

# NO DE LA COMPANSION DE

You've got a good piece of equipment - the best, in fact, that Uncle Sam can buy for you.

But the best sometimes can be made better. On your Army equipment, this is done by Modification Work Orders - MWO's.

When the design engineers find ways to improve a piece of gear that's already in use, they have it modified by an MWO... no other way.

Modifications on equipment are done by the guys who use it, by the unit mechanics, or by your support





PLAN AHEAD. Of course, on this plan-ahead bit you'll have to get your own CO involved and your support unit, too.

(Too many outfits have been forgetting that MWO's are orders — Modification Work Orders — signed off by the Army Chief of Staff and The Adjutant General . . . which means everybody's gotta get with it. Besides that, your command no doubt received DA Letter AGAM-P(M) (15 Jan 65) LOG/BI, SUB-







JECT: Error Analysis-Application and Reporting Modification Work Orders, which says without jest that all MWO's will be applied.)

First thing you have to do is find out if there's an MWO for your equipment that's not been applied. Your log book DA Form 2408-5 or DA Form 2409 will tell you what's been applied. You then go to the Army Index, DA Pamphlei 310-4 (May 65) to see if there are others.

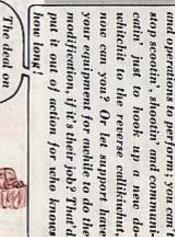
# NEW DESIGNATION OF THE PROPERTY OF THE PROPERT

Some modifications are done only at Army depots.

You've got important missions

You say this is fine, dandy and all that stuff, but how do you find time to apply an MWO what with all your regular duties?







You'll also have to check for possible MWO's on major components of your equipment such as engines, transmissions and fire control items: they might be listed under the component's publication number rather than under the MWO number for the major item.

Your command headquarters has a list that'll help line up the current



MWO's — including major component MWO's. It's CSGLD 1250, "Equipment Index of MWO," sent out by the Logistics Data Center at Lexington-Bluegrass Army Depot, Lexington, Ky., on a quarterly basis.

Some major unit Commanders extract the MWO lists by types of equipment and provide copies to their smaller units to use to see if they have all MWO's applied.

### So you've now found all the MWO's for your equipment, SCHEDULE

fication as soon as your mission and operations will allow. Keep in mind own unit applies. When they come in, you schedule your equipment for modi-You enter them on the DA Form 2408-5 or 2409 to be applied. You'll have to order whatever parts or kits are needed for MWO's your

## SCHEDULE

will have the MWO application record down in black and white. applied to your equipment, your log book form DA 2408-5 or 2409 Then, when all MWO's have been

a schedule with them so your mission and operations won't be hurt by equip-

by depot, you send a DA Form 2407 work request to support. Then, set up

If any of the MWO's call for action by your support unit or

ment out of action for the MWO job. Push your support unit to apply the

MWO soonest.

DO TODAY

### SUPPORT

## DEADLINES

MWO's are applied. from depot or support unless all they have stored, so don't accept gear Depots have to modify equipment



like AR 750-5 says.

that's not applied on your equipment, it's deadlined. You can't use it.

Keep in mind that anytime there's an Urgent MWO

DEADLINED AND

Normal MWO's have to be applied within six months after the MWO date

Now, how about any old MWO's that

have been rescinded and were never applied to your gear? Like any order that's been rescinded, they're dead. Forget them.



Chip Detector

### PROBLEMS?

before says, your outfit fires off a request for help. It goes to facilities to do the MWO job, then, like that DA letter mentioned parts, materials and tools, or if you don't have the men or If your outfit has any problems such as getting MWO kits

U. S. Army Supply and Maintenance Command ATTN: AMSSM-MR-M/4 Commanding General

Washington, D. C. 20315

the Army, ATTN: LOG/B1, Washington, D.C. 20310. The request should An info copy goes to the Deputy Chief of Staff for Logistics, Department of

### WRITE!

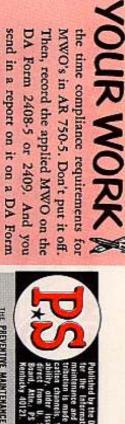
scinded, for goodness sake, don't take

MWO on it and it's since been re-

sition numbers, what kits, tools, faciliwill help speed up action for you. ties and manpower you have. This info include all the details, like dates, requi-

you. Plan ahead. the MWO's. Never let 'em stack up on ment the best all the time, keep up with So, to keep your world's best equip-

combat ready. It'll help you keep your equipment



THE PREVENTIVE MAINTENANCE MONTHLY IN THIS ISSUE

| 14 5, 6<br>13 7<br>8. M4542, 3 7<br>8. M50A1 9, 10<br>0. M50A1 9, 10<br>11 11 11 11 11 11 11 11 11 11 11 11 11 | unou |
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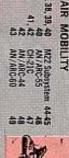
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### MI6, MI6EI 24-25 MI4 26, 27

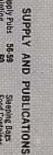






COMMUNICATIONS

WM-46/TU Cable



Sleeping Bags Food Conflather Space Heater SR 5-60 New Publications



use of lunds for printing of this publica-tion has been approved by Headquarters, opportunant of the Army, 19 February 1960. DISTRIBUTION: In accordance with re-quirements submitted on DA Form 12-4. usply 5, 6, 8, 10, 13, 20, 21, 22, 24, 25, 52, 53, 54, 64



40/2/

### M114A1 BEARING RACE TIPS











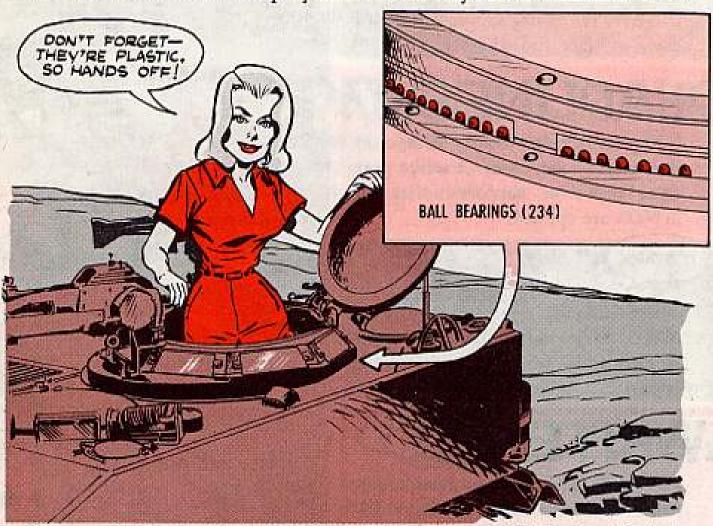


This dope won't tell you which horse will win the next Kentucky Derby. But it will tip you off to the right cleaner for the 234 ball bearings that run around the commander's station cupola upper race ring on your M114A1 Scout.

The plastic balls and surrounding area should be cleaned only with aliphatic naphtha type II, TT-N-95 . . . So now you know!

Your support will have this and they'll do the job.

For the crew and the company mechanic the only rule to remember is. . .



Because they're plastic instead of steel, they need no lubrication. In fact, lube, dry-cleaning solvent and mineral spirits like paint thinner are all bad for the plastic.

The only time you see these balls is when the commander's cupola is pulled but you don't need to see 'em to tell if they're working right. If the balls are on the ball they'll let the cupola spin around quick and silent-like. But if dirt or the wrong kind of fluid gets to 'em the cupola will operate slower and with a lot more noise. Then you send it to your support for cleaning.

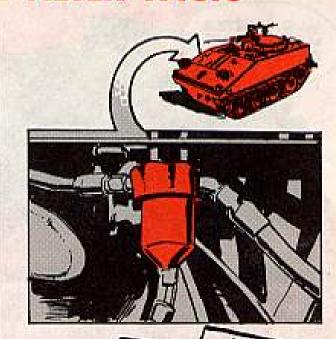
### STEER UNIT OIL FILTER FACTS

The oil filter on your geared steer takes a terrific pounding, particularly when you're warming up a cold engine.

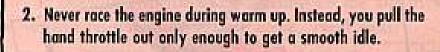
The oil pressure can get so high it warps the filter container, unseats the gaskets and even breaks the container bottom.

If any of this happens you lose oil pressure and, of course, you can't steer so good.

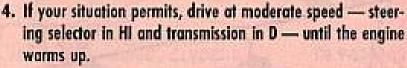
So, you need to keep your filter healthy and this is how you do it . . .



 Use the right lube for surrounding temperature conditions like it says in the latest edition of LO 9-2320-224-12.



3. Let the engine warm up three to five minutes before you move out.



IS THE ENGINE WARM VET, HARRY?

A reinforced filter is going into supply under FSN 2520-758-2376, but your present filter FSN 2520-806-1117 will work fine if you keep it healthy.



Dear Editor,

Anybody need an emergency starter for an M114 or M114A1 C & R carrier?
Well...Surprise! Surprise!

The starter on an M59 PC or M84 mortar carrier will do the job.

It's listed on page 30 of TM 9-2300-203-20P (Oct 58) as FSN 2920-640-7417,

Starter, assy (836005), but where you'll prob'ly find one is in a salvage yard.

CWO D. W. S.



(Ed Note — Good idea! Remember, tho, substitute starters are for emergency use only. Just use 'em to keep your M114 going until you can get the starter designed for it — Starter, Electrical (16764-1108259) listed on page 50 of your TM 9-2320-224-25P (Dec 64) under FSN 2920-828-4147).

M113 PC FAMILY . . .

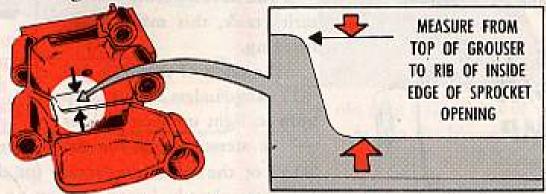
### GROUSER HEIGHT RIGHT FOR E-A-S-Y ESC



No matter whether you're putting the tape to a beauty contestant or to the grouser on your M113 PC series vehicle, if you measure from the wrong place you get the wrong result every time.

There are now eight different TM 9-2300-224-ESC's covering the M113 family, but Item 2, the section on track, is the same in all of them. Item 2 says to measure the remaining steel grouser height from the top surface of the shoe to the maximum grouser height.

Only question is, where on the top surface of the shoe do you measure from? Well, the people who wrote the ESC measured from the rib formed by the inside edge of the sprocket opening to the tip of the nearest grouser, and you wouldn't be wrong to do the same. 'Nuff said?



The section on track is the same in all the M113 PC family ESC's but some of the other sections are different so you have to have the right ESC for your particular vehicle.



HERE'S YOUR GUIDE, CLYDE..

TM 9-2300-224

ESC/1, M113 personnel carrier ESC/6, M113A1 personnel carrier ESC/2, M106 107-mm mortar ESC/7, M106A1 107-mm mortar ESC/3, M577 command post carrier ESC/8, M577A1 command post carrier ESC/4, M132 flame thrower ESC/9, M132A1 flame thrower

### TANK RANGEFINDER

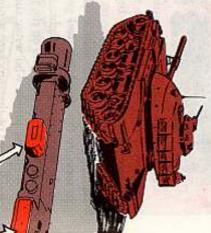
and M48A2-series tanks? surance policy for your M48A3 Heard about the rangefinder in-

to adjust the maximum depression ance is get your company mechanic you've gotta do to pay this insur-It's simple as a dimple. All

> at maximum depression. mount so the gun breech clears the rangefinder when the gun is fired stop screw for your 90-mm gun

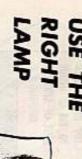
2350-224-20 (Jun 63) for the Change 2 (Mar 65) to TM 9-





FOR TANK RANGEFINDERS..

### RIGHT USE THE





series tank, this makes good If you have an M60 or M48.

M17 rangefinders have a lamp bulb to light up their reticles All models of the M13 and the stereo reticle for the

> IS IN SPARE **LAMP 1203**

BE SURE

LAMP BOX NOT 1683

M13's or the calibrating reticle for the M17's. This you already know . . . so on with the

on the range finder. the reticle and another in the spare bulb box (193102). You should have one 1203 lamp in its base and you order it as FSN 6240-019-3102 manufacturer's part number 1203 painted on The right bulb to light up the reticle has

a burned out 1203 lamp with a 1683 lamp. The thing is, some Joes have been replacing

### INSURANCE POLICY

your gunner's quadrant). 65) to TM 9-7022 (Mar 58) for the minus 8.4 degrees (149.3 mils on him how to do it with a setting of M48A2 and M48A2C tanks tell M48A3 tank and Change 10 (Mar

broken glass out of more than 40 mirrors and prisms. rangefinder and make expensive breech could recoil into your minus 9 degrees (159.9 mils) the If you fire at the old setting of



current it burns out the range finder variable This lamp will fit OK but it pulls so much

tank will be tied in the shop for awhile. your support unit. It might mean your job of replacing that rheostat is for This causes problems, because the

in the turret bustle, (446914), is used in the left tail light. The spare is kept in the spare bulb box The 1683 lamp, FSN 6240-044-6914

spare from the bulb box on the rangefinder and make sure it's a 1203 bulb, For the rangefinder reticle, get you

### M60/M60AI TANK BLOWER BLAST

lating blower has been added in the (Feb 65) edition of TM 9-2350-215-10. Something new on your turret venti-



new edition adds this little gem to the the three guns. This still goes, but the the hatches closed while firing any of told you to run the blower if you had The old (Sep 62) edition of this TM

ON IF THE ENGINE IS RUNNING, WHETHER THE TANK WHEN YOU'RE BUTTONED UP, TURN THE BLOWER MOVING OR JUST IDLING IN PLACE

engine running or you're firing. buttoned up and you either have the So, turret blower ON when you're That carbon monoxide can kill you.

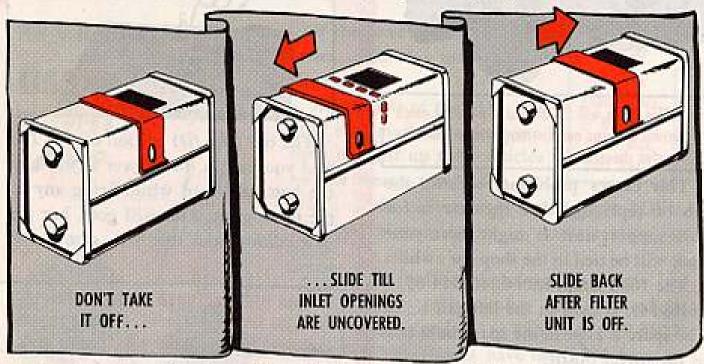


You wouldn't drive your vehicle very long without having a cap on the gas tank. You know that cap's there to keep out dust, sand, water, and just about anything else that might fly jose it if the cap's not any

anything else that might fly into it if the cap's not on.

There's a spring clip on the M13 gas-particulate filter unit installed in your M60 tank that does the same job for the filter unit that your gas cap does for your vehicle.

You have to uncover the air intake openings before you start the filter unit. That doesn't mean you have to take it completely off — just slide it toward the air exhaust end of the precleaner and particulate filter assembly housing until the air inlet openings are completely uncovered.



Be sure you slide the spring clip back over the air intake openings after you've turned the filter unit off.

If you don't have a clip for your filter unit, better order one. Ask for spring clip, FSN 4240-806-0022.



A little carelessness around the engine cooling fan of your M116 cargo carrier can get you a big repair job.

The size of that fan can build up enough suction during high speeds (such as during climbing or rapid acceleration) to suck up any loose objects left inside the engine compartment.

Naturally, any good-sized object that doesn't belong there is going to foul up that fan. In one case, it was a mechanic's glove. In another, it was a broken fan belt. The result was broken fan blades, which unbalanced the fan, causing engine compartment vibration even at low speeds.

A quick check before putting the fan access door back would have saved the fan in each case. Or a homemade wire mesh screen placed in front of the fan during maintenance might have helped. Remember to remove the screen before operation. This would prevent small objects from being vacuumed off the crew compartment seat when the fan access door is removed.



In case you didn't notice, Change 1 (Feb 63) to TM 9-207 (Sep 59) has a caution thrown in about not adding alcohol to diesel fuel systems.

This caution note is added to para 41a(1) by the change to the TM — which is the manual on operation and maintenance of Army materiel in extreme cold weather.

The reason for the caution is that while alcohol will mix with diesel fuel, it can't combine into an alcohol-water-diesel fuel mixture like it does with gasoline. Besides, the water is already blocked out by the filters in the diesel fuel system. So the alcohol really doesn't help to absorb or trap any of the water in diesel fuel.

Electronic equipment OFF. Ignition and/or master switch ON. That's the way to beat transient current surges in tracked and wheeled vehicles.

HIGH -

OFF.

The ignition-master switch combo in tracked stuff, fact is, has added a new victim — the AM-1780 amplifier of the new FM-series radios.

Which takes you way back:

Which takes you way back:
Before you start your engine,
turn off electronic equipment
(with the AM-1780, this means
you turn off the amplifier's
power switch in addition to
the switch on the radio).

Start your engine. If it's a slave start, keep electronics stuff off until you disconnect the slave cable and turn on the master battery switch.

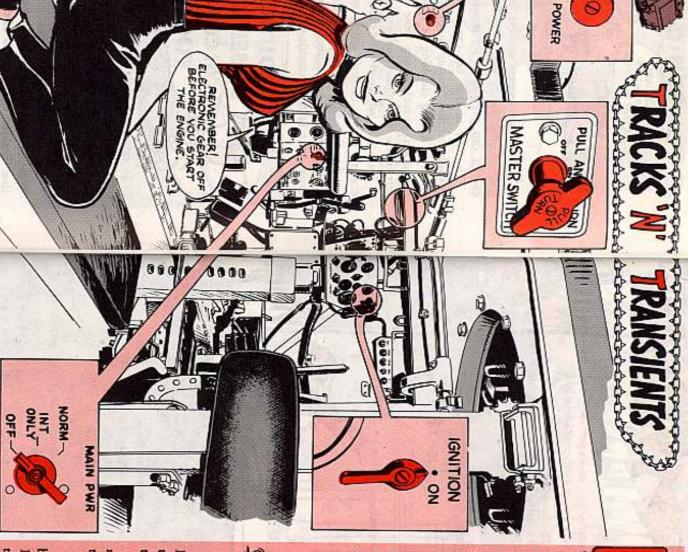
Turn on your electronics stuff
. . and you've beat it one way.

Now, NEVER turn off the master switch of a running vehicle. Before you stop any engine, turn off all electronic equipment.

Then, turn off the ignition switch . . . or press and hold the engine shutoff switch (in a diesel, it's the engine fuel shutoff switch).

Wait'll the engine stops, and cut off the master switch.

Remember, too, that in all vehicles you turn off radio equipment before removing components from mounts to keep from getting an arc that'll burn the pins.



### M60 I BINDER

You in a bind looking for the looseleaf binder FSN 7510-738-6164 to hold the LO and the operator's manual for your M60 or M60A1 tank?

Don't perspire, Meyer! ... All you gotta do is order it, one per tank, and your authority is page B-17 of TM 9-2350-215-10 (Feb 65) where it's listed.

You'll need this special binder because the manual will be up-dated by loose-leaf sheets. This handy-dandy binder will be a permanent part of your BII.



AND M114 SCOUT, TOO...

Now if you have an M108 or M109 howitzer, or one of the M114 C&R's, the situation is exactly the same except that it's different,

These vehicles have loose-leaf type manuals so you need a binder — but there is no binder listed in the BII. So what to do?

So order a standard three-ring binder, FSN 7510-188-6955, 8-1/2 x 11-in, hard cover. You'll find these on the shelves of the country store supermarket or you can get 'em through supply.



around vehicles who do not underthe ignition circuit. tand the way current flows throug There are many men working

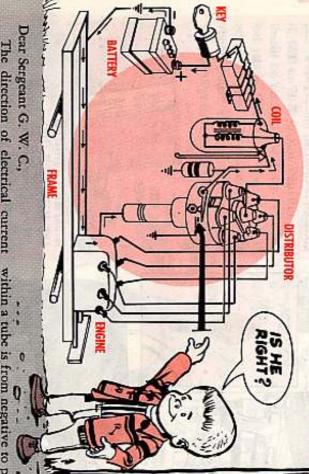
men say, "I don't know" or "from When the subject comes up, many

> cause the positive cable's hot." positive (+) to negative (-)... be

> > KNOW WHICH

the ignition circuit from negative to I believe the current flows throug

5gt G. W. C.



confusing. some topic. Current to most people is flow has been, and will be, a trouble-The direction of electrical current

idea is still believed by most people. from positive (+) to negative (-). This lished the theory that current flow is Way back when, Ben Franklin estab-

use, the positive-to-negative theory the actual flow of electrons (current) (radios, transmitters, television, etc.) didn't work. In electronic circuits When the vacuum tube was put in

within a tube is from negative to posi-

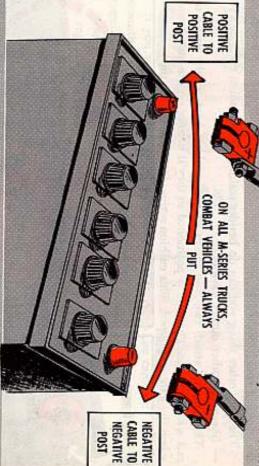
we know now you are right when you from negative to positive. say that "electron flow" (current) is things about current flow. From what Experts are still finding out new

tions and the negative (-) cables to their to connect all cables marked positive (+) to their properly marked connecnot too important. But it is important vehicles, the actual flow of current is In the M-series wheel and tactical

> on the battery's positive post and the correct connections. Always put the vehicle's positive battery cable terminal this would cause trouble aplenty. terminal should be connected to the battery's negative post. As you know, 0

the vehicle's electrical system was debattery negative post would work if Of course, a positive cable on the

negative (ground) cable on the nega-



rent flows from the negative source system may get the idea that since curof the "negative-to-ground" electrical cuits is that somebody who is not aware then the vehicle's positive battery cable gardless of current flow. "electron flow" theory to vehicle cir-The big danger in applying the

ground. signed to operate with positive ground, vehicles are designed with negative-tobut all our M-series tactical and combat

on the battery's negative post . . . re-So always keep the vehicle's ground



I'm a maintenance sergeant in a truck battalion and I've got a big tail gate headache. When drivers unload or let troops out they drop the tail gate and it gets all banged up.

I've done everything short of swinging a meat ax to get 'em to stop. Do you have any suggestions on how I can save my tail gates from those costly repairs? Sat L. E. M.

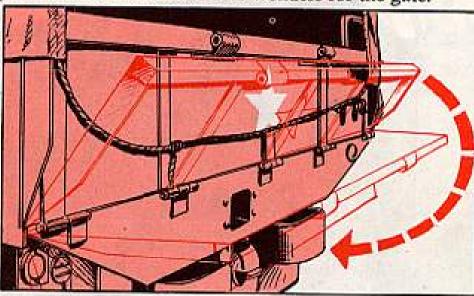
Dear Sergeant L. E. M.,

Your headache is an old one. We had the same problem with wagons when in the hands of rookie mule drivers.

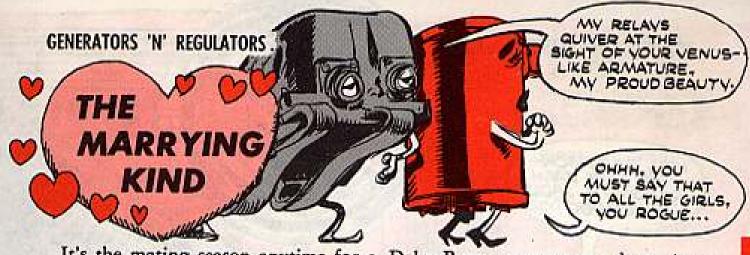
The only other thing you can do besides training is to cushion the gate's fall - like many other outfits have done.

These outfits attach two 3-in pieces of thick rubber hose on the gate's top rail with OD tape. The hose is positioned so they'll bounce on the bumperettes when the gate is dropped. This cushion action does wonders for the gate.





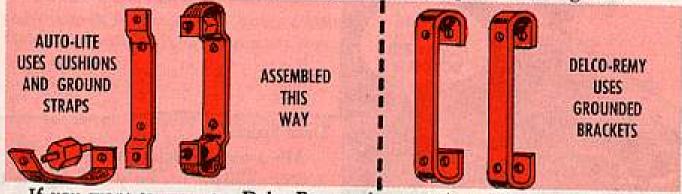
The pieces of hose are usually scrounged from a junk pile or salvage yard. The thicker the hose the better. And the cloth backed waterproof OD tape can be found in any self-service store or supply room. This tape makes the rubber cushions easy to remove for inspections. Half-Mast



It's the mating season anytime for a Delco-Remy generator and an Auto-Lite regulator—and the other way around, too—on your M-series wheeled vehicle.

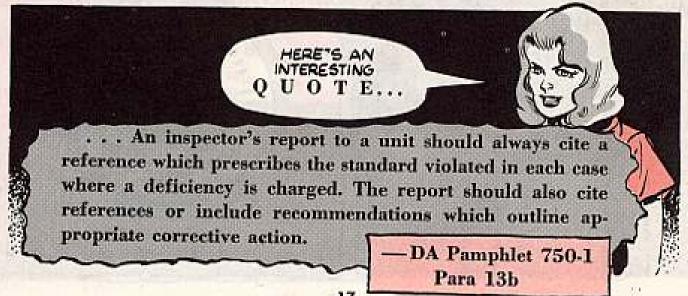
Mating's a matter o' mounting. Electrically, the two regulators are the same, but the Auto-Lite has rubber cushions while the Delco-Remy has its shock absorption built into it.

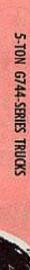
To replace a Delco-Remy regulator with an Auto-Lite, just install the mounting cushions for the Auto-Lite regulator and the ground straps right on the firewall, using the original mounting holes. Then put on the regulator.



If you want to mount a Delco-Remy where an Auto-Lite came off, take the mounting cushions and ground straps off the bracket. Then put on the Delco regulator with its grounding straps.

Your vehicle's -20 TM shows you how the two cables are hooked up to the regulator.





HEY, REVINGTON-THAT SAFE TACH READING 15 2800, NOT 8200!



M52A1, M54A1, etc., that have the only diesel fuel) are set for governed Mack ENDT-673 diesel engine (burns no-load speeds of 2100-2200 RPM. The "A1" model trucks like the

dump, M52A1 truck-tractor and the 5-ton trucks. This includes the M51

ear Half-Mast,

Our outfit has several models of

M543A2 wrecker.

pression ignition, low grade and regular gasoline), get a no-load setting be-M52A2, M54A2, M543A2, etc., that (uses a variety of fuels like diesel, comhave the Continental LDS-465-1 engine tween 2850-2900 RPM The "A2" multifuel models like the

FLYWHEEL, SOLDIER?

20/5 (Nov 62) to all of these 5-tor

plate called for by MWO 9-2320-211-

Question: Do we apply the warning

models and limit their RPM to 2800

If not, what is the maximum RPI

etting for the various models?

SP 5 E. J. S

Dear Specialist E. J. S.,

All 5-ton models do not get the



But regardless of the model involved,

- Never freewheel (coast) downhill
- ime when going downhill to stay



should be embedded in the brain of all 5-ton truck drivers. That is: the dope on the MWO's warning plate mum no-load RPM setting is 2800. R6602 gasoline engine. Their maxi-M52, etc., that have the Continental gasoline models like the M41, M51, MWO applied. It's only for the basic

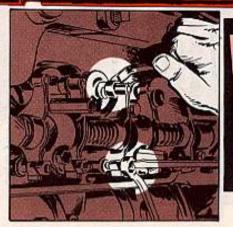
Never let engine speeds exceed the top RPM setting at any time

valve tappet settings for the peating. This time it's the 5-ton truck G744-series R6602 engine. Some things are worth re-

9-2320-211-20 (Mar 63) says valve tappet at 0.020 inch. TM Neither one is right. to set 'em all at 0.024 inch. R6602 say to set the intake the cylinder head decals on the The engine name plate and

settings (Hot) like this: change gives the correct valve to TM 9-2320-211-20. This Go by Change 1 (13 Jul 64)

0.024 INCH FOR THE EXHAUST. 0.018 INCH FOR THE INTAKE



valve setting change and stick right near para 41c(2). it on page 80 of your -20, Make a note of this R6602

TO SHOW MAXIMUM RPA PLACE RPM LIMIT DECAL



A fix for a busted static reel on your M49C tank truck is simple — a hunk of electrical wire and a couple o' clips.

There're no repair parts for the reel in the supply system yet, but TB 9-2300-212-20 (Jan 59) tells you how to make sure you've got a safe ground when dispensing fuel — like so:

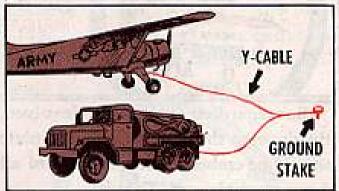


Then, if you're taking on gasoline from a storage tank, clip one end of the ground wire to the dispensing nozzle and the other end to your tank truck — at least two feet from the filler neck. Make sure you make this hookup before connecting the dispensing nozzle.

Or, if you're pumping gasoline from your tanker, connect the ground wire between the dispensing nozzle and the vehicle being serviced at a point at least two feet from the gasoline tank filler cap. Again, make sure you do this before removing the cap and inserting the dispensing nozzle.



Refueling aircraft involves a different grounding setup, including a ground stake.



Proper grounding is critical in handling fuel anytime static electricity is a hazard. So, as TB 9-2300-212-20 cautions, you guys who handle fuel should be familiar with all the precautions given in TM 10-1101 (Sep 55) with Changes 1 (Jan 58), 2 (May 59) and 4 (Apr 61).



Any jockey or cow-poke can tell you that every mount has its own set of riding traits. Some breeds are meant for a smooth track and others for a rough trail. And running them out of their bailiwick calls for careful handling if you don't want to be bucked from the saddle.

Your M151 1/4-ton truck is just another mount with its own traits. It's a trail-rider and is groomed for off-highway traveling; that is, designed for moving over rough terrain on a tactical mission. It was not designed to be operated on a highway like a passenger car.

Now don't get the wrong impression—the M151 is a winner on any track as long as you handle it right.

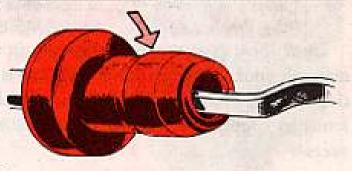
In other words, all drivers of the M151 should know their mount. A brief but thorough rundown on how the M151 behaves is covered in DA Circular 385-8 (Apr 65), and a color movie—Training Film 55-3412. Reading this DA Circular and seeing the movie should be SOP for every M151 driver. The people at the head shed feel that no one should drive the M151 until they know how to stay in the saddle.



### NEW MIST DIPSTICK

Replace your M151 1/4-ton truck's broken dipstick with the new tougher model. Ask for Rod, Oil, Level Liquid, FSN 6680-688-9965. The dipstick's now in the supply system — your support supply people were told about it in Supply Change 4/44. If they didn't get the word, requisition the dipstick from: Commanding General, US Army Tank-Automotive Center, ATTN: SMOTA-FSC.4, Warren, Michigan 48090.

RUBBER MATES INTO TOP OF TUBE — WATER-TIGHT. THIS TUBE COMES WITH YOUR DIPSTICK AND MUST BE BRAZED INTO ENGINE BLOCK.



front wheels of your 10-ton trucks? that you have wrong lug nuts on the Did you know there's a possibility

you're OK. seat and can let the wheels work loose. If you find the rounded radius type, Look your M123's and M125's over. Wrong lug nuts will gouge the ball

rounded type. TB 9-2320-206-12/2 you've got to replace 'em with the (Jun 60) is your authority to do it. But if you have the indented type,

for the right front. FSN 5310-594-8038 (right handed) The FSN's for the lug nuts are:

for the left front. FSN 5310-053-7804 (left handed)

USE THIS ONE ..



FRONT WHEELS



.. FROM ALL G792 FRONT WHEELS 10-TON TRUCK

### SHAPE COUNTS

Don't forget to first loosen the outer

must also be torqued to 500-550 lbs-ft

wheel nut before torquing the inner

specify that you must have the round sitioning either the left or right one, come under the same FSN. When requiradius type. Both the indented and rounded nuts one is tight. tighten the inner nut while the outer the outer mounting nut. Never try to wheel nut, then follow thru and torque

next TM revision. ally be found in the self-service store. common hardware items and can usuthe left nut, but the mounting nuts are The "right" nut will show up in the 2320-206-20P (April 1961) only lists Speaking of right and left, TM 9-

tight seat and be torqued to 500-550 certain the wheel holes have no paint, The nut must take a metal-to-metal burrs or any dirt in their ball recess. When you mount the lug nuts be

scated right. The slight space is normal. slight space around 'em. Don't let this lead you to believe the nuts are not After the nuts are tight there'll be a The rear dual wheel mounting nuts

> NUT IS TIGHT WHILE OUTER DON'T INNER NUT LIGHTEN

the No. 2 supplemental common tool nuts should be checked often. Torque wrench FSN 5120-221-7983 that's in The torque on all wheel mounting

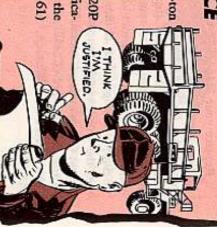
as soon as you get back. from your motor park, check the torque set will do the job. Anytime you change a wheel away

### PATIENCE

M125 cargo truck's cross bows? If so, try these: Still trying to locate the FSN's for the 10-ton

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|--------|---------------|------|
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manual, your authorization to get 'em is a justification stating your need and the availability of the items in supply for TM 9-2320-206-20P (Apr 61) Until these new numbers show up in a late -20P



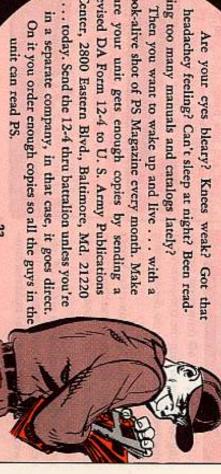
## WHO GOT YOUR PS?

ing too many manuals and catalogs lately? headachey feeling? Can't sleep at night? Been read-Are your cycs bleary? Knees weak? Got that

sure your unit gets enough copies by sending a revised DA Form 12-4 to U. S. Army Publications look-alive shot of PS Magazine every month. Make Center, 2800 Eastern Blvd., Baltimore, Md. 21220 Then you want to wake up and live . . . with a

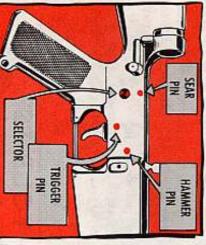
in a separate company, in that case, it goes direct. On it you order enough copies so all the guys in the

unit can read PS.





cially in cleaning and lubing its lower serves reasonable treatment - espebut it's doing a man-size job. So it deteenager of the small arms field, sure, receiver area. Your M16 or M16EI's the spunky



the lower receiver to do the servicing ing or not removing the components of Of course, this all centers on remov-

apart for cleaning - and for good like having its lower receiver taken reason. It's a fact. The 5.56-mm rifle doesn't

weight. But the pins that hold the autominum to keep the weapon light-The lower receiver's made of alu-

> matic sear, the hammer assembly, the trigger and the selector lever are all made of steel.

and bigger. First thing you know, the receiver apart, these pins'll bye-n-bye your firing's 'way off. parts they hold won't line up right and make the holes they go through bigger pins fall out and get lost - or the So, if you keep taking the lower

a good cleaning job, if you do it this-athe weapon: way - and do it every day you fire the lower receiver's parts at all to do Truth is, you don't have to remove



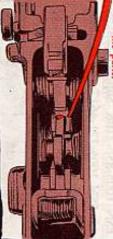
= and then wipe it dr the excess bore cleaner from the cavity the lower receiver sideways to drain



### THE DAMAGE?



When you're all through - and the lower insides of the lower receiver and on all of receiver's dry — put a light coat of PL where you're operating, on all of the (FSN 9150-292-9689), depending on Special (FSN 9150-273-2389) or LAW



of all the carbon and dirt that might whack at it. fire right, then you let support have a gets so fouled up that the rifle won't Of course, if the lower receiver ever Any stuff that's left after you do your keep your weapon from shooting right. level best won't make no never-mind. A cleaning job like this will get rid

bly of the lower receiver group for make real good sense, don't they? May 65) no longer authorizes disassem-3 to the new TM 9-1005-249-14 (15 Now you can understand why Change

cleaning jobs are for direct or general support only. Parts replacement and extra-tough cleaning by riflemen and armorers

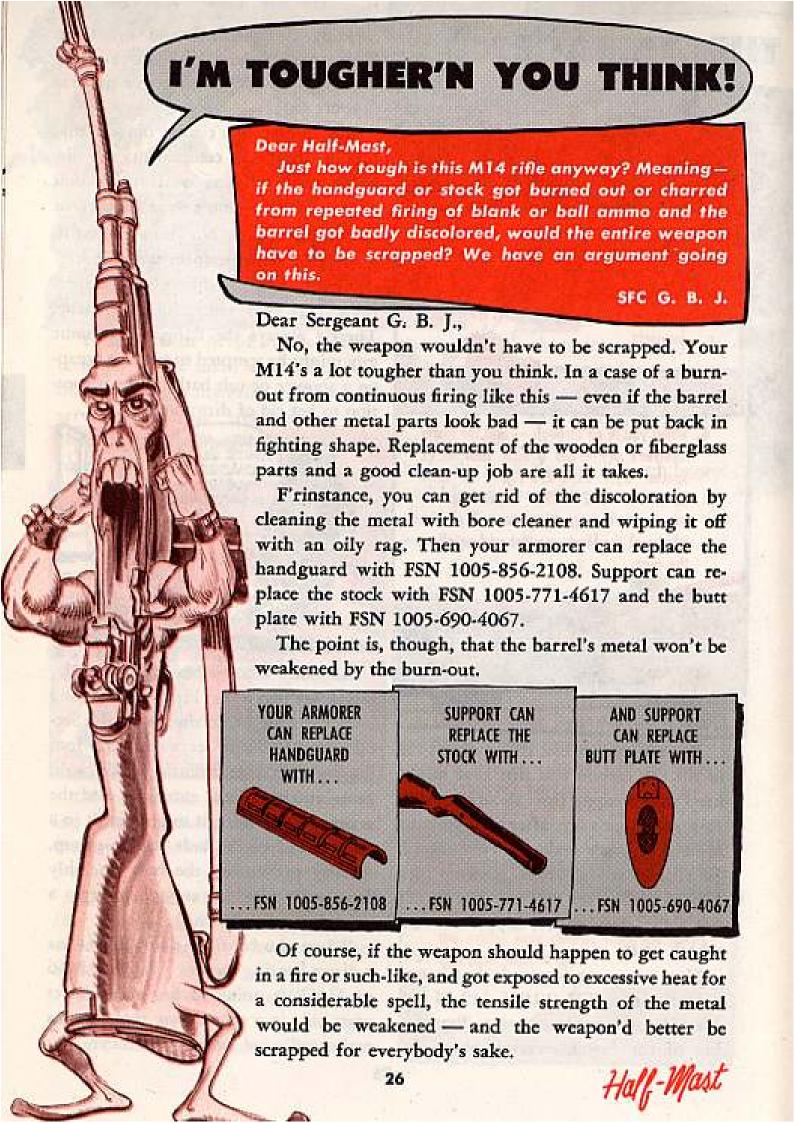
of oil at all times. No "buts" about it. carrier group - must wear a light coat lower receiver - as well as the bolt Your rifle can't perform without it. lubing job. All components of the But, please don't miss out on that

on a shower or tub bath before inspecguy might be tempted to give his weaption to get rid of dirt and lube. tions" are too risky for this baby There's always the danger that some That's why "white-glove inspec-



cartridge from the magazine. cause rusting of the extension and the ond, he's liable to let water seep into from retracting far enough to strip a short recoil of the bolt carrier group action spring - or it might result in a the lower receiver extension. This could it of the lube protection it needs. Secing it dirt two ways: First, he's robbing thereby preventing the bolt assembly Anybody who bathes his rifle is do-

your hide in a showdown, these angles or M16EI's going to fire and protect a direct bearing on how well your M16 When you consider that all this has

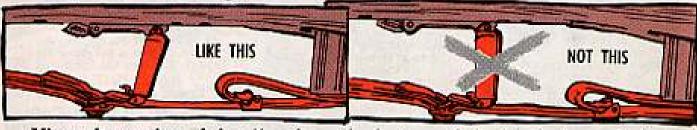


GIVE HER SOME TENSION

Position's everything in life to the handgrip assembly on your M14E2 rifle
. . . when she's attached to the sling and bipod, anyway.

She wants to be slightly forward and held firm in the unlocked position to the front part of the sling by the sling's second hook.

She does not want to be straight down and locked like this — or you'll wind up with a dead hinge.

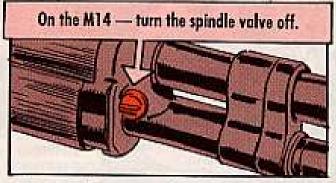


Y'see, the tension of the sling from the bottom of the handgrip to the front swivel helps support the handgrip and keeps you from yanking her back hard enough to bust the hinge when you're firing. This tension also adds support to the bipod legs . . . gives you better muzzle control during automatic firing . . . and could help prevent damage if you make a bad landing while going into the prone firing position.

So, get your baby in her preferred position every time. Put that second hook through the rung at the bottom of the handgrip. Then push the handgrip forward a couple inches, and finally tighten the sling till you get the tension you want.

### **CARBON SHUTOUT**

Here're a couple quick-pitches that'll help keep carbon from getting to first base whenever you're cleaning your M14 rifle and M60 machine gun:





Bear down on these, and you'll shut bore cleaner and oil out of the gas cylinders . . . and lessen your chance of a no-fire. Bore cleaner and oil, y'know, lead off for carbon buildup during firing.

A selected list of recent publications of interest to Organizational Maintenance Personnel. This is a list compiled from recent Adjutant General's Distribution Center Sulletins, For complete details see DA Pam 310-4 with latest chonger.

TECHNICAL MANUALS TM 1-11-19A-508, C3, Jun, O-1A. TM 1-260, May, Rolary Wing Hight. TM 5-2805-206-14, Jun, Eng. Gas: MIL STD (1A08-1) 1 1/2 Hp; (1A08-2) 1 1/2 Hpr (2A016-1) 3 Hpr (1A016-313 Hp. TM 5-3895-212-20P, Jun, Dryer, Aggr. DED; 80-TPH Borber Greene 837. TM 5-4310-222-20P, Jun, Comp Ro-tory, Air, Gas Eng 125 CFM, 100 PSI, Joy RP125GC 40M5-3. TM 5-4310-246-15, Jun, Comp. Air Recip. GED, 15 CFM, 3,500 PSI, Joy 415HGPJMST. TM 5-4320-217-20F, May, Pump, Centr: GED, Brielle Marine and Indus-Irial Equip Co., PP 113. TM 5-4320-220-25P, Jun, Pump, Cent, GED, 2-in, 166 GPM, Bornes 18-MG, Ser. Nos. 1-207. TM 5-4930-201-25P, Jun, Lub and Serv Unit Per Operated, 12 CFM GED, CEMCO Industries ENG 2 w/Engine Ones CCKM-MF/471C. TM 5-6230-201-25P, Jun, Searchlight, 18-in 2500W; Tank Mig, Crouse-Hindi 44676-C. TM 9-1400-461-ESC, May, O.M.L. TM 9-2300-224-20/3/2, Jun, Part Two for Carrier, Command Past, M.577 (Gas), M577A1 (Diesel). TM 9-2330-207-24P, C1, Jun, Semitrailer, 12-Ton, TM 9-2330-275-14, Jon, Dolly Set, Trans Shelter: XM689, XM690, XMAD1. TM 9-4935-377-12P/1, May, Pershing, Test Equip. TM 9-4935-378-12P/2, May, Pershing, Test Equip. TM 9-4935-380-12P/2, May, Pershing, Test Equip. TM 9-4935-500-15P/1, Apr. Howk, Test Equip. TM 9-4940-253-15P/1, Apr. Nike-Herc (Imp) Test Equip. TM 9-8140-375-12P/1, Apr, Pershing. Ground Hndig, Spt & Svc Equip. TM 10-500-69, May, Rigging 210 CFM, Davey, Trailer-Mid Air Comp. TM 10-1670-202-20P, May, Parachule, Cargo, 28 FT DIA, Nylon Casapy. TM 10-1670-204-23P, May, Parachule, Corgo Extraction, 22 FT DIA, Nylon Canopy. TM 10-3930-216-25P, Jun, Trock, Lift, Fork, Gas, 4,000 lb Cap, Minecapolis-Moline MY 40 RS, MY 40 NRS, Army MHE 170, Minneopolis-Moline MY 40 MB NRS, Army MHE 170A. TM 10-3930-254-15, Apr., Trk., Malform, Elec, 12,000-Lb Cop, American Pulley Company PCH-12-E, Army MHE-187 TM 10-3930-255-20, Apr., Trk., Lift. Fork, Elec. 2000-th Cop. Army MHE-197, Boker FTD-020-EE. TM 10-3930-255-20P, Apr. Trk, Lift, Fork, Elec, 2000-Lb Cop, Army MHE-197, Boker PTD-020-EE

TM 10-3930-256-20, May, Trk, Lift,

Fork, Elec, Solid Rubber Tires; 6000-1b Cop, Army Mdl MHE-198, Baker Mdl FTD-060-EE, TM 10-3930-257-20, Apr., Trk, Lift, Fork, Elec. 4000-Lb Cop. Army MHE-196, Baker FTD-040-EE. TM 10-3930-257-20P, Apr. Trk, Lift, Fork, Elec, 4000-Lb Cop, Army MHE-196, Baker FTD-040-EE, TM 10-2930-408-25P, May, Tractor, Whid, Whee, 4000-Lb, Drawbar Pell, Army MHE-180, Clark CTA-40-1615160-85. TM 10-3930-409-20P, Apr. Tractor. Whid, Whie, 4000-Lb Drawbor Pull, Army MHE-189, United Tractor G40. TM 10-3950-203-10, Jun. Crane, Trk, White Slewing Boom, Gas, 10,000-16 Cop. Hughes-Keenan VSH-10, Anny MHE-194. TM 10-3950-204-10, Apr. Crope, Trk. Whae, 10,000-16 Cop, Petilbone-Mulliken 10F, Army MHE-195. TM 10-4930-203-13, May, Fuel System, Supply Point, 60,000 Gal Cap. TM 10-4930-203-23P, Apr. Funi Sys. Sup Point, Six Servicing Nazzles, 60,000 Gal Cap. TM 10-8110-201-13, Jen, Drum, Fabric, Collapsible, Liquid Fuel, 500 Gol Cap (Nonvented) TM 11-372-1, May, Telephone Cable Splicing Fundamentals. TM 11-4940-205-23, Jan, Nike-Herc. Nike-Herc (Imp), Target Mel, Mil Monitor Radar. TM 11-5805-334-25P, May, Ponels, Gravit Termination 58-1525/FT, \$8-1526/FT. TM 11-5821-221-12P, Apr. Radio Sels AN/GRC-119 and 119A. TM 11-5840-264-12 Mor, Nike-Ajox, Nike-Herc Rodor, TM 11-6615-204-12, May, AN/ASW-12 (V) Auto Flight Control Sys. TM 11-6625-433-20P, Apr, Wollmeier AN/URM-98. TM 11-6625-614-12, Jun, AN/ASM-121, Amp Test Set. TM 38-750, C2, May, Army Equipment Record Procedures TM 55-1510-201-20, CS, Mar. U-8. TM 33-1510-201-20P, C1, Apr. U-8, TM 55-1510-202-20P, C1, Apr. O-1A. TM 65-1310-205-20PMD, Jun, U-1. TM 55-1510-205-20PMI, Jan. U-1. TM 55-1510-205-20PMP, Jun, U-1, TM 55-1510-206-20, CB, Moy, CY-2, TM 55-1520-202-20, C6, Jun. CH-34. TM 55-1520-202-20P, Mar, CH-34. TM 55-1520-203-20P; C2, Jen. CH-37. TM 55-1520-203-20PMD, Jun. CH-37. TM 55-1520-203-20PMI, Jun. CH-37. TM 55-1520-203-20PMP, Jun. CH-37. TM 55-1520-206-20P, Mor, OH-23, TM 55-1520-206-20P, C1, Jun. OH-23. TM 55-1520-209-20, May, CH-47. TM 55-1520-209-20P, Apr. CN:47. TM 55-1520-209-20PMD, Jun, CH:47. TM 55-1520-209-20PMI, Jun, CH-47. TM 55-1520-210-10, C2, Apr. VH-1. TM 55-1520-211-10, C4, Mar. UH-1. TM 55-1520-211-10, CS, Apr., UH-1. TM 55-1520-211-20, Apr., UH-1. TM 55-1520-211-20P, CI, Apr, UH-1. TM 55-1550-200-24P, Apr. USD-1. TM 55-2350-213-10-2, Apr. Transport Guidance, Tank, Combat, Full-Trkd. 105-MM Gun MODAL

### LUBRICATION ORDERS

LO 3-1040-241-12, Jun; Compressor, Recip, 50 CFM, 3,000 PSI M6-IR Ingernall-Rand 6R51B. LO 5-2805-204-14, Jun, Eng. Gas. MIL STD (2A042-1 and 2A042-11) 110 Hp and (4A084-1 and 4A042-11) 20 Hp. LO 5-2805-213-14, Apr., Eng. Gos Mil 5M A042 14 HP. LO 5-3431-216-15, Mar, Welding Mach, Arc, GED, 3 KW, Harnischleger WNG 3008, W/Cont Eng F5244. LO 5-3895-260-15, Mar. Feeder, Aggregale: 80-225 TPH, Barber-Greene LO 5-3895-265-15, Mar, Hammer, Pile Dryr, SP, DED, Link-Bell Speeder 180M. LO 5-4310-247-15, Apr. Compressor, Rotory, DED, Air, 250 CFM, 100 PSI Eng. Continental JD403, Joy RPV259DC 20MS1. LO 9-1400-375-20, May, Pershing, Ground Handling, Sp! & Svc Equip. LO 9-2320-223-12, May, Carrier, Cargo, M116. LO 10-3930-257-20, Apr., Trk. Lift, Fork, Elec. 4,000-Lb Cap, Baker FTD. 004-EE, Army MHE 196.

MODIFICATION WORK ORDERS MWO 9-1005-243-30/3, May, M6 Subsystem.

MWO 9-2300-216-20/4, Jun, 175-MM M107, 8-in M110 SP How --Mod of Biry Comp Door. MWO 9-2320-218-20/13, May, Truck, M151: Install M14 Rifle Mig Kit. MWO 9-2350-215-20/26, May, Tank: 105-MM Gon, M60: Install 2-rd Tray Assy For 105-MM Ammo. MWO 10-8340-212-20/1, Jun, Nike-Herc, Tentage.

MWO 55-1510-202-34/7, C1, May, O-IA.

MWO 55-1510-202-50/1, C2, Jun,

MWO 55-1510-203-34/3, May, U-6. MWO 55-1510-204-34/25, C2, May,

MWO 55-1510-204-34/69, C1, May,

MWO 55-1510-205-34/1, C1, May,

MWO 55-1510-206-34/24, May.

MWO 55-1510-206-34/62, C1, Jun.

MWO 55-1520-202-34/35, Jun.

**CH34** MWO 55-1520-206-34/16, Jun.

OH-23.

MWO 55-1520-209-20/16, Jul. MWO 55-1520-209-20/18, C1, May,

CH.47MWO 55-1520-209-34/47, May,

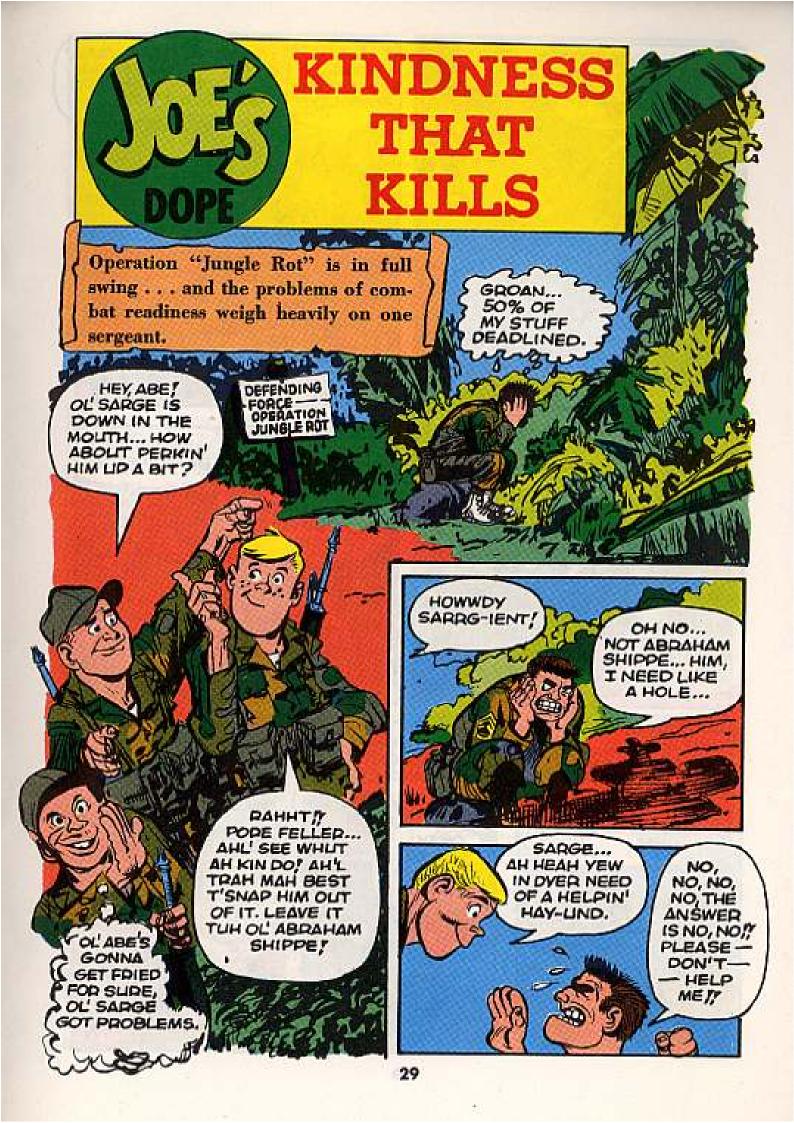
CH-47 MWO 55-1520-209-34/71, May.

CH-47 MWO 55-1520-210-20/10, May,

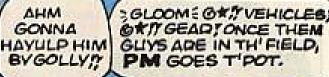
MWO 55-1520-210-30/3, Jun, UH-1.

MWO 55-1520-210-34/2, Apr. UH-1. MWO 55-1520-211-20/23, CI, May. DH.1 MWO 55-1520-211-20/28, May.

UH-1.

















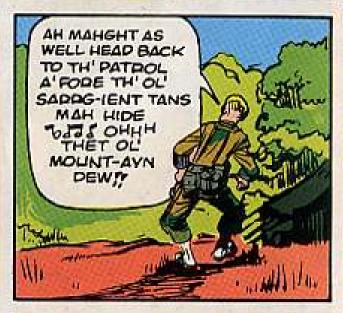
TOO BAYUD... SORTA
WANTED HIM TO KNOW
THET HE HAYUZ AT
LEAST ONE ON-TH'BALL BOY ADOUN!





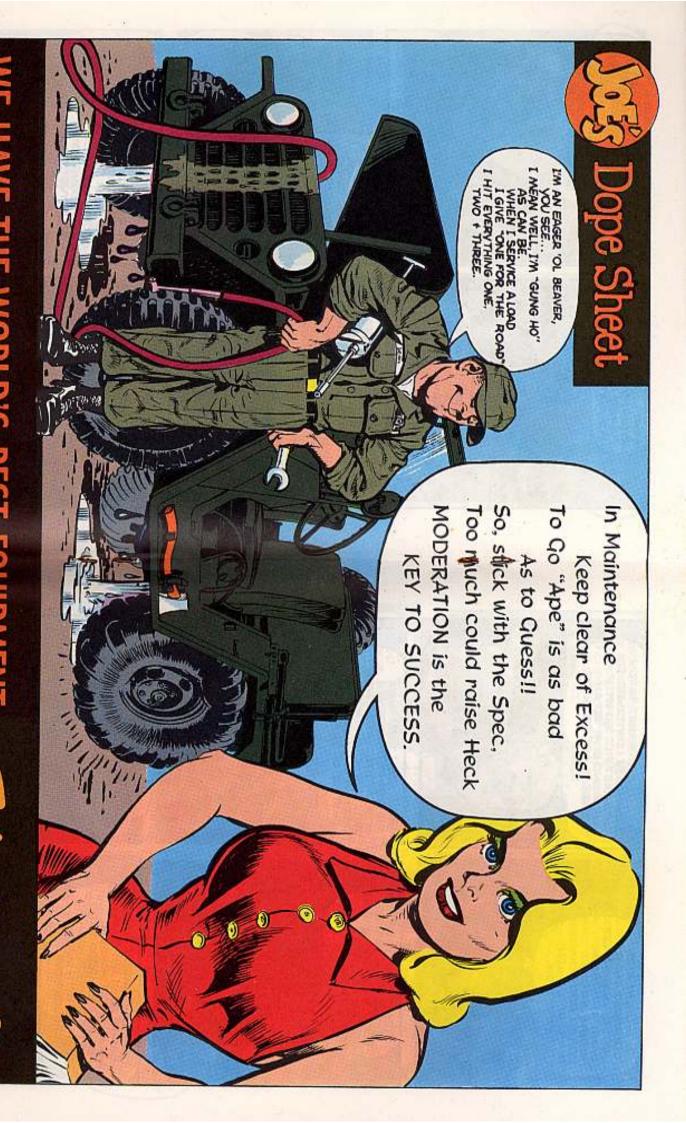
HMMM... IF'N AH DAHTLY
REC-COLLECT, OL' SADDG-IENT
SED SOMETHIN' BOUT THET
DUCE 'N'A HAYUF BEIN' LOW
ON OIL. AH'LL JUS' FIX THET
TOO. MIGHT AS WELL ADD AN
EXTDEE QUART FO' A GOOD
MAY-ZUDE.







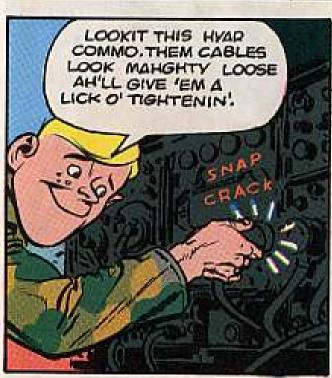




... Take care of it























THAT CUTS IT!
NOW WE GOTTA
BE DEADY FOR
THEM "AGGIES"
TO ATTACK US,
AND MAYBE
AMBUSH THE
DELIEVING
FORCE.

DON'T FDET
NONE, SADDG-IENTY
HOW ABOUT LEAVIN'
A HOLDIN' FODCE
WHILE WE GO
WITH A MO-BILE
TYPE UNIT AND
AMBUSH 'EM
FIRST!





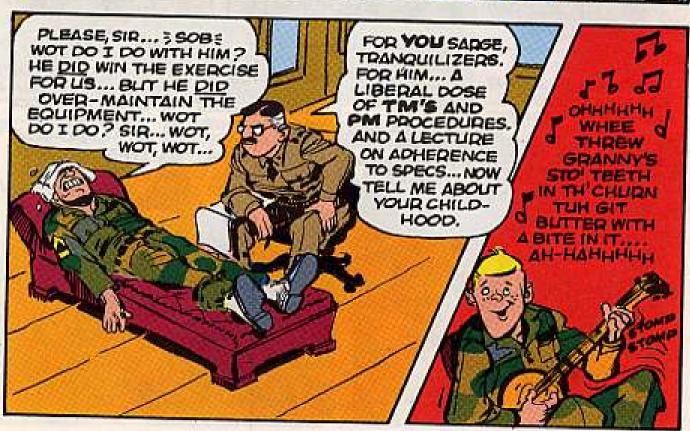


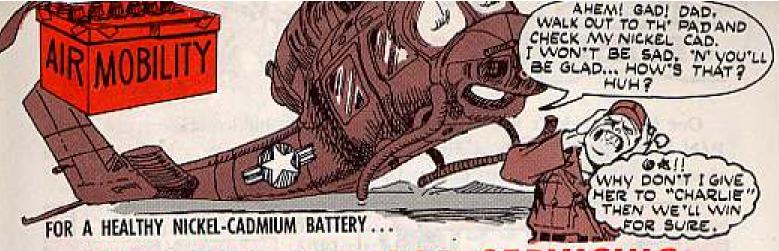








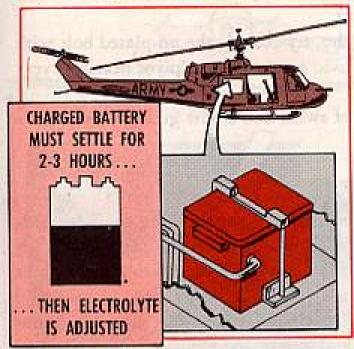




### GIVE HER REGULAR SERVICING

When a hunk of feminine pulchritude struts by she's got to be handled just right if you hope to make an entry in your little black book.

The same deal goes for the nickel-cad battery in your aircraft. It's got to be serviced at the right time and place to stay in the pink.



Take the nickel-cad in your Huey (UH-1A, B).

Having the right electrolyte level is most important. But you never want to "top off" a nickel-cad while it's still in your bird. If you do she'll be over-filled. Since the electrolyte level rises higher as the battery is charged in your bird, you could lose fluid due to an overflow. Even worse, the hydrogen and oxygen gases generated during charging could be ignited by a spark or flame and blow 'er sky-high!!!

'Course you couldn't get an accurate reading on what the right fluid level should be for an installed battery, even if you wanted to.

The only way to determine the true level is after the battery has been cycled (discharged and charged). That's why battery pubs say to check the electrolyte level after the battery has been fully charged and left to settle two or three hours.

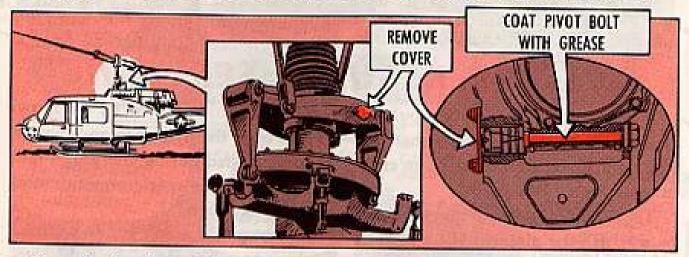
Then, if the level above the plates is less than the measurement given in the battery pub, distilled water is added. If it's above the level given, electrolyte is taken out.

So what's the right time and place to service the nickel-cad battery in your Huey?

Why, every Second Intermediate inspection, when you take the battery out of your bird and send it to the battery shop for inspection, repair, charging capacity test . . . and adjustment of electrolyte level.



One bolt you don't want rusted in place is the hidden scissors pivot bolt, P/N NAS 464-8-90, in your Huey. Otherwise, you'll have a heck of a time changing it every 300 hours on the UH-1D or 400 hours on the UH-1B.



If you're in rice paddy territory, or any damp climate, rust can be a problem. That's why a new bolt, P/N NAS 464-8P-90, is in the works. The "P" means it's cadmium plated to prevent rust.

Until the new baby comes your way, tho, try coating the un-plated bolt with grease, MIL-G-25537 . . . the same type used on the scissors pivot bearing every 200 hours.

The greased bolt will save you a lot of sweat and elbow grease — when it's time to pull 'er again.



It seems like the natural thing to do — adding a few drops of oil to the tail rotor pitch control chain in your Huey (UH-1). But don't ... it could ruin your whole day!

An oiled chain attracts dirt like a vacuum cleaner and pretty soon, instead of adding to the life of the part, the grit built up will actually wear out the chain in short order.

That's the reason for the caution when you replace the pitch control according to the poop in Chap 2, Sect IX of TM 55-1520-211-20 (Apr 65).

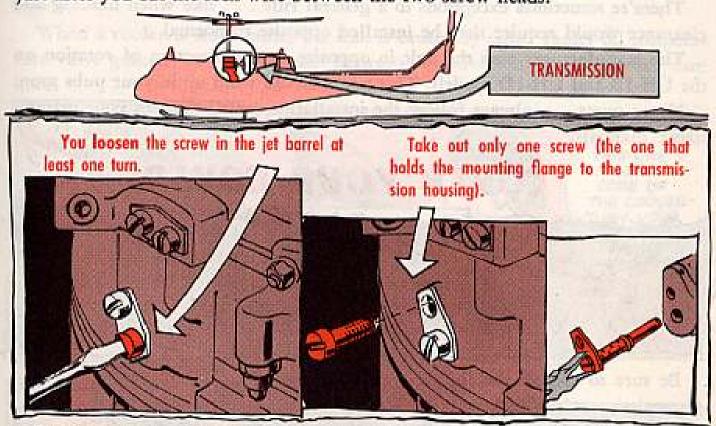
You never add ANY kind of lubricant, sure 'nuff.



You wouldn't keep your Huey (UH-1) on the ground any longer than necessary when pulling a Preventive Maintenance Periodic, now would you? 'Course not.

Yet that's what could happen if any of the transmission oil jets get busted because they're not pulled right when you take them out for cleaning. Getting replacements may take time.

Take the "D" Model. The removal poop on the oil jet is in Chap 2, Sect VII, Para 7-33 of TM 55-1520-210-20 (1 Oct 64). The operation to focus on is just after you cut the lock wire between the two screw heads.



Remember that the jet flange and barrel are a one-piece deal. Taking out both screws and using a screwdriver behind the jet flange as a pry will snapoff the barrel inside the housing. Then you've really got your work cut out for you!

To prevent this type of revoltin' development, make with your duckbill pliers on the loosened screw in the barrel. Pull straight out and the jet will come out — in one piece.



### EXCEPTION TO THE RULE

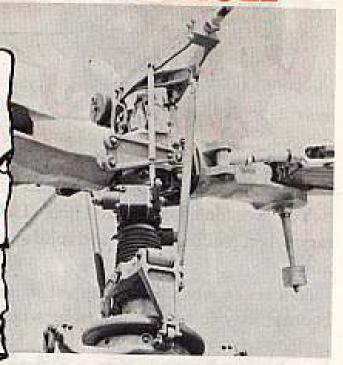
### Dear Windy,

Stop me if you've heard this one. Bolts are generally installed with the heads up, forward and in the direction of rotation.

If this is true of the Huey (UH-1B) main rotor pitch change link to pitch change horn bolt, the cotter pin scratches the horn.

Can we put the bolt in opposite to the direction of rotation?

SP 6 B. S



### . Dear Specialist B. S.,

You're stopped - from following the general rule.

There're sometimes exceptions to a general rule . . . like when binding and clearance would require they be installed opposite to normal.

The manufacturer puts the bolt in opposite to the direction of rotation on the UH-1B and UH-1D models. This poop should wind up in your pubs soon.

Never guess . . . always follow the installation instructions in your maintenance manuals.

### COVER YOUR COVERS

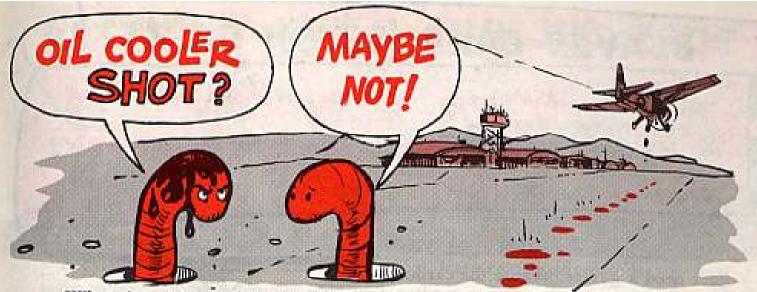


Be sure to eyeball the fore and aft transmission rain shield cover on your Chinook (CH-47) during a Daily.

The area to focus on is the 4-in inner band.

Any separation or cracking means that the cover gets replaced pronto. After all, the rotor blade area is no place for a flying saucer!



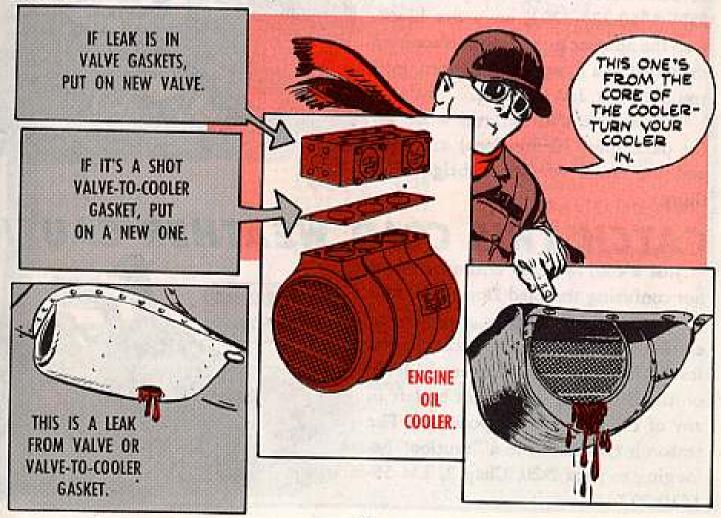


When it comes to discovering the source of an oil leak — if at first you don't succeed — look, look again.

'Tis mighty important to find out what's leaking, otherwise you could be wasting time and elbow grease changing the wrong part.

Take the engine oil cooler in your Beaver (U-6). TM 55-1510-203-20P (Sep 64) lists the cooler as a recoverable item. So, it goes thru direct exchange channels back for repair. The trouble is many of them are A-OK and don't need repair.

When a cooler is serviceable, the leak is caused by either faulty oil temperature valve gaskets, or a bum gasket between the valve body and the cooler, sure 'nuff.



### BEAVER CARBURETOR GASKET

Dear Windy,

When we removed the carburetor on our Beaver (U-6) there was a gasket on the adapter mounting pad.

TM 55-1510-203-20 (29 Aug 63) Chap 2, Para 4-356 says a gasket isn't required.

What gives?

Dear H. V. H.,

Your maintenance pub is right. You don't need a gasket because the carburetor and mounting pad mating surfaces are lapped to give you an air-tight seal.

However, if the adapter or carburetor mounting surface is worn or scratched, it should be re-lapped. A gasket isn't used because it contracts and will give you an induction leak after awhile.

To lap the adapter, put a sheet of abrasive silicon carbide paper, 320A, FSN 5350-224-7203, on a flat block. Rub the adapter mounting surface over the paper in a figure eight pattern until you get a flat, level surface.

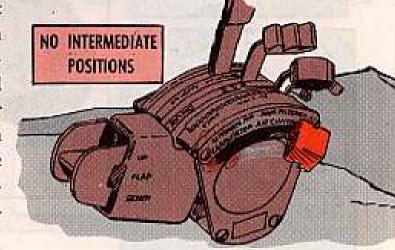
The surface will be level when all the dark spots (depressions) are gone and the entire surface is bright and shiny.



H. V. H.

### CATCH THIS COLD WEATHER CAUTIO

Just a cold weather reminder about not confusing the Bird Dog (0-1) with the Beaver (U-6) when it comes to operation of the carburetor air control lever. Unlike with the Beaver, the lever on the Bird Dog should not be left in any of the intermediate positions. The reason is spelled out in a "caution" belonging to para 2-20, Chap 2, TM 55-1510-202-10.





Preventive maintenance and safety are at least two good reasons why you want to install a chip detector plug and cockpit warning light as soon as the kit for your bird is available.

Some of the kits have been around for a few years, while others are just now being distributed. To help your record keeping, here's a complete listing of all the MWO's that authorize you the installation kits for each model aircraft.

The new kits should be available to you within one month of the date you receive the MWO publication. If not — SQUAWK!

|  |  | ES |
|--|--|----|
|  |  |    |

| Aircraft                 | MWO               | Date                      |
|--------------------------|-------------------|---------------------------|
| U-8                      | 55-1510-201-34/3  | 27 Aug 64                 |
| 0-1A, 1A, 1E, TO1E, 0-1F | 55-1510-202-34/9  | 27 Aug 64, C2 (14 Apr 65) |
| U-6A                     | 55-1510-203-34/4  | 15 Feb 65                 |
| OV-1B, C                 | 55-1510-204-34/47 | 15 Oct 64                 |
| CV-2B, YAC-1             | 55-1510-206-34/66 | 15 Apr 65                 |
| U-1A                     | TM1-1U-1A-1039    | 8 May 62 C2 (29 Oct 64)   |
| UH-19                    | 55-1520-201-34/6  | 18 Sept 64                |
| UH-19D                   | 55-1520-201-34/1  | 19 Mar 62 C1 (27 Mar 64)  |
| CH-34                    | 55-1520-202-34/16 | 10 Jan 64                 |
| CH-37                    | 55-1520-203-34/12 | 16 May 63 C1 (22 Sept 64) |
| OH-13S, H, G, E          | 55-1520-204-34/30 | July 65                   |
| CH-21C                   | TM1-1H-21C-1023   | 27 Oct 60 C1 (7 Apr 61)   |
| DH-23C, D, F & G         | 55-1500-200-34/1  | 23 Feb 65                 |

| Aircraft  | Transmission | MWO               | Date                     |
|-----------|--------------|-------------------|--------------------------|
| UH-19C, D | Main         | 55-1520-201-34/7  | 15 Apr 65                |
| CH-34     | Main         | 55-1520-202-34/32 | 14 Oct 64                |
| CH-37B    | Main         | 55-1520-203-34/12 | 16 May 63 C1 (22 Sep 64) |
| CH-21     | All          | 55-1520-205-34/17 | 21 Oct 64                |



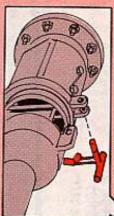
You wouldn't be getting your fabulous salary as a 427, crew chief or gunner if you weren't one of the real hep guys in the outfit.

Even so it'd pay you to remind yourself to hit these key points just one
more time after you're loaded for b'ar
and y'think everything's about under
control.

Watch out for these possible defects:

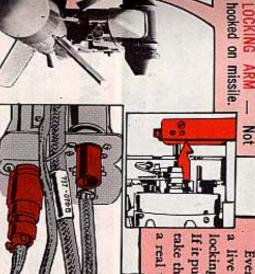
LAUNCHER MATING JOINT — Not real tight.

First check the joint itself, then the locking pin and cam nut. That joint's gotta be clam-tight. However, could be the locking pin'd go in OK and the cam nut's arrow'd be on CLOSED and you still won't have a tight fit at the joint.



If you don't have a tight mating and the arrow's on CLOSED, could mean the cam gave out or the housing's on the bum — a fix-up job for you 427's. Be careful,

EXPLOSIVE CARTRIDGE — Live cartridge missing, receptacle dirty.



though, you don't turn the cam nut beyond CLOSED or it'll loosen up on you. And don't forget to check that the wingnut's tight and has a lock washer under it.

nousing.

Preach and prac-

scratched;

cable not

olugged

PILOT'S SIGHT — Reflector assembly dirty.

Another thing — you gunners wanta be mighty sure you pull out the locking pin before a firing mission take-off. Else, you won't be able to jettison in a pinch. And be sure you stow that pin in the cabin for least visc.

Way.

Even though the locking arm's secured with a live cartridge, double-check that the box's locking gate's latched in the full closed position. If it pulls loose in flight, your AGM-22B's gonna take the junction box with it on a free flight — a real unguided missile!

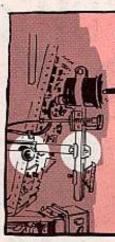
shielding broken, connector in wrong,

You 427's keep it connected to

the shorting plug (safe). You gunners connect it to the firing plug just before take-off. After every check, though, don't forget to latch the cover down to ward off unfriendly weather attacks.

ARMREST ASSEMBLY — Adjusting knob and thumbscrew loose.

The armrest's got to be extra tight so's the gunner can bull's-eye that missile with the control stick.



it only with lens

lintless rag.

off the reflector fingerprints etch

the glass. And clean

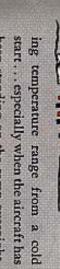
cut down transmitter tube life. completely warms up is a good way to Keying your mike before your radio

true for most of your aircraft radios needed for proper UHF operation. because of the large amounts of power it's particularly so for your UHF set smaller receiving tubes. While this is ways take longer to heat up than the bigger, with heavier filaments, they al-Since transmitter tubes have to be

modulator tube provides audio moducooled transmitter tube is going to take serves the same amount of warmup ceiving tube for the same set. The radio for instance. The larger airlation for the transmitter tube and delonger to warm up than the little re-So let's take the AN/ARC-55 UHF







shorten tube life. From the economic their rated temperature range, you transmitter tubes either below or above cold tubes. But any time you operate point of view, transmitter tubes cost been standing on the ramp overnight Sure! You can contact the tower on

> as an example. over \$13 each, using the ARC-55 set

CHIEFS

an aviator type, one each, very unhappy tually making that radio set unreliable. wise is usually sufficient. Next thing you know you have made deteriorates the coating on the cathode it to operate cold. This habit slowly see any of this happening. But a poor power output of each tube by forcing in output energy from each tube, evencoating will cause a gradual decrease inside of each tube - and you can't - without warning. A word to the More important - you weaken the

time." the log book while you're taking "tube spection sequence would be to check A good habit to crank into your in-

# ARN-30 OMNI ANTENNA ...

# CAREFUL WITH

tubes are still cold. They'll take as much

But those transmitter and modulator

during a cockpit check.

as a minute or so to warm up to operat-

earphones somewhere between 10 and

15 seconds after you turn the set on

come in with a rushing noise in your

You normally hear receiver tubes

problem. AN/ARN-30 omni ramshorn installed under the nose, you've got a built-in gravity-type If your Shawnee (CH-21C) comes with its

disconnect the cable with the other hand. the panel drop without first disconnecting the ber the antenna coaxial cable connection. Letting the panel with one hand while you reach in to loose from the cable. The right way is to support cable by hand will rip the UG-88 plug connector Any time you pull that access panel, remem-

in from one side while the opposite side of the panel is still being supported by its dzus faslows enough slack in the cable for you to reach you have to remove that access panel. This alport to make you a cable extension the first time To make it easier, you can ask avionics sup-





MUCHA IMPIO LIFTERS ...

# CASE OF THE DISAPPEARING FUZZ



The RT-294 receiver-transmitter in your AN/ARC-44 FM radio set is supposed to have two fuzzed-up air filters. No fuzz spells trouble.

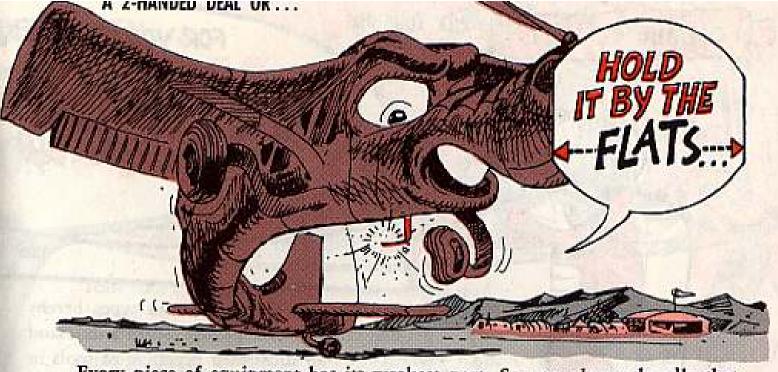
Depending on which side you look, this filter lays alongside the megacycle crystal turret . . . or the 1/10 and whole megacycle gear trains.



So if that fuzz starts to powder off one or both filters, it can interfere with the contacts and relays on either side. All it takes to start the action is some direct contact with moisture. Even the use of a damp rag to wash off a dirty filter may lead to more harm than good.

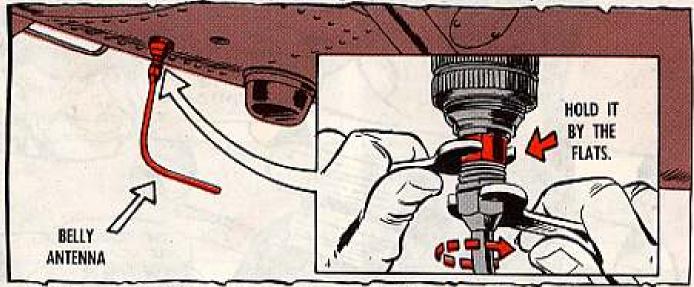
Normal operating vibration and air flow through the housing eventually knocks off the moisture-carrying fuzz until all you can see is pure screen. The more fuzz that powders off, the more dirt that's sucked into the housing —until you really have no filter left at all.

You usually bring this set into the avionics support shop for cleaning every second PE. But even though the aircraft locations of some R-T housings make it difficult to inspect the filters, it's a good idea to keep checking between PE's. Powderless filters require just as rapid replacement as extremely choked up, dusty filters do.



Every piece of equipment has its weakest part. So you always handle that part with care in order not to damage the entire assembly. Same goes for the base assembly insulator on the belly antenna (AT-701/AR) for the AN/ARC-60 UHF command radio set.

You can loosen or break this insulation by forgetting to hold the insulator bushing steady with a wrench before attaching the antenna rod to the base. Holding the bushing by its flats will keep the tightening torque action from making the insulator turn as you snug up the antenna rod jam nut.



The base assembly is connected to an impedance matching coil — which can turn freely once the insulator gets loose or broken. The more the coil turns, the quicker it will snap off . . . and then you need a new antenna to bring your radio back in action.

Sometimes you may want to remove the antenna rod to make it easier to clean the fuselage and the base of the antenna. But even when you get an oil leak streaming back along the belly, saturating the antenna base, you can clean up just as easily with a rag in one hand and the insulator bushing in the other one . . . held by the flats.







#### FSN 5815-125-4850

GAUGE, THICKNESS: Brass.



#### FSN 5210-985-6465

GAUGE, TOP PLATE AD-JUSTING.



#### FSN 5815-784-0319



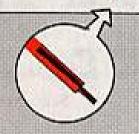
The following items make up the KEY SET, adjustable hex socket head screw (FSN 5120-875-6644).

KEY, SOCKET HEAD SCREW: 34-in across flats; screwdriver type; plastic handle with cushion grip.



#### FSN 5120-892-5998

BLADE, SOCKET HEAD SCREW KEY: %4-in across flats: 6 in long: straight hex stock.



FSN 5120-892-5995

KEY, SOCKET HEAD SCREW: 35-in across flats; screwdriver type; plastic handle with cushion grip.

#### FSN 5120-892-5999

BLADE, SOCKET HEAD SCREW KEY: 3/2-in across flats; 6 in long; straight hex stock.



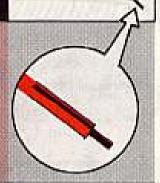
#### FSN 5120-892-5994

KEY, SOCKET HEAD SCREW: 1/8-in across flats; screwdriver type; plastic handle with cushion grip.



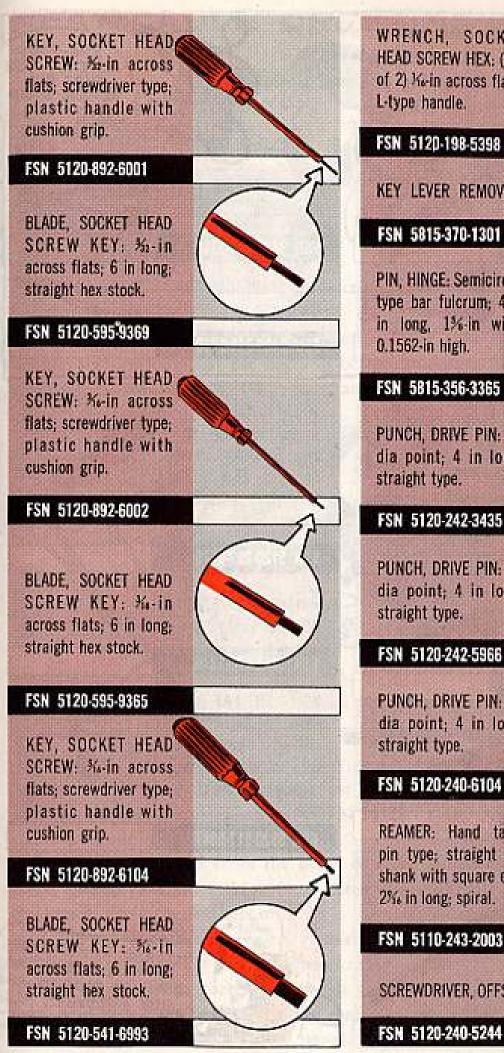
#### FSN 5120-892-6000

BLADE, SOCKET HEAD SCREW KEY: 1/6-in across flats; 6 in long; straight hex stock.



#### FSN 5120-892-5996





WRENCH, SOCKET HEAD SCREW HEX: (Set of 2) Kein across flats: FSN 5120-198-5398 KEY LEVER REMOVER. FSN 5815-370-1301 PIN, HINGE: Semicircle: type bar fulcrum; 41/2in long, 1% in wide, 0.1562-in high. FSN 5815-356-3365 PUNCH, DRIVE PIN: 35dia point; 4 in long; FSN 5120-242-3435 PUNCH, DRIVE PIN: 1/4dia point; 4 in long: FSN 5120-242-5966 PUNCH, DRIVE PIN: % dia point; 4 in long; FSN 5120-240-6104 REAMER: Hand taper pin type; straight rod

shank with square end; 2% in long; spiral.

SCREWDRIVER, OFFSET:

FSN 5120-240-5244



The TL-650/U soldering gun (FSN 3439-294-9568) and its tip (FSN 3439-535-4535) is being replaced by the following gun and tips as authorized by SB 11-593 (Oct 64).

SOLDERING GUN: Transformer type, med duty.



#### FSN 3439-729-6770

TIP, SOLDERING GUN: Soldering.



FSN 3439-540-8998

TIP, SOLDERING GUN: Smoothing.



EADING FOR

REPAIR SHOP

#### FSN 3439-771-3718

TIP, SOLDERING GUN: Cutting.

FSN 3439-771-3719

TOOL BOX, PORTABLE: Steel, with one removable tray; 22 in long, 8 in wide, 9 in high.



#### FSN 5140-319-5079

WRENCH, SOCKET: 1/4in hex opening; spin type; 6 in long.



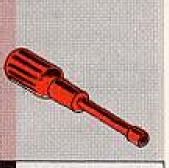
#### FSN 5120-241-3188

WRENCH, SOCKET: 36in hex opening; spin type; 6-in long.



#### FSN 5120-596-1263

WRENCH, SOCKET: %in hex opening; spin type; 7-in long. (Note: Replaces FSN 5120-507-2385, Non-Standard Item).



FSN 5120-222-1499

WRENCH, SOCKET: ½ in hex opening; spin type; 5 in long. (Note: Replaces FSN 5120-422-8587, Non-Standard Item).



#### FSN 5120-293-0375

WRENCH, LONG REACH, SOCKET:



#### FSN 5815-370-1270

WRENCH, TAP AND REAMER: Adjustable; sliding T-type handle with ratchet; bolt tap holding capacity 0 to 1/2-in.



#### FSN 5120-517-5347



### NEAT CABLE DRESSING'S NEEDED



Cutting WM-46/U cable for connecting ANGRY-3 through -8 series radio set components?

Whether installing or replacing, better make sure there's no cable shield strands sticking out past the bushing before soldering those 10 wires to the terminals of the MT-297/GR mount and C-375/VRC control box.



Maybe nothing'll happen right away, but the jarring and jolting of that vehicle can shake the frayed braid against a terminal and short out the radio set.

Clean cable cuts, as spelled out in TM 11-284 (May 53), will help keep that radio communicatin'.

A free-flying strand from the inner or outer shield of the cable'll make the radio lose its taste for talkin' — or listenin' — like you'd lose your taste for chicken if it had the feathers on.

While you're soldering the wires to the terminals in the mount or control box make sure the solder is the resin core kind.

. Acid flux is sorta corrosive, like it says in TB Sig 222 (Mar 60). Therefore, acid flux can't be followed by resin flux and solder . . . unless you wanna flirt with replacing the terminal panel.

THERE'S NO DOUBT ABOUT



BEAL GOOD NO NUMBERS

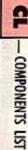
number like this - SC 6675-93-CL-You might see a catalog that has a

- SUPPLY CATALOG

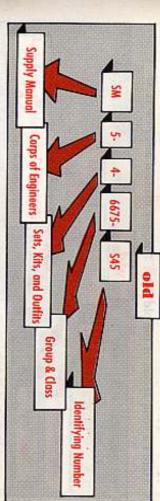
sponsible for the catalog. class, and the 93 is for the agency re-The 6675 is for the FSC group and The SC stands for Supply Catalog.

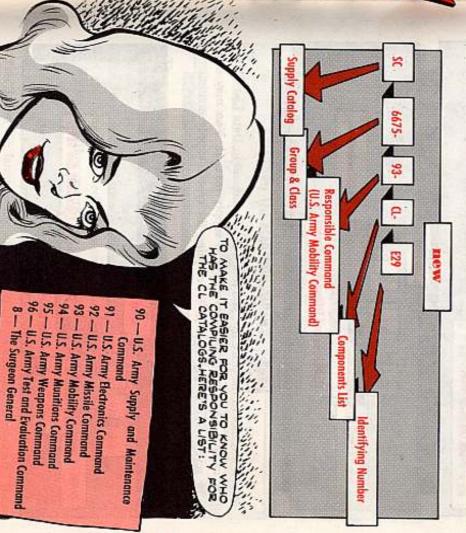






CL catalogs replace the old type 4 supply manuals. E29 tells you there are more than one catalog for the group and class. Your The CL means that the catalog is a sets, kits or outfits Components List. The







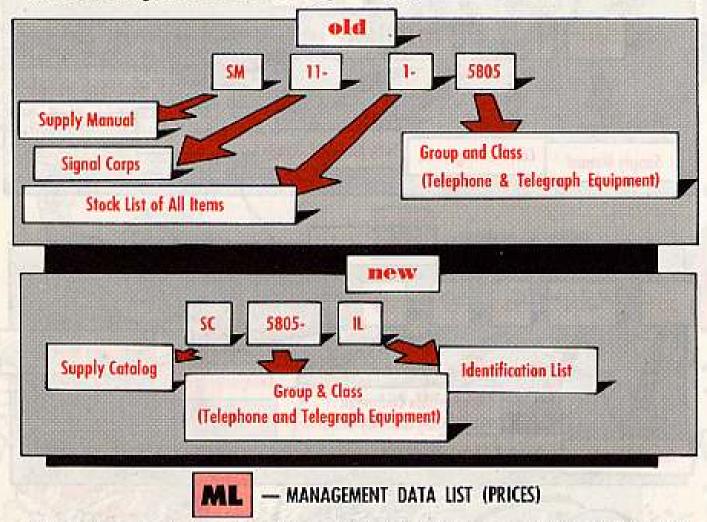


57



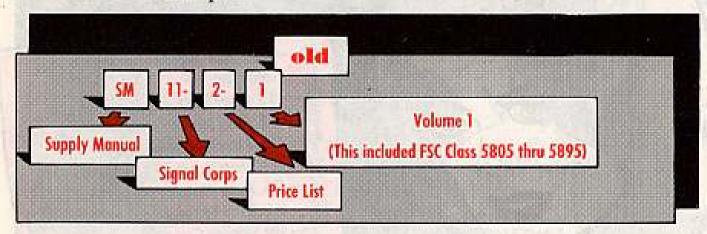
You have Identification Lists (IL) which take the place of your Stock List of All Items (Type 1 supply manuals) and/or Stock List of Current Issue Items (Type 5 supply manuals).

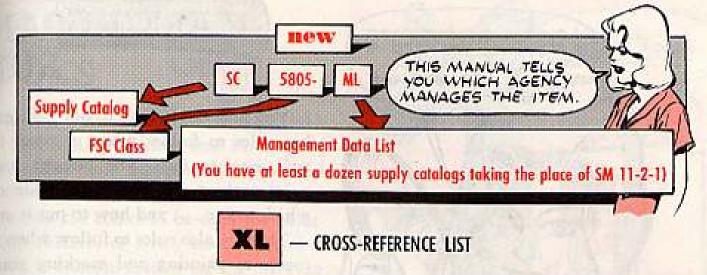
Here's a comparison of the old Type 1 supply manual and new IL's:



When it comes to the price list, you'll find the Management Data List (ML) supply catalog takes the place of your type 2 supply manual. You may have one or several ML supply catalogs superseding the type 2 supply manual.

Here's an example:

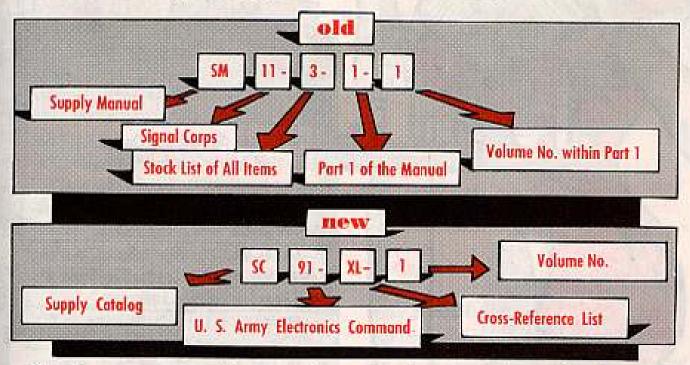




You'll also have Cross-Reference Lists.

XL—Cross-Reference List (Part Numbers identified with the applicable Federal Stock Numbers.)

This is the catalog that replaces the old Type 3 supply manual. Here's an example of the old Type 3 supply manual and the new XL's.



There's no sweat in telling at a glance the Army supply catalogs from the Department of Defense supply catalogs. The DA supply catalogs will have colored covers.

The Identification Lists will have green covers. And you can let your fingers do the walking if you need management data (price, unit of issue, etc.) because the ML's have yellow covers. The components list (CL's) have salmon covers. The Cross-Reference Lists (XL) have blue covers.

Don't get too upset if you see some hybrid numbers and some colors that aren't according to Hoyle. They were some of the first catalogs published.

You'll find the latest listing of supply catalogs and supply manuals "Index of Supply Catalogs and Supply Manuals," in the DA Pamphlet 310-6 (Mar 65).

S EASY... ALL YOU NEED IS THE RULES FOR YOUR WAR PAINT. USE AR-746-5

MARKINGPAND

PAINTING

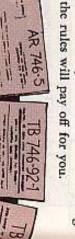
PROPELLED POLICH...

RULE BOOKS



You may not believe it, but your gal has rules to follow when it comes to painting her face. The powder and paint makers tell her what shade of which to use . . . and how to put it on.

There're also rules to follow when it comes to painting and marking your piece of equipment. They may not be as tricky as the rules your gal has to follow, but you can bet that following the rules will pay off for you.



TB SIG 364 (Feb 64) and Change 1 (17 Mar 65) "Field Instructions for Painting and Preserving Electronics Command Equipment."

TB 746-92-1 (Jun 64) "Painting and Marking of Guided Missiles and Rockets."

TB 746-93-1 (Oct 64) "Color and Marking of Military Vehicles, Construction Equipment and Materials Handling Equipment."

18 746-93-4 (Jan 65) "Painting of Yes-

"Painting and Marking of Army Aircraft."
Includes Surveillance Dranes

TB 9-1300-246/1 (Apr 64) "Identification of Ammunition Employing New Color Coding Standard."

TB 746-95-1 (Aug 64) "Color and Marking of Towed Artillery."

TB 746-95-2 (Aug 64) "Color and Marking of Rocket Materiel."

Keep your eyes peeled for the TB's on color and marking of the NIKE, HAWK, PERSHING and SERGEANT.

6

The basic rule book is AR 746-5 (Jun 64), "Marking and Packing of Supplies and Equipment, Color and Marking of Army Materiel." It prescribes the colors to be used for painting surfaces of Army materiel, and it sets a uniform system for the marking of equipment.

Now that you know the basic, here're the pubs for rules to follow for specific types of equipment:



It might make it a bit easier to do that painting job if you're acquainted with these pubs:

"Painting Instructions for Field Use."

Be sure you get Change 1, because it has a section on decals — how to apply them, how to remove them, etc.

TM 5-618 (Oct 46), "Painting; Repairs and illties."

SB 11-573(17 Mar 65), "Painting and Preservation Supplies Available for Field Use for Electronics Command Equipment."

DOD Catalog C8000-IL-A (Apr 65), "Brushes, Paints, Sealers and Adhesives."

Stencils for marking your equipment are in your outfit's No. 1 Common and No. 2. Common Tool Kits. They come in sizes 1, 2, 3 and 4 inches high.

You can find the national symbol markings (stars) in sizes 6 up to 36 inches in SC 7690-ML (Oct 64).

One more thing — only guys with special know-how and equipment have the OK to paint and mark up ammo.



Dear Half-Mast,

Where can I get the FSN for the publication holder for our generator? Recently we ran short of these canvas pouches and can't find the FSN to reorder.

SP 4 R. P.

Dear Specialist R. P.,

Helpl

The publication holder you're looking for is called Case, Maintenance and Operational Manual, Cotton Duck, OD, mildew resistant, water repellent, w/one pocket 16-in high, 1-1/3-in deep, 9-3/7-in long, and one pocket 16-in high, 1-3/8-in deep, 9-in long. Overall it's 22 inches high, and 12-3/4 inches wide.

You find it listed in DOD Catalog C7510/30-IL-A (Dec 64) as FSN 7520-559-9618.

Half-Ma

KEEP YOUR RECORDS STRAIGHT WITH AN ...

## OPERATOR'S GUIDE

So you're sending your newest equipment operators 40 miles back of the boondocks for training and there're not enough copies of TM 38-750 or DA Pam 750-38 to go around.

How can you help 'em to keep the equipment records straight?

One outfit made it easier to train operators to shape up the records — like DA Form 2404 and DA Form 2408-1 — by extracting from TM 38-750 the necessary instructions. These were typed on cards about 6-1/2-in by 9-1/2-in and slipped into the equipment log book.

The instructions can be typed on the



cards so they'll face the form any time the log is opened at the particular record the operator needs to make an entry on.

It'll cut down a heap on that old back o' the boondocks disease, lackakno-how.

# NEW FSN TO PBO

Dear Half-Mast,

Our property book officer says he needs a notice when we apply an MWO that changes the equipment FSN.

We submit a revised DA Form 2408-8, as required by para 4-12b(3) of TM 38-750, but the control copy goes to the commodity command as called for by para 4-12d(2). There is no copy to send to the PBO, so how do we handle it?



SFC N. M. F

Dear Sergeant N. M. P.,

You can dial the PBO and give him the new FSN.

But para 4-11b(2)(c) of TM 38-750 requires you to make and submit a new DA 2408-7 when the FSN of the equipment is changed as a result of modification or rebuild. So, the "control copy" of the DA 2408-7 may be forwarded to the PBO if the local commander approves.





Dear Half-Mast,

Settle an argument for me. My buddy says we're supposed to keep a DD Form 314, Table of Preventive Maintenance Schedules, for our typewriters but I say we don't.

Who wins?

SFC R. L. P.

Dear Sergeant R. L. P.,

MILLIAN STREET, STREET

You win! There was a Change 1 (17 Mar 65) to TM 10-7400-201-10 (Apr 64), Operator's Manual, Office Machines, which deleted the words "weekly services." So, you don't have periodic preventive maintenance services and you don't have to keep the DD Form 314.

Half-Mast



... Will save you nine . . . and it could also save the foot straps on your mountain or arctic sleeping bag.

When you roll up your sleeping bag you tie the foot straps together and that's where the trouble comes in. Some of those foot straps have been pulling loose at the seam.

To stop the trouble before it starts, ask your support people to bartack the straps. They'll overlap the stitches to reinforce those points of stress and strain.

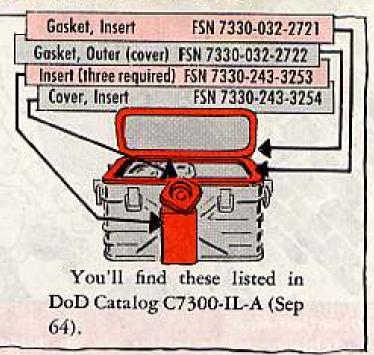
They'll probably use Type 1A3, 30/3 thread, FSN 8310-187-3878, and they'll bartack those straps between 1/4-inch and 1/2-inch from the foot seam of the sleeping bag.

# SOME HOT NUMBERS

Well, maybe the numbers aren't so hot, but, if you want to keep the food hot in your insulated food container, then you'd better become acquainted with these little numbers.

They're for the replacement parts of your insulated food container, FSN 7330-238-2411:

AGAIN?

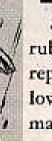


# ANOTHER HOT ONE

If you've been trying to find FSN's for the flame spreader, pipe reducer, and 3/8-in nipple used with your space heater burner assembly (FSN 4520-153-4602), here's the answer — There aren't any!

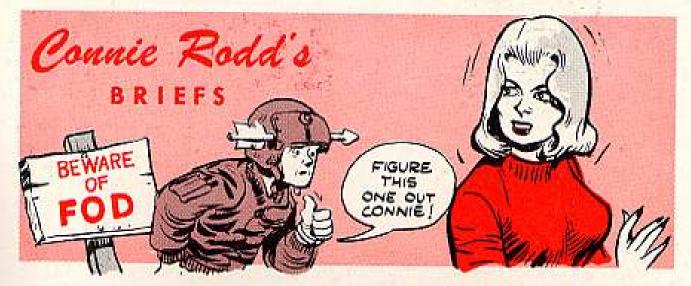
But if you need these parts . . . you're not left out in the cold. Requisition a vaporizing pot oil burner, FSN 4530-540-6167, and this assembly includes all the parts you'll need.

Be sure that you order FSN 4530-540-6167 and not FSN 4520-540-6167, which is the number most outfits have been using. Jot down this 4530 number and keep it close to your copy of TM 10-4520-202-25P.



# HOLD DOWN DAMAGE

Scads of equipment items and repair parts — like rubberized items and preservative compounds used for repair — deteriorate with age or exposure to high or low temperature or humidity. For the lowdown on maintenance of heat- or cold- or moisture-sensitive Engineer-type items, get your mitts on SB 5-60 (Dec 63) and its Change 1 (Mar 64). It also covers types of containers needed for storage to hold down the damage.



# Mark VIII Sight Kit

Here's hot news for you guys with the XM3 armament subsystem on your Huey (UH-1B). A mod kit's just come out to convert the Mark VIII from a panel-mounted to a roof-mounted sight. Get

your direct support pals to requisition Installation Kit, Sight Infinity Reflex, FSN 1270-073-9740, through channels from Anniston Army Depot, Alabama. This'll calm down those crazy instruments.

# Logbook Covers

The logbook cover designed for use with the logbook binder is now replaceable as a separate item, FSN 7510-763-5996, and may be requisitioned from Defense General Supply Center, Richmond, Va.

A protector for DA Form 2409 in the boondocks is Envelope transparent, visible thru both sides, side opening, 11-in

x 8½-in, FSN 7510-244-0356. It's listed on page 4.6 of DoD catalog C7510/30-IL-A (1 Dec 64).

Cancel that requisition for the protective cover, FSN 7510-292-9339, listed on page 64 of PS 144—unless you're a librarian. That's a binder for magazines.

# Order Enough

When you fill out those DA Forms 12-37, 12-38 and 12-39 for your outfit's tank, truck and trailer Pin-Point distribution of publications, be sure to order enough for all concerned. For example, you'll need one copy of the Operator's Manual, the Lube Order and ESC to go in each vehicle, plus copies for section,

squad and platoon leaders. You don't want to leave out anybody. And you'll check to see how many Maintenance and Parts Manuals your mechanics and the parts man need. Circular 310-38 sets 10 Oct 65 as the deadline for the forms for fastest service.

Would You Stake Your Life on the Condition of Your Equipment?

