



flip the switch, slam the gas to the floor and try to hit 60 You've seen guys who think they're hot-rodders. They

They ought to get jobs in the local junk yard tearing up cars for scrap, for that's exactly what they're doing. Nuh-uh!They're not hot-rodders. They're not even drivers

When you see a soldier treating a U.S. vehicle like that,

better halt him and tell him to watch a few things, like -



Move out in the lowest gear —

steady and easy.

Warm up at idle before No gunning the engine. moving out. Fuel tank full?

No jack-rabbit starts and stops. Keep RPM in operating range Listen for any unusual noises. Keep an eye out for any drasti changes in dashboard gage readings. (no lugging, no over-revving)

For more details, see the "B.D.A.C." triide starting on Page 37

Clean 'er up, and she's ready for an overnight. Fill up lube, fuel, coolant. Check 'er over for anything loose or damaged Cool down the engine with high idle for a few minutes before you cut her off.



Issue No. 193 1968 Series THE PREVENTIVE MAINTENANCE MONTHLY IN THIS ISSUE

GROUND MOBILITY 2-21

Blackening Sights 22-23 M.16A1 Tracer Firing 23 Nika-Hercules 24, 25, 26, 27 FIREPOWER 22-27



GENERAL & SUPPLY

AIR MOBILITY 45-58

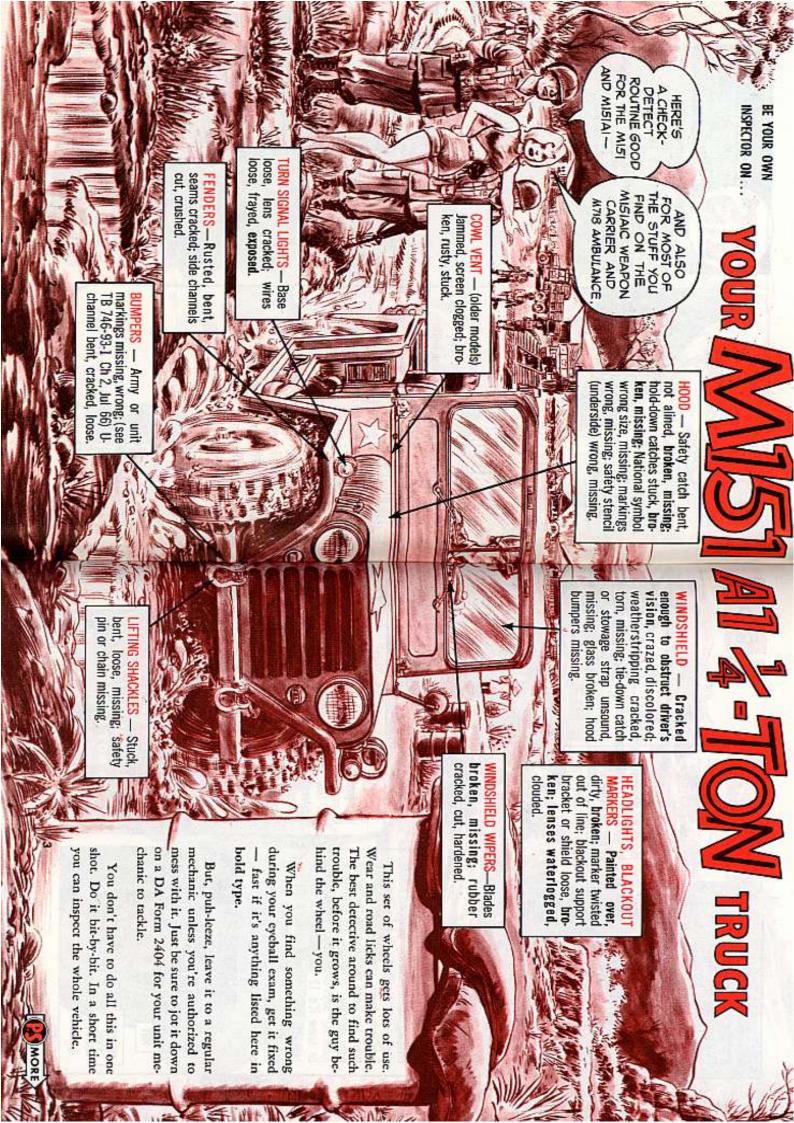
CH-S4 Tail Rotor TABRS Forms Cable Tensiumeters

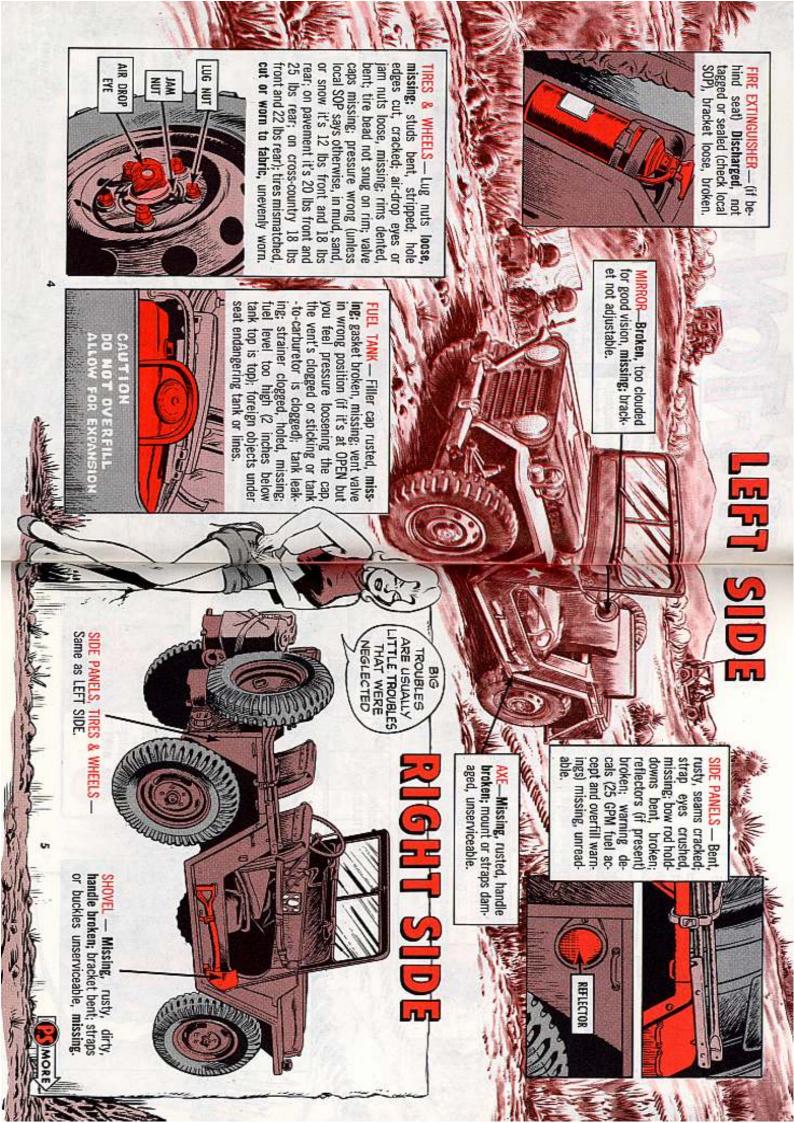


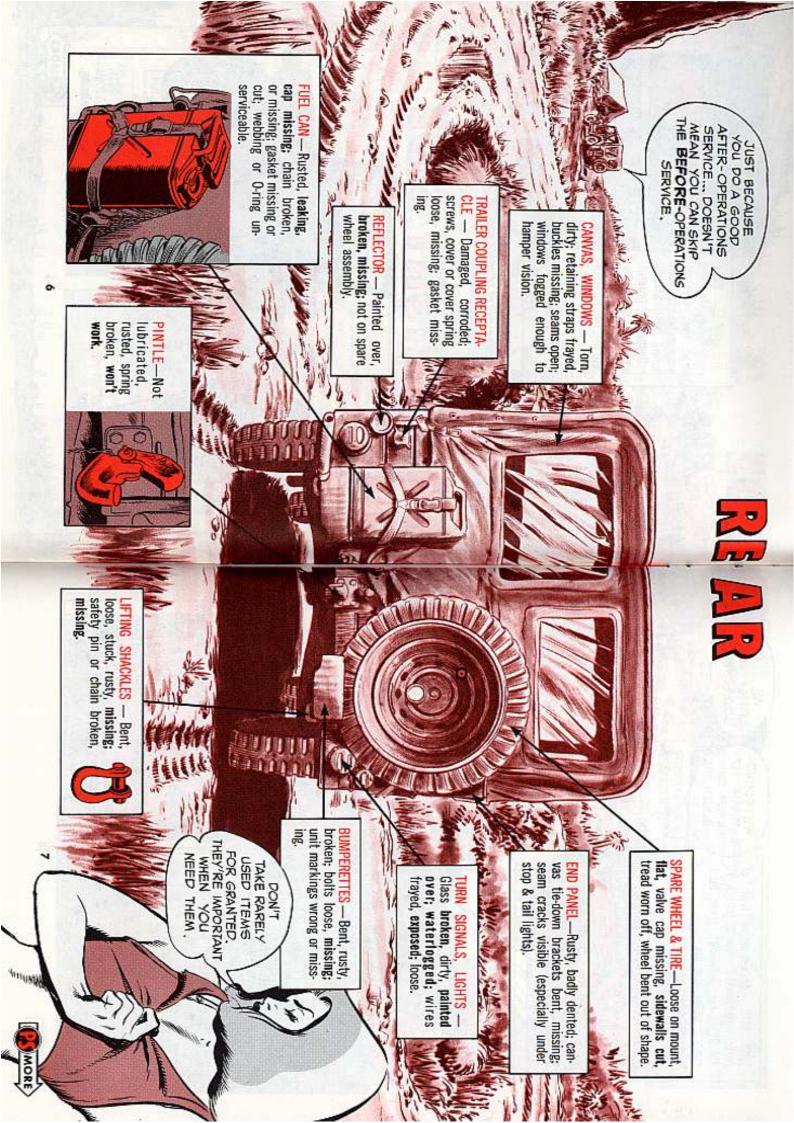
LECTRONICS 60-66

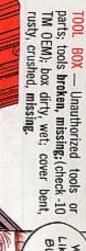
use of funds for printing of this publica-tions has been approved by fleadquarters, Department of the fundy 1668 DISTRIBUTION. In accordance with re-quirements submitted on DA Form 12-4.

Good Knox, Ky PS Magazina, Sqt. Half-Mast









WE SOUND BOLTS.

LOOSENESS CHECK FOR WE BEST

windshield wipers - Hose cracked, loose, leaking; not shield without pulling loose scraping glass or frame, loose enough slack to lower wind manual operating handle bent

knob missing.

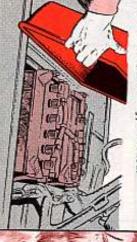


or broken; box dirty, corroded. BATTERY BOX-Cover bent, clips loose

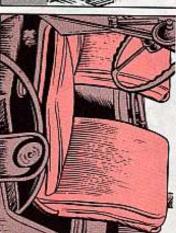
> ADVICE YOU CAN TRUST! PUBS ... THEY'RE THE

KEEP TRACK OF

YOUR



bent; retaining pins or chains missing; adjusting knobs binding, unlubed; movement blocked by trash; safety strap SEATS - Covers torn, dirty; frames



eye loose, broken; catch broken. passenger's side) cut, frayed; retaining

electrolyte specific gravity with hy-drameter — should be 1.200-1.225 in

gled; electrolyte level low (should be clamps or posts loose, corroded, man-

BATTERIES — Cracked, leaking, dirty

% inch above plates); low charge (check

(clean with wire); holddowns too tight

oose, broken, missing, vents clogged

ropics, 1.285 elsewhere); filler caps

oose, corroded



over, clouded; unreadable; pointer missing. DATA PLATES—Painted over, loose, missing. GAGES, INDICATORS—Glass broken, painted

FLOOR—Rusted, drains clogged

(More on INSIDE items coming up WORKING CHECK)

frayed, loose; buckle bent, missing. ing; chain broken; stowing strap cut, WINDSHIELD - Lock pins stuck, miss

TM FOR THIS WE HAD A

VEHICLE.



PUBLICATIONS (in map pocket, back

TM 9-2320-218-10 (Mar 68) LO 9-2320-218-12 (Nov 66)

DA Form 2404 (for day's operation) BOOK (may also be in map pocket)

151 or M151A1 — TM 9-2320-218-ESC

C — TM 9-2320-218-ESC/1 (Mar 68)

DA Form 2404 atest ESC rating in

For unit mechanics: Your -20 TM is dated



hold hood up securely, cracked, not alined right, SAFETY CATCH - Won't

tions loose,

Painted over, missing.

SAFETY STENCIL __

SENDING UNIT - Connec-

WATER

TEMPERATURE

won't work, connections loose.

UNDER THE HOOD

GENERATOR REGULATOR-

cutting belt, connector loose, pulley cracked or GENERATOR - Out of line,

LINKAGE - Choke, throttle,

Mount loose, connections loose, wires exposed.

missing; cables loose, insu-lation cracking; seal missscrews or lockwashers DISTRIBUTOR - Cracked,

OIL FILTER - Loose, leaking.

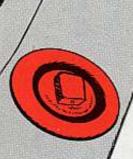
leaking, chafing.

FUEL LINES — Crushed,

SWITCH - Corroded, connections loose. OIL PRESSURE SAFETY

seat right, missing; oil level O-ring cut or missing, won't OIL DIP STICK - Bent,

of filler cap). (more than 11% inch below top edge square plug) clogged, cap too tight, loose (finger-tight is enough); fluid low MASTER CYLINDER-Vent hole (side of



frayed, grooved, cracked

Loose, leaking, gasket bad. VACUUM PUMP _

(use ruler to measure ½-in deflection in center of belt), FAN BELT-Too tight, loose

wires exposed. loose, corroded, cracked HEADLIGHTS — Connectors

5

mount; vent (overflow) line crushed or clogged by bugs or dirt; loose on cut, spongy; clamps loose; fins crushed be 7 PSI), chain missing, broken; rubber insulator cracked, hard; tanks or tubes leaking at seams or joints; hoses old RADIATOR—Cap missing, wrong (should sound here means your crankcase venting is bad broken, missing (hissing

loose, missing; chain OIL FILLER CAP — Gasket

pins or retainers worn, bent, badly worn, binding; or accelerator couplings

missing.

missing.

low, grit on bottom of bowl;

AIR CLEANER — Oil level

intake screen missing,

joints leaking

ENGINE VENT VALVE—

leaking. Threads stripped, connections loose, lines crushed

cracked. loose, gasket leaking, INTAKE MANIFOLD—Bolts

broken, missing; outlet gas-Bolts loose, lock tangs ket to pipe flange loose EXHAUST MANIFOLD -



plate ends broken to admit mud undermembers gashed, welds pulled loose; UNDERFRAME—Bottom plates or cross-

(you want the "short end" toward differential, "long end" to wheel). unlubed; spline DRIVE SHAFTS, ends toward U-JOINTS-Rattling, wheels

are bent); leaking lube (may indicate suspension arms or braces bolts loose, battered; out of alinement breather plugged, missing; suspension washers or DIFFERENTIAL were issued screws without them); - Flange-guard missing (older

or both are kaput end. On either set, a sag to one wheel indicates a shock absorber, coil spring, SHOCKS & SPRINGS - Same as front

at joints; clips dangling, missing, SERVICE BRAKE LINES—Leaking, chafing, crushed; tees and connectors wet

slack, not engaged (clean off guck to oil drip fouling brake band; return spring look for signs of excess wear, out of alinement; linkage bent, loose; PARKING BRAKE -Loose on support,

suspect engine mount damage); muffler crushed, rusted out. present but chafe marks or holes show, missing; muffler to exhaust pipe gasket in pipe; suspension brackets broken, eaky, missing (if brackets are all EXHAUST SYSTEM—Rust or burn holes

shafts loose; nuts or cotter pins miss-ing; tie-rod spindle-arm assembly bent, STEERING — Pitman or idler arms bent, loose, missing. broken, missing; clamps or sleeves oose; bushings worn; grease fittings

FRONT UNIVERSALS—(Shaft and wheel drive) Nuts or bolts loose, missing; ex-

cessive wear (a rattling sound tells you)

poorly lubed

shaft bolts loose; arms or crossmem-

lower arm assembly; shims missing; FRONT SUSPENSION — Bolts loose

bers bent, cracked.

bolts, washers, screws loose, missing. plugged or missing DIFFERENTIAL—Dripping lube, breather stuck, broken RADIATOR DRAIN DIFFERENTIAL FLANGE GUARD—Bent COCK — Clogged

leaking; pan gaskets leaking; loose, missing ENGINE OIL PAN — Drain plug bolts

coll Springs—Broken, lopsided, tips broken, insulator missing.

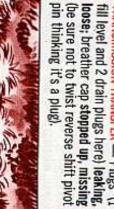
SHOCK ABSORBERS loose, dented, broken Bent, crushed,

plug not in blind boss (on early models it's kept in the tool box); transmission FLYWHEEL-CLUTCH HOUSING —

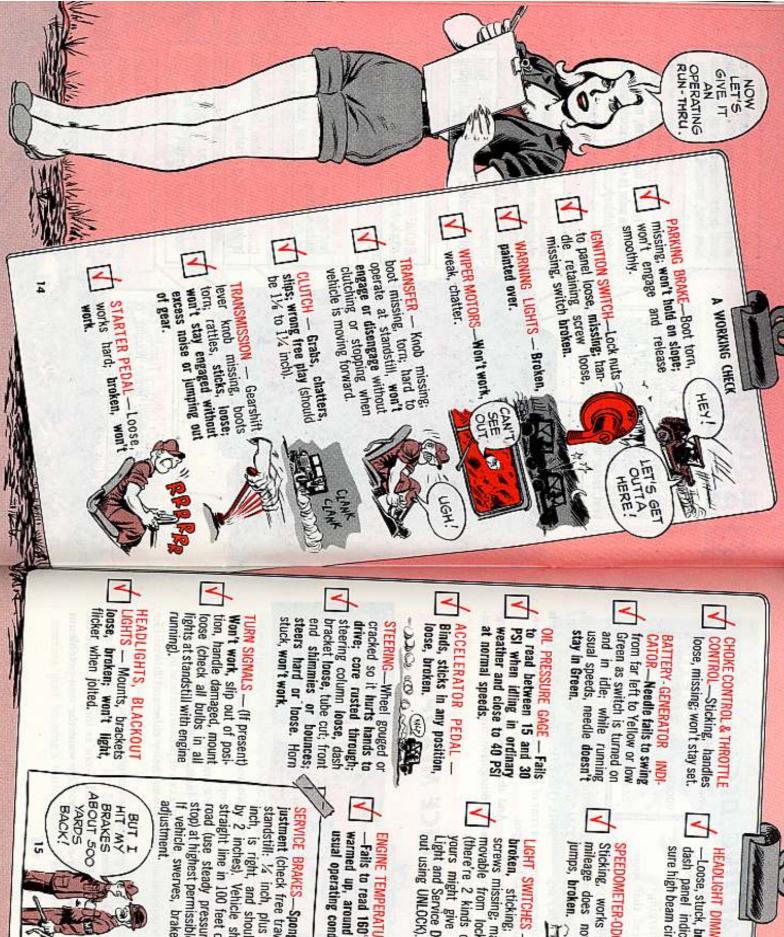
fittings crushed

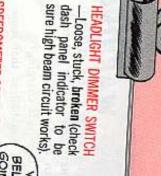
SPEEDOMETER DRIVE — Transfer case seals leaking.

TRANSMISSION-TRANSFER — Plugs (1









mileage does not register Sticking, works erratically, jumps, broken. SPEEDOMETER-ODOMETER __ 300



Light and Service Drive with movable from lock position yours might give you Stop (there're 2 kinds of switch: screws missing; main switch broken, sticking; retaining LIGHT SWITCHES — Handles







WARNING DECAL

Would you believe some guys forget to disconnect their vehicle's battery cables when they hook up a battery charger for in-vehicle charging?

And would you believe that some guys actually connect the charger's negative (-) cable to the battery's positive (+) post—and the charger's positive cable to the battery's negative post?

Well, believe it or not, they do.

So a few words of warning may save a lot of batteries in your outfit's M151A1 1/4-tonners or other G838-series trucks.

Get a warning decal for every one of those trucks and stick it on the inside of - CAUTION -

BOOSTER OR BATTERY NEG(-) CABLE MUST GO TO NEG(-) POS(+) TO POS(+) DISCONNECT BATTERY CABLES BEFORE USING CHARGER

the battery box cover. Ask for Decal, FSN 7690-912-3504, listed in SC 7660/90-IL (Jun 67). After installing, give it a coat of clear varnish so it won't go to pot.

And then remember—always, negative-to-negative and positive-to-positive.

OH MY ACHING

CHERRY JUICE MIXUP

NON-PETROLEUM BASE
HYDRAULIC BRAKE FLUID
FOR USE IN
HYDRAULIC BRAKE
SYSTEMS. FEDERAL
SPECIFICATION
VV-F-451A, VV-H-910,
OR VV-B-680.





PETROLEUM BASE
HYDRAULIC FLUID FOR
USE IN AUTOMATIC
TRANSMISSIONS.
DO NOT SUBSTITUTE
FOR BRAKE FLUID
... EVER!!

Cherry juice razzle-dazzle is fine at the gedunk stand, but it can be downright dangerous if it's practiced in the maintenance shop.

Take the recent case of an M151 in a shop for a brake job. The mechanic filled the master cylinder from the first can of cherry juice he came across.

Trouble was a-brewing 'cause he picked up a can of petroleum base hydraulic fluid used in automatic transmissions. Sure, it was cherry color and flowed like hydraulic brake fluid.

But the brake system had to be purged because petroleum base hydraulic transmission fluid will destroy brake system seals.

'Course you wouldn't reach for the wrong fluid—not as long as you eye the label on the can of cherry juice c-a-r-e-f-u-l-l-y. You want the non-petroleum base brake fluid.



Dear Half-Mast,

Two-and-a-half pints is the capacity of the steering gear housing on a G742-series 2-1/2-ton truck. That's what it says in LO 9-2320-209-12 (Jan 68). This much GO doesn't fill the housing to the fill hole. In fact, you can't even see the oil through the fill hole.

The LO says to "check level," but how're you going to tell where the oil level is when you can't see it?

SGT J. H. N.

Dear Sergeant J. H. N.,

You need an oil level check hole like's on the new production vehicles, So...

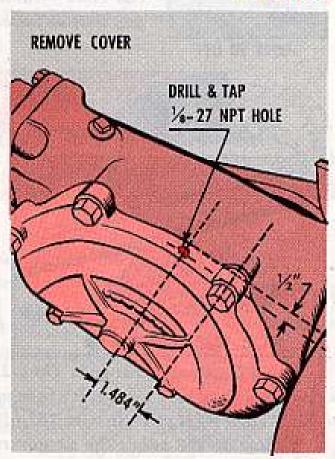
Take off the side cover. On top of the cover, measure back 1.484 inches from the center of the forward upper bolt and 1/2 inch in from the mounting edge. Drill and tap a 1/8-27 NPT hole. Clean off any metal particles left on the cover.

Put the cover back on your gear housing, using a new gasket, FSN 2530-752-1485.

Refill the gear housing up to your new check hole.

Install a check hole pipe plug, FSN 4730-350-3401, listed in Fed Cat C4730-IL-A.

When you want to see how your steering gear housing's settin' on oil,

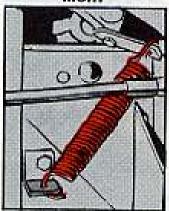


just take out that new plug and get the hole story.

G744-SERIES 5-TON TRUCK . . .

CLUTCH SPRING SAVER

RIGHT



HOOK TO RIGHT

Dear Editor,

There's no need for losing the clutch pedal retracting spring on a 5-ton truck — even when rough terrain operation does its darnedest to shake the spring off.

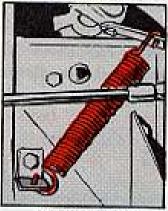
Usually you see that spring installed the easy way, and it comes off almost as easy as it went on.

Installed the hard way (you use a little more muscle), that spring will stay put until you want it off.

Instead of hooking the top first and then pulling the spring down to hook the bottom (with the bottom hook open to the left), you hook the bottom first (with the hook open to the right) and then lift the spring to hook the top.

> Edgar H. Woodring Fort Knox, Kentucky

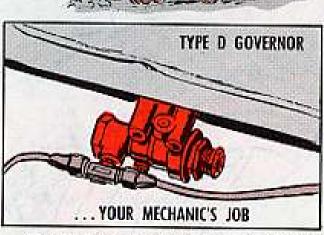




HOOK TO LEFT

(Ed Note—Must be a lot of Mechanic-types don't pay close attention to Figure 161 in TM 9-2320-211-20 (Mar 63).







You'll be seeing a change in TM 9-2320-211-20 for your 5-ton truck's air compressor air governor setting. It's been upped to 125 PSI maximum. The old maximum, 120 PSI, is given in para 187 (d). Minimum stays at 105 PSI.

So how do you adjust the air governor if the setting's wrong? You don't if you've got the old Type O governor — it has to be replaced.

But you can adjust a Type D governor — Governor Assembly, Airbrake, FSN 2530-854-4457. This governor replaces a Type O Governor that can't be repaired.

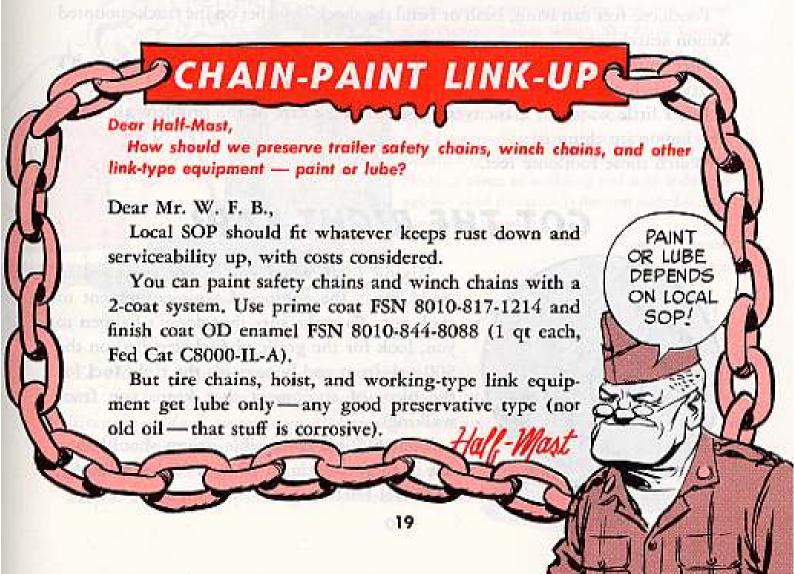


Hold onto that front mount—all of it—when you send your LDS 465-1 or LDS 465-1A engine off for repair or rebuild. These're the engines used in G744-series 5-ton trucks.

Some guys've slipped up on this deal, and now they're huntin' high 'n' low for front mounts for their replacement engines. The mount's not a part of the engine, so you don't get it with your replacement engine. Besides, the mount's a non-stock item, which means you have to bank on your cannibalization point if you lose yours.

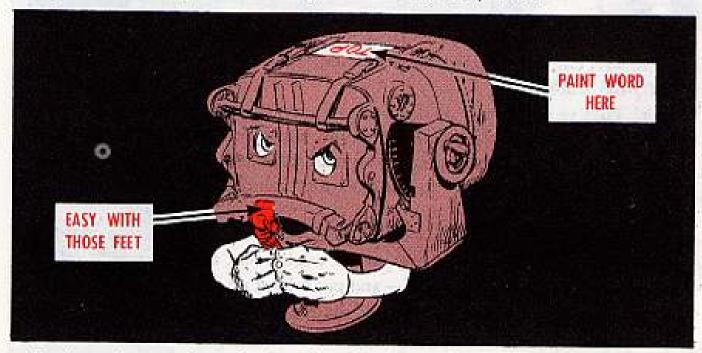
Like it shows in Ch 1 (Jul 64) to TM 9-2320-211-20, you take the engine and mount out together. But once you get the engine out, take the mount off — all the parts, right down to the block — and put it back on the truck.

Then, when you get ready to install the replacement engine, take the mount off the truck, put it on the engine and set the whole works into place.



TOP AND BOTTOM

The cowling-glass assembly of your AN/GSS-14 23-in Xenon searchlight can be put on upside down. So paint the word TOP on the top of the cowling assembly, or make some other such marking for the same purpose. This'll make you put the assembly back the way it should be, every time.



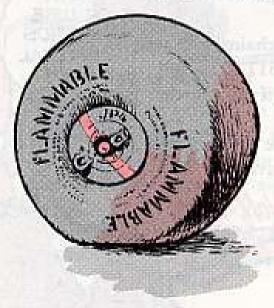
Footloose feet can bang, bash or bend the shock absorber on the truck-mounted Xenon searchlight.

Sure 'nuff, it's easy to get your feet all over the shock absorber, since it's pretty much out in the open.

But a little watchful maneuvering should take care of the problem all right. The important thing is:

Watch those footloose feet.

GOT THE RIGHT TAP?



Mixing fuels when you're not supposed to could cause the engine of your equipment to conk out. To make sure that doesn't happen to you, look for the grade of fuel stenciled on the 500-gal drum and be sure it's the right fuel for the piece of equipment that keeps you from walking.

Your 500-gal collapsible drums should have one of these markings: JP-4, AVGAS, MOGAS, or Diesel Fuel.

POL PUMP BURN STOPPER



Burned up because the insulation burns off your 6-inch Brielle PP113 Petroleum Pump engine hood or panel? That stuff can't take all that heat from the exhaust and it'll char, melt or burn.

Just take the insulation off and keep the side panel on the exhaust manifold side open as much as possible when running. Sure, the outside paint'll scorch off - but mox nix.

If you've got no tools to take off the insulation, ask your DS for help.

MAKE YOUR OWN . . .

TROUBLESHOOTER



Dear Editor,

A doctor's stethoscope is mighty handy for during-operation-troubleshooting of engines, generator regulators and turn signal distribution boxes when the faint sounds (or lack of sound) may offer a clue as to whether anything's wrong inside.

Even if a stethoscope was easy to come by, it still has a limited reach.

So we made a listening gadget that costs practically nothing - an old carburetor float, a piece of welding rod and a dab of solder. And its reach is limited only by how long you want it.

> Floyd H. Turner Ft. Huachuca, Ariz.

CARB FLOAT

SOLDER HERE

(Ed Note-That sounds-even without a stethoscope-like you're on the inside track with your troubleshooting. Take care, though, that you keep your listening gadget away from electrical connections. Electrical insulating tape or plastic tubing covering most of the rod (from the float to just short of the end) is good insurance against hooking your ear up in a short circuit. Whatever you use, keep it away from spinning components, such as belts, fans, pulleys, etc.)



Nosiree, you'd never catch Johnny Unitas or Mickey Mantle or any of those guys going into battle without first putting on some stuff to cut the glare. And they're only sighting on championships and loot and reputation and such-like.

It's mucho more important, natch, for you combat riflemen to go and do likewise.

Only difference is, o'course, the stars put stuff under their eyes while you use it on the front and rear sight of your weapon. The aim's the same, though: To sharpen your game.

Here're a few ideas on blacking sights that'll help. Put 'em to work every time just before you head into action . . . and check 'em every so often when you can after that.



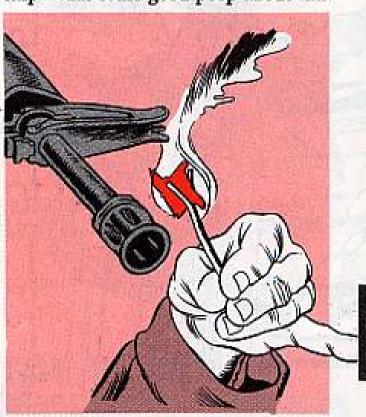
Clean the sights. A dirty sight can foul up your aim by giving you a blurry target. Use a swab or handkerchief or something. Bore cleaner's great for getting rid of oil and gook.

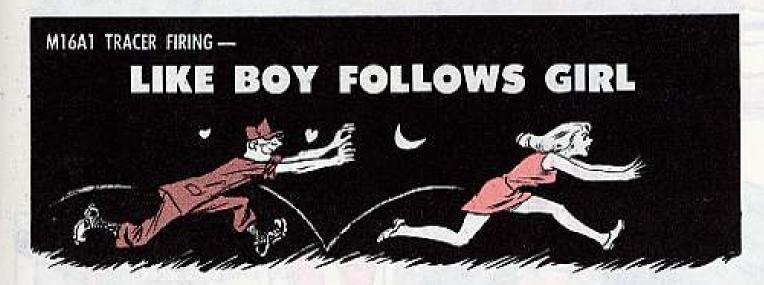


'Most anything that makes the sight black will do. Some guys use liquid shoe polish, matches or cigarette lighters or carbide lamps, if one's handy. One of the favorites is to take a cleaning swab, wet it good with bore cleaner and twist it like a wick. Then split a stick and shove the swab in the crack. Light this up and you'll get a good soot.

The trick with any fire, though, is to hold the sight at the point of the flame a few seconds till it turns black. Just be careful to black the areas around the peep hole or notch or on the blade or ears . . . and wipe off any soot that gets in the wrong places.

This sight-blackening deal, of course, goes for all shoulder and hand weapons —carbines, pistols, revolvers, as well as rifles. Incidentally, FM 23-71 (Dec 66) with 1 change—Rifle Marksmanship—has some good poop about this.





Like day follows night . . . like . . .

That's how your humdinger of a bore-cleaning job had better follow the use of tracer ammo in your M16A1 rifle.

Roger!

Tracers leave a coppering in the bore that can cause a buildup of metal that can tear bullets apart (makes 'em like birdshot, even), or block the gas port and put you out of business. The longer you delay cleaning after firing tracers, the tougher the job's going to be, too.

So, really get with it. An A-Plus-No. 1 job, eh?

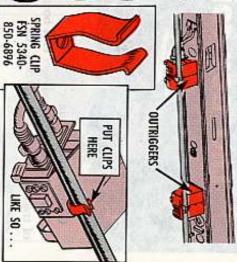
'Nother tip: Try to fire no more tracer rounds than the situation calls for.

SEVERIZG



tor can be cut to bits when you lower beam to the pre-launcher signal simulayour Nike-Hercules launcher creeting the beam if it gets caught under the auncher-handling rail outriggers. The cable (P109C) that runs from

through the clips. each outrigger and then run the cable is to fasten a spring clip to the top of cables as you lower the beam and so keep 'em out of the way. Another way You can get a guy to hold on to the



lock washer in the cover plate of each outrigger to hold the clip in place. 9-1440-250-15P/6/1 (Jun 67) - under FSN 5340-850-6896. Use the screw and You'll find the clip on page 12 of TM

APS OR HPU

Dear Half-Mast,

when we fill a Nike-Hercules missile? I setting on the portable oil fill and filter unit else in another. read one thing in one place and something Just what is the right oil-pressure-gage

SSG R. S WHAT'S IN YOUR BIRD!

Dear Sergeant R. S.,

missile means a setting of 110 PSI \pm 10. ... then the setting is 150 PSI \pm 10. But a hydraulic pumping unit in the It all depends on what's in your bird. If it has an accessory power supply

In other words, you go with the figures in TM 9-1410-250-12/1

REMEMBER THE PLUGS

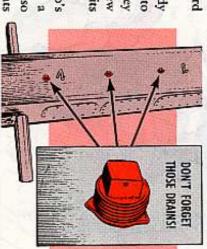


riddled the bottom of Nike-Hercules in MWO Y75-W62 (Mar 60). and new holes - according to the word launcher erecting beams with larger Way back when, support people

also added drain plugs to the 3 new make it easier for water to drain. They forget they're there! in the beam and added 3 new ones to holes—and there's the rub! Lotta units They enlarged the 14 holes already

ought to do it. And if the rain beats dry place, once every 2 months or so the water will run out. If you're in a Take the plugs out once a month so's

for. area, a weekly drain might be called against the sweat on your brow in your



GIVE BREAK, NOT A GIG



the TB talks about tapping the gage to move the ncedle. 1-1/1 (Sep 66) says about the same thing. That is, Incidentally . . . the note to para 5 in TB 9-9503-

needle on the gage docsn't return to a Nike-Hercules outfit on its stagnation this they're saying about your gigging "O" by itself. Then comes the gig. pressure and vacuum pump? You know ... after the pressure is released, the Hey there, Mr. Inspector . . . what's

it's going to make help now and again if the way the gage is made, the needle it's going to move. gage housing. And this is OK because the needle to go to "O" by tapping the When a guy uses the gage, he can get

P

STILL GOOD



plies for your Nike-Hercules system. tron tubes that're used in power sup-So does tossing away good 7410 elec-You think haste makes waster

for further effects of heat and vibration. ed base, but make a note and watch it Don't discard the 7410 with a crack-

GLASS ENVELOPE AWAY FROM THE THROW THE 7410 OUT! HAND, A BASE THAT'S ... ON THE OTHER IS NO REASON TO CRACKED BASE JUST A HAD IT!

MAYBE METER, MAYBE NOT

about making checks with a voltmeter. You're not sure whether voltmeter whatever one you happen to have handy. means a VTVM like the ME 30A/U . . . a multimeter such as the TS-352 . . . or Sure can set you to wondering - when your Nike-Hercules publications talk



range and function will do the job. to use a VTVM, any electronic-type voltmeter or multimeter with the right multimeter — as long as it has the right range and function. If you're supposed Wonder no more. When you read voltmeter, you can use any voltmeter or

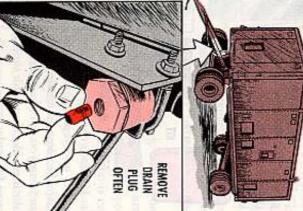
DRAIN THE

air filter assemblies for the air-overoften you're supposed to drain the 2 hydraulic brake system on your Nike-64) doesn't say anything about how Hercules trailers. OK . . . so TM 9-2330-212-14 (Sep

especially if it freezes and there is no could mess up the braking systemway for the air to get through. thing, but enough water to fill them densation in the filters won't hurt a move the plug from each assembly beyou're operatin' every day. A little confore every operation-even daily, if To be on the ball, you'll want to re-

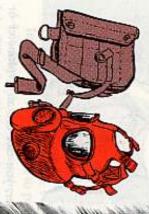
kind of trouble so remove and clean the filter at every "S" service. A dirty filter can get you in the same

26





it to test for leaks and operating on the mask and clearing on the mask and carrier, putdamage, missing or loose parts quick visual check for grime, Daily PM amounts to a



good order. Be sure to check and the M1 waterproofing bag deconning and reimpregnating it's authorized the hood -M6 or M6A2 -if kit, the 3 arropine injectors thorized accessories - the M13 -arc in the carrier and in You also make sure the au-



WATERPROOF



ATROPINE INJECTOR

or items you can't handle, turn the mask in to your unit supply damage, loose, or missing parts piece or eyepieces, or other If there's damage to the face-

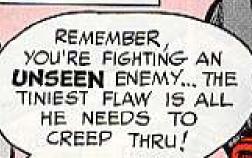
man for replacement.





FACEPIECE — Tears, cracks, holes, distortion, dirt. Temple pins split, busted, lost; lugs torn. Clip and buckle assemblies damaged, corroded, missing; tabs torn.

EYELENS & OUTSERTS—Lens broken, scratched, discolored (interfering with vision), dirty. Eyerings damaged, pulled loose from facepiece. Outserts' aprons torn, loose; rims cracked. HARNESS—Canvas pad ripped, mildewed, dirty. Elastic straps frayed, floppy, dirty, metal tips missing. Harness installed inside out and upside down (short crosspiece goes on top of head, and faces out).

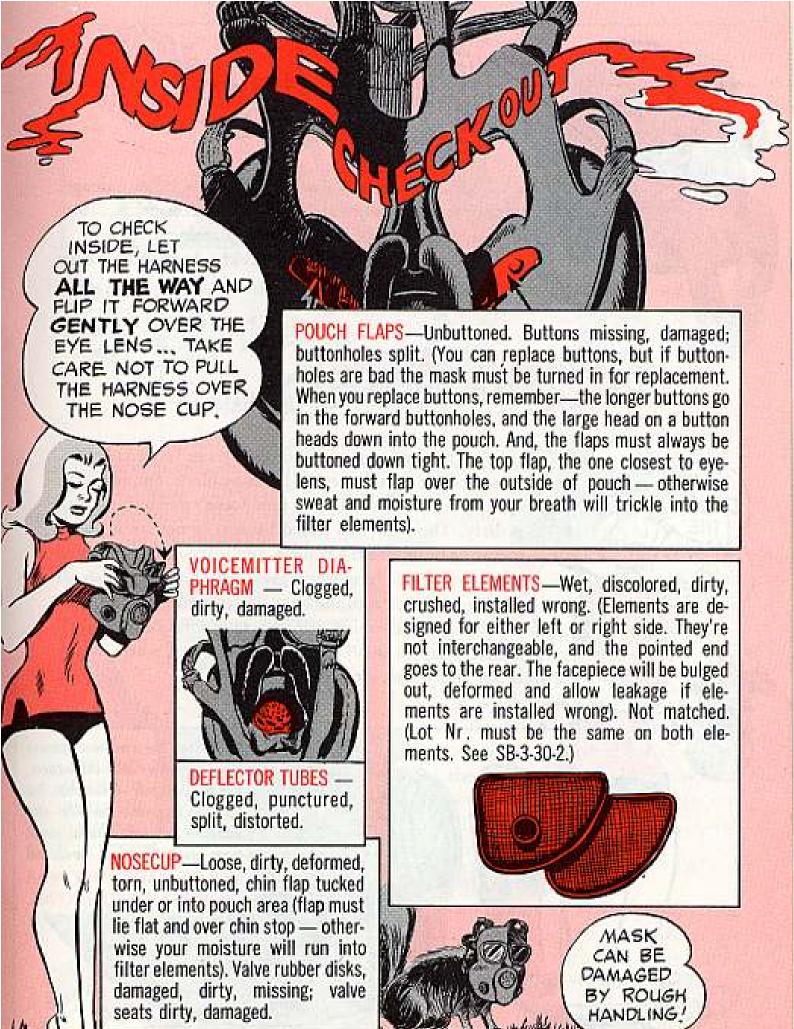


INLET VALVE ASSEMBLIES — Covers loose, dirty, damaged (worn flocking is no problem, except when you're in temps of 0°F and below. Only then do you need full growth of fuzz on the covers). Assemblies installed upside down (top side is marked on assembly frame. If not marked, or mark is off center, remember the louvers inside the cap must slant down). Valve rubber disks torn, folded, kinked, lost (disks must be flat and centered).

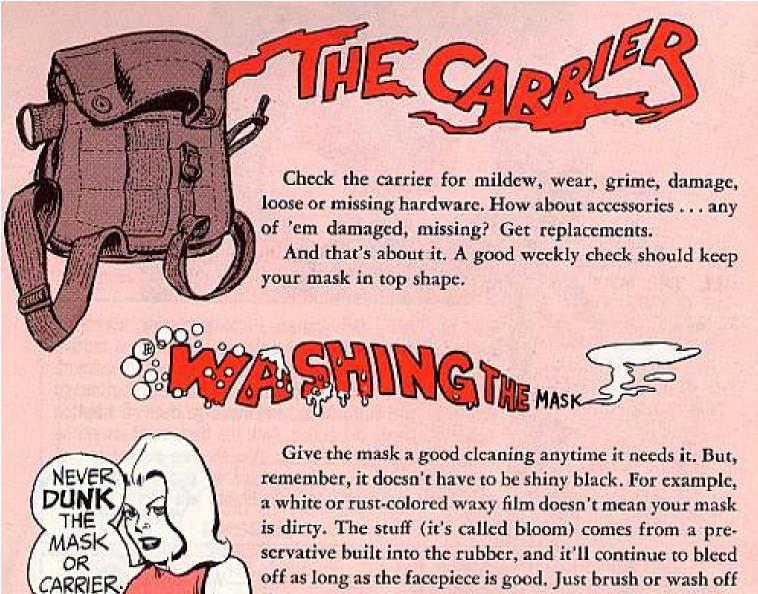




VOICEMITTER-OUTLET VALVE AS-SEMBLY—Cover loose, grimy, gummy, ripped. Frame, crimping ring damaged, loose; locking studs damaged. Voicemitter diaphragm dirty, damaged, loose (gives to a twist with your palm). Outlet valve rubber disk dirty, kinked, folded, torn, lost, loose (nub at base of disk must be through valve seat); valve seat broken, bent.

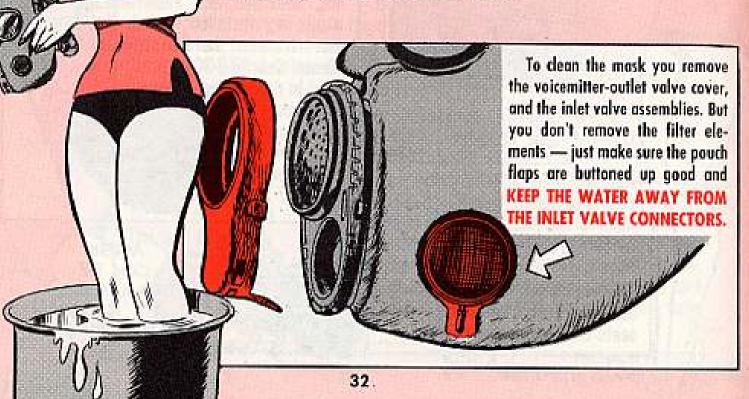


MORE



the wax when it accumulates or gets crumbly.

For a good cleaning job you need soft cloths, a softbristle brush (a small paint brush will do), warm, soapy water and warm, clear rinse water.



Dip the cloth in warm, soapy water, wring it out good, and wash the mask carefully inside and out. Same goes for the voicemitteroutlet valve cover and the inlet valve assemblies. And, be extra careful with the rubber disks in the valve assemblies.



Dip cloth in dean, worm water,





and wipe all washed parts.

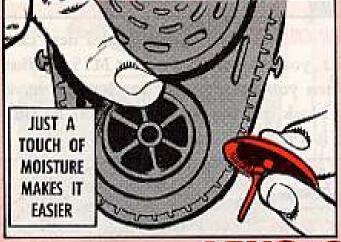


Then dry everything with a dry. dean cloth.



Replace the voicemitter-outlet valve cover and the inlet valve assemblies. Be sure the rubber disks in the inlet and outlet valve assemblies are snug and flat. Press the inlet valve covers hard so they'll snap in place, and remember the louvers slant down.



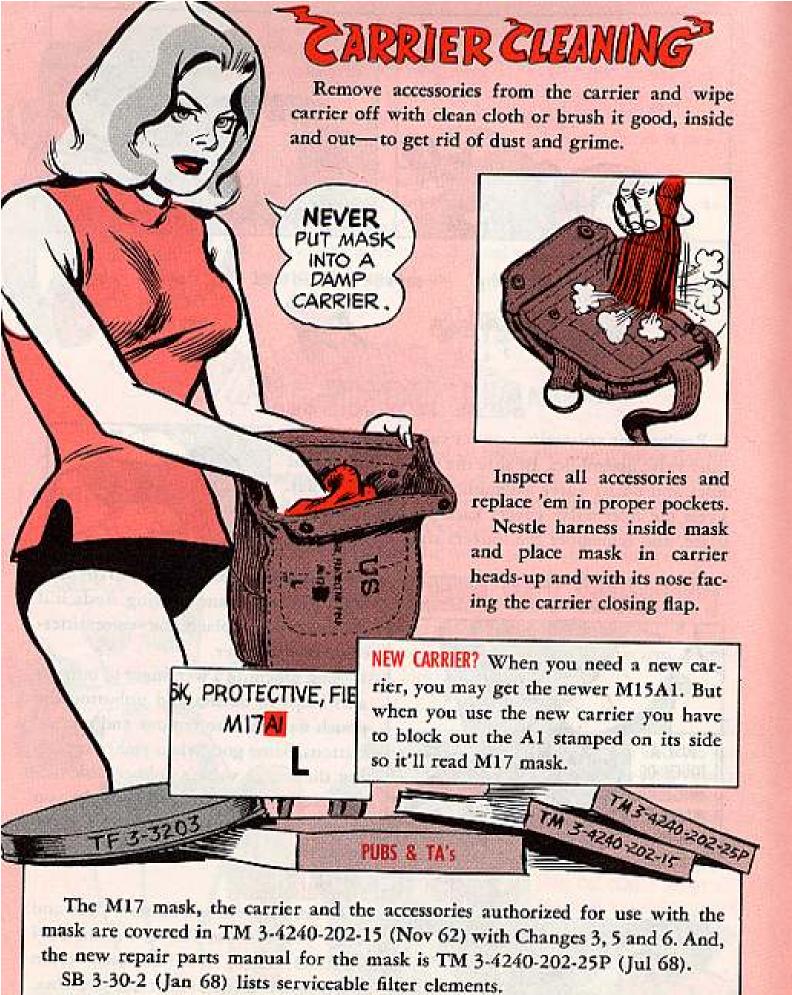


If you touch a moist finger to the sealing ring, frame and locking studs it'll be easier to replace the voicemitteroutlet valve cover.

And, touching a wet finger to buttons also helps to button and unbutton the pouch flaps, and to remove and replace buttons. Same goes when you're replacing the outlet valve's rubber disk . . . just wet the disk's pigtail to help you thread the pigtail through the valve seat center.

To keep eyelens and outserts clean and clear you can use Plastic Polish, FSN 7930-634-5340. It'll not only clean the lenses, it'll remove surface scratches. It's a GSA catalog item, it comes in a pint bottle and costs 33 cents. 33





And, for training films on the M17 see TF 3-3203 and TF 3-3204.



It may be awhile yet before you get the newer mask, the M17A1, which has a drinking system and a resuscitation system. But just so's you'll know what to expect here's the PM deal on the A1.

On the A1 you have to cover all the usual M17 PM check points, plus a few more to take care of the components on the 2 new systems.

HERE'RE THE COMPONENTS OF THE NEW SYSTEMS.

A flexible, corrugated rubber hase extension, which attaches to the autlet-valve well to provide mask-to-mouth respiration aid, completes the resuscitation system. The hase isn't issued with all A1's, however. It's for special units only. The hase is about 14-inches long, stretches to about 20-in, and when authorized it's folded U-shape and stored in a packet inside the carrier.



A rubber drinking mouthpiece and a corrugated rubber breathing tube with a white plastic mouthpiece, located inside the mask. A small lever and a drinking tube with a quick-disconnect coupling half, located on the outside of the assembly cover.



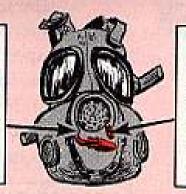
A special cap for use on the plastic water canteen comes with the A1 and is stored in the bottom pocket inside the mask carrier. The coupling half on the drinking tube hooks into the canteen cap to permit drinking in contaminated areas.



CLUSE-UP ON CHECK POINTS

DRINKING TUBE & QUICK-DIS-CONNECT COUPLING HALF—

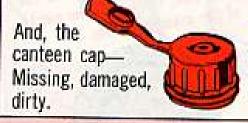
Tube damaged, loose, dirty. Coupling half missing, damaged, clogged. Storage channel or pocket split, dirty.



LEVER — Damaged, binding, loose. (The lever controls the position of the drinking tube and the breathing hose inside the mask. It should turn easily left and right).

DRINKING MOUTHPIECE & CORRUGATED BREATHING HOSE — Damaged, dirty, clogged, stuck. (The drinking mouthpiece

 Damaged, dirty, clogged, stuck. (The drinking mouthpiece and the breathing hose should move freely forward and back when the lever is turned left or right.)



The corrugated hose (when authorized)—Damaged, dirty, clogged, missing.



REPLACING PARTS

Only 1 part in the drinking system is authorized for replacement at organizational level. It's the drinking tube with the coupling half. FSN 4730-903-4573 will bring you the tube with the coupling half.

You're authorized to replace the outlet valve disk, of course, as you are on the M17. But, on the M17A1 you have to clip the disk's pigtail almost to the tapered end of the cone. Then you wet the shortened stem and push it through the center hole in the outlet valve seat.

If there's damage to any other component of the drinking or resuscitation systems the mask must be turned in for repair or replacement.

Like the M17, the A1 comes in 3 sizes:

Small — FSN 4240-926-4199.

Medium - FSN 4240-926-4201.

Large - FSN 4240-926-4200.

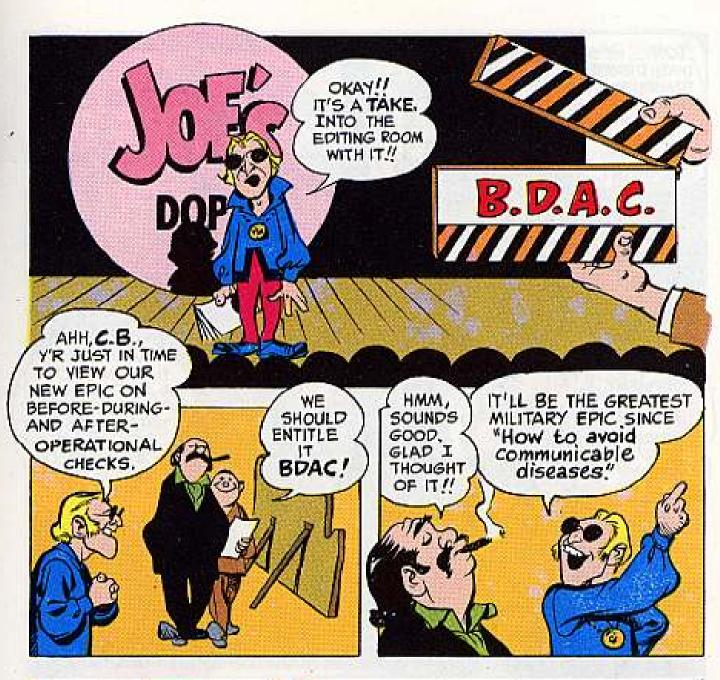
THE SAME ATTENTION TO PM DETAILS NECESSARY.

And, the manuals for the new masks are:

TM 3-4240-258-14 (Mar 68), and Change 1. TM 3-4240-258-20P (Mar 68).

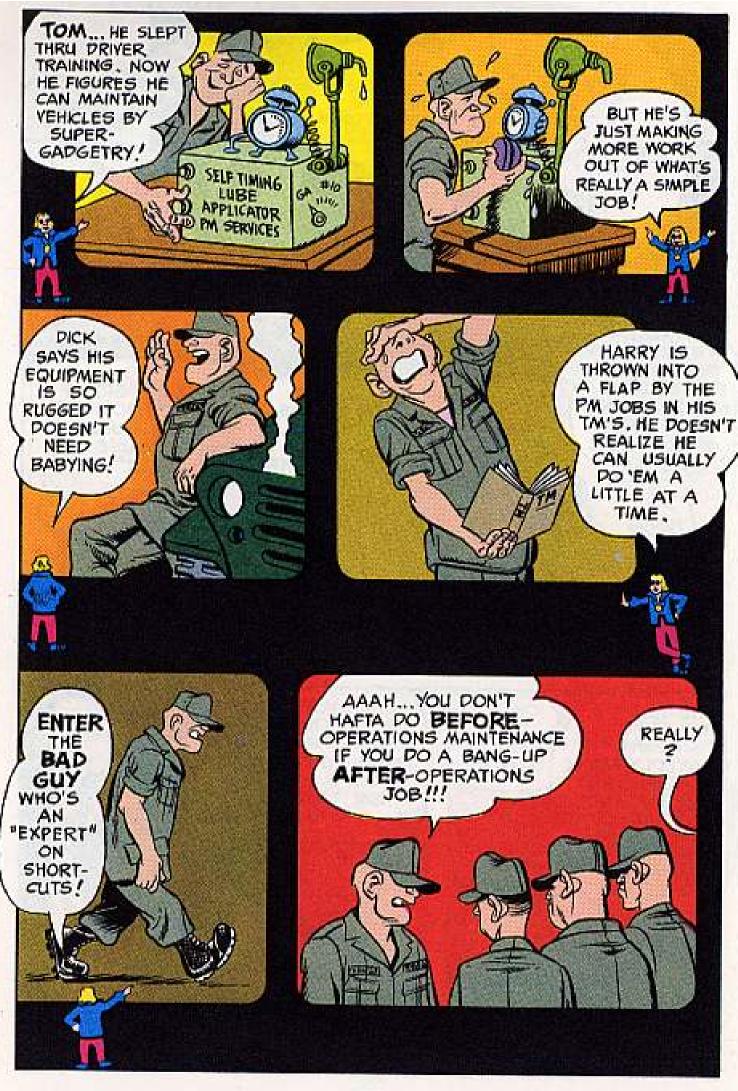
And, incidentally, the FSN for the drinking tube quoted above, is correct. So remember it for page 7 of the -20P.

Also, the filter elements used in either mask must be checked for lot number and serviceability in SB 3-30-2. So, when you check the elements in your mask be sure the elements bear the same lot number.

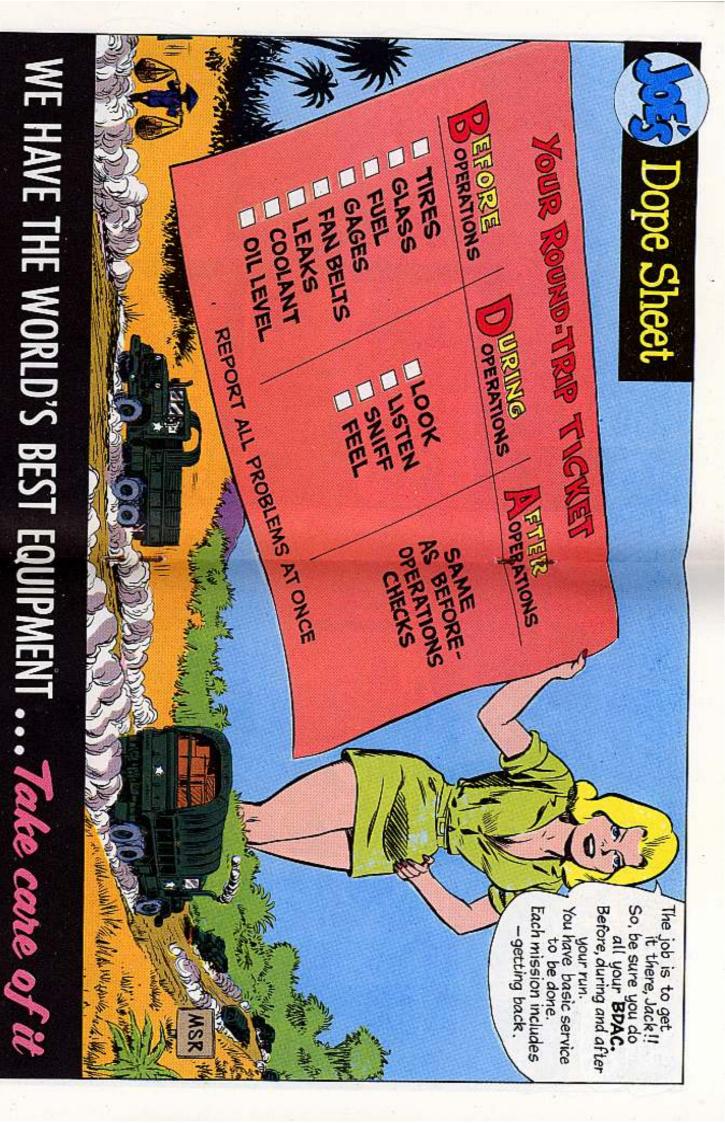






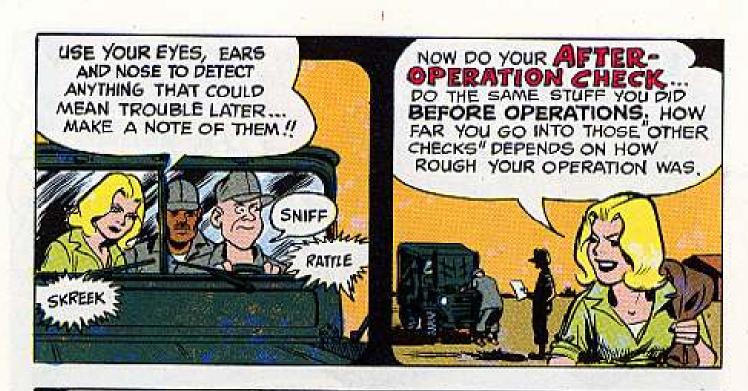














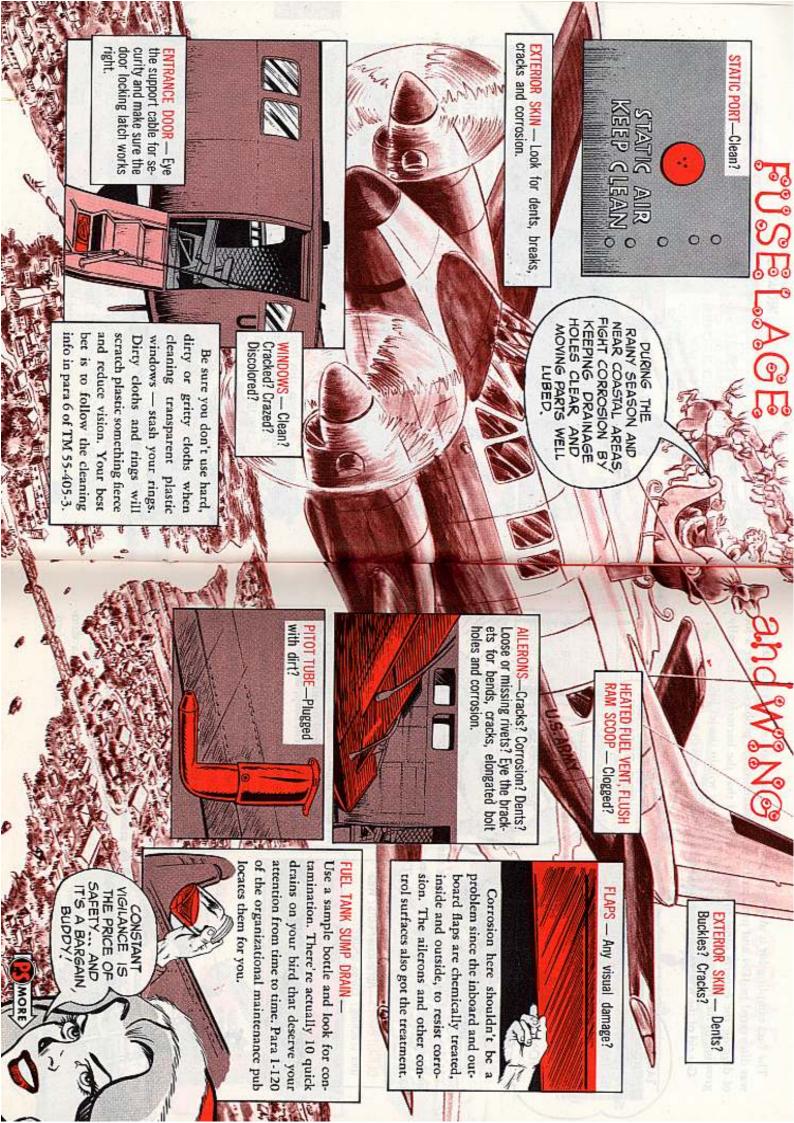


Hey there, man, get set for a new experience when this sleek bird comes in to roost. The newest addition to the fixed-wing fleet has a lot of get-up-andgo, supplied by two turboprop engines.

to take tender lovin' care. Use your time and play money wisely — give TM 55-1510-209-20 (23 Oct 67) a good going over. Boning up on your baby will put you in the know.



FORMS AND RECORDS — Page thru the log book to make sure all the forms are on hand per AR 750-31 (20 Feb 68) and that they're filled out according to TM 38-750 (15 May 67). Look for any write-ups that affect the status of your bird.



Inc fuel sampling bit is mighty important. It wasn't so long ago that bacteria was discovered in JP-4 and presented a real contamination problem. After a lot of digging the experts came up with the word that the bacteria wasn't really growing in the JP-4 . . . it was living in the water within the jet juice.

Get rid of the water and you get rid of the bacteria growth possibilities.



If the sample has water, take more samples until you get pure JP-4. There's nothing more embarrassing than when a fact-finding team discovers water in the tanks of a bird that augured in. See TM 10-1101, chap 14, for details.





Keep close tabs on the boots. Eve the wing and stabilizer boots for engine oil or spilled fuel during servicing and after each flight.

Clean up any fuel or oil right away, using non-detergent soap, MIL-S-4282, and rinse with clean water. No scrubbing, please - you might rub off some of the graphite coating!

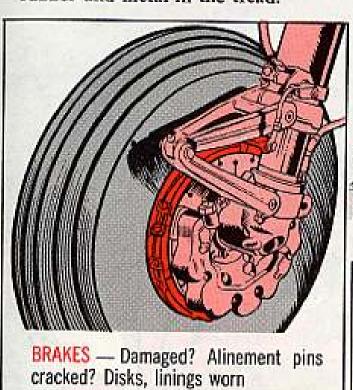
These boots are flexible and can be easily damaged if fuel hoses are dragged along the leading edge of the wing. Nix on resting ladders against the boots also, for the same reason.

Fuel your baby from a maintenance stand or protect the boots by laying the hose against a ladder positioned a foot or so from the boots. And remember your bird can't be flown with a damaged deicing boot.



TIRES - Pressure low? Cuts? Blisters?

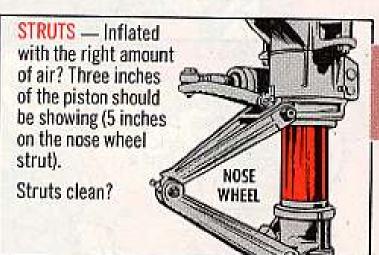
You don't have any slippage marks to check on these tubeless jobs. If you spot grease, oil or hydraulic fluid, wipe it up pronto . . . plays hob with tires by breaking the adhesive bond between the rubber and metal in the tread. It's a capital idea not to stand on those king-size brakes unless you're almost out of runway . . . more tires get blown that way!!



During a tire change be sure the rim is really clean so you get a good scal on your tubeless. Otherwise you'll be run-

ning for that air hose rather often!!





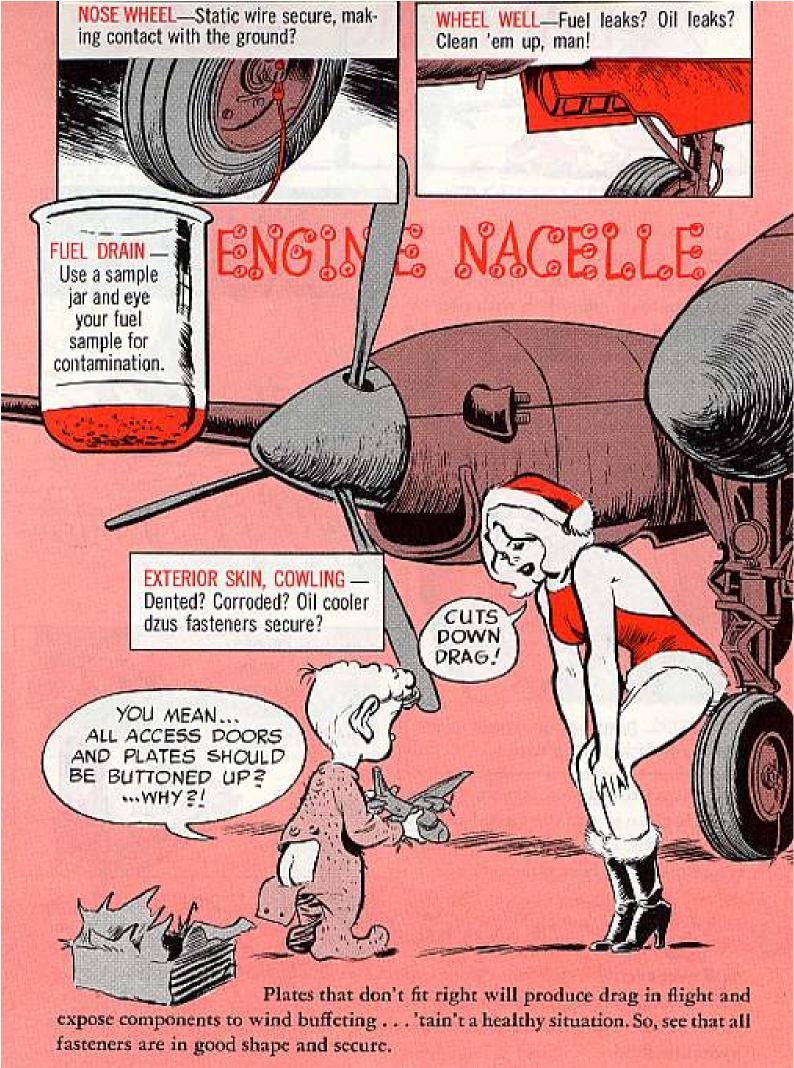


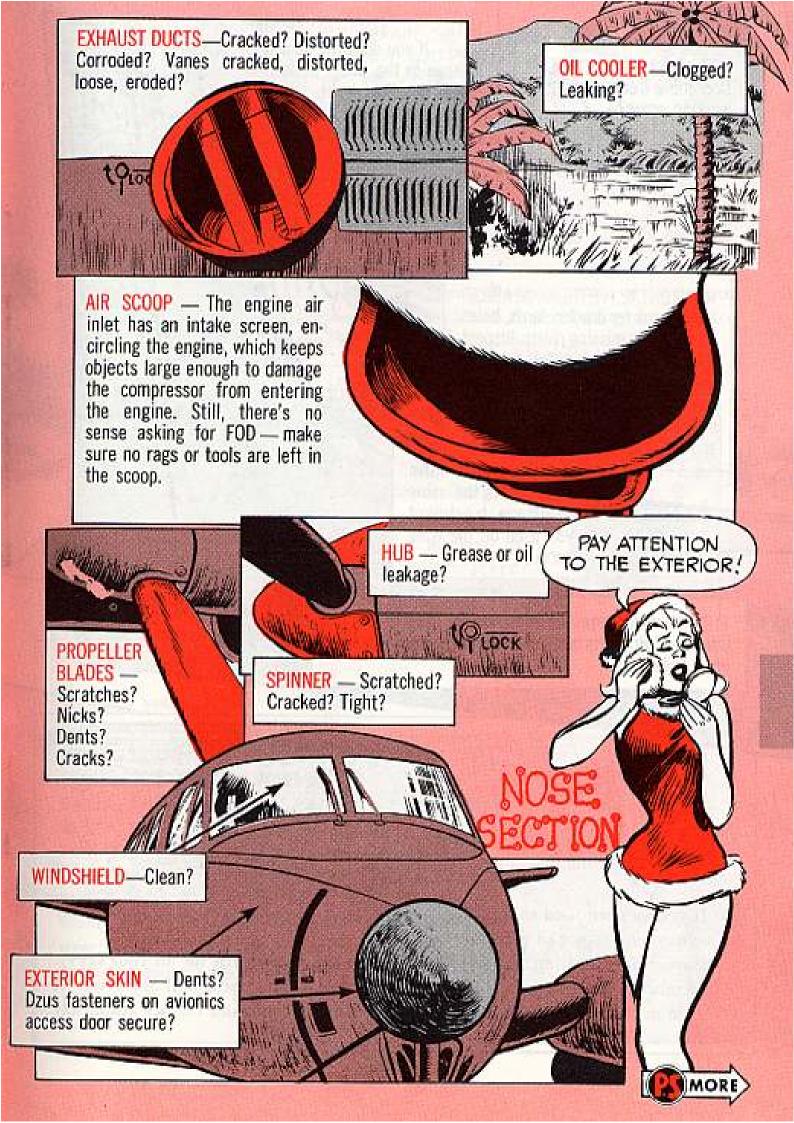
that powdery red dirt and

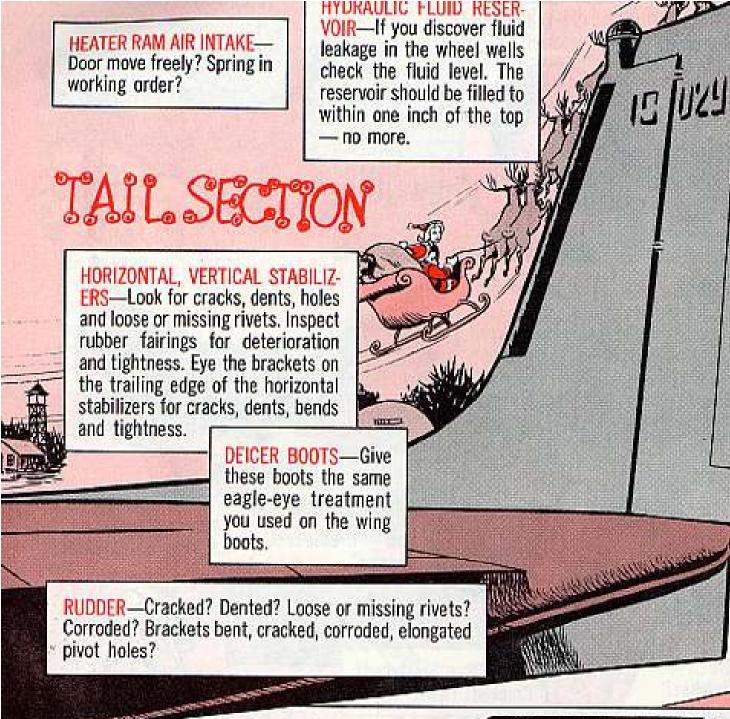
sand over everything. When the dirt mixes with oil-based fluids you get an abrasive that eats out seals something fierce.

So, be sure you wipe the pistons and shock struts using a rag dampened with hydraulic fluid.

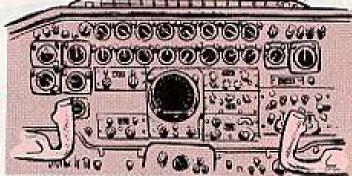






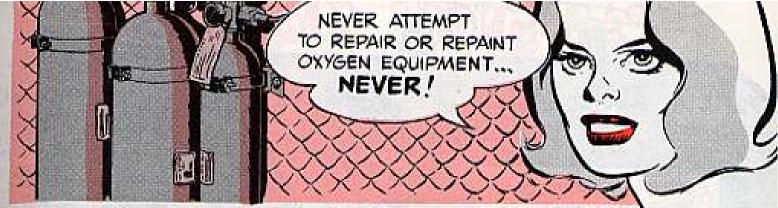


PILOT COMPARTMENT



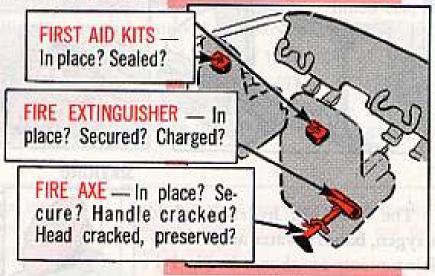
If you've been used to crewing other types of aircraft, chances are you rarely used oxygen . . . not so with this high flier.

Inspecting, handling and servicing the oxygen system calls for all your savvy. Remember—any spark around oxygen can make things real hot! So, never let foreign matter enter the lines and keep your mitts, tools and clothes absolutely clean.





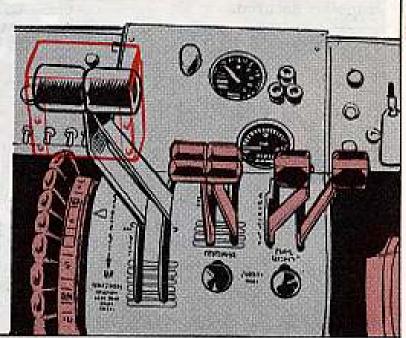
Keep oxygen regulators, cylinders, gages, valves, fittings and masks free of oil, grease, gasoline and any other easily combustible materials. Keep fire (no smoking, please) and heat away and take care not to generate sparks with your tools. In addition, never let electrical equipment come in contact with oxygen cylinders and never use oxygen from a cylinder without first reducing the pressure thru a regulator.



POWER CONTROL LEVERS (THROTTLES)-

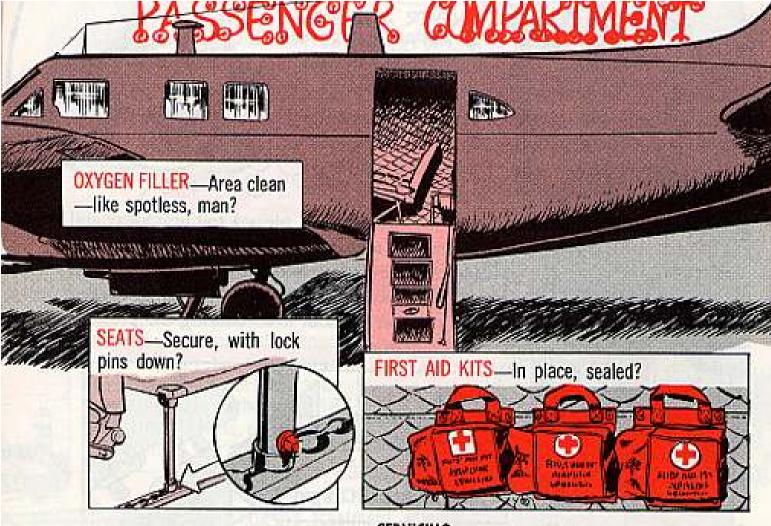
When you're in the cockpit be sure you don't grab hold of these levers, pulling up and aft, into the reverse pitch position when the engines are not running . . . you'll damage the reversing linkage for real!

One way to overcome such a revoltin' development is to make a handy little metal cover. Slip the cover over the levers when the bird is on the ground and nobody will accidentally pull 'em aft, you betcha.



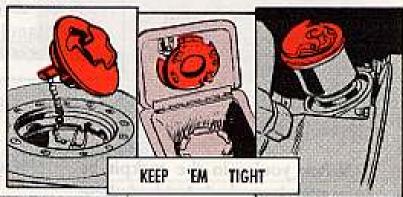
servicing make sure all the filler





SERVICING

The fuel, oil, hydraulic fluid, oxygen, battery water and air servicing points are shown in Fig 1-14 of TM 55-1510-209-20. Table 1-1 has the correct specs. Following servicing make sure all the filler caps are secured.







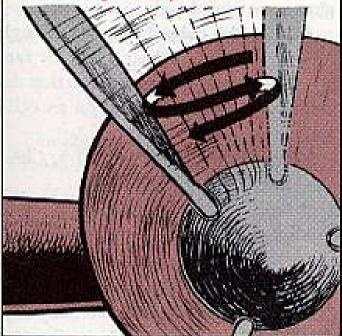
Hold one! Before you call for an engine removal on your Ute because of high torque readings, make sure the torque plunger's not just sticking.

Contaminants in the oil can cause the plunger to stick open, giving you a phony torque reading and a goofed-up automatic feathering system.

What to do? Well, you can't get at the plunger inside the engine so give your baby the shock treatment.

Put your mitts on the prop and rotate it back and forth. Don't spare the muscle power. This rotation of the reduction gears should loosen the torque plunger.

If you still have a sticky wicket on your hands, the, go one step further.

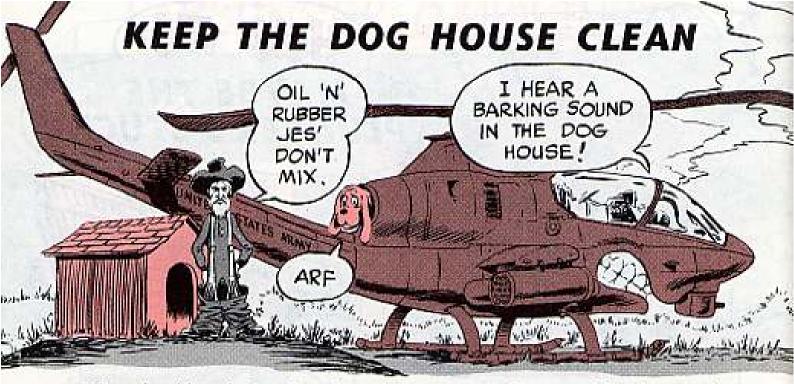


Disconnect the hose (at either end) running between the reduction gear box and the torque manifold.

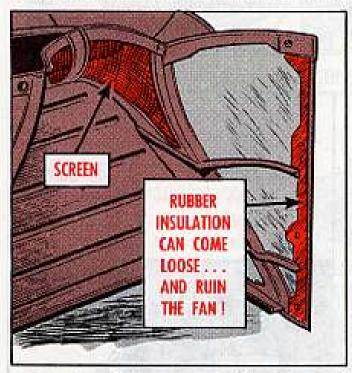
Have your buddy rock the prop while at the same time you shoot 150-lbs of shop air into the engine.



That should do the trick.



Oil and rubber don't mix, when they come together something has to give. Take the engine and transmission oil-cooling blower. It's mounted on the number 2 tail rotor driveshaft in the dog house of your HueyCobra (AH-1G).



The blower mountings are made of rubber. When synthetic oil drips from the oil tank or transmission input drive quill, for example, and winds up on the mountings the bond between the mountings and the metal shaft is weakened.

Before long the fan mountings shear, the fan stops, the oil temperature rises ... you've got a time-consuming blower change on your hands.

'Course this baby shears easy enough as it is, if a hunk of metal hits the fan. The equipment was designed so that the less expensive fan will fail on an FOD strike.

But there's no sense asking for trouble. Keep the drive shaft bone dry. Clean it by using a rag moistened with dry-cleaning solvent, P-D-680.

Don't stop there, either. Find the source of the oil. If it's just a seep or a spill chances are you can handle the drip with a clean-up job.

If you have a leak, tho, better check the oil lines and accessories for damage and tightness.

Changing a line or gasket makes more sense than changing a blower, any day.

'Course if you have a factory-fresh bird it has a new bleed air driven oil cooler blower . . . no problem. MWO 55-1520-221-30/11 updates the original blower.

CHANGE THE HOSE

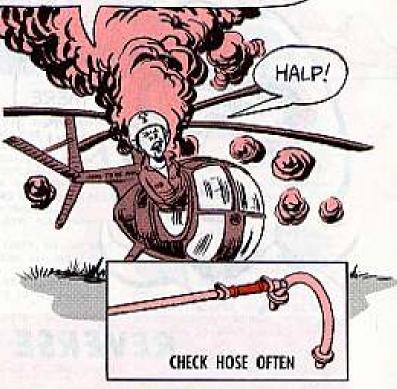
Guaranteed to shake up any airplane driver — fuel fumes in the cockpit!!

That's what you get from the fuel vent system on your Cayuse (OH-6A) if rubber hose, P/N 369A8131-13 or -5, is shot.

To play it safe better change the hose every periodic.

While you're at it, tip off supply that improved hoses, P/N 369A8131-19 and -21 are in the mill.

Eye the new hose for defects every third PMP.





When abrasion begins to make an impression on the leading edge of your Cayuse (OH-6A) main rotor blades, reach for vinyl pressure-sensitive tape, FSN 7510-019-4750. You'll find it listed in TM 55-1520-214-20P w/Ch I (3 Jul 68). The organization pub tells you where and how to apply the tape.

TARHE TANGLE

Finding the stock number of the fluid that services the CH-54's tail-rotor drive-shaft support bearing is about as hard as locating a bashed bird in the boonies! But this Damping Fluid silicone, 100 centistokes comes in 1-lb cans, FSN 9150-269-8246. Meets Fed Spec VV-D-001078 (GSA SS) and it's listed in FSC C9100-IL-CB4 (Sep 68).

NEW BIRD DATA PUB

Don't reach for TB AVN 23-65 to see what TAERS forms are needed for components requiring historical data. You want TB 55-1500-307-25 (8 July 68).

USE 'EM TOGETHER

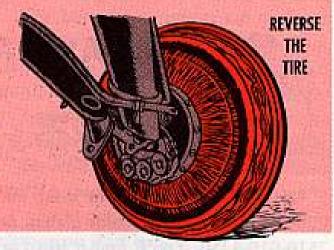


When you calibration-types look over TB 55-6635-334-20 (23 Aug 68) on cable tensiometers don't strain your cycballs looking for the test frequency.

Calibration intervals for all aircraft measuring tools are spelled out in one pub—TB 750-931-10/1 (5 Jan 68) on calibration of aviation test and measuring equipment.

REVERSE THE TIRE

Anytime a tire on your bird shows uneven wear, never increase the tire pressure above the limits given in the organizational maintenance pub. To equalize wear just reverse the tire on the same wheel . . . that's the poop in para 97 of TM 55-405-3 (12 Jul 66).



COPIES OF PS? NO? YOUR OUTFIT CAN GET ENOUGH BY SENDING IN A NEW DA FORM 12-4 TO THE AG PUBLICATIONS CENTER, BALTIMORE, ORDER THE QUANTITY YOU NEED.



This is a selected list of recent pobs of interest to organizational maintenance personnel. The fiel is compiled from recent AG Distribution Centers Bullatins. For complete details see DA Pam 310-4, Ch 5 (Feb 68), TM's, 18's, etc.; DA Pam 310-5 (Jul 68), 5C's and 5M's, DA Pam 310-7 (Apr 68), MWO's.

TECHNICAL MANUALS TM 1-AHI-S C1, Aug, AH-1G. TM 1-250, May, Fixed Wing. TM 3-1040-204-14 CJ, Aug, M2A1-7 Part Flame Thrower. TM 3-1040-209-12 Cl, Aug. M10-8 Mech Flame Thrower. TM 3-1365-200-10, Aug. M72 Chem Agent Identification Trg Set. TM 3-6665-259-10, Aug. Radioactive Test Sample Cesium 137 Gamma M9. TM 5-2410-231-10, Aug. Full Trocked Tractor low Speed DED 16,000-24,000 Lb Drawbor Pull 60-In Min Gage Sectionalized Air Trans. TM 5-3810-225-15 C2, Aug. 20 Ton Trk Mid Crane-Shorel, TM 5-3810-233-12, Jul. 5 Ton Cop Wheel Mtd Crone. TM 5-3895-271-15, Jul, Molorized Roller GED Tandem 13-18 Toe Buffalo-Springfield Mdl KX-25E(A66). TM 5-3895-283-15, Jul. Drier-Mixer Bitum-Concrete GED 3-10 Tom/Hr McConneyghay Mdl HTD-A-67. TM 5-3893-326-15, Jun, Bitum Matt Distributor GED 600 Gal. TM 5-4110-208-10 C2, Aug. 10,000 BTU Refrig Unit. TM 5-4120-227-15 C1, Aug. 24,500 BTU Air Conditioners, 5-4120-295-25P, Jun. 60,000 BTU/Hr Air Conditioner Carrier Air Conditioning Co. Mdl 76E34-104. TM 5-4310-219-10 C4, Avg. 600 CFM Air Compressors. TM 5-4310-246-15 C1, AUR. 15 CFM Air Compressors. TM 5-4320-242-20P, Jun, Pump Assy. GED Gorman-Rupp Mdl 84C15-4A084, TM 5-4440-209-13, Jul, Elec Dessicant Dehumidifier Eastern Ind Mdl ADS 100 Types 208 and 209, TM 5-4610-205-20 C1, Aug. Water Parification Equip. TM 5-4940-220-12, Jul, Shop Equip Contact Maint Trk Mid. TM 5-5274 CS, Jun, 150 KW and Up Eng Driven Gen Sels. TM 5-6115-223-10 C3, Aug, 150 KW and Up Eng Driven Gen Sets. TM 5-6115-340-15 CI, Aug. 5 KW 400 Cyc Gen Sols. TM 5-6115-345-20P, Jul, 15 KW Gen Set 60 Hertz AC. TM 5-6115-357-15 C1, Aug, 15 KW 60 Cyc Gen Sel. TM 5-6115-450-25P, Jul, Gen Set 10 KW AC 400 Hertz MDt HF 10.0-MD. TM 5-6125-202-25P C1, Aug. 45-60

KW Motor Generalors. TM 5-7430-213-23P, Jun, Composing Mach Varityper Mdl 840. TM 9-1005-224-10 Ct. Jul. M60 7.62-MM Mach Gun, M122 Movel, TM 9-1015-203-20P, Jul. M101/ M101A1 105MM Towed Howitzer, TM 9-1025-200-12 CJ, Aug, MI 14A1 M123A1 155MM Howitzer. TM 9-1190-222-25P, Aug, Honest John. TM 9-1440-301-12P/1, Jul, Sergeant. TM 9-2300-216-20P, Jun, MIO7 Gun, M110 Howitzer. TM 9-2320-206-20 C1, Aug. M123, M123C, M123A1C 10 Ton Tractor Trk, M125 Cargo Trk. TM 9-2320-224-10 C5, Aug. M114/ M114A1 Corrier. TM 9-4940-251-14, Jul. Nike-Herc Nike-Hers Imp. TM 10-1670-208-23 C2, Sep. Aerial Delly Equip. TM 10-1670-215-23 CJ, Sep. Aerial Deliv Equip. TM 10-3930-242-12, Jun. Rough Terrain Forklift. TM 10-4930-203-13 C5, Aug. Petroleum Distrib. TM 11-5805-472-15, May, SM-528/ FTC-31 (V) Simulator. TM 11-5815-331-20P, Avg. AN/VSC-2 Radio Taletypewriter Set. TM 11-5820-287-12 CI, Jul. AN/ GRC-75, -76, -77, -78, -79, -80, -81, -82, -83 AN/TRA-25 AN/TRC-24, -35, -36 OA-3668A/TRC-24 Radios. TM 11-5820-287-20P-15, Aug. AN/ TRA-25, -25A, -258 Redict. TM 11-5820-568-12, Aug. AN/GRC-147 Radio. TM 11-5821-260-20, Jul, AN/ARC-1.15 Radio Set. TM 11-5965-282-15 C1, Avg. AN/ VRC-12, -43, -44, -45, -46, -47, -40, -49 AN/PRC-25 Radio Sets. TM 11-6615-241-20P, Aug, AN/ASW-29 CH-54 Auto Flight Control Set. TM 55-450-3 C1, Jul, UH-1. TM 55-1520-201-20PMI, -20PMP, Jul. UH-19. TM 55-1520-202-ESC, Jul, CH-34, TM 55-1520-202-20P CS, Aug. CH.34 TM 55-1520-203-20PMP, Jul, CH-37. TM 55-1930-205-10 C1, Aug, LARC V. TM 55-1520-206-20 C12, Sep. OH-23. TM 55-1520-206-20P, Jul, OH-23. TM 55-1520-209-20PMP, Jul. CH-47. TM 55-1520-209-20-1 C1, Aug. CH-47. TM 55-1520-209-20P-1 C7, Aug. CH-47. TM 55-1520-209-20P-1 CB, CP, Avg. CH-47.

TM 55-1520-218-20PMD -20PMJ, -20PMP, Jul, UH-1A-B. TM 55-1520-220-20 C5, Jul, UH-1C.

MODIFICATION WORK ORDERS

5-6115-428-20/1, Aug. 100 KW AC DED Gen Set Holl Bros Mdl HB 3333 Serial No. 1-548 Reinforce Generalor Cross-Member Support. 9-1240-227-50/1, Aug, M48A2C Tonk. 9-2300-216-30/18, Avg. M107 Gun. MITO Howitzer Replace Motor Florige Screws in Elevating and Traversing Differentials to Provide for Lockwining. 9-2300-216-30/23, Aug. M107 Gam. M110 Howitzer Replace Traversing Final Drive Aluminum Housing w/Steel Housing. 9-2320-211-20/11, Aug, M52A2 5-Ton Tracker Track Install Tachograph 9-2320-223-20/3, Aug. M116 Cargo Corrier Install Improved Fuel Fump Floor Switches. 9-2320-224-20/8, Aug. M114/ MITTAL Corrier Install Axis Shaft Retainer Kit.

MISCELLANEOUS

AR 700-87, Sep. Supply Discipline. AR 750-57, Avg. Materiel Readiness ESC. LO 3-1040-257-20, Aug. M9E1-7 Port Flame Thrower LO 5-2420-206-12-1, Jul, Ind Wheeled Tractor DED MED DAP w/Dozer. LO 5-3895-281-12, Jun, Hot Oil Heater Trailer Mid Elec Motor Driven 2,100,000 BTU/Hr Output. LO 5-3895-283-12, Jun, Bitum Drier-Mixer GED 3-10 Ton/Hr w/Eng. LO 5-3895-321-12-1, Jun, Dust Collecting Mach Paving Matt DED Semi-Trailer Mid Barber-Greene MDL CA-60. SC 4920-99-CL-A77, Jul, OH-6 Aircraft Maint Tool Set Airmobile. TB 9-2320-244-20, Jul, 1% Ten M715 Corgo Truck, M725 Ambulance. TB 55-1510-202-20/9, Aug. O-1. TB 750-931-10/1 Cl. Avg. Fixed. Rotor Wing. TB 750-991-3, Jun, Fixed Wing EIP Digest. TB 750-992-3, Aug, Rotor Wing EIR Diment.

TO'S LURGENTI

T8 55-1300-206-20/12, Oct 68, UH-1A-18, UH-1D/H, UH-1D/M. T8 53-1300-206-20/13, Oct 68, UH-1A-18, UH-1D/H. T8 55-1300-210-20/4, Oct 68, CH-47A, CH-478. T8 55-1510-209-20/6, Oct 68, U-21.

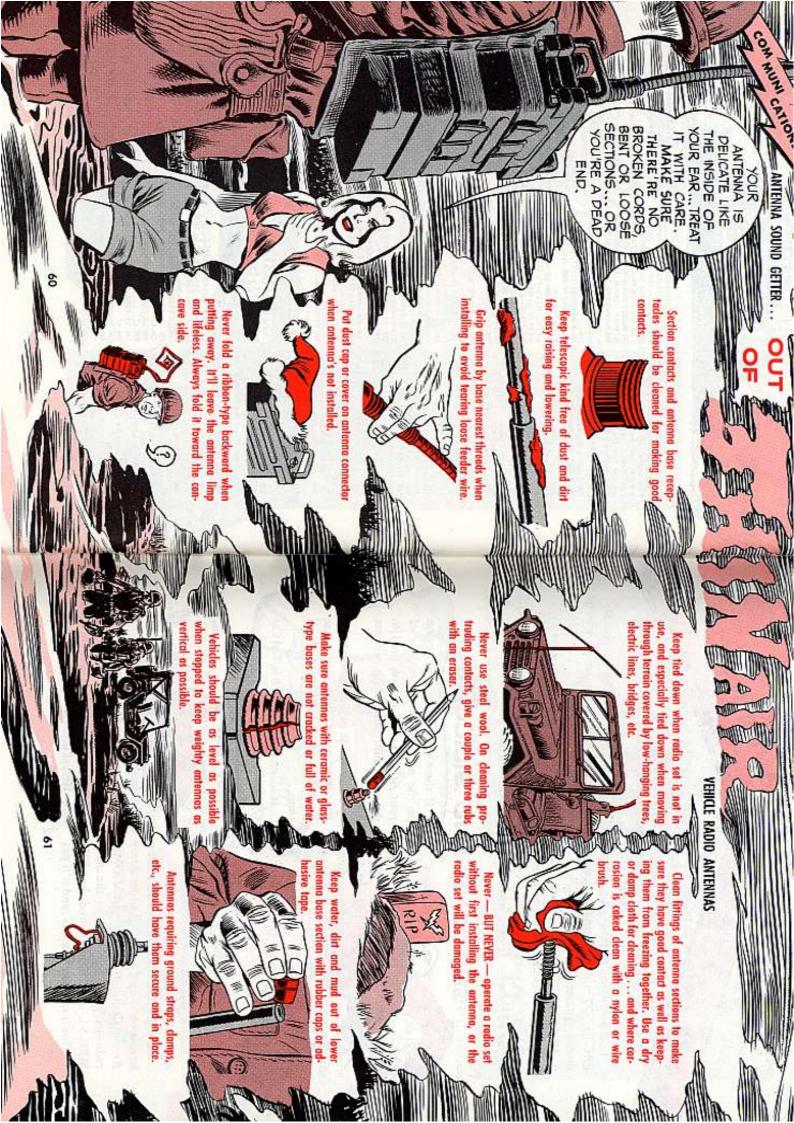
Value.

TM 55-1520-210-20 C9, Aug. UH-1D.

TM 55-1520-210-20PMI, Jun, UH-10.

TM 55-1520-218-20 C5, Avg.

UH-1A-18,



THAT

Your radio set

may bend over backwards to

do a good job for you . . . but,

don't expect the same backward bends

out of its antenna.

Like when you're through communicatin' on that AN/PRC-8, -9, -10 or AN/PRC-25, -77 radio set, and you're puttin' away the ribbon-type antenna, watch the way you bend or fold it.

AT-272()/PRC for the Perk-8, -9, -10 and AT-892/PRC-25 antennas have to be folded toward the concave side before pushing 'em in a carrying bag.

Folding 'em backward will sprain the life out of 'em and keep 'em from standing up straight — or even wind up poppin' 'em in two.

SECTIONS AND SILICONE

If there's freezin' out of season on the mast and base sections of your RC-292 antenna you need to do some lubricatin' with silicone grease.

It's available in 8-oz tubes under FSN 9150-257-5358, and you use it on both the base and mast sections.

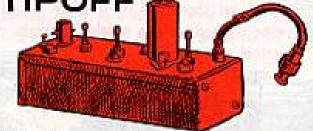
It's listed on Page 4.18 in Fed Cat C9100-IL (Sep 67).

TUNING HEAD TIPOFF

Supply oughta rate a break or two, right?

So why not mention what tuning heads you'll need when you order Army Area Communications (AACOMS) radio-set assemblies such as the AN/MRC-54, -69, -73, -102 and the -103?

This'll stop any guessin', and it'll pay



off in time saved and costs cut.

This goes for the new AACOMS assemblies, too . . . such as the AN/TRC-108, -109, -110, -117 and the -143.

BLOCK THE SHOCK

Beat your AN/MPQ-4A radar set to the punch by blocking chances of electrical shock.



Knock it by replacing the J1003 accessory outlet (FSN 5935-202-0940) in the OA-1526 control-indicator group or J1403 outlet (FSN 5935-201-9396) in the OA-1257 receiver-transmitter group with a 3-contact receptacle (FSN 5935-615-3911). The receptacle's listed on Page 422, Vol 2, of Fed Cat C5935-IL-A (Mar 68).

Be sure to ground the round contact.

HOLD CONNECTORS NOT CORDS



A tug and a jerk can put the quietus on your AN/TIQ-2() public address set.

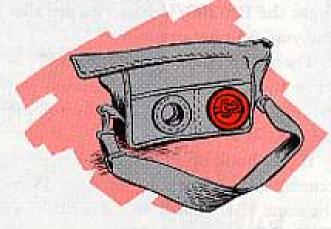
Especially, when it comes to disconnecting the CX-50 or CX-56 microphone cords.

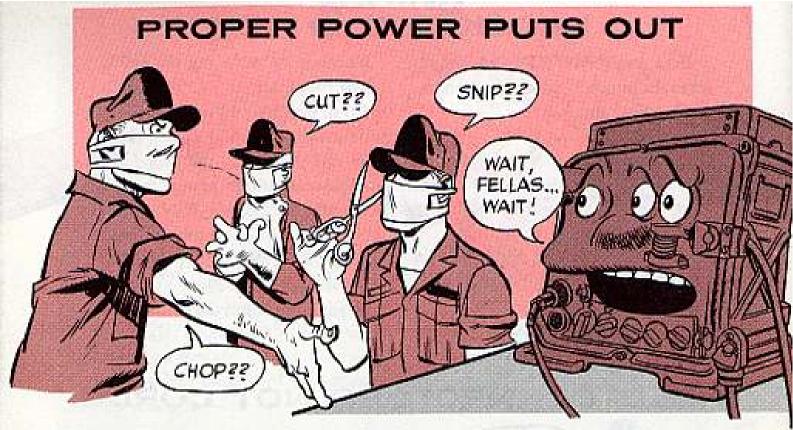
Instead of givin' the cords the muscle treatment to get 'em apart, grab the connector in your hands and unscrew the locking nut. Then, still holding the connectors, gently pull out.

This'll save your set from a lotta silence and down-time.

CRANK FOR RINGING

Are you trying to get your hands on a handle for that G-42 generator on your TA-43/PT or TA-312/PT telephone set? No sweat . . . FSN 5805-392-7726 for the hand crank assembly is being added to the repair parts and special tools list in TM 11-5805-201-12, and it's listed in Army Supply Catalog SC 5805-IL(Jul 67) on Page 97.





Before you threaten your AN/GRC-106 radio set with maintenance shop surgery due to low power output, make a double-take on the AM-3349's driver amplifier tube plate current adjustment.

Make sure the RF DRIVE and RCVR ANT cable connectors are disconnected when you set the test meter switch in the POWER OUT position.

This should get a meter reading in

the gray portion of the meter just below the O mark.

It's no sweat when you follow the setup in para 41b, c, and para 44 in TM 11-5820-520-12 (Aug 64).

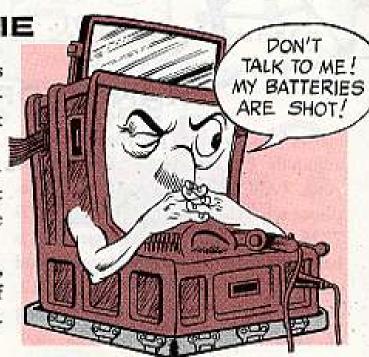
Forget, and leave those cable connectors hooked up, and your radio set's transmission will be cut to a nub, 'cause it'll have a case of low power pulse.

NEVER SAY DIE

You say your SB-86/P switchboard's not on speaking terms with anyone because the BA-200/U batteries are shot and you can't get new ones?

There's an out on page 27 of TM 11-2134 (Sep 55) — where it talks about using storage batteries in place of the BA-200/U's.

If you hook up the storage batteries, remember what it says on page 35 of the same TM. That is, move the BATT. EXT.-INT. switch to EXT.





NO BREAKS FOR CONNECTORS

It's the chassis that counts . . . Connie'll vouch for that! . . .

She's right, too—but sometimes it can count against you, especially when you lift up on it as you remove the SN-395 synchronizer from the CY-4918/G equipment case on the SN-394 (V)/G electrical synchronizer.

What you're liable to do in such a lift-up is break the J1 or J2 connector mounted on the equipment case.

To discourage such breakage, just pull the SN-395 straight out, gently.





COMSEC EQUIPMENT

IN THE KNOW ON MWO'S

So, the word has trickled down by NSA (National Security Agency) amendment . . . or some such way . . . your communication security equipment is to get a face-lifting . . . or modification.

Well, put those tools away . . . 'cause you have to wait.

You can't modify the equipment until you get the Department of the Army Modification Work Order.

This MWO carries all the info on ordering kits, when to apply the modification, what equipment is to be modified, and all that stuff.

Also, the MWO is your only authority to change COMSEC equipment as per AR 750-5 (Sep 67) and AR 750-18 (Dec 65).

After you get the MWO...sic 'em!

And remember to send in the DA

Form 2407 reports on the equipment
you modify. These equipment histories
are given a going over to make it possible for new equipment to be pumped
into the system to replace the junkers.

That's so, Joe, so send those 2407's to:

Commanding General
U.S. Army Strategic Communications Command
ATTN: COMSEC NMP
FT Huachuca, Arizona 85613



A DA Form 2028 is the way you do it. It's called Recommended Changes to DA Publications.

You can also use the Form 2028 to point out errors and suggest changes to your pubs.

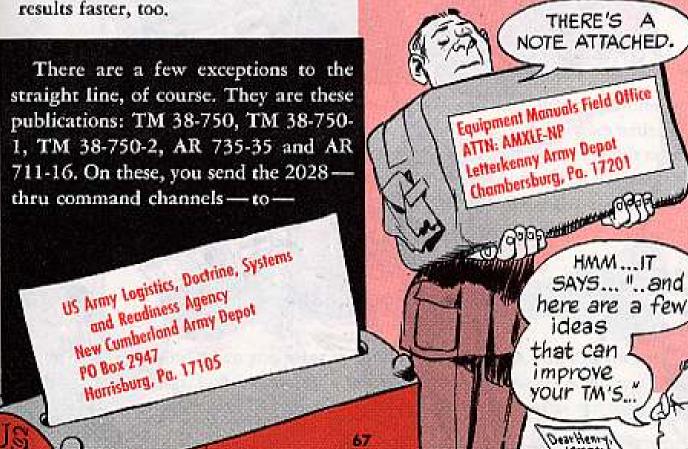
Fill 'er out with all the details and send one copy to the outfit responsible for the manual. You'll find the address in the first part of the pub.

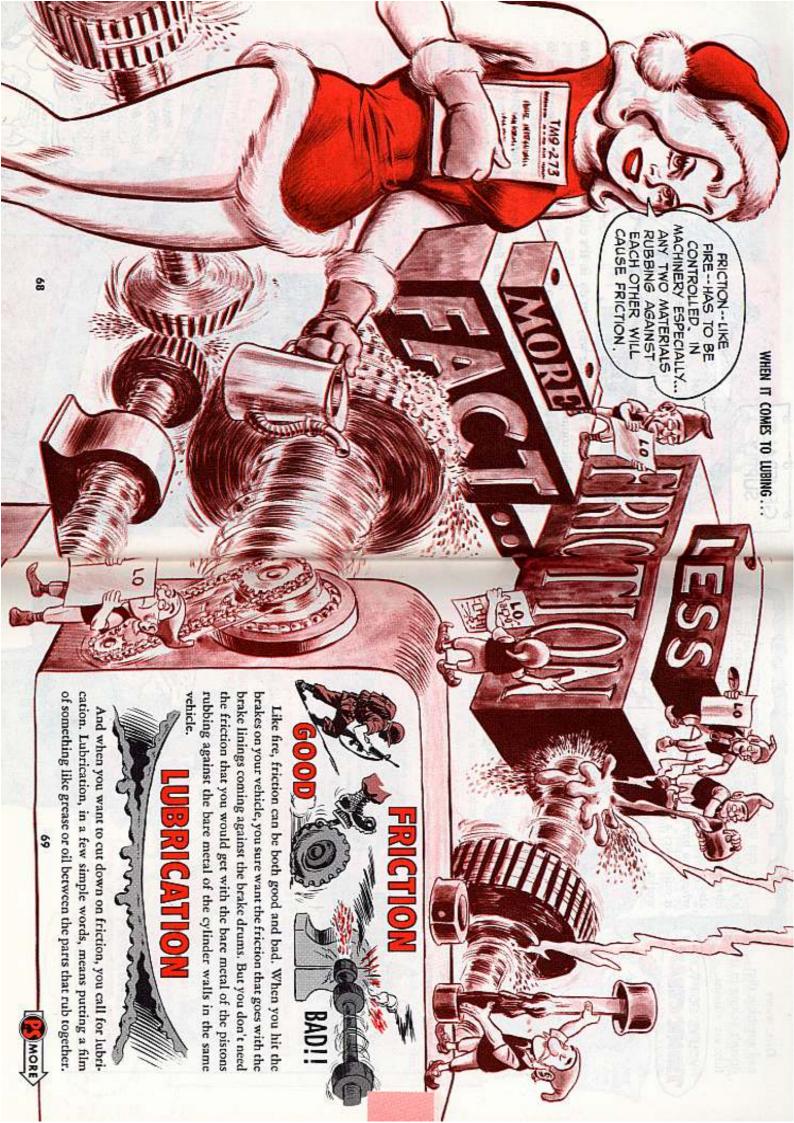
A straight line is the shortest distance between two points. You learned that old rule in math class, but it also applies when you're sending in that DA Form 2028.

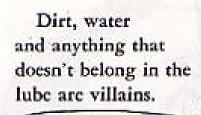
So how does that math rule apply? You send that form straight to the people who wrote the pub. You'll get results faster, too.

IDEAS WANTED, TOO -

Another thing, if you've got some good ideas on how to improve all the Army's technical publications, there are some guys waiting to hear from you. Jot your ideas down—on anything—and send 'em direct to—



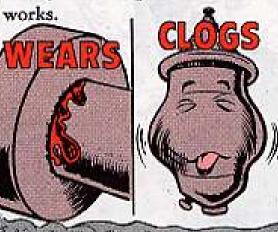




YOU'VE GOT TO Think Clean!

Dirt can come between moving parts, make like it's sandpaper and wear them down. It can clog a filter and damage the item the filter protects. It can also plug tiny oil passages, oil lines and valves. And when you have close-fitting parts, like with missiles, it only takes a speck or two of dust to louse up the

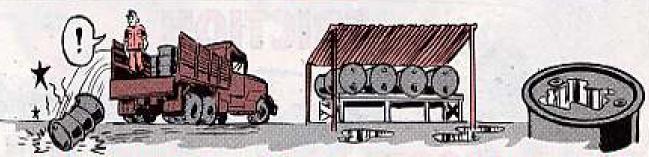






But you can give dirt, moisture and what-have-you a real battle . . . and come up the winner. F'rinstance . . .

HANDLING



Watch how you handle containers holding lube. A hard bounce could split the seams enough for junk to get inside, but small enough for you to miss.

Try to keep open containers out of the weather. When they're outside, cover with a tarp and keep them off the ground, if there's any chance that they might end up sitting in water — like can happen when rain settles in a low spot. The right way to store a 55-gal drum is on its side with bungs level to prevent breathing moist, outside air. It'll also keep water from collecting on the top

Lids, caps and plugs belong in one place when you're not using the lube — on the container and shut tight.

Before you pour out or dip into the lube, wipe away dirt, water and other assorted junk from around the opening. That means before you take off the lid, cap, vent, or bung.



CLEANING

Fresh lube is one of the most refined, carefully-made substances in the world. It comes to you "pure as the driven snow." But if you don't have your brain operating on all eight cylinders you can muck it up in no time flat.

I'M NEAT!

Maybe you touch the lube with grimy mitts. Sure . . . if you work around grease and oil your hands are going to be greasy and oily but that doesn't mean they have to be coated with a mixture of dirt and lube.

Could be you use a dirty grease gun or oil pump to get the lube into the equipment. It doesn't take much time to clean the gear before using it. Also important: watch where you lay it down while you're lubing. And when you're finished, put it in a clean place.

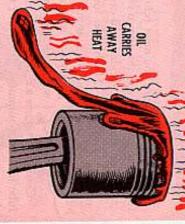
Maybe the lube fittings are dirty. When you have dirty fittings, the dirt gets driven into the fittings along with the lube. It only takes a few twists with a clean rag to wipe away the grime.

A dipstick can also give dirt a free ride into oil. So be sure the dipstick is clean before you put it into the crankcase for a reading. And make sure there's no junk around the dipstick opening, junk that can be pushed into the opening with the dipstick. Same goes for all filler caps and the areas around them.

On those oil cups with the spring-hinge cap... if the spring is shot so that the cap doesn't snap shut and stay that way, it's time for a replacement. A loose cap will let in dirt. And don't forget to wipe away the grime and grit before lifting the cap to squirt in the oil.



as clean oil. oil can't move away the heat as quickly carry off the heat fast enough. And dirty If it's too light, it can fall down on the job of cooling. If it's too heavy, it can't One of oil's biggest jobs is cooling.



can't hold the blow-by. If it's too heavy, to sealing an engine. F'rinstance . . . The stuff wears away at the metal and cylinder wall to keep some of the power scaling the space between the piston and ton and wall. makes a bigger space between the pisthe seal won't be tight enough. Dirty? from being lost. If the oil is too light, it Oil is also a big deal when it comes



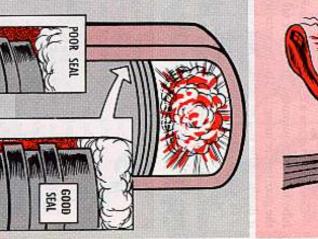


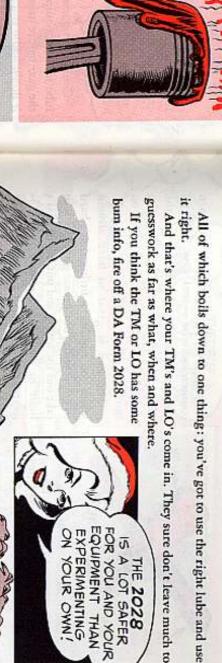


HEAVY .. IT CAN'T SET

sulation you need against engine heat heavy, it's slow-moving and can't get which brings on sludge. When it's too light an oil and you won't get the inthings to the filter. into the tight places to carry off dirt and Then there's the job of cleaning. Too

> ... AND DIRT JUST KEEPS ADDING MORE





guesswork as far as what, when and where bum info, fire off a DA Form 2028 And that's where your TM's and LO's come in. They sure don't leave much to If you think the TM or LO has some

EQUIPMENT THAN FOR YOU AND YOUR ON YOUR OWN! EXPERIMENTING IS A LOT SAFER THE 2028

about the different problems you run into with lubrication in wet, cold, damp Ordnance Material." The TM is also loaded with lots of other dope on lubes and and dusty places, spend some time with TM 9-273 (Jan 62) - "Lubrication of tions." That scoop's for real. So please to heed, indeed. If you want to find out Your TM talks about lubrication of the equipment "under unusual condi-UNUSUAL CONDITIONS

their use.

except for special cases. That's when a a TM. Then you gowith along the newest when the equipment has no LO-only pub of a later date changes the LO or outranks the TM for the equipmentscoop. Your LO is your lubricating bible. It

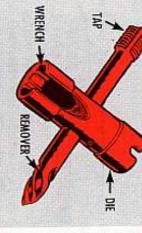
YOU'VE GOT WHAT IT TAKES

structions and the tools. Uncle gives you the lubes, the in-

off below the flat sides, you put the of the flat sides. If the fitting is busted die, wrench and remover. The wrench sets is a jewel. It's a combination tap, lets you take out a fitting by taking hold The lube fitting tool you find in tool



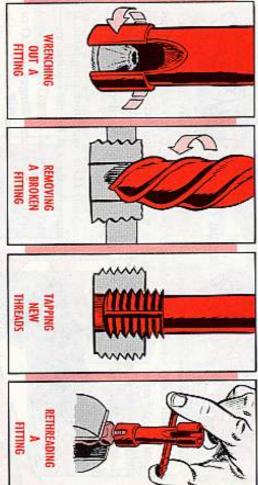
73



THIS LUBRICATION-FITTING TOOL
(FSN 5120-246-2311) IS IN THE
LUBRICATION KIT THAT COMES WITH YOUR
NO. 1 AND NO. 2 ORGANIZATIONAL
COMMON TOOL SET.

remover into the fitting hole and turn counterclockwise—real easy. You go slow because the remover bites into the plug and begins unscrewing at the same time. And the die makes new threads on the fitting. Real handy.

The tool is great to have around when you run into a fitting that's hard to get at with your grease gun. Use it to take out the fitting and put in one that's built to your liking—such as a 45-degree one in place of a straight fitting.



that you don't slop up the place with grease.

(Keep a dean rag handy for those drippings

on the fitting when the gun is straight on.

— not straight back. That's because of the

And take the gun off the fitting at an ang

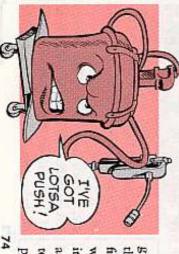
jaws in the coupler. They take a mean grip

fitting tight and straight until you're done so

Make sure you hold the grease gun on the

you can't help.)

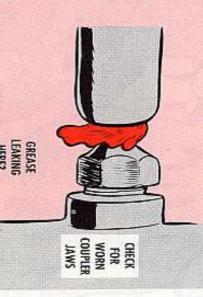
Those power-operated lube units are great when you have the air to run them. But there are places you just plain don't use them. The fitting for a vehicle's universal joints, for example.



With high pressure air behind the grease, it's too casy to blow the seal in the joint. So use the hand pump. If the fitting has a pressure-relief valve, stop when you see the grease coming out of it. If it hasn't got one, halt the pumping as soon as it starts to take extra muscle to move the lever. Usually one or two pumps are enough.



Let's say you're going to shoot some lube into a fitting. The coupler fits tight on the fitting . . . and you start to pump. But the grease leaks out between the coupler and fitting. Chances are the fitting or coupler is dirty. The fitting could be bad or the coupler jaws are worn. The jaws are reversible, of course, so turn 'em endfor-end if it hasn't already been

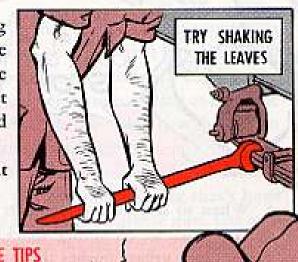






Now and again you might find the going mighty tough when it comes to getting lube through a spring shackle fitting. It might be fitting or coupler troubles. But the answer might be as simple as taking a spring shackle bar and giving the leaves a couple of shakes.

'Course, if at all possible, get your equipment out of the dust, snow or rain before you lube.





No lubrication is bad, but too much can also hurt. Take wheel bearings. The grease gets hot and the extra stuff gets into the brake system. More than enough grease on the gears in a Hawk-CW acquisition radar and the overmuch will be slung all over the place—maybe on the sliprings. And . . . but you've got the idea.

Ever hear of silicone-type grease? It's used in places like missile systems. And it's great for the job it does. But watch how you spread it around. The silicones can burrow themselves in metals like aluminum and magnesium castings. And it's a mean chore to get rid of them, even with a cleaning solvent. If you don't, you won't get paint or primer to stick to the metal, at least not the way it should.

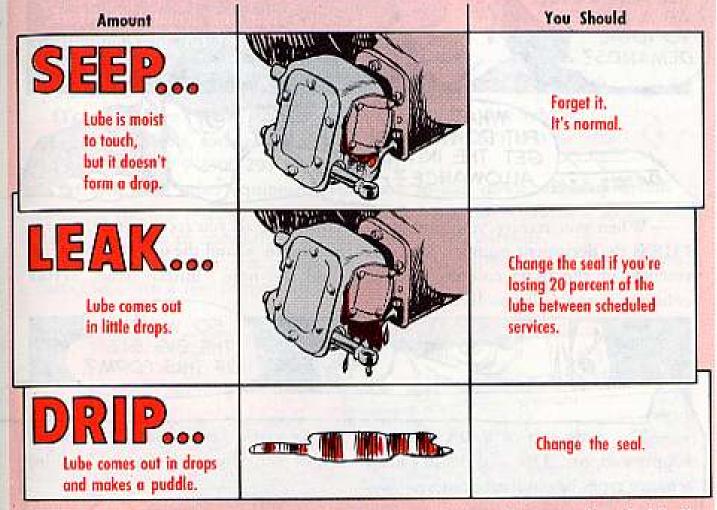
'Course . . . it doesn't pay to put lube on any porous metal that's to be painted. The lube can work its way out and lift off the paint.



LEAVE WELL
ENOUGH ALONE!...
BEFORE YOU
GET ENERGETIC <
AND REPLACE
THE SEAL -- FIRST,
SEE IF IT NEEDS
REPLACING.

True... the seal is given a bath in or coated with the same lube used behind the seal. So it says in different places—such as TB 9-255 (May 60), page 41 of DA pamphlet 750-10 and the pubs that talk about oil seals and the like.

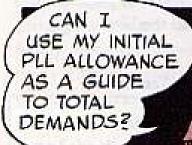
This tells you what to look for and what to do about it.



Of course, changing seals because of leaks or drips will get to be a habit if someone doesn't figure out the reason for the lube loss. And it's a wise guy who first figures the leak might be caused by a clogged ventilation valve or line.

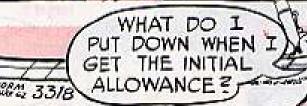


RECORD OF DEMAND TIPS





—Your initial PLL allowance is a one-time demand on supply support. It's not a recurring demand, therefore, it's not used in totin' up cumulative demands on an item.



—When you receive your initial PLL allowance all you record on DA Form 3318 is the document number and date in column a, and the quantity of items received in the BOH column. You can add the note "initial issue" across columns b and c, if you like.



—The main job of a DA Form 3318 is to record your unit's demands on supply support. The card doesn't keep track of your issues to the unit's maintenance types or equipment users.

WHEN YOU ISSUE FROM
YOUR PLL STOCKS, JUST ERASE
THE CARD'S BOH QUANTITY
AND RECORD THE QUANTITY
THAT'S LEFT IN THE BIN!



—On items supply support issues by "unit pack" instead of by "each", (for economy reasons), you record the quantity received in the BOH column, and use the items as needed. But, in the remarks section of the title insert, explain why you have more on hand than you're authorized with a note, like: "item issued in unit pack of



WARRANTY WONDERS

Dear Half-Mast,

When a using unit's required to fill out DA 2408-8, I'm wondering how we're supposed to get the "warranty period" required in block 15. Any suggestions?

SSG J. L. W.

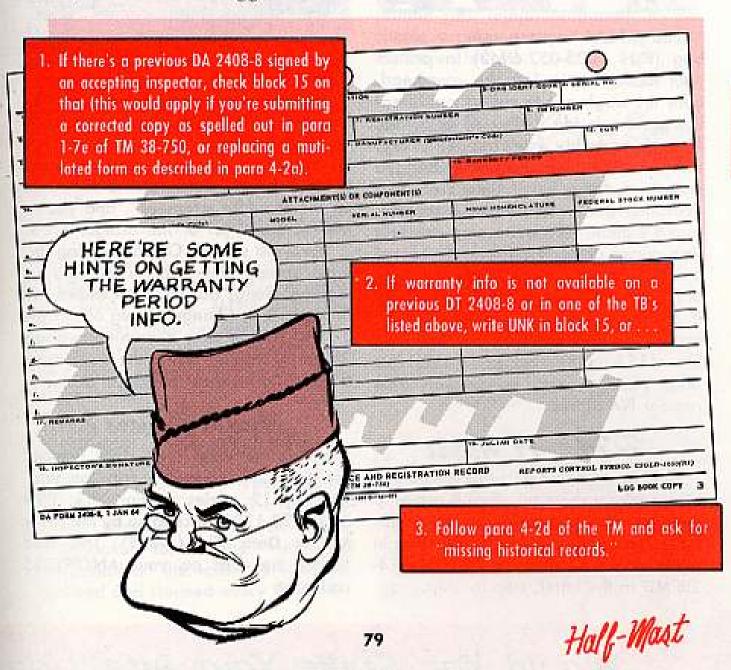
Dear Sergeant J. L. W.,

That's about the size of it, Sarge—suggestions.

O'course, there's some specific warranty info for a few vehicles (3/4-ton and 1-1/4-ton) in TB's, such as TB 9-2300-295-15 (Jun 67), TB 9-2300-295-15/1 (Jun 67) and TB 9-2300-295-15/2 (Jan 68).

But for most other equipment you have to nail down warranty details by checking the fine print in purchase contracts. This info is available to accepting inspectors (who're normally expected to fill in DA 2408-8).

When you, the user, are required to fill in DA 2408-8 (as you are in certain cases) here are a few suggestions:





Mag In A Bag?



bag (FSN 1005-052-6942) to protect densation don't remove the magazine. dusty weather. So, check your bagged your loaded magazine, use your head oughly — and don't forget that little don't let it go. Take off the bag and dry beads of condensation inside the bag, time comes along. However, it you see magazine daily, but if there's no conbut this probably won't happen in dry, tion on the inside if it's wet or humid, Sure the bag's apt to collect condensabag, y'know, won't excuse you from film of LSA on the magazine spring. This it, the magazine and the ammo thor-Leave it alone till regular mag-cleaning regular PM chores. You M16A1 zapmen using a plastic

PM-- A Must

Hold one, Cayuse (OH-6A) mechanics!
Never take a short cut when it comes to pulling the preventive maintenance daily. It could lead the bird crew straight to the deep-six. Follow TM 55-1520-214-20PMD to the letter, step-by-step.

Flame Gunners



Now hear this:

Always release your waist strap before firing the M2A1-7 portable flame
thrower. That way, if you have to ditch
the tanks in an emergency all you have
to do is hit the quick-release fasteners
on the shoulder straps . . . and you're
free to scoot out of the danger area.

The waist strap is OK for holding the tanks steady when you're walking or jogging along, but it's not needed for firing. In fact, Change 3 (Aug 68) to TM 3-1040-204-14 adds a warning to page 35, which says to release the waist strap a fair distance from the target area.

Audio Covers?

Here's the very latest stock number for the audio connector caps on your AN/VRC-12 series radios. It's FSN 5935-973-1732, backed up by the Army Master Data File (AMDF). This also covers the caps on your AN/PRC-25 radio set.

Armor Kit Ready

When your Cayuse (OH-6A) wades into the fracas make sure she has all the armor protection you can give 'er . . . MWO 55-1520-214-40/1 (18 Jul 68) at least!

700l Kit -- Set A or 87

That's right, you can't have both Tool Kit Set A and Set B for pulling maintenance on your M151's and other G838-series 1/4-ton trucks. TM 9-2320-218-20P (Apr 68), page 10, says which one you get.

Heater Damages Tank

Some guys've missed the word in Ch 2 (Jun 66) to TM 9-2330-267-14. Manhole covers on all M149 1-1/2-ton water trailers must be stenciled: "Caution: Do not use immersion heater in this tank." These guys are ruining the plastic liner in the tank.

Check For Leakage

When you Seminole-types eyeball your luxury model, 0-480-3 engine fuel injector pump oil screen, on a PMI you're looking for leakage — not visual contamination. The screen is removed, inspected and cleaned every PMP.

Give Phone Number

When you write an EIR (Form 2407), it's a good idea to include your unit's telephone number. That way, the commodity command responsible for the equipment can reach you soonest if they need to — and they may need to! Just include your telephone number on the form some place — but not in any of the numbered blocks.

Power Pack Comes Extra

You say you have an AN/PRC-74() radio set which is nice but it doesn't operate too well without a power supply? Don't sweat it. The power supply is a part of, but not issued with, the set. Your best bet's to pick the one you need in the BILL (Basic Issue Items List) in TM 11-5820-590-12 (Mar 66) and -12-1 (Mar 67).

Rusty Decon?

Don't fret when you find rust inside the M11 portable decon. Just wipe out the container as best you can. The DS-2 will dissolve the fuzzy surface rust and the siphon tube strainer will catch any flaky rust particles. You can help keep rust out if you always store the M11 with its head assembly screwed on tight.

Would You Stake Your Life won

the Condition of Your Equipment?

