you can test everything else electrical on both the XM28 and the XM28E1 with this set, except the controllers.





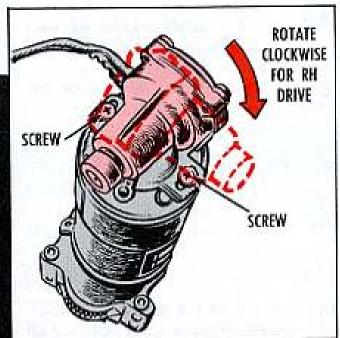
#### **Machine Gun Drive Gimmick**

With the Western Gear motor you don't have to be stuck by that RH and LH label. You 45 J20's can convert from righthand to lefthand drive—or vice versa—easy. To make a

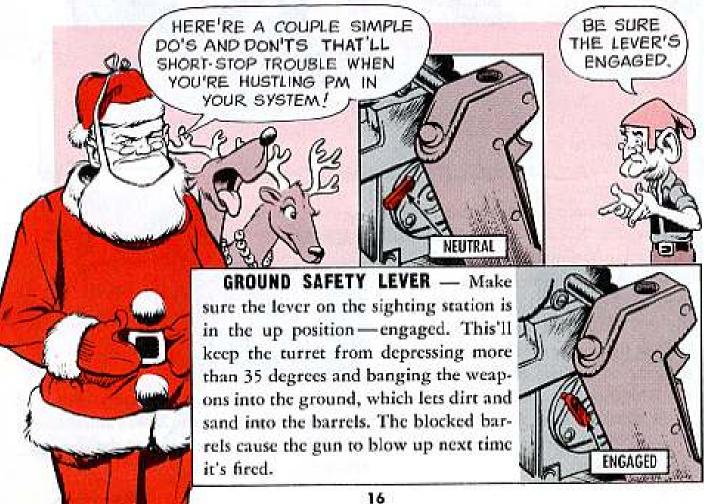
switch, do this:

- 1. Remove the 2 screws holding the gear box to the motor.
- Lift the gear box away from the assembly to disengage the headless straight (doll) pin that holds the housing in proper position.
- 3. Face the ammo drive end.
- 4. Rotate the gear box housing 105° dockwise (for RH drive) or counter clockwise (for LH drive) and line up the proper holes.

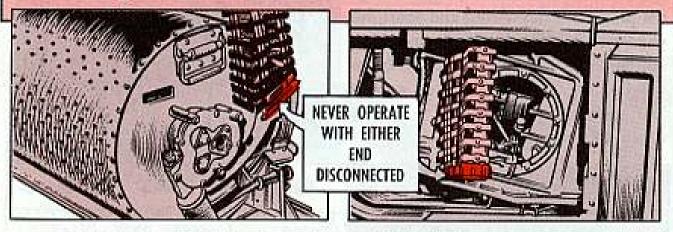
And don't worry about changing the FSN.



#### Don't Be A Hex-Maker



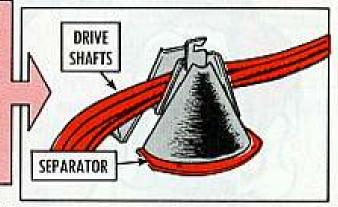
TURRET CHUTING — Never operate the turret with either the ammo container or the gun end of the chuting disconnected. Otherwise you'll tear up the limit switches, chuting and wiring. Remember, the chutes must be either completely installed or completely removed before you operate the turret! This goes for both Minnies and grenade launchers, too.

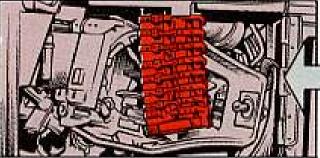


#### **Installation/Removal Reminders**

Pretty tricky business installing Minnies and grenade launchers and all their stuff on this system, what with all the combinations possible. Notch these cues in your noggin and you'll come out ahead:

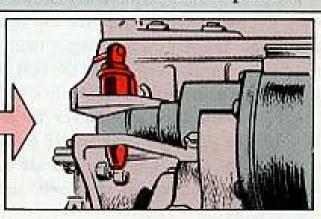
AMMO DRIVE SHAFTS — Run 'em through the chute separator — but make sure there's enough slack on the turret side to keep the shaft from being stretched and cut when the turret moves. Keep a balance between turret and ammo bay. Too much slack can foul and get cut.





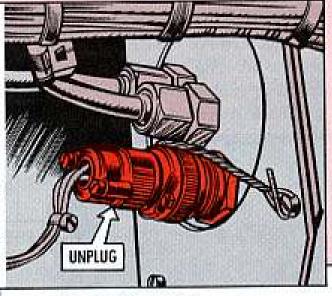
AMMO CHUTES — All 7.62-MM and 40-MM chutes in the turret must have their open sides facing up or out — never down or in — at attachment points.

QUICK-RELEASE PINS—Make sure you get the right-size pins in the right places and installed the right way. F'rinstance, the release pin that holds the front end of the delinking feeder to the gun must always be heads up.





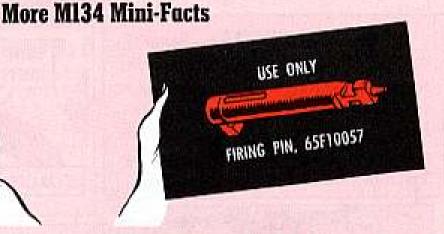
AMMO COMPARTMENTS — Never forget to unplug both electrical connectors on the rear of the containers before you slide the 7.62- and/or 40-MM ammo containers out or you'll damage the plugs and the wiring and short out your system. Watch these wires after they're unplugged, too. Don't set boxes or your big feet on 'cm. And eyeball 'em constantly for cuts and bent pins in the connectors.





CABLES AND HOSES—Tie 'em together with nylon lacing cord everywhere you can to keep 'em out of trouble. And make sure the 40-MM flex drive shaft is held by nylon webbing provided for this purpose.





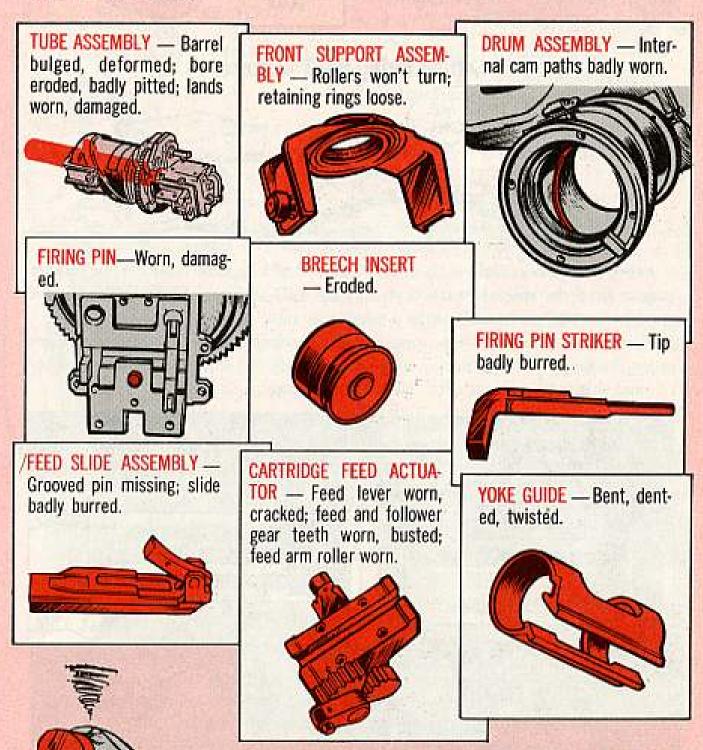
Be cotton-pickin' sure you've got firing pin 65F10057 in your XM28/XM28-E1's M134 Gun or you're setting up a jam session. No other will do!

This pin's a component of parts kit, pin and spring set FSN 1005-052-9558 (P/N 5910873). The pin's not stocked or issued separately. You can tell it by the "V" with a dot in it on the top rear of the firing pin, right behind the elongated slot. The slot itself is longer than on other Minnie firing pins so the tang of the pin can contact the rear of the bolt assembly. This keeps the pin from vibrating into the extracted position when the 40-MIKE-MIKE's being fired.

M134 LOADING TIP—Never forget to doublecheck the loaded chute for looseness or tightness after you're finished loading. If you can't budge the ammo the width of one round fore and aft with your finger, or if you can move it the width of almost 2 rounds, make with the fixes in para 2-18b(10)(a) and (b) of your -12 TM.

#### **XM129 Grenade Launcher**

Here're some of the main trouble spots to look for when you strip it for cleaning and lubing:



That feed arm roller can be a trouble-maker. By the book (Table 3-4), you should replace it after 10,000 rounds, but it could wear before that. If you find it flatsided, put a new one in pronto. For sure, it's a lot easier to replace this roller than to replace the feed cam . . . which is what you'd have to do if the roller gets shot. 'Cause if the roller's shot the cam will wear away and slow down the firing and finally affect the timing.



Best bet: Put plenty of LSA-T on the cam track every time you clean your weapon. This'll get you lots more mileage on the roller. LSA-T comes in an 8-oz tube, FSN 9150-949-0323.

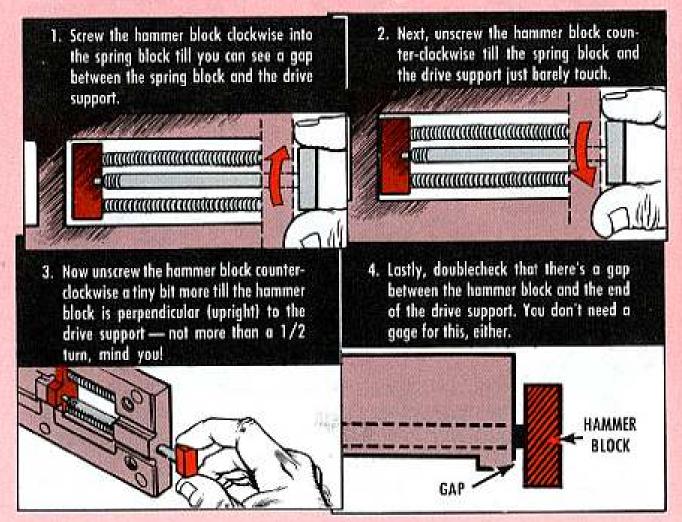


#### **Setting Firing Pin Tolerance**



Every time you're field-stripping and re-assembling your launcher, be mighty sure to heed the special instructions in para 3-21 of your -12 TM. You'll save mucho time and sweat and maybe a mission or two.

F'rinstance, when you're putting the drive assembly back together, you've got to set the firing pin tolerance exactly right before you install the drive assembly . . . and this can be a neat trick. Here's how it goes:



MISSIONS HAVE FAILED
WHEN THE 40-MM DRIVE
SHAFT WAS INSTALLED
WRONG-REMEMBER-THE
SHAFT IS LIKE YOUR
AUTOMOBILE SPEEDOMETER
CABLE - IT TURNS INSIDE
THE CASING.

#### XM129 Drive Shaft

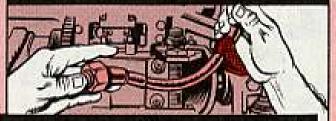


It's extra important to make sure the gun drive shaft is attached exactly right at both ends—the drive end down below and the turret end up above. Otherwise your 40-MIKE-MIKE will be just excess baggage on the Cobra.

Connie says it's something like threading a needle in the dark to get the top end right, since you can't see what you're doing. What you have to do is to work the square end of the cable into the square hole in the gun drive motor assembly by feeling your way. What you have to avoid is putting the square end of the cable next to the square hole. Sure, it'll slide in there and even seem to tighten up OK, but the launcher won't fire.

Here's the way you'd do it on a left-mounted launcher:

 Slip the drive motor end of the cable through the nylon loop up to the turret with your right hand while holding the gun end with your left.



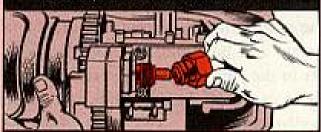
 Now try to turn the bottom end of the flex shaft at the lower end, but be careful you don't tug it out of the square hole above. If it turns real easy, no good — you've got to start over at the top.



Find that inner square hole with your finger and then guide the square end of the flex shaft into it. Slide the nut over the end of the casing and handtighten it.



4. If it turns hard, you're OK. Now slip the square end of the cable all the way over the square tip at the gun end and handtighten the nut. Handtighten top and bottom, remember. No wrench!



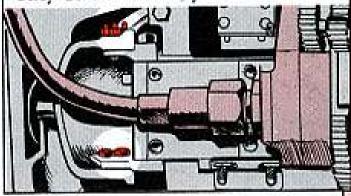


Incidentally, new cables come equipped with a star-shaped washer that goes on the inner cable at the turret end. A handy gadget—but not critical. If you've got one, use it; if not, don't sweat it, you can still do a good hand job without it. This washer's not in the supply system, so save your breath.

#### DYNAMIC BRAKE SWITCH ADJUST-

MENT—Check this adjustment every day and also after boresighting. Para 3-19a of your -12 TM has the poop. Get the habit of eyeballing that aluminum switch cam to see that it's not bent. If it is, you may be able to straighten it out with a plastic-head hammer, but if you run into trouble with it get support to work on it. The big thing is that the cam adjustment must be just right or your 40-MM barrel may stop over a line round just ready to fire. At this point, the slightest movement of the drum or barrel could cause the gun to fire.

**GUN CRADLE ASSEMBLY** — Every time you install the XM129 launcher, double check to see that the 4 bolts (2 top, 2 bottom) that keep the launcher in the cradle are tight. Safety wire (.032) bolts in pairs to keep 'em tight. They do work loose, you know!

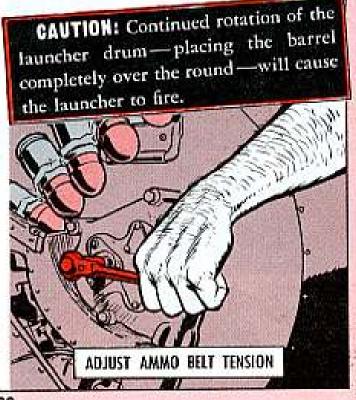


Insulate the 40-MM recoil switch terminals to stop some K-4 relay and CR-3 diode burnouts in your speed controller, and maybe head off a runaway 40-MM if expended 7.62-MM links short out terminals by piling up in the turret gimbal.

Use epoxy or rubber-type compound to insulate 'em. Eyeball now and then to make sure they're covered.

40-MM LOADING TIP — You can discourage jamming of the 40-MIKE-MIKE this way: Turn magazine in a feed direction and hand-guide first round through feed tray until engaged by feed pawl. Continue feed as you hand-rotate launcher drum to a point where the barrel just starts to close over the round.

Adjust ammunition belt tension by using a ratchet wrench on the shaft of the ammo drum. Then check to see if ammo can be rolled slightly fore and aft in the chute. Ammo too tight or too loose can bind in the chute and cause malfunctions.

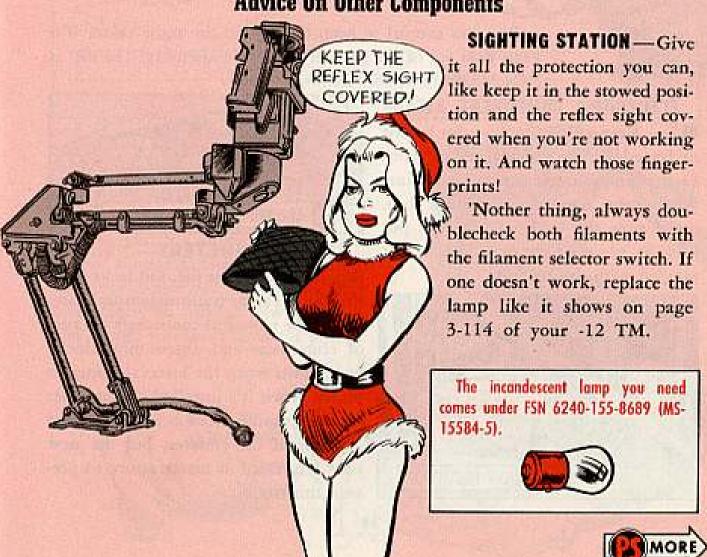


AMMO RESERVE PERCENT METER—Play it safe and set the meter on the gunner's control panel at 85 percent for a full load of 40-MM ammo and your mission-makers will come out OK. Why not set it at 100 percent like for a full load of 7.62-MM ammo? Here's why: 100 percent on the meter means 300 for



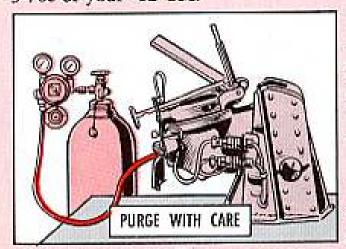
40-MM ammo, but the drum holds only 265 rounds and your normal load will run between 250 and 265. 85 percent of 300 = 255, which is a close enough clue for the Cobra crew. For the 7.62's, on t'other hand, 100 percent on the meter = 4000 rounds. (Each gun has 2 containers of 2000 rounds each)

#### **Advice On Other Components**



XM73 REFLEX SIGHT — If the lenses get fogged, purge 'em dry. Use chamois cloth or a camel's hair brush — not linen rags — on the lens surfaces, the beam-splitter and crown lens. They're too easily scratched.

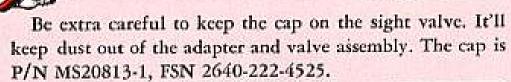
This is the first chopper sight that can be purged and charged to get rid of fogging, but don't let that scare you. The instructions are spelled out in para 3-70c of your -12 TM.



Remember one thing, though, if you remove the sight from the Cobra to purge it, you'll have to boresight. So purge it while it's installed, if you can.

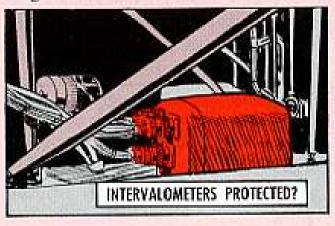
Here're a couple of other thoughts on purging:

Never use more than 5 PSI on the low pressure gage or you'll blow out the seals in the sight—and then it'll be in a permanent fog.



#### **ELECTRONIC COMPONENT ASSEM-**

BLY — Keep a sharp lookout for busted or frayed wiring and cracked or damaged plug-in circuit cards. Every time you put this assembly back in the ship, make sure the cable clamps are put back in place or the wiring will get tangled with the controls.

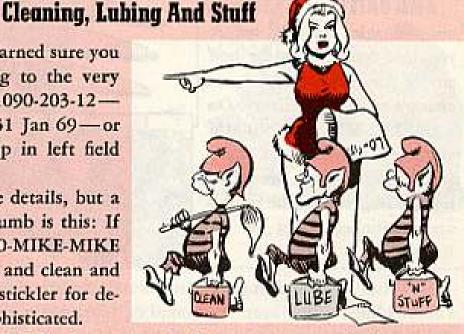




things to watch out for: Oil leaks from the Cobra's rotor transmission and damage to the electrical connectors because of clumsiness and absent-mindedness. Some units wrap the intervalometer in plastic when it's installed. Older types need shimming from beneath to keep 'em out of oil puddles, but the new ones are sealed at manufacture to prevent this trouble.

Repeat: Make gosh-darned sure you pull your PM according to the very latest TM's and LO 9-1090-203-12—look for this LO dated 31 Jan 69—or you'll find yourself deep in left field with a sick subsystem.

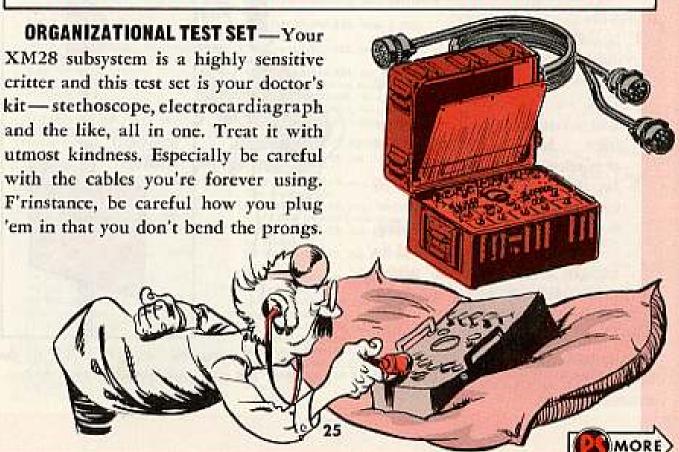
The pubs'll fill in the details, but a good general rule of thumb is this: If you fire that Minnie or 40-MIKE-MIKE today, you tear it down and clean and lube it today. And be a stickler for detail. This baby's real sophisticated.



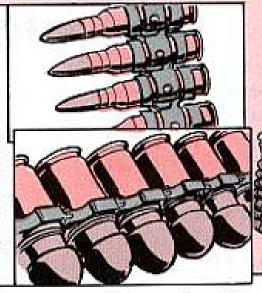
Biggest new change in lube instructions is that you now go all the way on both shooters with PL-S (Lube Oil, General Purpose—VV-L-800) in the barrels, and LSA-T (Lube Oil, Semifluid—PD688) or GIA (Grease, Aircraft Instrument—MIL-G-23827) on the other parts. LSA is "out" for this subsystem.

This pinup will help you keep your lube supplies in order:

PL-S (Lube Oil, General Purpose; Preservative Special — VV-L-800)	9150-185-0629 9150-273-2389 9150-231-6689	2-oz can 4-oz can 1-qt can
LSA-T (Lube Oil, Semifluid, Low Friction — RIAPD-688)	9150-949-0323	8-oz tube
GIA (Grease, Aircraft Instrument — MIL-G-23827)	9150-985-7246	1-lb can



AMMUNITION - Lay 'em out and ogle 'em good before you load 'em. That's the best advice for making sure your ammo's ready for delivery. On both 7.62-MM and 40-MM ammo you have to look sharp for damaged links and cartridges and see that the rounds are positioned right in the links.





TIP: Run the rounds through an entrance chute end - like a chorus line . . . but keep your mind on what you're doing. This'll help you see any faults they have.

The yellow-headed M384 HE round is especially dangerous. Never keep live ones lying around . . . and if you come across one that failed to fire from the launcher, hands off! Get your EOD support people to take over.



**NEVER KEEP** A LIVE ONE AROUND

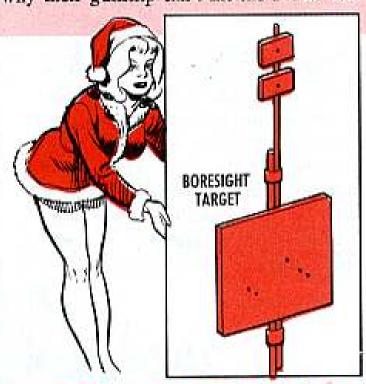
#### **Boresighting and Test Firing**

Final, important pitch: The best PM in the world will go for zero if your system's not boresighted and test-fired before that big moment. Some units skimp on these details - and then wonder why their gunship can't hit the broad side of a barn.

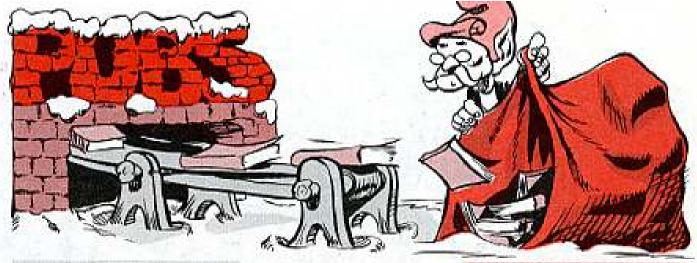
#### BORFSIGHT:

- 1. After PEriodics . . . because of possible changes in hydraulic pressures or minor adjustments to the systems by you 45J's.
- 2. After subsystems are put back on the Cobra . . . because things might get out of adjustment through handling.
- 3. Any time a ship's reported to be off target during a mission.
- 4. Any time the Cobra has a hard landing.
- 5. After replacement or adjustment of the following major components: sighting station, electronics control box, turret, and individual weapons.

Note: Rocket pods or XM18/18E1 armament systems must be boresighted on an individual basis . . . not with the XM28/28E1 armament systems.



TEST-FIRE: After PM has been pulled on the systems and after boresighting to confirm boresighting.



This is a selected list of record pubs of interest to argonizational maintenance personnal. This hat is compiled from recent AG Distribution Centers Bulletins. For complete details see DA Pam 310-4 (May 68), and Ch 5 (Apr 69), TM's, 78's, atc.; DA Pam 310-6 (July 69), SC's and SM's; DA Pam 310-7 (Jun 69), MWO's and DA Pam 310-9 (Apr 68), COMSEC Pubs.

ESC"S TM 5-2400-200-ESC, May, Tracked Tractors. TM 5-2400-204-ESC, May, Wheeled TM 5-3800-203-ESC, May, 20-Tan Trk Mid Crone-Shovels. TM 5-3800-212-ESC, May, 10-Ten Crane-Shovel Crawler. TM 5-3810-232-ESC, May, Wheel Mid Crane-Shovels. TM 5-3810-233-ESC, May, 5-Ton 4X4 DED Whi Mid Crone-Shovels. TM 5-4300-208-ESC, May, Under 5 CIM Air Comp. TM 5-6100-201-ESC, May, 5-KW 400-Cyc Gen Sets. TM 5-6100-207-ESC, May, 10-KW 400-Cyc Gen Sets. TM 5-6100-219-ESC, May, Trailer Mid Gen Sets. TM 5-6100-221-ESC, May, 7.5-KW DC Gen Sett. TM 9-1005-299-ESC, Jun, Armoment Subsystem XM35, 7,62-MM MG High Role TAT-102A. TM 9-1015-221-ESC, May, 106-MM Recoilless Rifle. TM 9-1025-200-ESC, Jun, M114/ MI14A1 155-MM Towed Howitzer.

TM 9-1030-203-ESC, May, M115 8-In Towed Howlizer.
TM 9-1055-203-ESC, May, Manest John.
TM 9-1055-217-ESC, May, XM3 2.75-In Est Launcher.
TM 9-1400-300-ESC, Jun, Sergeant.
TM 9-2300-257-ESC, Jun, M113A1, M577A1, M106A1, M125A1, M132A1
Corriers,
TM 9-2320-247-ESC, May, M348
Carrier.

Carrier.
TM 9-2350-202-ESC, May, M42, M42A1, Twin 40-MM.
TM 9-2350-217-ESC, May, M108/M109 Howitzers.
TM 9-2350-222-ESC, Jun, M728
Combat Engr Veh.
TM 9-2350-224-ESC, Jun, M48A3
Tank.
TM 9-2350-230-ESC, May, M551
Sheridan.

TM 9-2350-300-ESC, May, XM163 AA. Gun. TM 11-806-ESC, Jun, OA-1754/GRC Radio. TM 11-1510-201-ESC, May, U-8D, U-BE, U-BF. TM 11-1510-201-ESC-1, May, RU-ED. TM 11-1520-204-ESC, Apr. OH-13E, OH 13G, OH 13H, OH-13S, TM 11-1520-206-ESC, Apr., OH-238, OH-23C, OH-23D, OH-23F, OH-23G. TM 11-1520-214-ESC, Apr, OH-6A, TM 11-5038-ESC, May, AN/GRA-6 Radio. TM 11-5005-202-ESC, May, AN/MTC-3 Telephone Control.

TM 11-5810-245-ESC, Jul, TSEC/KY-38 Comiec Equip. TM 11-5815-204-ESC, Jun, AN/GRC-

46, AN/YRC-29 Rodios. TM 11-5820-204-85C, May, AN/MRC-

69 Radio. TM 11-5820-256-ESC, Jen, AN/GRC-26 Radios.

26 MgGIOS. TM 11-5820-284-ESC, Mgy, AN/GRR-

5 Radio. TM 11-5820-295-ESC, Jun, AN/GRC-

19 Radio. TM 11-5820-401-ESC/2, Apr. AN/VRC-46 Radio.

TM 11-5840-298-ESC, May, AN/FPS-5 Roder.

TM 11-6115-204-ESC, May, 5-KW, 60 Cyc Elec Gen.

TM 11-6115-231-ESC, May, 45-KW, 60-Cyt Gens.

TM 11-6660-255-ESC, Jul. AN/PMQ-6 & AN/PMQ-6A, Wind Meas Sels.

TM 55-1930-203-ESC, Moy, LARE LX. TM 55-1930-205-ESC, Moy, LARE V. TM 55-1930-206-ESC, Moy, LARE XV.

#### TECHNICAL MANUALS TM 5-2805-258-14, Jun, 10 HP MII

Std Gas Eng. TM 5-3431-227-14, Aug. Arc Inest Gas Welding Set. TM 5-3810-288-15, Aug. 20-Ton 1/4 Cv Yd GED Trk Mtd Crane Shovel. TM 5-4110-220-15, Jun, 15-Tan field Ice Maker. TM 9-1005-210-12, Jun, M1, M2 Carbine. TM 9-1005-249-12 C2, Sep. M16. MIGAL Rille. TM 9-1005-298-20P, Jul. XM27E1 Armament Subsystem. TM 9-1005-304-20P, Jul, XM59 Armoment Subsystem. TM 9-1410-500-12/1, Aug. Hawk. TM 9-1410-500-12/2, Aug. Hawk. TM 9-1430-250-15P/2/1, Jun,

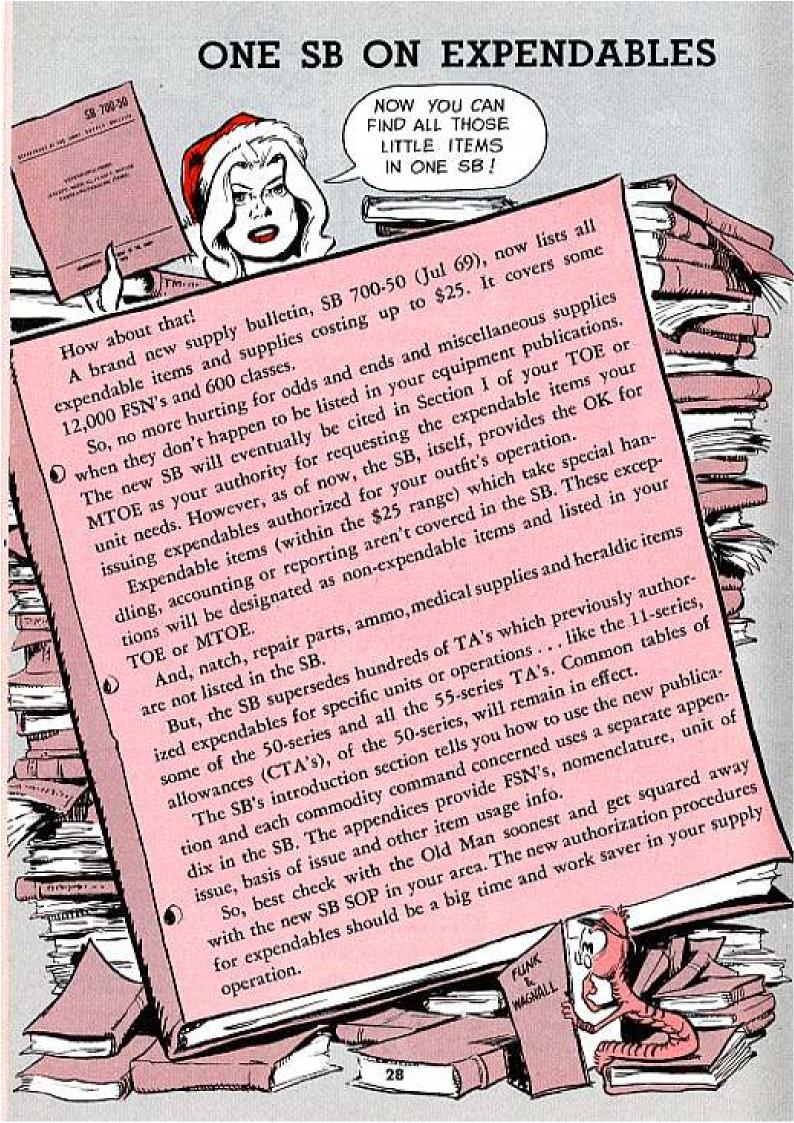
TM 11-5835-239-12, July, OV-1A-18-IC, CH-47A; AN A5H-23, Sound Recorder Set, ANI/ASH-24, Sound Reproducer Set. TM 11-6625-1817-20P, Aug. OV-1A-18-1C, CH-47A. TM 11-6625-1818-20P, Avg, AH-1G, CH-54A. TM 55-1510-209-20P, Jul, U-21. TM 55-1520-209-CL, Jul. CH-47. TM 55-1520-214-20, Jul, OH-6. TM 55-1520-214-CL Jun. OH-6. TM 55-4920-222-12 C2, Sep. Fixed & Rotor Wing. TM 55-4920-223-15, Jul. Fixed & Rotor Wing.

MODIFICATION WORK ORDERS 9-1015-221-20/1, Aug. M40A1 Recoilless kille. 9-1240-307-30/1, Ava. M101, MIDIA Howitson 9-1430-251-30/37, Jul, Imp Nike-Here. 9-1430-512-30/9, Aug. Hawk. 9-1430-512-30/10, Aug. Hawk. 9-1430-512-30/11, Aug. Howk. 9-1430-512-30/12, Aug, Hawk. 9-1430-513-30/1, Aug, Hawk. 9-1430-513-30/2, Aug. Howk. 9-1430-513-30/3, Aug. Howk. 9-1440-250-30/5, Aug, Nike-Herc. 9-2320-211-30/12, Sep. M61, M63 5-Ton Truck Charrie, M54 Cargo, M543 Medium Wrecker, M51 Dump, M246 Wrocker Tractor. 9-2320-224-20/10, Aug. M114/ M114A1 Corriers. 9-2320-238-30/1, Aug. M578 Recovery Vehicle. 9-2350-215-30/30, Aug. M60A1 Tank. 9-4900-250-30/12, Aug. Nile-Herc. 9-4900-500-30/69, Aug. Howk. 9-4910-535-30/1, Sep. M48A3, M60. M60A1, M728 Tonks.

#### MISCELLANEOUS

LO 5-3810-290-12-1 and-2, Jun,
5-Ton 4X4% Cu Yd DED RT Whi Mid Crane.
LO 5-4320-255-12, Jul, 210 GPM.
Centrif Pneum Sump Pump.
LO 9-2350-215-12, Jun, M60/M60A1
Tonks.
LO 9-2350-222-12, Jun, M728 CEV.
LO 9-2350-224-12, Jun, M48A3 Tonk.
LO 10-3930-606-12-2, Jun, 6,000 Lb
Cop GED Forkillt Track.
SB 700-50, Jul, Expendable Hems.
SB 740-3820-97-E10, Sep. 210 CFM.
Trik Mid Pesum Tool and Comp Outlit.

Mike-Hore.





### N.Pole ELF BN. (D.S.)

S. CLAUS, COMMANDING

#### !!!! FILTERS ...

YOU'D THINK THERE'D BE
A BIG PEMAND FOR
FILTER ELEMENTS FOR
MULTIFUEL TRUCKS,
EH? EH?

WHY, SURE, THERE'RE A LOTTA MULTI'S RUNNIN' AROUND! ) F

YUP!!
THE TM'S
S AND LO'S
CALL FOR
REGULAR CHANGIN'
OF FILTER
ELEMENTS -- FUEL,
OIL AND AIR
CLEANER.

CHECKS

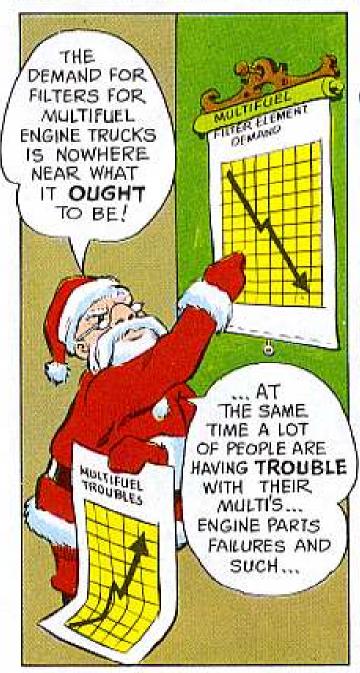
YOUR DEROS
CALCULATED
BY RESIDENT
ASTROLOGER
FREE CONSULTATION



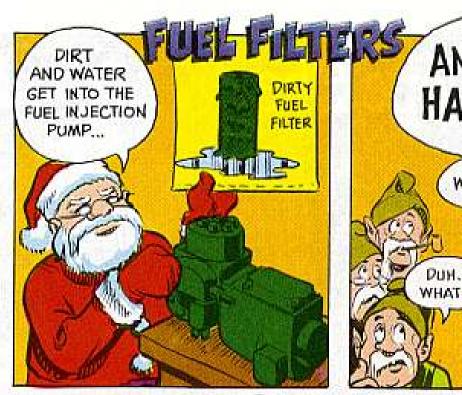
WHAT WITH DUST, HEAT
AND WET OUT THERE,
DEPOTS WOULD BE
IN A BIND JUST
SUPPLYING THE
DEMAND...!!!









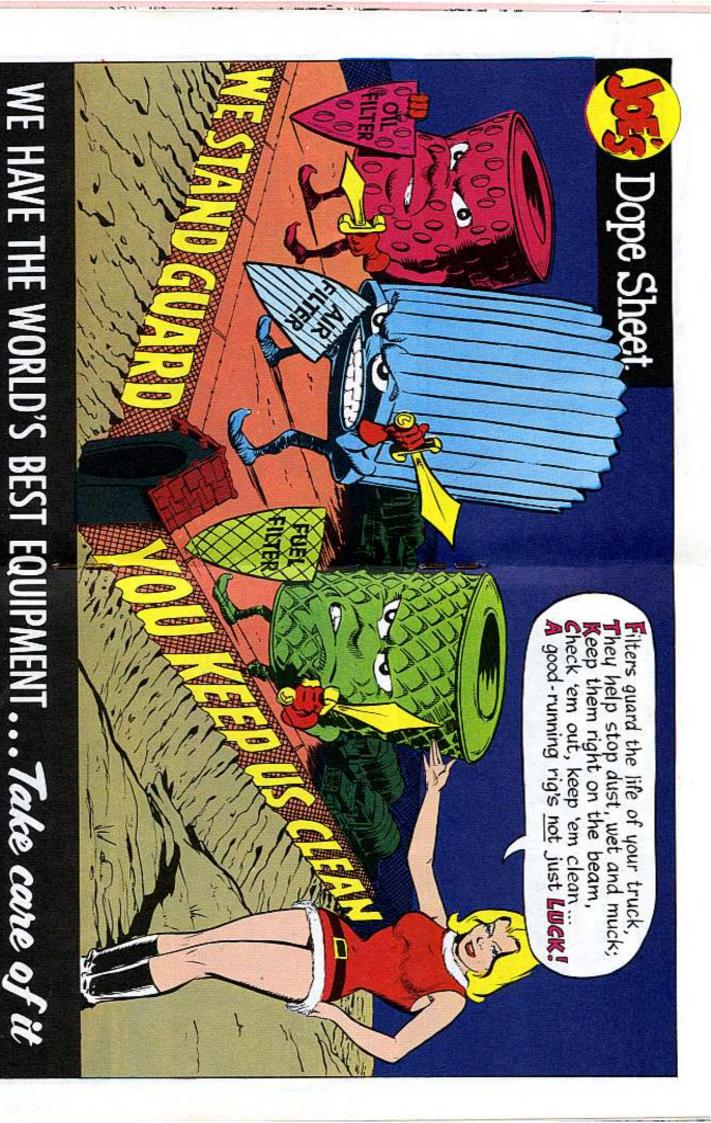


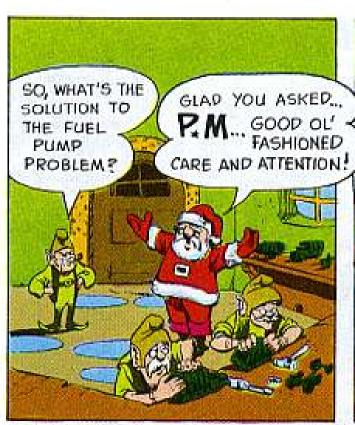




















BLACKISH COLOR ...
OR SPECKS
FLOATING AROUND
MEANS DIRT ...



YOU'LL SPOT WATER WHEN IT SETTLES TO THE BOTTOM

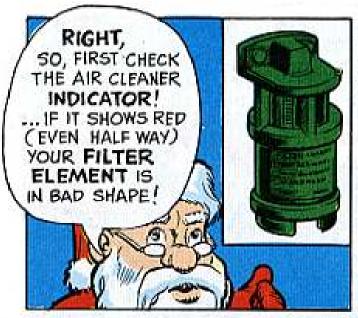


THINGS ARE IN BAD ENOUGH SHAPE IF YOU GET A LOT OF DIRT COMIN' OUTTA YOUR PRIMARY AND SECONDARY FILTERS.

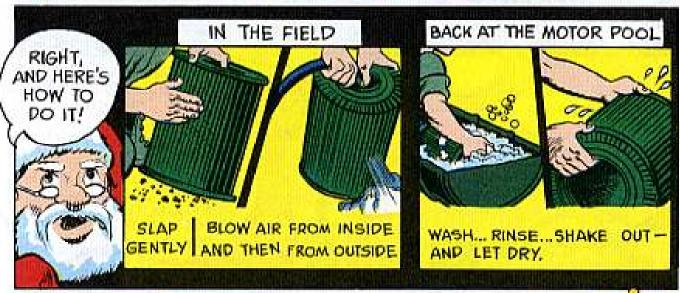
YOU'VE GOT REAL
TROUBLE IF DIRT 'N' WATER
ARE GETTING THROUGH TO YOUR
FINAL FILTER ... GET YOUR MECHANIC
TO SERVICE ALL 3 FILTERS!















Wanna steer clear of a sticky situation?

Keep glue off signal entrance box binding posts, which you'll find in 2 or 3 dozen varieties of commo shelters.

Rubber caps for binding posts like the U-106, FSN 5940-223-5293, don't need glue to keep 'em in place. They're snug enough.

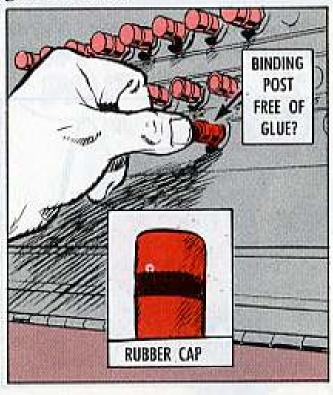
Gook gurgles into moving parts of the post, causing electrical resistance, restriction of the movement of the post, and more. Gooked up posts also increase repair time, since the posts are needed for tests. Repair people gotta clean 'em first.

So, forget the glue. You also might check your binding posts to be sure they're free of somebody else's glue. If they're gooked up, clean 'em good with contact cleaner, and be sure they operate freely.

You might also measure resistance

with a TS-352 or other multimeter. If you get more'n 1 ohm, use more contact cleaner. Try moving the post in and out while you're cleaning.

Replace the rubber caps when you get the posts cleaned up . . . but don't glue 'em back.



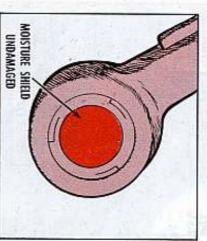




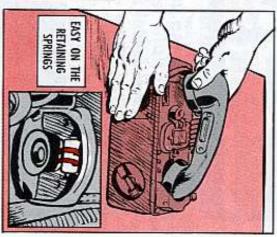
If you favor your TA-312/PT or TA-43/PT telephone set with a generous dose of moisture-curbing TLC, it's a lead-pipe cinch you'll beef up its message-moving capacity.

Here's how:

Be sure the moisture shield is in the transmitter element of the H-60/PT handset.



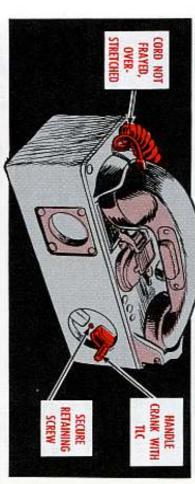
When you take care of your daily PM chores, use a clean, lint-free cloth to wipe away any moisture and fungus from the case, cord, handset housings, connectors and battery compartment. This should keep your telephone set alive and conversational.



Take it easy — real easy — when you put the H-60 in its cradle. If you use too much energy in positioning the handset, you can break the retaining springs.

Fact is, when returning the handset to its cradle you should push the retaining springs back gently in the retaining cradle, and rock the handset into position in the mounting cradle.

If either spring comes up broken or fails to hold securely, get a new one. These go by FSN 5805-301-5866 (right hand) and FSN 5805-301-3865 (left hand).



Watch out for the handcrank on the G-42/PT or G-42A/PT hand ringing generator. It breaks easily. After use, fold the crank into the wheel on the generator so it won't get busted off when you're handling the telephone set.

If the crank should come up broken.

If the crank should come up broken, get your direct support to install a replacement. It's smart PM to cycball the retaining screw on the crank handle. Be sure it's secure. The handset cord does a good job, too — but not when it's over-stretched and pulled snapless. If this happens too much, the cord frays and breaks at the connection points.

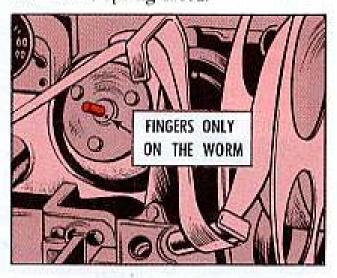




O'course you need to adjust the speed of your non-synchronous teletypewriter, whether it's a TT-4( )/TB, TT-76( )/GGC, or TT-98( )/FG.

But don't make the adjustment with a pair of pliers on the motor governor adjustment worm. Use your fingers . . . gently now . . . and push the worm in to speed up the motor, or pull it out kinda slowly — to slow motor speed.

Truth is, pliers can burr that nylon adjustment worm so much that the next operator (usin' his adjustment fingers) could come up with some bleeding lacerations. An over-energetic push or pull could even lock the adjustment worm spring — and that means your teletypewriter'll have to hit the road to support to get the locked spring freed.



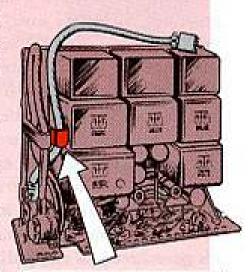
#### CABLE CONNECTOR SAVER

Watch out for the power cables in that AN/ TCC-4, -20 telegraph terminal . . . 'specially the PP-812 connecting cable on the AM-683 amplifierfilter.

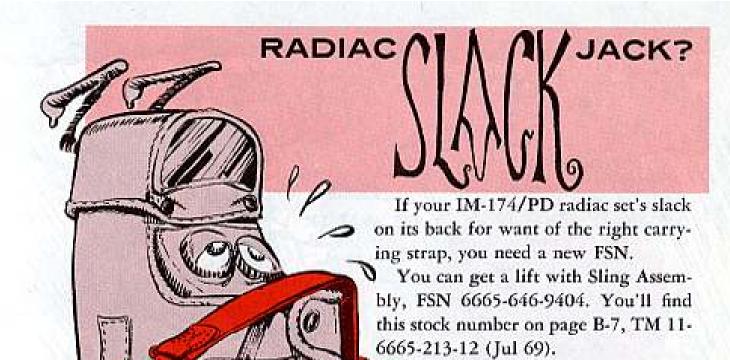
'Cause too much tugging on the AM-683 drawer can leave the cable's P804 connector broken.

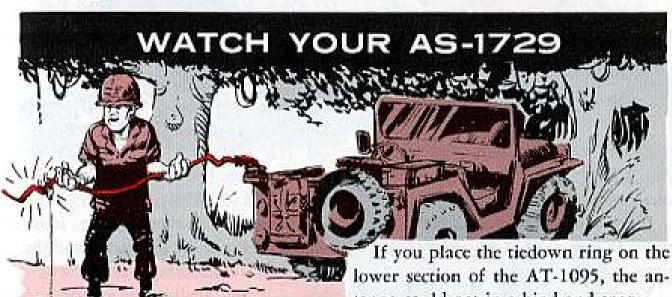
To get away from this drawer dragging, put the cable in the inside bracket.

If this doesn't take out the necessary slack get support maintenance to give the bracket a rightangle twist. This'll raise the connector out of the way when it's hooked up to the PP-812 power supplytest set.



PUT THE CONNECTING CABLE INSIDE THIS BRACKET





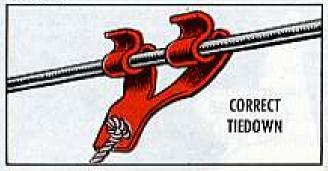
Yes, watch that AS-1729/VRC antenna. It's pretty flexible, but it can be zapped in a second if your tiedown isn't right.

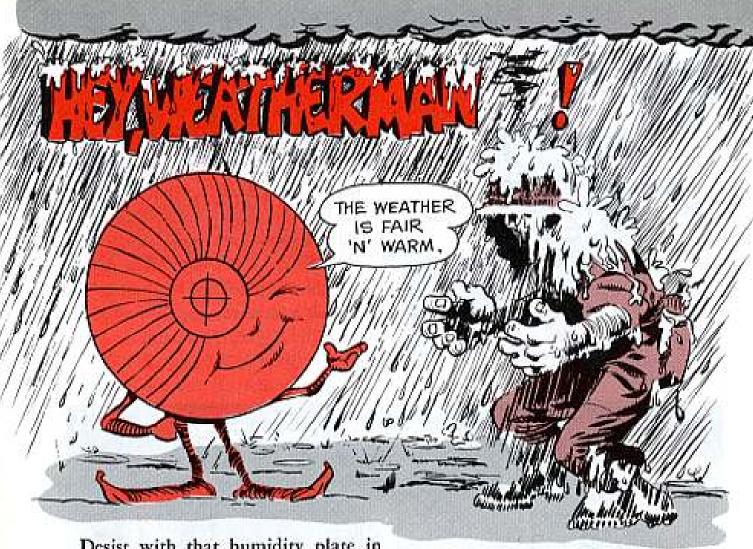
For a workable tiedown, position your tiedown ring on the upper section of your AT-1095 antenna element, about 2-1/2 feet from the tip end.

This'll bring the antenna's flexibility into play, and give it a chance to release if it has to defend itself against a misguided tree limb or trouble-causing overhead wires.

tenna could get in a bind and snap.

Some vehicles have a hold-down clamp — which shouldn't be used as a hook. The antenna snaps into the topside of the clamp, allowing it to spring up if snagged. Don't hook the antenna beneath the clamp. If it snags, it'll shatter.





Desist with that humidity plate in your CP-223B/UM humidity-temperature computer.

It's got an electrical fault that can result in errors up to 3.5 recorder divisions (whatever they are).

You can get a new plate with FSN 6660-179-5846. Once you install it,

your computer becomes a CP-223C/U, FSN 6660-179-8633.

To install it, remove the inner knurled locknut, lift the cursor and the plate from the assembly, put in the new plate . . . and replace the cursor and locknut.



### STARLIGHT, YES; SUNLIGHT, NO!

A quick cover-up is the order of the day when any bright light source threatens your ready-for-action Night Vision Sight AN/PVS-1, -2 or -3.

Exposure to headlights, sunlight or what-have-you can send parts of the scope all the way back to depot for repair.

Unless the lens cover is in place, keep your scope pointed away from the glare of any bright light source.

M113, M113A1 PERSONNEL CARRIER . . .

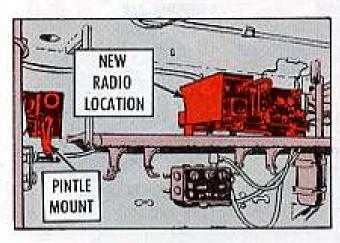


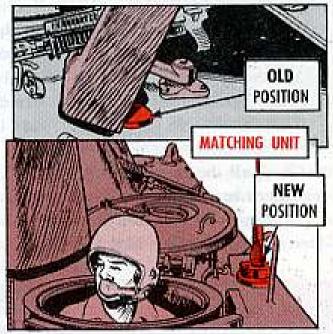
Hey there, you communicatin' PC types — why take chances on banging up an MX-6707/VRC antenna matching unit—either inside or outside your M113

or M113A1 armored personnel carrier?

The solution's a matter of relocatin' the AT-912/VRC or the AS-1729()/VRC antenna using the alternate method of installation spelled out in TM 11-2300-355-15-5 (Mar 67) for radio sets AN/VRC-43, AN/VRC-46, AN/VRC - 53, AN/GRC - 125, AN/GRC-160, and AN/VRC-64 (for single installations only).

The alternate location — near the driver's hatch cover — will keep the left-hand gun shield from damaging the matching unit outside the vehicle. The hatch cover will clear the matching unit, too.





Mounted in the standard location, the antenna base AB-719/VRC or the MX-6707 can tangle with the gun shield, 'cause there's not enough clearance to avoid damage to the matching unit installation.

The relocation will also keep the inside installation of the matching unit from striking against the pintle mount of the M60 machine gun. It'll make it easier to remove the pintle mount, what's more.



If you have anything to do with U.S. Army tracked vehicles you've got a piece of the torsion bar action.

First thing to know about torsion bars is that replacing a broken one is lots harder than keeping it from getting broken.

You keep torsion bars in one piece by driving as careful as you can so the bars are not put under any unnecessary strain. (Leave the cowboy driving to cowboys.)

The 2 front (No. 1) and the 2 rear (No. 6) bars take the most lumps . . . so they're the ones most likely to break.

Check all the bars every chance you get. Try to lift up every road wheel with a tanker's bar. If you can lift a wheel the torsion bar for that wheel is broken.

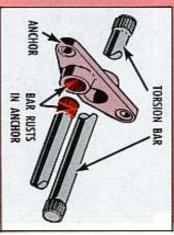
Driving your vehicle with a broken bar is a sure way to get other bars broken. So try to catch broken bars as soon as they break and replace 'em.

### REPLACING BROKEN TORSION BARS

There's no easy, fool-proof, way to do this. The way you go about it depends on the vehicle, the position of the broken bar on the vehicle and the location of the break.

The big problem is rust... The torsion bar and its anchor get rusted together and when the bar breaks you have trouble getting the inboard end of it out of the anchor.

Sometimes use can you a little penetrating oil to loosen the bar in its anchor. Squirt the oil around the junction of the bar and the anchor and leave it there overnight.



Depending on the way the torsion bar is broken you might be able to attach a slide-hammer to the hole in the end of the bar. If you can't you still might be able to spot weld the slide-hammer end to the bar and hammer away with the puller weight.



If your vehicle has access plugs in the roadwheel arm housings next to the torsion bar anchors you can take the access plugs off and drive out the broken torsion bar with a drift and hammer.

TRY SLIDE-HAMMER...

No single method will work all the time. Start with the methods listed in the vehicle technical manuals. If these don't work you can try to improvise a method. Sometimes you will find the best way only after you have tried all the others.

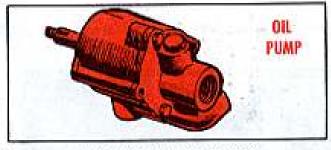


### TRY A PUMP-PRIMING PROGRAM



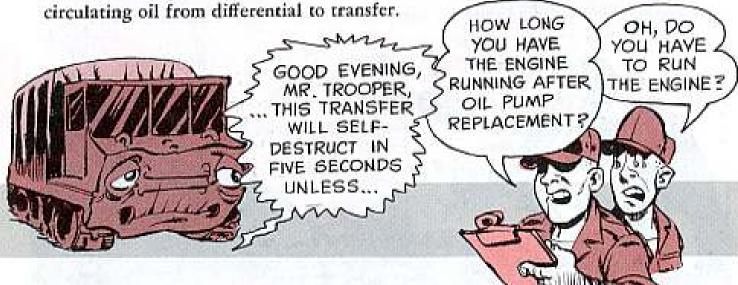
Yep! Like every of country boy knows, when you break in a new pump you have to prime it.

This goes for the M548 6-ton cargo carrier, and the XM727 and XM730 missile carriers.



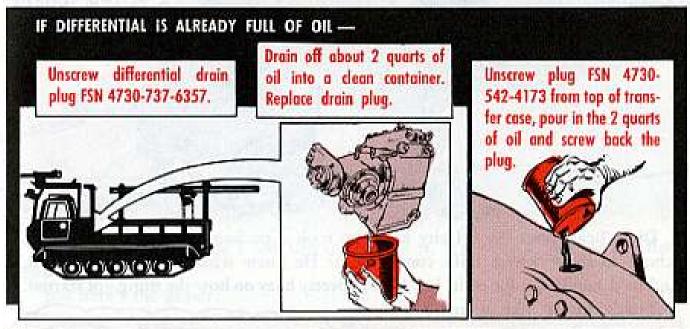
When you replace the differential oil pump (FSN 2520-903-0281) on any of these 3 vehicles it won't start pumping oil until the engine has been running at 1500 RPM for 5 seconds.

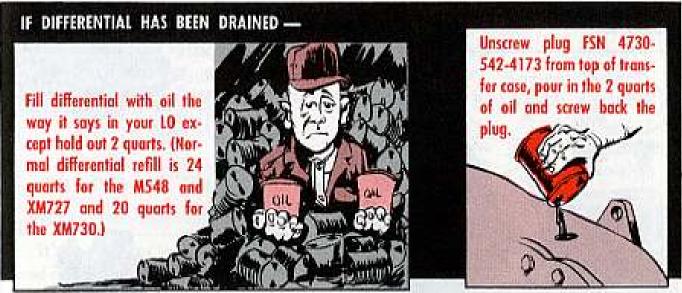
This don't hurt the pump any but it sure does mess up the transfer gearcase. 'Fact, you can entirely ruin a transfer in the 5 seconds before the pump starts



What you need is extra oil in the transfer to protect it during the critical 5 seconds before oil arrives from the differential. You only need this protection once because after the first 1500 RPM 5-second run the pump starts moving oil as soon as you start the engine.

Here's how you protect the transfer:







It's only on transfers for the M548 and XM730 (P/N 10949816) and the XM727 (P/N 11598463) that you go through this drill. The transfers for other members of the M113/M113A1 families are different and don't require priming when you put in a new differential pump.



and he'd handled a lot of it, but he was pretty hazy on how the thing got started school to show where milk comes from? He knew what milk was, all right, Did y'hear 'bout the li'l city kid who took a package of powdered milk to

whose clutch poops out sooner'n it That's kinda like a truck driver

COULD I HAVE GONE

WRONG



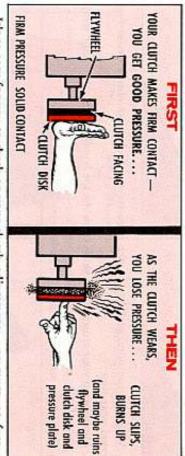


chance for a long 'n' happy life. clutch - when his clutch still had a should've kept close tabs on his clutch trouble really started. Like when he hollered for a mechanic to adjust his real beginning - where his clutch pedal free travel — when he could've This driver doesn't go back to the

Sure, your clutch won't last forever - fact is, it's wearin' out all the time

you're usin' it.

But here's the gasser:



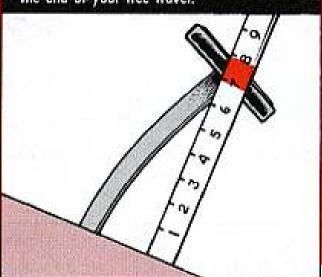
and it takes only a coupla seconds. It's so easy for you to check on your clutch adjustment—no muss, no fuss—

TM on your vehicle. First, to get set up, get the dope on your clutch pedal free travel from the -20

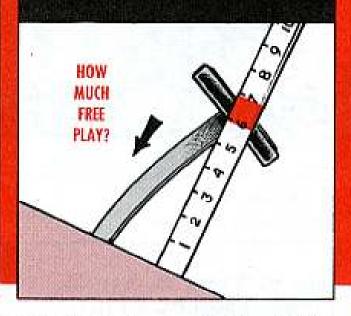
Clutch pedal free travel must be no less than 11½ inches 1 inch 3¼ inch 11½ inches 2 inches 1 inch
--



Now take a ruler or a tape and hold it alongside your clutch pedal with one end of your ruler resting on the toe board. See where your clutch pedal comes on the ruler. Push down on the clutch pedal with your hand. It'll go down easy at first. Then, all at once, you'll feel pretty hard pressure. This's where your clutch starts to disengage — starts to pull away from your flywheel. That's the end of your free travel.

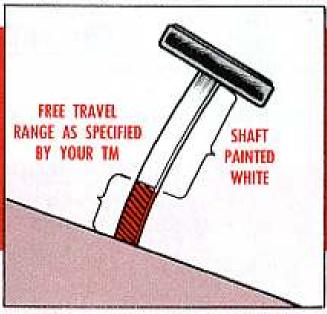


Now see where your clutch pedal is on the ruler. If it's gone less than whatever's right far your vehicle, your clutch needs adjustment. Get this info on your DA Form 2404 (and also on the DA Form 2408-1 in your logbook) so your unit mechanic can get right the job and adjust your clutch.



Whoa — not done yet! Let's make it easier to check your clutch pedal free travel next time:

Measure up your clutch pedal shaft from the toe board. Paint a mark, or wrap a piece of tape around, right where your free travel should be. (Maybe your CO will go along with your making a little mark here with a file.)





Now, before you start up your truck, you just press down on your clutch pedal and see how you're sittin' on free travel.

That's what you call gettin' milk at the cow.



There's no more repair or rebuild for that generator voltage regulator on your tactical wheeled vehicle—no matter whether it's the old carbon pile or vibrator type regulator or even if it's the new solid-state (transistorized) job.

MAYBE ALL IT NEEDS IS A LITTLE ADJUSTMENT

IS IT TRUE THEY DON'T REPAIR
ALTERNATORS AND
REGULATORS
ANYMORE?

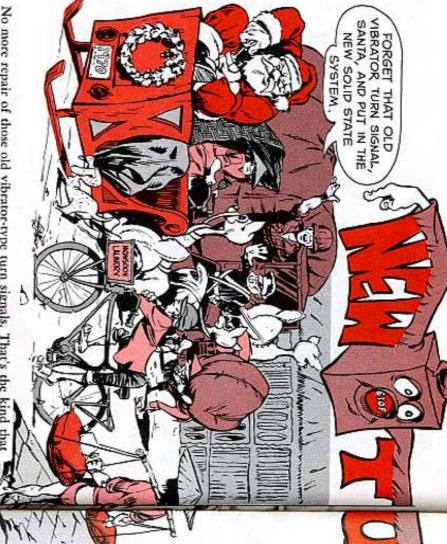
This goes for both the 25-amp and 100-amp system regulators.

And it's the same deal on the 60-amp AC-DC alternator—no repair or rebuild. (This's the alternator, with built-in regulator, that's standard equipment on many new-production tactical wheeled vehicles.)

But, if your regulator or alternator goes on the fritz, you still handle it with care—just like you do with items that're DX'd for possible repair or rebuild.

Your support wants your bum regulator or alternator. They'll check it out. Maybe it's just a li'l sick and can be put back on the road with adjustment or cleaning. If it's one of the 100-amp solid-state jobs, they'll send it to the U. S. Army Tank-Automotive Command with an EIR.

YES ... BUT IF IT CHECKS OUT FAULTY LET YOUR SUPPORT HAVE A CRACK AT IT!



No more repair of those old vibrator-type turn signals. That's the kind that 'were put on your vehicle either in production or by MWO 9-2300-263-20 (rescinded).

From now on, when you've got a breakdown in that old-type turn signal setup, you replace the whole deal with the solid-state turn signal system now coming out on new-production vehicles—1/4-ton through 10-ton. You make this switch with:

Kit, solid-state turn signal, FSN 2590-050-8821.

The kit and repair parts are in TM 9-2320-218-20P w/ch 1 (Feb 69) for the G838-series 1/4-ton vehicles (M151A1 etc.). The same poop will be showin' up in -20P TM changes or revisions for other tactical wheeled vehicles.

Instructions for installing the kit are in TM 9-2320-218-20 (Aug 68).

There's no repair authorized for either the control assembly or the flasher in this new solid-state system — no matter whether yours came in production or by kit. Both items are supposed to be pretty trouble-free, so if either your solid-state control or flasher gives out, fire off an Equipment Improvement Recommendation (DA Form 2407) giving the details — and send along the

# 0131151151115

This new solid-state turn signal system includes a "hazard warning," a 4-way flasher like you see on late-model commercial vehicles. You've got to pull down on the short lock lever to push the control handle all the way up to 4-way flasher position. If you try to ram the handle up without using the unlock lever, you'll bust 'er for sure.

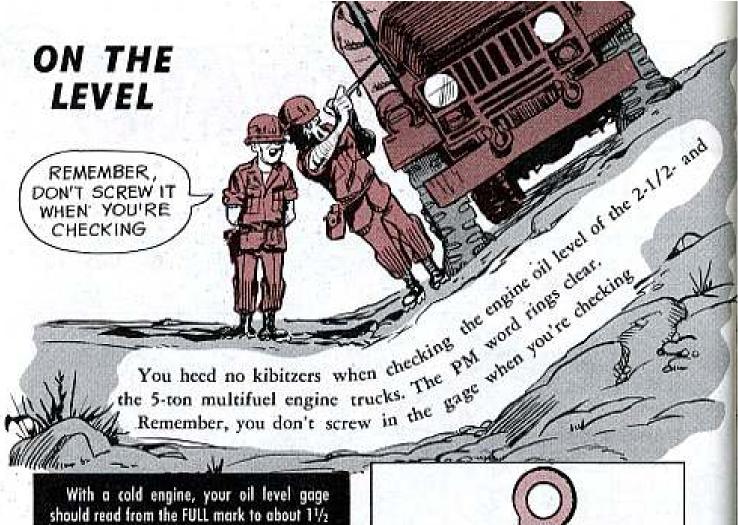


## BATTERIES FOR FLASHER

You need batteries if you get Warning Light, Flasher, Portable, FSN 6220-796-2657, authorized by TB 9-2300-260-10 (May 65). So order 2 of Battery, FSN 6135-050-3280, listed in SC 6135/40-1L (Jan 67).

# GENERATOR INSPECTION DOOR

Call it that if you want to, but when ordering this part for your G744-series 5-ton multifuel engine truck, ask for: Right Fender Panel Access Door Assy, FSN 2510-104-4501 (RIC is S9C).



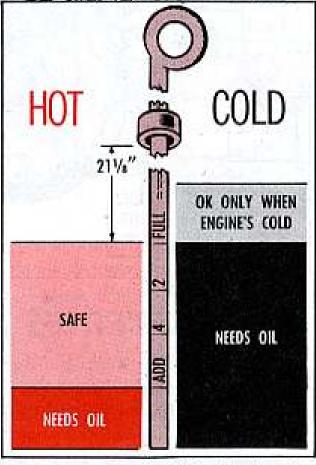
With a cold engine, your oil level gage should read from the FULL mark to about 11/2 inches above FULL. If below FULL, you add oil to about 1 inch above FULL.

That's it - Period - on the cold engine.



After you warm up the engine or after operating the truck, you're smart to toe the mark too.

- 1. Stop engine.
- 2. Read your oil level one minute after stopping.
- 3. Oil level should be between ADD and FULL.



Natch, you can't click with the dipstick if you don't have the right one.

The new gage, FSN 6680-887-1334, has the FULL mark at 21-1/8 inches from the bottom of the screw cap.

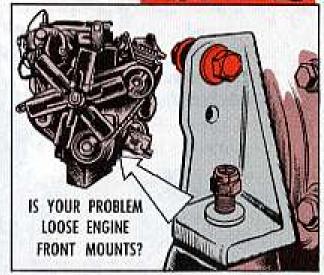


Your troubles vanish from the engine front mounts of the multifuel G742-series 2-1/2-ton trucks. A tough Grade 8 bolt does the trick.

You put it on and you no longer see cracked injector pumps, busted bolts, shaky brackets and engine shifting.

The new bolt goes on with hardboiled partners to do the job — a selflocking nut and a hardened washer.

You get them with these FSN's:





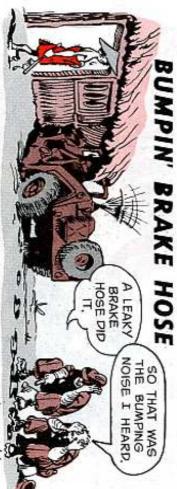
The parts are so rugged you have to use the new washer to protect the mounting bracket from the bolt itself. It's an extra-strong washer for the bolt head. You use the "old" washer for the nut end.

When you got them all in their positions, torque to 75-80 ft-lbs.

New trucks now get the strong bolt right on the assembly line.

You can't lose with it.



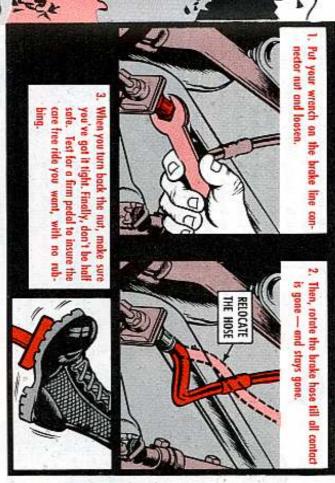


You can't afford a brake hose smackin' a suspension arm on any of your 1/4 ton trucks.

In no time, the brake hose will wear through and leak fluid.

It'll pay to check all your M151 series.

You've got troubles if you see one restin' on a suspension arm, expecially a lower front one.



### LATEST 11/4-TON PLUG

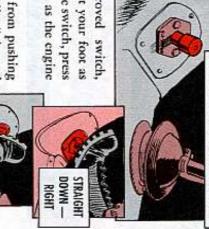
Now, you can get a clean-burning, field-tested spark plug for your 1 1/4-ton trucks. FSN 2920-134-7643 (PN 70040-WR44LS) will get it for your M715 (cargo), M725 (ambulance) and M726 (telephone maintenance).



What Can Be
Done About
The Starter
Switch Sticking
In an M715 or
M725 1%-Ton
Vehicle? And
Why do Some
Switches Burn
Out so Soon

problems by getting the new starter switch (stamped KJ-990008) with a stronger return spring and better contacts (the old switch is stamped MS-27199-1). FSN 2920-168-2339 for the new switch is in TM 9-2320-244-20P (Oct 68).

STARTER -- PRESS GOOD AND HARD



Even with the improved switch, though, you should plant your foot as squarely as possible on the switch, press firmly and let up as soon as the engine takes ahold.

Switch trouble comes from pushing sideways and from "tickling" instead of pressing good 'n' hard. Both the switch and starter will suffer if you're slow gettin' your foot off the switch when the engine starts.

Why is it So Hard
To Shift From 4-Wheel Drive
Back To 2-Wheel Drive
Sometimes?

(Aug 68), this's caused by "buildup of torsional stress in the drive train." Although this binding usually comes from driving on a hard surfaced road in 4-wheel drive, a lot of guys don't realize the same thing may happen in cross-country operation.

You never, never try to force your front axle drive lever forward to disengage the front wheel drive—you'll bust something for sure with your muscle act.

Just coming to a dead stop may let you shift easy. Or, if that doesn't do the trick, back your vehicle for a few feet to take out that "torsional stress" and then shift easy as pic.



ing, try resetting the idle at 500 RPM. If resetting your dieseldoesn't stop the dieseling, then — and only then — reset your timing at 2° or 3° BTC (this change in timing may result in your engine losing a little of its poop).



59

IDEWAYS -





Why do so Many Carburetors Crack at the Fuel Inlet Fitting?

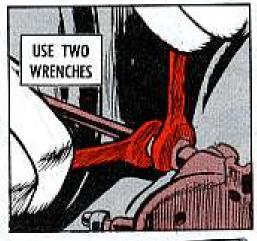
Probably because some mechanics use only one wrench to install the fuel inlet line. While turning the line fitting into the carb fitting, they force the carb fitting farther into the carb — farther than it's supposed to go — and the carb cracks.

You've got to use 2 wrenches — one to hold the carb fitting still and the other to turn the line fitting.

And no messin' around with that carburetor fuel-inlet-needle-and-scat-assembly. That's for support only.



YOU'LL ONLY GOOF THINGS UP BY MESSING AROUND THERE!





Like gettin' a vaccination for small

What's the Cure
For Loose Engine Mounts
That Let Engine Lunge
Ahead so the Fan
Tears up the Radiator Shroud?

Like gettin' a vaccination for small pox, you don't have to worry about a cure if you don't let the problem get started. So you check those engine mounts once in awhile and tighten 'em if they're startin' to get loose.

HERE'RE THE TORQUE
SPECS, MATCH 'EM UP
WITH FIGURE OI-1 ON
ENGINE SUPPORTS, PAGE 26,
TM 9-2320-244-20,
(OCT '68.)

1 - Engine adapter bracket	15-20 lb ft
2 Rubber insulator	18-30 lb ft
3 - Frame side rail brackets	25-30 lb ft
4 Torque reaction arm insulator	15-20 lb ft
5 - Torque reaction support arm	18-30 lb ft
7 - Rebound pad	18-30 lb ft
8 Rear insulator assembly	15-20 lb fr

And check the rubber insulators, like it says in para 01-2 of your -20 TM.

Make sure these insulators have still got bounce — so they work like a cushion to soak up engine movement. If your insulators have gone dead — no bounce — or if the layers are comin' apart, you need new insulators.

There has to be a little movement of the engine, so check your radiator shroud to see that the fan clears it by at least an inch. If there's not enough clearance, you may have the old 18-in diameter fan. Get the new 17-in job



FSN 2930-168-2340. Then if you don't have enough clearance between your fan and the radiator shroud, you'll have to trim a little off the shroud.



You can adjust 'em any one — or all — of 3 different ways to keep your wipers from tangling. It's a trial 'n' error adjustment — till you get 'em just right.

- Change the length of the wiper arm by pulling it out or pushing it in.
- Change the wiper blade angle by loosening the screw on the lower part of the arm, moving the blade to the angle you want and then retightening the screw.
- Move the whole arm-andblade-assembly — pull it off the motor shaft, pick a new angle position and shove it back on the shaft.



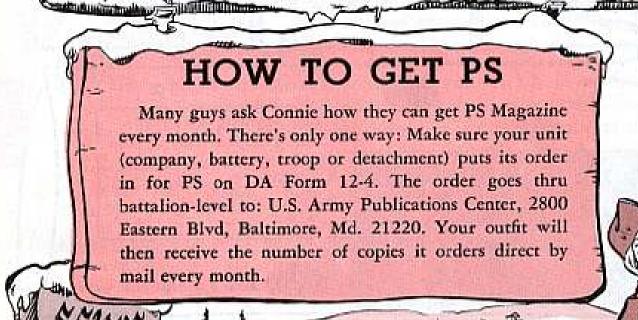


A hotfoot can get a laugh all around sometimes — but not so for your intrenching machine.

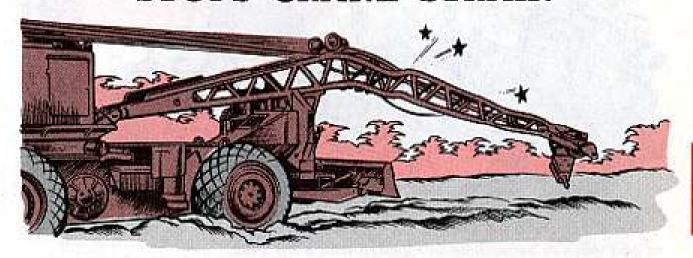
Lots of these Parsons and Unit Rig monsters have been turning up on deadline for just that reason . . . a hotfoot on the digging end.

The thing is, lube-rack majordomos forget about the foot shaft and bearing. The grease fitting there's not easy to see because there's a cover plug on it to keep grit out of the lube. But it's no trick to ambush such agony. Every 10 hours — when the other oil-often points are due — make this hidden fitting the No. 1 place to catch.





### STOPS CRANE STRAIN



Hey, Rough-Terrain Crane users — listen good — when you gotta go, remember —

Bent booms wreck more 2380's than everything else put together —

But you can beat the boom bam . . . this way:

Use your overpack tow chain to snub the hook to each dozer blade eye.

Then carry the boom 8 inches above the cradle bottom to travel.

Besides that -

Quite a saving.

Don't travel with clamshell hooked on the boom, not ever.

SNUB HOOK
WHILE
TRAVELING

B" CLEARANCE HERE

Don't let the boom hit the boom cradle filler block —
And fasten your crane cab cross-braces before you start.
You could do \$2,000 damage in a couple of miles otherwise.
That's \$1,000 a mile — pretty expensive.
But do it right, and the fuel cost is about 31¢.



When we send a DA 2407 to our DS unit, they require that we tag the component or part that's to be repaired or replaced with a DA 2402.

Does TM 38-750 have any guidelines on this use of DA 2402?

SSG C. W. F.

Dear Sergeant C. W. F.,

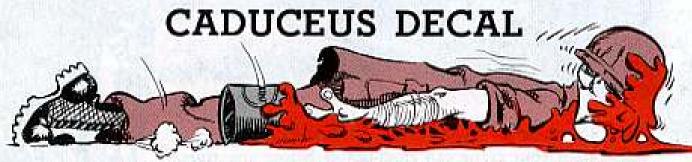
Nope. Only two types of items — direct exchange (DX) and EIR exhibits — are required to be tagged with DA 2402.

For any extra uses of DA 2402 (under authority of para 1-7c of the TM), it's up to your support to set up the rules in its local SOP.

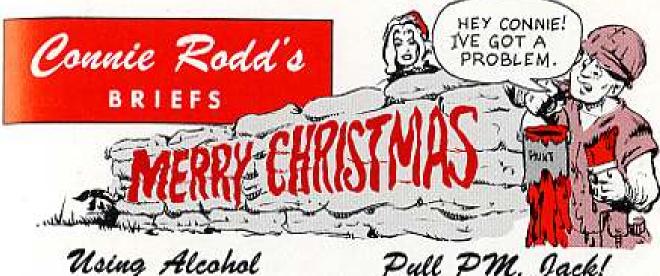
Half-Mast







You can put away that paint if you're trying to paint the Army Medical Service insignia on your ambulances. You can now get decals. You order Decal, Medical, FSN 7690-798-2407, from Defense General Supply Center, ATTN: Stock Control Division, Richmond, Va. 23219. It's RIC S9G.



Hold one with that item on Page 58 of PS 200 about putting no alcohol in air compressors. An alcohol evaporator is a part of the winterization kit on wheeled vehicles in cold areas; it helps keep air lines and air reservoirs free of ice. So, if you have the alcohol evaporator on your truck, you use alcohol in it. Never put alcohol directly into your truck's compressor, though, nor in your other compressors, Danger!

### Upcoming In PS

The M548 Cargo Carrier your baby? Make a date with PS Magazine Issue 206 next month — it's got the scoop. For you supply types, PS 206 will have umpteen pages on the IN's and OUT's of DA Form 2765, as well as the cool word on UND's and IPD's . . . and other stuff like that.

### No Substitute

Fill the cylinder on your Huey and HueyCobra ground handling wheels with genuine, petroleum base hydraulic fluid, MIL-H-5606. NEVER use synthetic base lubricating oil, such as MIL-L-7808 — it will eat out the seals and sideline the wheels.

### Pull PM. Jack!

Believe it or not, there're important PM services aircraft types should pull on the B-5 tripod hydraulic jack, FSN 1730-516-2018. The new TM 55-1730-202-15 (3 Jul 69) has the scoop on the 5-ton capacity job.

### Get The Genuine

If your Huey (UH-ID, H) is authorized a smoke generator subsystem, never use an alternate fluid in the tank or she might blow her top. FSN 9150-261-7894 will get you a 55-gal drum of the right stuff — Fog Oil, MIL-F-12070, Type SGF2.

### Paint's A No-No

This painting, stamping or burning of small arms wood stocks is strictly no-go. It takes too much sanding to wipe out the old unit markings when that weapon's turned in for repair. Stick to tape — any color — and replace it as often as necessary.

### Operator's SOP

Be sure you read and heed TB 385-101 (Jun 69), if you operate a crane, crane-shovel, dragline or similar equipment. It gives you safety and guidance info for operating your equipment around energized power lines.

Would You Stake Your Life wight now the Condition the Condition of Your Equipment?

