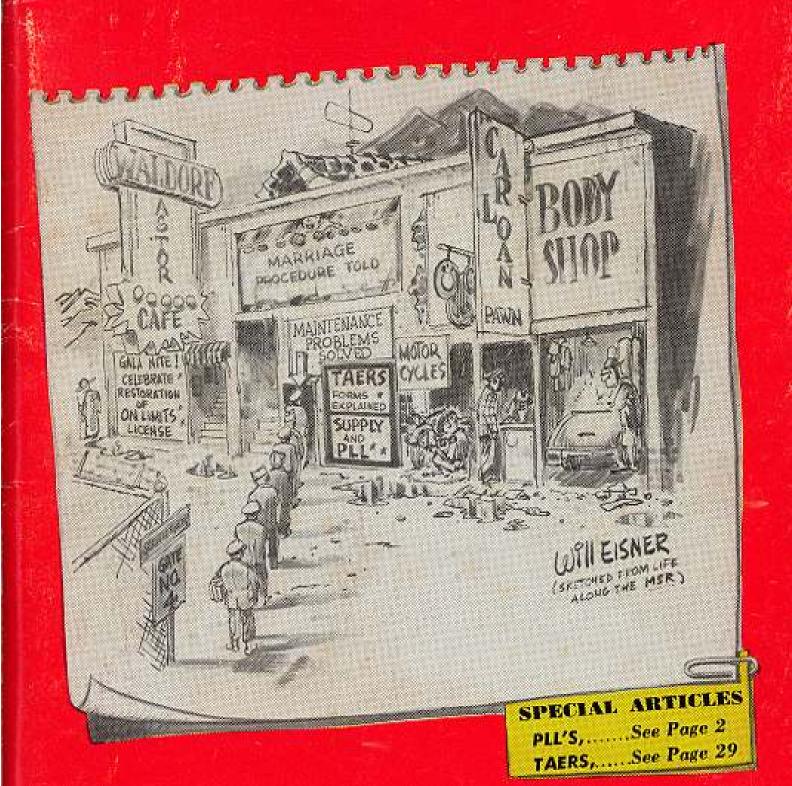


THE PREVENTIVE MAINTENANCE MONTHLY



MAINTENANCE WON'T WAIT

stand still for anything or anybody. One thing's sure-time doesn't

surely and endlessly . . . and the pages ready to go when the whistle blows. hope that your equipment will be regularity . . . you can't sit idly by and flutter off the calendar with ceaseless While the hands on the clock circle

yesterday . . . is it ready today? Your gear may have been ready

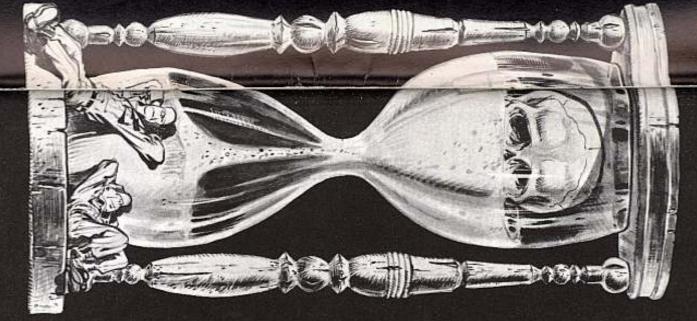
Will it be ready tomorrow?

and keep pace with time. your maintenance must be constant Like the relentless passage of time,

an important part in your future—and generator . . . it makes no never mind commo set, your vehicle, chopper. you're betting your life on its ability Your equipment is designed to play to come through when the chips are Whether it's your weapon, your

off today's inspection or PM until button tonight... tomorrow. Someone may push the So don't do half-a-job . . . or put

Tomorrow may be too late.





Published by the Department of the Army for the Information of organizational maintenance and supply personnel this robution is made strough normal publication channels, within limits of availability, older excuses may be obtained direct from U. S. Army Maintenance ity, older issues may be obtained of from U.S. Army Maintenance of Army Maintenance of Kook

Issue No. 149 1965 Series THE PREVENTIVE MAINTENANCE MONTHLY IN THIS ISSUE

GENERAL AND SUPPLY

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Tank Blower Motor
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Prop Shaft Prop

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the of feets for printing of this peblica-tion has been approved by Headquarters. Department of the Army, 4 April 1952 DISTREBUTION. In accordance with the quirements submitted on the Form 12-4.



Soft Half-Mash DS Magazina. Gast Know, Ky



shoot, scoot and communicate with at least, maybe your maintenance budgadgets that'll mend themselves. Or, dies will be able to maintain equipment simply by pushing a few buttons. Could be some day your outfit will

Some day, maybe. . . .

very important job to keep a few repair top priority. 'Cause, friend, it's your perking at top speed at all times. so your outfit can keep its equipment parts (just the right ones) always handy yourself a VIP, and your work tagged Meantime, Mr. Parts-man, consider

ike Which Ones Like How Yew

since repair parts supply is based do you really need? Mostly, that's what it amounts to Well, like how many of which ones pri-

get to you again. Or, as the DA pubs (PL) represents a 15-day tell it, your normal prescribed load tide you over till the supply-wagon can parts you're authorized to stock is a ight load . . . just enough, in fact, to To begin with, the load of repair level of

SPECIA

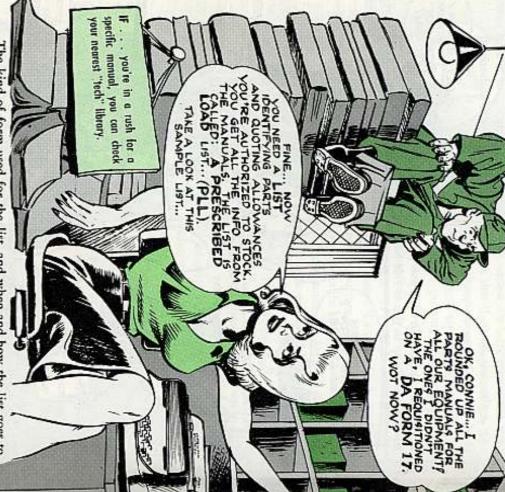
things), is based on the demand your once you start operating, your authorment list your initial allowances, but ity to stock, or not to stock (most unit has for an item. The parts manuals for your equip-

department, it's up to you to ride herd And, so, as honcho in the repair parts

on the parts usage records so you can for anything you're authorized prove your needs . . . or lack of same NEED EM

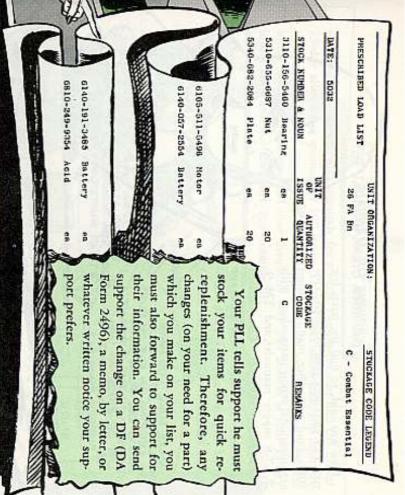


Your TOE tells you what kind and how much equipment your outfit can have. Your property book officer keeps an up-to-date tally on unit equipment . . . it's called the equipment density list, and normally your section has a copy. It's your job to provide the repair parts needed to maintain that equipment.



The kind of form used for the list, and when and how the list goes to support is decided by the installation commander (state-side) and overseas, by the comparable overseas commander. (See para 30c, AR 735-35).

It's usually a simple listing, columned off to keep things orderly and easy to read, and with enough space to enter corrections and changes as needed. Here's a sample PLL.

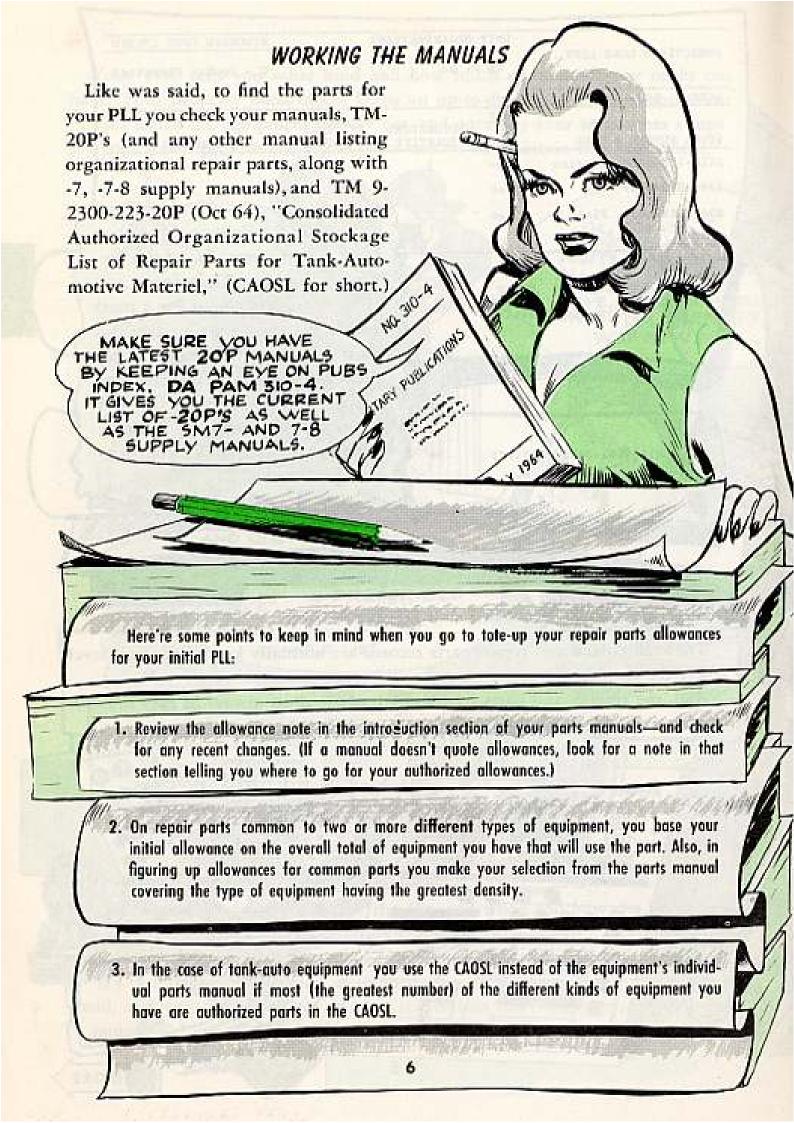


The repair parts and repair parts records are normally kept at the unit level where the organizational maintenance chores are done.

PARTS AND RECORDS PARKING

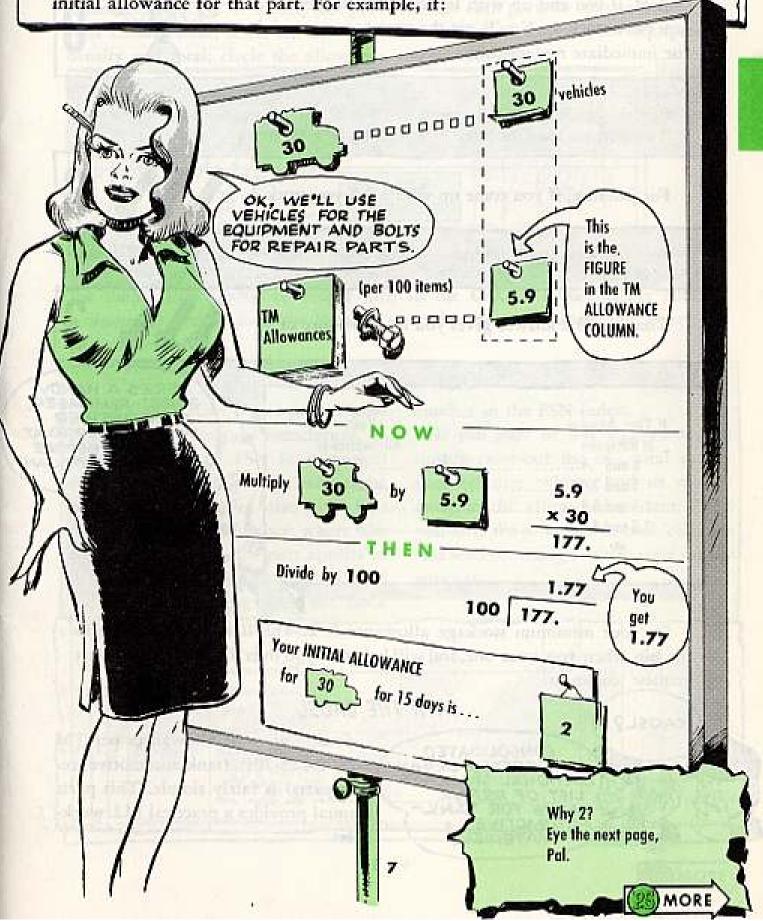
And, the records and parts (if possible), natch, must always be easy to reach from your swivel chair.







In some TM-type parts manuals for specific equipment you find the initial 15-day allowances quoted per 100 items. To find your allowance, you multiply the total number of equipments that will use the part, times the figure shown in the allowance column, and then divide by 100. The answer is your 15-day initial allowance for that part. For example, if:



FORMULA NOTES

If your answer sits anywhere between 0.5 and 2.4, you're authorized to stock 2.



2

And, if you end up with less than 0.5, forget it . . . you can't stock it. You'll get the part as you need it for immediate replacement.



When the formula gives you an answer consisting of a whole number plus a fractional value of .5 or higher you round the answer to the next higher whole number.

For instance, if you come up with a 2.5 you stock 3.



3

When your answer gives you fractional values of less than .5, you round the total to the next lower whole number.

That is, a 3.2 answer gives you an allowance of 3.



3

f Your Answer	Your
Is Between	Allowance Is
0 and .4	
.5 and 2.4	
2.5 and 3.4	3
3.5 and 4.4	4
elc	

HERE'S A HANDY GUIDE! REMEMBER, YOUR ANSWER MUST TOTE UP TO AT LEAST 0.5 BEFORE YOU CAN STOCK AN ITEM.



So, your minimum stockage allowance is 2. This'll leave something in the bin when you issue one, and will help tide you overtill your replacement request comes in.

WITH THE CAOSL

CAOSL?

CONSOLIDATED
AUTHORIZED ORGANIZATIONAL STOCKAGE
LIST OF REPAIR
PARTS FOR TANKAUTOMOTIVE
MATERIEL

Setting-up your allowances per TM 9-2300-223-20P (tank-automotive repair parts) is fairly simple. This parts manual provides a practical PLL worksheet.

CAOSL WORKSHEET

Along with each part listed it identifies the specific equipment (by SNL or model identification), the part is authorized for. And, its four allowance columns (headed a, b, c, d) list the number of parts authorized for density totals of equipment supported, like this: 1-5, 6-20, 21-50, and 51-100.

You simply enter how many of each major item you have in the equipment nomenclature (SNL or model) slot provided (for each part) in column 3; add up your density total; select the allowance column which covers your equipment

If you have OTHER major items that aren't LISTED in the CAOSL... but their maintenance requires parts which are listed in the CAOSL... you can add the major item's SNL or model info in the CAOSL nomenclature column (column 3) and include the item in your density total when you figure up your allowance.

PARTS LOCATOR

The CAOSL lists repair parts alphabetically by Noun Nomenclature. It also lists parts by FSN in numerical sequence in an index in the back of the book. The FSN index also gives you the CAOSL page number where the part is listed. And, if a part applies to only one kind of equipment, you find the SNL listed along with the stock

number in the FSN index.

If you gain or lose equipment you simply cross-out the old total in the nomenclature column and its related entry in the allowance column. Then you note the new info in both columns and send the change info to your supply support.

(°	P	0	2530-119-5530	City 48	111	14		Mon	
6	P	0	2530-678-3102	HOSE) BALLES, MELA	a	a		(1)	(1)
9			2530-740-9331	edys TOTAL DENSITY HOSE: BALLY, Area OTAL 3 CTPS TH OTAL 2 CSSS		ns.	(3)	(0)	jan j
9	,	0	2530-761-0536	TOTAL DIMETTY 16 5	1	0	(3)	111	[11]



HAVE OVER
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EQUIPMENT
EQUIPMENT
DENSTITY TOTAL
BY ALLOWANCE
AND DIVIDE BY
IOO.

LARGER FAMILY

100

CAOSL allowance for 100 itemscolumn d.

KINDS OF PARTS

Parts manuals identify repair parts you're authorized like this:

Combat Essential Items (CEFs)—Parts shown in parentheses () are CEFs, and once a CEF goes on your PLL, you stock it in the exact quantities authorized by the manual . . . never less. Anyone can increase stocks of CEFs, of course, if demand info (after six-months use of the part) proves the manual's 15-day allowance isn't enough. But, the quantity authorized by the manual (for whatever total of equipment you support) is the least amount a TOE outfit can carry of that item (para 31e, AR 735-35 and DA TWX 42928 DCSLOG/C2).

•			une I	SOURCE MARKET
Morrare Col	3030-75-362	900-78-400	8	woon
dally shapes a	SMITCH: park, neutral lock and	CONT. DAY WITH THESE STREET	EGINNEH AMICATION	
		8-		Maria S
1.		3-	3.5	H
,		3	ge.	WICHWINGS WICHWINGS
		3	6-20 H-90 String	PARMI PARMI
-		3	2.5	

As Required Repair Parts Parts

allowances pegged with an * in parts manuals indicate "as required" items and you don't include 'em in your initial PLL. You get them from support as you need them. However, once you have a call for an asterisk-pegged repair part, you start keeping count and when you've had three separate calls for the part (anytime within six current monthly review periods) the item can be added to your PLL. See "Fringe Items" page 17, this issue.

Parts Other than CEI's.—These parts are listed in the manual without parentheses. They're parts that won't put equipment out of commission when they fail, and generally they're fast turn-over (high mortality) parts.

Initial stock is per TM allowances, but after 6 review periods you increase or decrease stocks according to demand. If any of these items collect less than 3 demands within 6 review periods, turn in any on hand as excess. This goes for all outfits—TOE and non-TOE—(DA TWX 42928 DCSLOG/C2).

10 KEUAP

TAKE A PEEK AT A PAGE IN

Your initial PL isn't an iron-clad contract with your repair part support outfit. Your unit's demand for repair parts is your authority to increase your allowances for any part that's been on your PL for six review periods (180-days).

You can even reduce your allowances of otherthan-CEI's to zero, and you can also change your range of stocked items by proving your need for "as required" items (See Change 4, para 29c, AR 735-35).

You can do all this with your PL. All it takes, like was said at the beginning, is complete, accurate demand records.



HERE'S THE DEAL

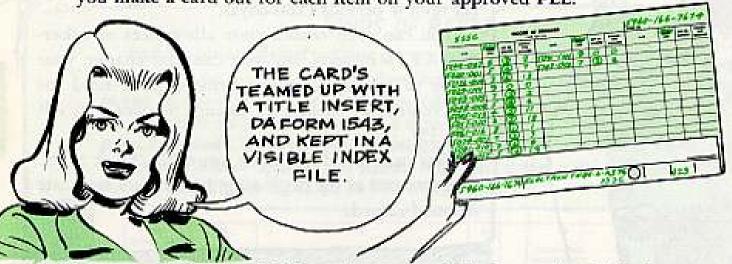
This stack-according-to-demand deal keeps you from totin' around, tying-up, and bottle-necking stuff you don't need... and should keep you from hurting for things you do need.



DEMAND RECORDS BACK YOU UP

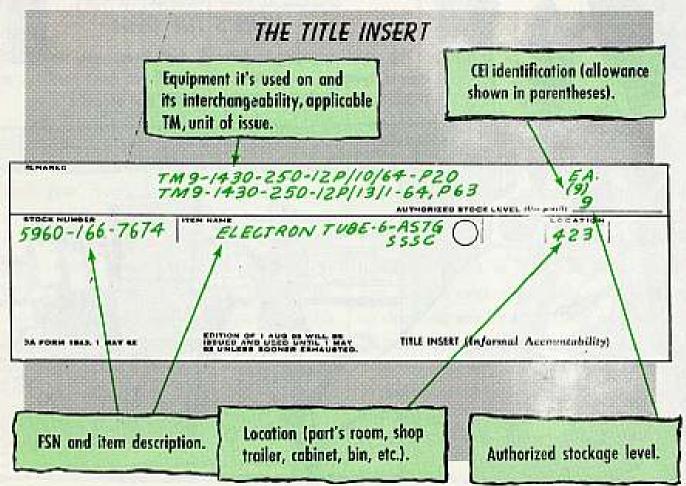
To keep tabs on what parts are fast movers and which parts are slow, or just plain dead-wood, you use DA Form 2527, "Record of Demands" card.

It's a simple form, easy to keep and best of all it tells all at a glance...
you make a card out for each item on your approved PLL.



You record all demand info on the card so it'll give you (and all others concerned—like inspectors) complete, up-to-date info on repair parts usage.

For convenience, easy handling, etc., the card's teamed up with a title insert, DA Form 1543, and kept in a visible index file which gives you a finger-tip index of your PLL. On this record combination you record parts info as follows:



THE ROD CARD (RECORD OF DEMAND)

The organization document number (from block C1 of DA Form 2765, or from whatever supply form you use) goes in the date column. Or you use the date and the abbreviation SSSC (self-service supply center), SALTI (low-cost turn-over items), or DX (Direct Exchange) in the date column. (Dates of receipts and issues aren't recorded in the card's date column.)

The column reading "document number" gets changed to read "Balance on-hand" (BOH, for short). You make entries in the BOH column in pencil so you can change them to show receipts and issues.

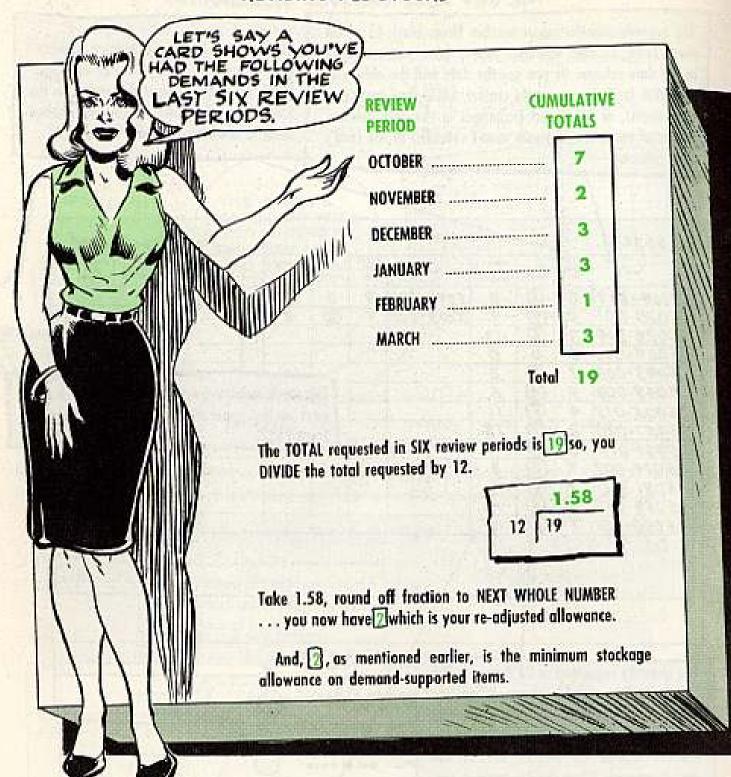
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BAN /	100	017 06- MANAGER	CHMARA- FIVE DEMANDS	Carl	15 E	GIV M-	CLMUA- THE DEMONDS	A 01.00	BOM toou	OLA DE-	COMMANDE COMMANDE
004-007	6	3	3	5091-INV	9	0	0		ggra	075	
020-001	5	(1)	7	5103-001	7	(2)	2			2	WITH THE
026-014	3	0	13	S. D. State and			11.54				
029-/NV	2	0	0	- tribban 3		8					
043-003	7	2	2			-15					l del t
048-009	5	B	6		111.929	A REAL PROPERTY AND ADDRESS.		CONTRACTOR OF THE PARTY OF THE	AND REST TOWNS OF THE PARTY.		he title inse
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5088-017	5	(4)	13						al South		
5090-001	7	(2)	15	E COULTY III			U.S.	Andrews .	S Contract	1 670 7 100	
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antity Dema	t requ (in)			in you		7			The section is a section of the sect		



divide the amount by 12.

draw a line under the last cumulative entry for the month. If you've recorded three separate demands, or more, within the last six monthly review periods (180-days) you readjust your authorized allowance. All you do is total-up the (last six) separate cumulative totals and

REVISING PLL STOCKS



In revising PLL allowances, when you come up with a figure anywhere from 0.25 to 2.4 your allowance is 2. (DA TWX 42928 DCSLOG/C2).

NOTE: When you're reviewing cards which record CEI's, you don't decrease the allowance if the re-adjusted total you come up with is less than the TM authorized quantity. It stays as recorded on the title insert, and, you continue to stock per the TM allowance. If the re-adjusted allowance is larger than the CEI figure noted on the insert, you are authorized to increase it, though.

At the monthly review, after you draw a line under the last cumulative total, you don't carry anything over to the following month.

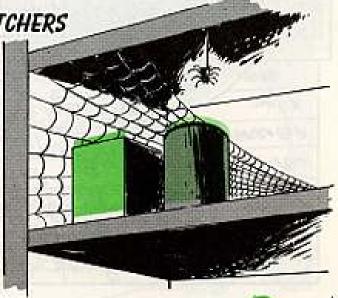
DIVIDING LINE



In the future, anytime your outfit needs the item you can get it from support as an "as required" item. However, each time you have a call for the item, you record the demand on its card (which you kept in your visible index file when you turned-in the excess parts) and if ever the card shows up with three separate demands within the six current review periods, you can figure up your new authorized allowance for the part and it goes back on your PLL. Again you give support written notice on the change.

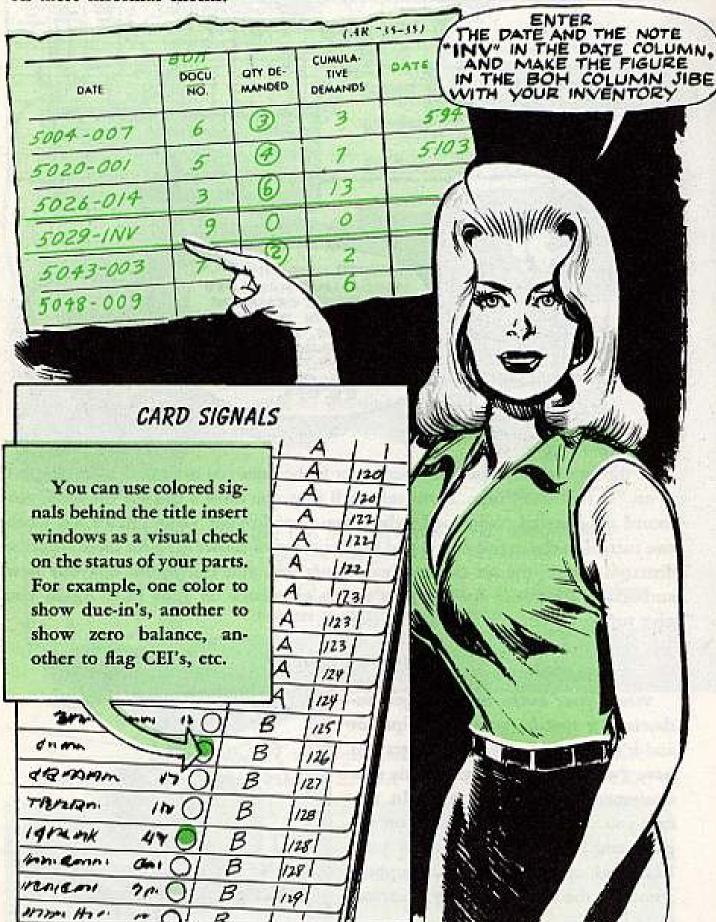
DUST CATCHERS

When your outfit is no longer authorized a specific type of equipment and it's turned-in, any repair parts you have (which are used only with that equipment) you turn-in also. In this case you can toss out the cards on the parts and just cross the parts off your PLL. And, of course, you write support a note on the change, so they'll correct their list.



ROD CARD INVENTORY

Your record of demand cards are due a periodic inventory—informal, and as called for by the Old Man. Count slips and adjustment reports aren't needed on these informal checks.



FRINGE (*-PEGGED) ITEMS

You set-up a DA Form 2527 for each "as required" item you request. You fill the cards out just like a ROD card for your PLL parts, but you don't make a title insert for 'em, and you file the cards separately (in a file folder, box, cabinet, etc., just so's they're safe and handy), and you keep 'em in FSN sequence.



You review each card each time you make an entry, and anytime you've accumulated three separate demands on a card, the repair part can go on your PLL immediately . . . with the Old Man's OK, of course . . . and support's knowledge.

NOTE: With "as required" parts you don't have to accumulate 6-months usage experience before you add 'em to your PL... you can set-up your initial authorized allowances as soon as your card shows 3 separate demands. The demands can all come within a week, a month, or spaced anyway at all within six monthly (current) review periods. Your only limit is the six review periods.



BUT..., if you record two separate demands during 5 monthly review periods, and none on the next review period (which closes out the 6th current review period) the part does not qualify for your PL.



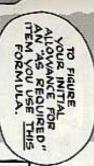
You keep an "as required" item card on file, though, until it:

Gathers 3 separate demands your visible file (if the part has been akayed for stockage) or -and then you transfer it over to

Until it shows no action at all for 180-days in which case you hoss it in file 13.

DISCARDING CARDS

equipment, and turn-in any parts you may have on-hand under those cards on items that no longer apply to your unit's review periods. You also get rid of any cards that show no demands for the most recent six item file every 90-days, and toss out any cards You have to review your cards in the fringe



increment.



number of days in which the demand occurred. But first you round off this number of days to the nearest 15-day 15 (your days of supply) and divide the total by the Multiply the total of the three separate demands by

INITIAL ALLOWANCE ON *-PART

EXAMPLE: 3 separate demands

for: 27 parts, in 52 days

MULTIPLY 27 X 15 --- (15 days supply)

27 X 15 =

405

DIVIDE by (45) THEN

of three 15 day 45 is a multiple

supply periods 45 | 405

your tringe item file to your visible index file. insert (which you make-up for the card when you transfer it from SO . . . Your INITIAL ALLOWANCE IS: 9 which goes on the title

NOTE: (45) is closer to 52, than say 30 or 60 . . . days total must be to the nearest 15 day increment . . .

whole number (i.e., with a 2.3 answer your allowance is only 2). And rememan allowance of 5. And, fractional values below .5, you round to the next lower to the next higher whole number. For example, an answer of 4.8 will give you ber, minimum stockage for demand supported items is two Like with your PLL allowances, fractional values of .5 or higher get rounded

KEEPING TARS ON REQUESTS

YOU KEEP REQUEST

DA 2064 COMENT RECEIPES FOR WALL YCLICH H SWITCH STANFE A · 4 -- (B) 5015 5014

(1)

5)Technical service (your support's identification)

(FSN and item name, etc.)

6 Quantity requested

Quantity received or furned-in

Oue-in info

Document number (of supply form)

Urgency of need designator, or priority code, date

(assigned by your support

REGISTER REPAIR PARTS.

19

10) Hand-receipt file number (if needed)

Date transaction completed

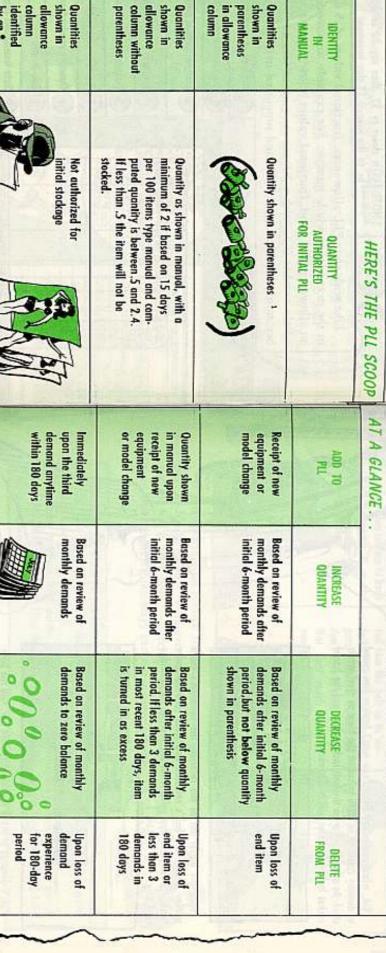


ORGANIZATION DOCUMENT NUMBERS

supply request. Your outfit will provide a separate block of serial numbers for your repair parts register-see Para 8, AR 711-17. The document register records the document serial number you assign to your



on that day. 001 and so on to document serial number 5141-050, if you put out 50 requests Your first request on 21 May 65 would have document serial number 5141-





OF A DA FORM

DON'T SIT ON

QUESTIONS?

ଦ୍

HALF-MAST (RECOMMENDED

PEOPLE WILL

200

A LOT OF

EACH NEW PS... "PUBS" PAGE IN DA SUPPLY PUBS. CHANGES TO YOUR YOU WON'T BE KEEP YOUR EYES



20

As-Required

Repair Part

shown in

column

High-Mortality

Kepair Part Combat-Essential

shown in

CATEGORY OF REPAIR PART

2

Repair Part

shown in

by on . identified

column allowance



YOUR WHEN THE



for a pack of trouble. the barrel out)-DON'T! You could be asking on your M60 machine gun fly forward (with Any time you get a hankering to let the bolt

tray during firing.

stops. This, in turn, will let the actuator cam roller strike the cartridge feed

Too much battering of the bolt stops like this will bang up the recesses or

the forward position, and you can't retract it by the operating handle, here's

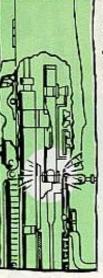
Howsomever, if you get in a bind with the barrel removed and the bolt in

how you can straighten it out without sweat or damage:

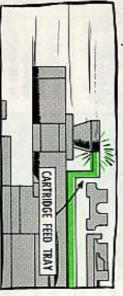
have problems. Why, even with the barrel in there you could

socket like it ought to, right? have a forward moving bolt entering the barrel Figure it this way. With the barrel in, you

steel. As a result, wear on the bolt locking lugs and the barrel or dummy cartridge in there to soften the blow as steel meets socket locking recesses will be increased. But, when you're dry firing, you won't have a live round



force, the actuator cam roller'll hit the rear of the cartridge worse. Then if the bolt's released and goes forward under feed tray. With the barrel out of the receiver, the situation's much



of the actuator cam raller will strike the bolt stop on top of the receiver. This'll damage or break the reinforcement bar. And the base

> from damaging it or the Hold the machine gun like so: with the operating rod 2. Press straight down like this. press STRAIGHT DOWN, You locked position. Be sure you rod turn the bolt to its un-This'll make the operating



don't have to slam it, either. Retract the bolt by using the cocking handle, like so:

agin the receiver guideways can cut a piece off the port to lend a hand. Whatever you do, DON'T try to force the bolt. If this system won't work for you, get your sup-Forcing the bolt back

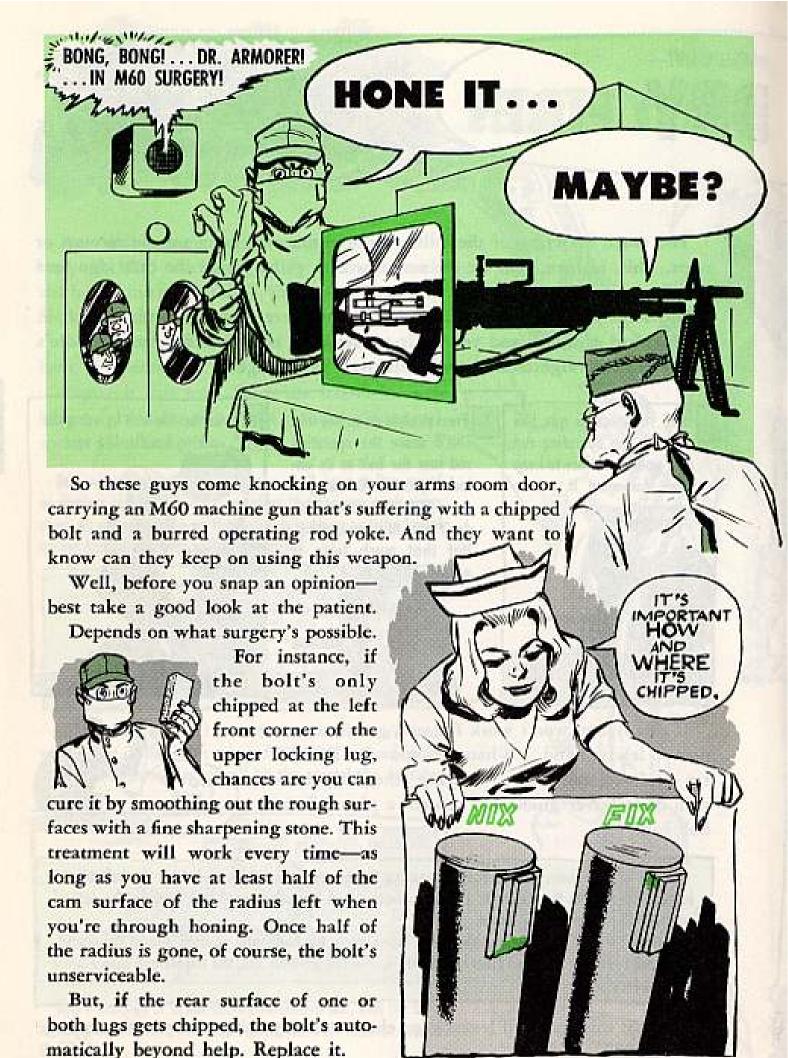


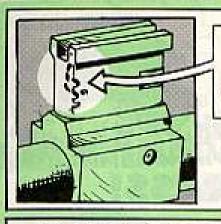
position. Then remove the barrel. seared. Then move the safety to the safe position and raise the barrel lock lever to the vertical So, in future, whenever you have to remove the barrel, do it this way: Retroct the bolt till it's

the bolt forward. ing handle fully to the rear. Place the safety in the fire position. Pull the trigger and then E.A-S-E But don't stop there. Next, put the barrel lock lever in the horizontal position, retract the operat-

to your M60. Doing it this way will lessen your chances of dry firing and prevent damage

23

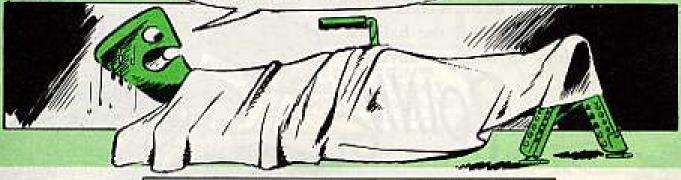




HONE AWAY ROUGHNESS On the other hand, if you find a rough surface in the yoke cam area of the bolt, you can heal it by honing away the roughness with that same fine stone. But be careful you don't alter the critical dimensions.

Same treatment goes if you find the operating rod assembly yoke burred. Smooth the burrs away with the fine stone, but, again, don't overdo it. You don't want to spoil the cam's handsome features.

AND... ER... GULP... DOC, BEFORE YOU OPERATE - IF YOU GOT ANY DOUBTS... WHY NOT CONSULT SUPPORTS





FILL THIS WHOLE

Don't be surprised if you can't get repair parts for your 105-mm towed howitzer's recoil oil gun, even though it's listed in TM 9-1015-203-20P (20 Mar 61). Under a new deal, if any of these parts give out, you requisition the whole item. Uncle's found it's cheaper to replace the gun than to stock its parts. So, if you need any repair parts listed in the -20P, ask for this instead: Gun, Fluid, FSN 14933-550-6661.



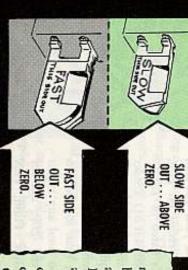


Ow! Ooh! Ouch! My achin' . . . !
Some M60A1 tankers are learning
the hard way: You use the FAST position on the reversible breech operating
cam only when the temperature's below
zero degrees.

If you use it in above-zero weather, somebody or something's gonna get hit by a flying object. The brass comes spirting out and bounces off the ballistic shield and into anybody or anything



that's in the way. Man and breech mechanism parts can get hurt.



Here's the scoop: The breech mechanism normally extracts and ejects empty brass in step with the mercury. If it's above zero, the empties come out faster. If it's colder, the action gets sluggish and they come out slower.

That's why you have a two-faced cam. The SLOW side's curved to slow down ejection. The FAST side's straight to speed it up.

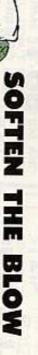


Sure, Joe, you know about keeping grease, oil and moisture off the firing contacts and insulators in your M60 tank's gun cannon breechblock. Could short-circuit the electrical system, right?

Well, the same deal goes double for the firing pin. The firing pin MUST be dry-or else!

Here're two special times when you want to keep this in mind:





Not all bore evacuators'll go on and off your M60-series tank cannon real easy.

CLANG!

CLANG!

But, if you have to use extra force to do the job, for goshsakes, Sam, get a block of wood between the evacuator and whatever you're using as a persuader. Don't just bang away with metal on metal. Uncle loses more bore evacuators this way!





WANNA SAVE A GIG?

Next time your towed artillery piece goes in for repairs, get support to remove the gun book container and pretty up the screw holes with weld and paint. The container's not needed any more—and you can't get a replacement—but you're not the guy authorized to take it off. So . . . !

PLL - PLUS!

Management Attended to the State of the Stat

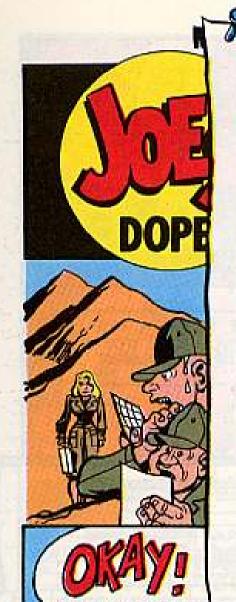
Goody, goody! Now you're authorized more lines on your prescribed load list for repairs on the .45-cal M1911A1 pistol and the M60 machine gun. You'll find these PLL additions in the weapon's parts manual—TM 9-1005-211-12P/2 (29 Apr 64) for the pistol and TM 9-1005-224-20P (7 Jul 64) for the M60.

KEEP ON USING IT

Just because the fixed base on your M37 machine gun's rear sight gets damaged is no reason to declare the weapon unserviceable. Straighten out the bent parts and smooth out the sharp edges if a piece gets broken off—and then keep on firing.

THIS SPRING'LL DO IT

The percussion firing spring issued with the M108 SP howitzer cannon's been strictly no-fire, right? So, no sweat. Till they figure out what gives, go ahead and use the percussion spring for 90-mm guns on these babies: the M56 antitank SP shooter, the M47 tank, or any of the M48-series tanks. In other words, instead of spring, helical, compression . . . FSN 1015-886-3024 . . . use spring, helical, compression . . . FSN 1015-723-7784. OK?



was spring along the Imjin
And the moose were out in force
From Naha up to Moonsani
Troops swore they "had the course!"

Oh, the TAERS forms—The logbook cards
No DA form was right!
Yet, no one blamed the system, see...
'Twas the work that gave 'em fright!

ow, 'way up high where such things count them Vital Facts grew short!

No Answers to... "How ready, Sir??"

or... "where do you need support??"

They deployed our Connie Rodd
To whip-it-to some men she knew
With heads of monkey pod!!

AON 24A AON, SE

OVERWHELMED?

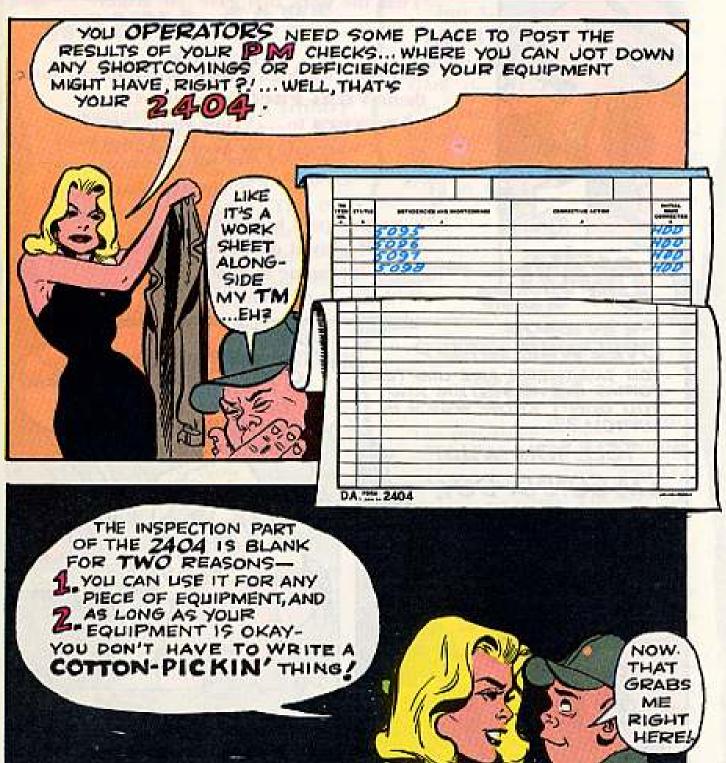
-YOU SAY THERE ARE UMPTEEN FORMS IN THE SYSTEM AND YOU DON'T KNOW WHICH IS WHICH ??

...TELL YOU WHAT I'M GONNA DO!!

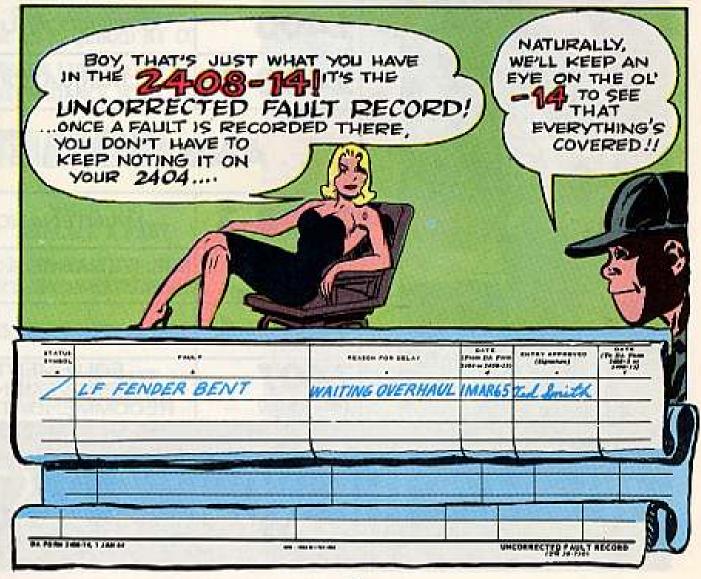


STRIP THE WHOLE DEAL DOWN TO BARE ESSENTIALS.











OPERATORS USE THESE FOUR REGULARLY

INSION SHIL	WHAT You Record On It	WHEN Y' Use 'Er
2404	INSPECTIONS	DAILY
2408-14	UNCORRECTED FAULTS	CHECK WHEN YOU USE DA 2404
2408-1	OPERATION, FUEL, OIL ADDED, LUBE STATUS	WHEN EQUIPMENT IS OPERATED
2408-1	SUMMARY OF DAILY	EACH MONTH

AND PERMAPS THESE.

WHEN LUBRICATED IN ACCORDANCE WITH LO	LUBRICATION	2408-2
FOR ADM. VEHICLES OR AS REQUIRED BY CO	OPERATION/USE	2400

.. AND SOMETIMES - THESE!

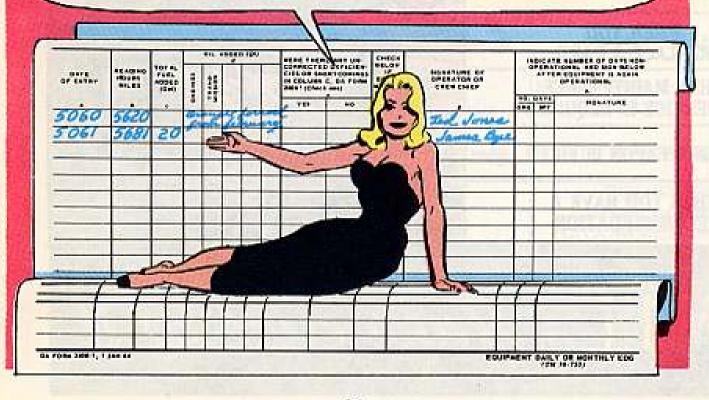
WHEN YOU HAVE A RECOMMENDATION	RECOMMENDATIONS	2407 (BR portion)
WHEN WEAPON IS FIRED	GUN TUBE RECORD	2408-4
WHEN MAINTENANCE OR SERVICE IS REQUIRED	MAINTENANCE & OTHER HISTORICAL DATA	2409 (Consolidated Log)
WHEN YOU REPLACE A PART	MAINTENANCE	2408-3

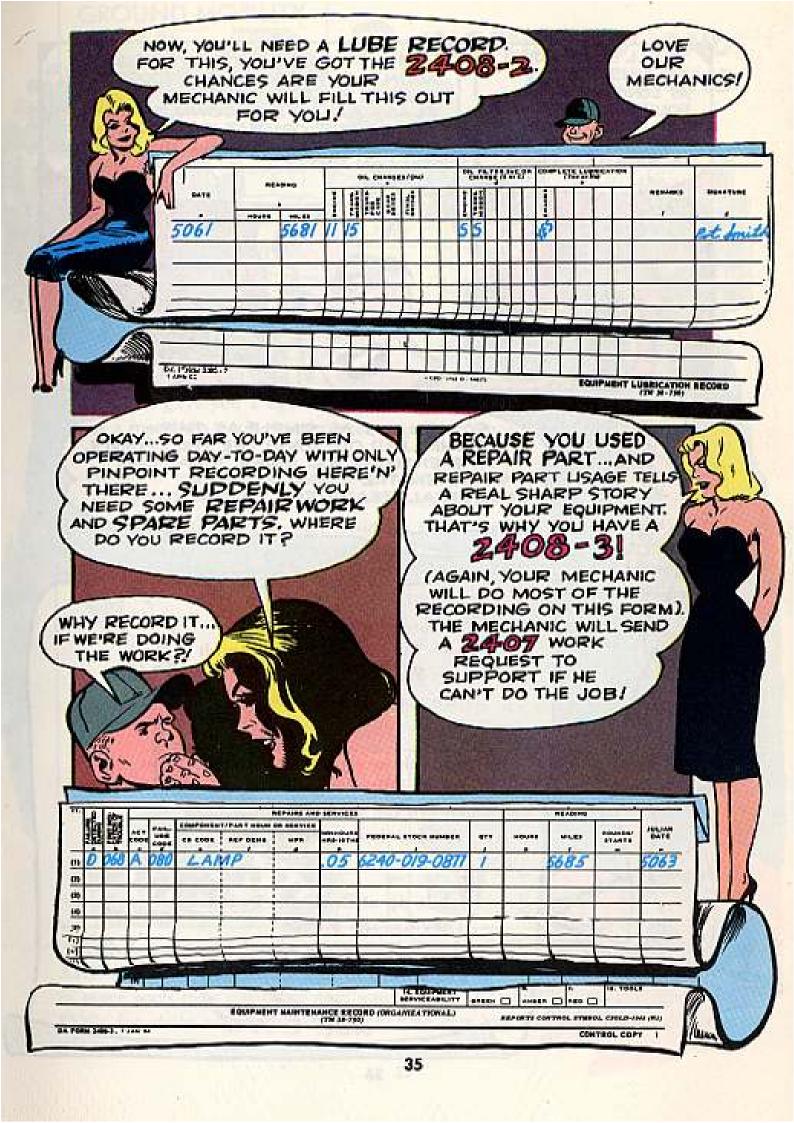
WE HAVE THE WORLD'S BEST EQUIPMENT ... Take care of it





SO, YOU NEED A SIMPLE PERMANENT SHEET
TO RECORD THIS OPERATION DOPE ON ...
WHICH IS WHY YOU HAVE THE 2408-1 (THE
DAILY AND MONTHLY LOG)...THE DOPE FROM
THE DAILY GOES ON TO THE MONTHLY AND BECOMES
A VERY IMPORTANT RECORD ON YOUR EQUIPMENT.



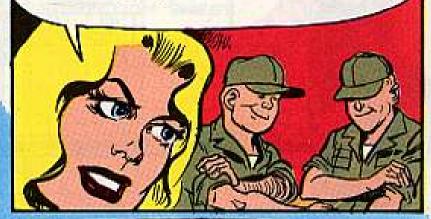


IT ALL BOILS DOWN
TO THIS!!

AS LONG AS YOUR
EQUIPMENT IS A-OKAY,
YOUR RECORD-KEEPING
IS JUST A MATTER
OF MINUTES A DAY.



BUT, IF YOUR EQUIPMENT STARTS ACTIN' UP, THEN YOUR RECORD SYSTEM STARTS WAVING WARNING FLAGS ALL UP AND DOWN THE LINE! WHEN YOUR COMBAT READINESS IS AT STAKE, YOU NEED ALL THE WARNING YOU CAN GET!



SO, MEN, IT'S AS SIMPLE AS THIS-GET THE LEAD OUT-AND THE BALLPOINTS. THE ENTRIES YOU MAKE TODAY CAN SHARPEN THE EDGE OF YOUR MATERIAL READINESS TOMORROW.

Now make the scene and know that forms

Are not a pail of grits.

In fact those sly **Shorttimers** who Drive daily Yongsan Pass—
Put down the facts in proper slots
To save their sweet ol' gas.

While up at Brassville in D.C.
They use the EIRs
And thus back down comes improved stuff
From guns to new staff cars.

the End



Winter's gone and might as well be forgotten—but don't forget those tire chains that gave you a fightin' chance with ice and snow. They'll be rarin' to go at a moment's notice next winter if you put 'em in good shape before storing 'em away.

Busted or worn-thin cross chains are no reason for chuckin' out the whole chain assembly. Too many guys have been takin' the easy—and expensive—way out, so supply's got cross chains in stock clear up to the ears.

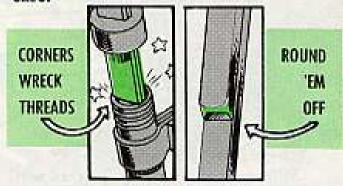


And if you don't already have tire chains, now's the time to be thinking—AND DOING—something about that, too, or you'll be sittin' out in the cold in more ways than one come next winter. TM 9-2300-223-20P also gives the FSN's for chain assemblies—and tells who gets 'em and how (see pages 260-263).

ROUNDIN' THE CORNERS

When you're slippin' the dipstick to your M35A1 2½-ton truck, be mighty careful or you'll chew up the threaded top of the dipstick tube. The sharp corners where the double layer of the stick ends can play hob with the threads so the cap won't screw on.

Better yet, get rid of those sharp corners by rounding 'em off with a file or grinder. Do it careful-like, tho, so you don't cut into the part of the dipstick that goes on down into the crankcase.



START BY BLEEDING

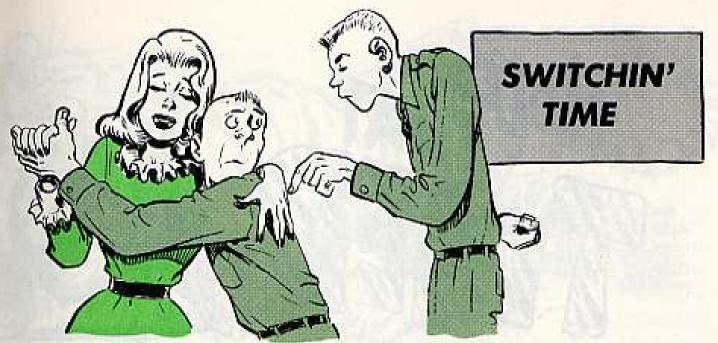
The secret's in the bleeding when your M35A1 2½-ton truck runs out of fuel and—doesn't want to start with a new load in the tank. The fuel lines have to be bled BEFORE starting is attempted. It's a simple job with a crescent wrench, but it's strictly for organizational mechanics—not drivers. If you try starting without the bleeding, chances are you'll just run the battery down.



SPARK PLUG GAP CHANGE

If you have an M37, an M37B1—or any other member of the G741 ¾-ton truck family—you'll want to know that the correct spark plug gap is 0.028 to 0.033 inch like it says on page 181 of TM 9-8030. If there's any question on this, check with your Support. They've been given the latest word from the national maintenance point. HE WANTS TO KNOW THE CORRECT GAP ON HIS PLUG.





If any of your tactical wheeled vehicles have the older type ignition switch—the one with a resin potting material around the wire leads—you've gotta keep an eye on 'em. TB Ord 634 (Oct 61), says to inspect the old switch (FSN 5930-776-0409) at every periodic maintenance ("S") service for cracks and scorched insulation.

When the potting metal cracks, moisture seeps thru and shorts the unitmakes for a fire hazard.

Replace all cracked switches with a new Switch, Rotary, Ignition, FSN 5930-699-9438. This is the ignition switch that's listed in your copy of TM 9-2300-223-20P.

To put this metal encased switch in your truck for the first time, you'll need Kit, FSN 2920-796-2655 to make the installation. The TB gives the hook-up



Do any of your 1/4-ton G758 or 21/2-ton G742-series trucks need a new horn?

If so, requisition Horn, Electrical, FSN 2590-678-6140. This horn supersedes the one given in both vehicles' -20P's. When you mount this new horn on G742 vehicles after serial numbers 121098 and M31098 that have the old type horn, you'll need additional electrical connectors. You can get 'em in a kit under FSN 2590-766-7722.



the filler cap of your vehicle's pressurized fuel system. You'll have a mean ole' tiger lyin' in wait for you if you don't keep tabs on

engine and raise hob. face. Or, if he can't wait for you to let 'im out, he may reach down into the That ornery cat's apt to come tearin' out of the filler pipe right into your

cap off. He's a double threat when he shoves gas right through the engine into the crankcase, diluting the oil and making a perfect set-up for an explosion. drench you with fuel (bad stuff in the wrong place) when you take the filler This terror of the fuel tank is pressure—too much pressure, that is. He can

To keep that temp'r'mental tabby dozin' peacefully in the tank:

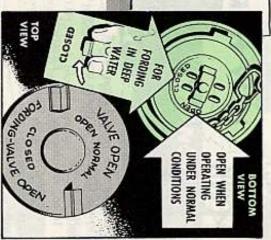
CHECK THE CAP

There're three different filler caps:

setting the vent valve on OPEN or CLOSED. an adjustment on the bottom side for The best one (FSN 2910-141-9758) has

ock may sneak in. operating in a hot area where vapor You turn it to CLOSED before fording or

tions on the cap for fording operations. 10 for 5-ton trucks, follow the instruc-Change 2 (Jun 64) to TM 9-2320-211have the vent on OPEN. Like it says in Under normal conditions, be sure to



trust it. Keep this type cap turned on full way of upsetting the best laid plans, never light for fording posed to be an automatic relief then there's the cap that has what's supemperatures, Back out, because rust and corrosion osition for normal or operating if all to the semilocked aperations = nove o

HOT OPERATING CONDITIONS **FULL-ON FOR FORDING AND**

NORMAL CONDITIONS

SEMI-LOCKED FOR

and some of your trucks and other lactical may have an automatic HOT OPERATING CONDITIONS **FULL-ON FOR FORDING AND**

vheeled vehicles

NORMAL CONDITIONS SEMI-LOCKED FOR

are: Full-on for fording and hot operation trust that either. The cap intended for this relief valve built into the tank-never ank is air tight, so the right adjustment

conditions, and

Semi-locked





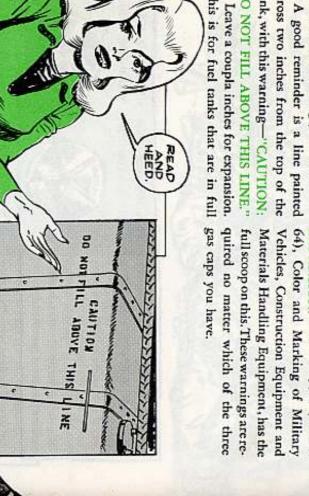
If these timely tips sound like you wan't know you "done wrong" until it's done, here're

up when you're filling your tank. for some expansion and pressure buildthat cat-under-the-cap is to leave room Another way to keep from annoying

tank, with this warning-"CAUTION: across two inches from the top of the DO NOT FILL ABOVE THIS LINE." A good reminder is a line painted

This is for fuel tanks that are in full

view. If your gas tank can't be seen stencil near the fill pipe-''CAUTION: DO NOT OVERFILL-ALLOW FOR EXPANSION." TB 746-93-1 (26 Oct





hardly see can stop a big truck dead until things are torn apart to get it out. opening and cap before taking the cap off to refuel. A speck of dirt you can Another good habit is always wiping dirt and other stuff away from the filler





on that nut and it'll hold! M151 truck's spare wheel was made lug nut (FSN 2530-678-2974) to do the loosens and backs off. So get a wheel ing's not enough, so the wing nut for hand tightening. But hand tightenjob. Put 30 to 40 foot pounds torque The wing nut for mounting your



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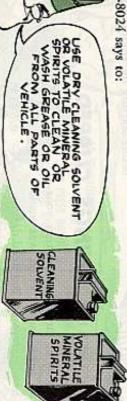
we can use steam, but they don't say we can't, either. might damage the seals and wiring. We can't find anywhere in the TM's that The steam does it faster and easier than solvents, but we are told that w

Dear Specialist J. C. N.,

operate the steam cleaner right. The guys in direct support do a lot of cleaning with steam and know what to watch out for. truth is, there's an awful lot of damage done by men who don't know how to Maybe you're better than most guys in running that steam outfit, but the

units have steam cleaners authorized safest bet is to stick with the tools your outfit has. As you know, only support Since the various truck TM's don't say you can do steam cleaning, the best and

TM 9-8024 says to:



and, believe me, it has happened. when your CO hands you a statement of charges for damage to equipmentbillfold), you're not going to have the TM to back you up on steam cleaning If you're interested in your own safety (speaking of that green stuff in your

TOW CHAIN

Dear Half-Mast,

series 21/2-ton trucks with winches? that used to be a part of the OEM for G742-What became of the tow chain

other OEM in Change 5 to TM 9-8022. chain. And the chain's not listed with But a block's not much use without the The winch-equipped trucks have bloc



Dear Sgt. R. B. W.,

16-ft long, FSN 4010-473-6166. If your G742-series truck has only a front winch, you need Chain, utility,

Chain, 141/2-ft long, FSN 4010-047-3902. and one on the boom bed, you need the 16-ft chain (FSN 4010-473-6166) plus But if you have a 21/2-ton light wrecker which has two winches, one in front

Get your supply wrangler to buck a requisition to depot where the chains



you're asking for big troubles. check of the air cleaner blower motors tank fluff off on that "after operation" members on an M60-series or M48A3 You'd better believe it! If you crew

and lets dust into your engine. up air filters, which means loss in power A dead blower motor causes clogged

the rings, pistons and walls . . . shorter acts like sandpaper and grinds away at When dust gets into the cylinders, it

873-5379) the check gets made 801-8716) or later ones (FSN 6105you have-earlier model (FSN 6105-Regardless of which blower motor



chanic to look at it. sergeant know so he can get a me-Find a "dead" motor? OK, let your

nections, then he'll hafta replace the dead motor with a good one. loose connections. If it's not in the con-Your mechanic can make a check for

FILTER POOP

felt) will do a good filtering job for like putting money in the bank. It helps After this the mechanic should inspect you get the word. 1500 miles under normal operation. to make sure your tank will go when Your dry-type filters (made of dacron

'em and clean 'em up like's called out in the -20 TM's.



them for damage and see to it the gas have all the poop. ... you pull out the filters and check ket's in good shape. Your -10 TM's The crew checks 'em every 750 miles

you operate in dusty areas. O'course, you check more often when

INTAKE SCREENS

cently, an outfit with M60's let a screen in the engine area clog up. They've got to be kept clean. Re-

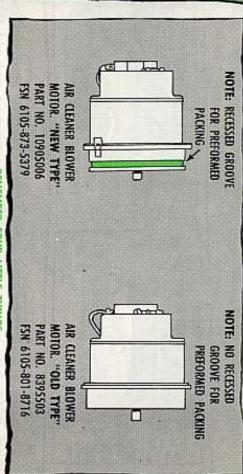
and likewise the engine-with dust. A which normally exhausts the air parti and suck the air inward. You can guess on the blower motor. The blower motor snafued engine. the rest. Soon the filters were filled up cles overboard was forced to reverse where else. Like a big bully, it picked ged, the engine had to get air some-Natch, with the intake screen clog-

to check out the motors or screens is S-o-o-o-o, the few seconds you take

REPLACING THE BLOWER MOTOR

for the M60, M60A1, and M48A3 tanks. Ask for it as FSN 6105-873-5379. Like we said in PS 134, there's a new improved blower motor in supply

Here's how you identify the new and old blower motors:



REMEMBER FOUR LITTLE THINGS

supply parts when you disassemble the alone without the cover or the fan that's just what you get . . . the motor housing. So hang on to these nonhousing.

sition 'em as FSN 5330-585-7864 and formed packings are installed. Requi-2350-215-20P (Nov 62). Install 'em turn in the missing parts. They're listed on page 55 of TM 9the motor for your M60 series tanks FSN 5330-805-8165 when you order the motor housing unless the two pre-Second, dust and dirt can get into

First, when you order the motor, when you put in the motor and you won't have to worry about gook in the

ings. So order 'em by the same FSN's like above. That way you won't get the you need the same two preformed packwrong ones. Third, if you have an M48A3 tank,

new ones when supply gives you a new motor, because you're not going to get

they'll deadline your tank until you tank to support for repair. If you do. ing when you have to evacuate your the blower motor cover or the fan housbuy some bonds but don't try to save save, put some money in the bank or Fourth, if you have the impulse to

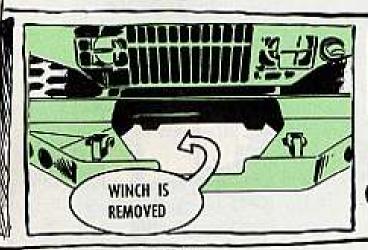


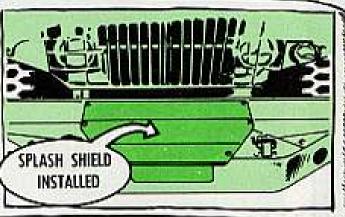
Dear Half-Mast,

Our M211 21/2-ton cargo trucks w/winch had their winches yanked, leaving the front bumper bare.

Is there a plate that'll cover this gap and how can we get it?

Sgt R. D. K.





Dear Sergeant R. D. K.,

There sure is. What you need is Shield, splash, front bumper, center.

The shield is a support item and it's listed in Ord 8 SNL G749 (Apr 57). It's identified with manufacturer's number 2289169.

Although the SNL doesn't list the FSN, your support can get it with FSN 2540-567-3251.

You install the shield like it says in paragraph 285 of TM 9-8024.

PROP SHAFT POOP



Well, it's' cause there's less angular action at the transmission-transfer end than at the axle end, making for less wear on the slip joint. Then, should the shaft ever pull apart at the joint, it'd be the shortend that'd whip 'round—less damage done.



Dear Windy,

What do you say is the minimum time allotted to pull a periodic inspection on a U-8F? I would appreciate any information you can give me as to any publication where this information can be found, or the general time most organizations are given to perform this inspection.

SFC D. D. C.

Dear Sergeant D. D. C.,

Your own past experience is the best judge on how long it takes to pull a periodic inspection, Sarge. There is no published manhour guide right now on average periodic inspection times for any aircraft. Besides, there are too many differences that have to be taken into account from aircraft to aircraft . . . and from inspection to inspection. So your only way to find a guide is to make your own . . . by keeping manhour records on the most recent periodics for each ship.

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HOT WEATHER OTTER FIX ...

Dear Windy,

Here at White Sands Missile Range we're required to fly our U-IA many hours during summer with ambient temperatures as high as 115°F in the cockpit. The two small vents near the feetwall are not sufficient. So we beat this heat problem by making a wind deflector to direct a stream of air.



It took about two hours and \$4 worth of material to make the deflector. No drilling or cutting of the aircraft's necessary since the deflectors are attached to existing rivets.

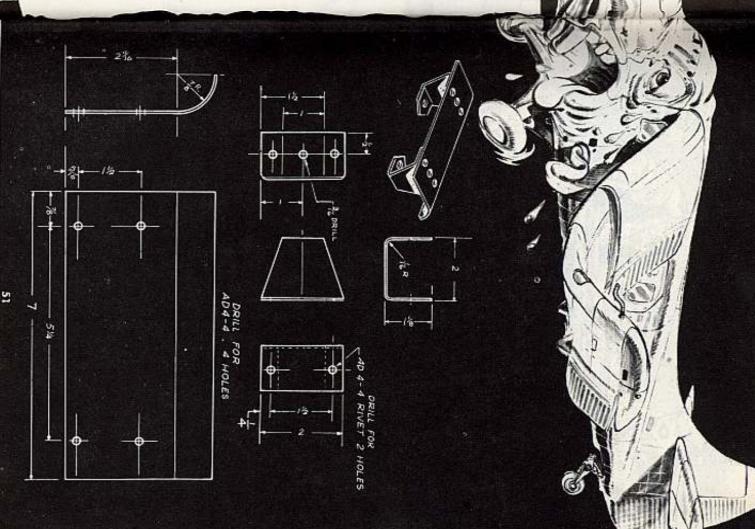
These deflectors have reduced the fatigue caused by cockpit heat for us. Perhaps other units would like to install a set.



Amen! Reducing flight fatigue automatically increases the flight safety factor:)

Holloman AFB, New Mexico
ue automatically Windy

ERDA Aviation Section





There's no such thing as an irresistible force meeting an immovable object—something has to give!

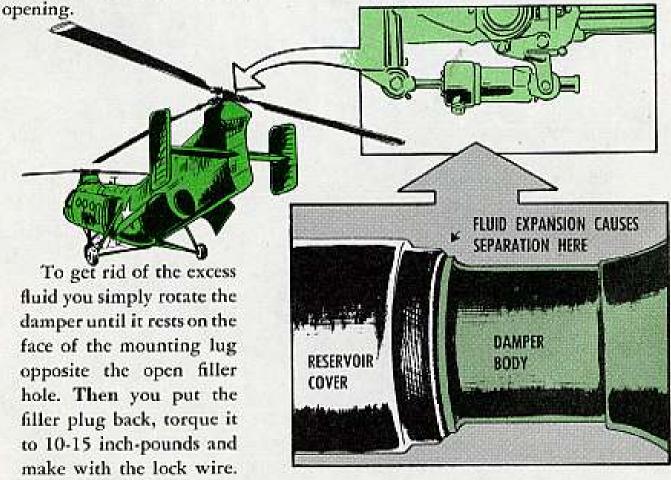
Take the lag dampers on the rotor hub of your Shawnee (CH-21).

Suppose you fill the old-style dampers, FSN 1560-092-3382(P/N 22R2013-2) or FSN 1650-313-5767 (P/N 5517188), to the brim. These are the types that don't have a sight gage to fill by, or a relief valve to vent excess fluid.

During operation the fluid heats up and expands. Then that irresistible force (hydraulic pressure) partially separates the damper body from the reservoir cover . . . 'tain't a healthy situation.

That's why you want to follow the poop in TM 55-1520-205-20, Chapter II, Section I, Paragraph 1-97 when you fill those oldies.

The action to focus on is just after the hydraulic fluid overflows the filler



EIR THE MESSAGE



One of our birds came to rest in a not-so-normal position so we fired off a message to AVCOM according to the accident reporting rules spelled out in AR 385-40 (23 Sep 63).

Included in the message was info about suspected material failure, as required in paragraph 23d(9) of AR 385-40. Does this mean that we do not have to follow-up with an EIR?

Lt R. O. W.

Dear Lieutenant R. O. W.,

Negative! The engineer-types at the head hangar are looking for a follow-up EIR. Small wonder, when Paragraph 12f of AR 750-5 (3 Aug 64) on maintenance policies says to make with a DA Form 2407 (Part III) when bird equipment fails.

Processing of the EIR, which could result in AVCOM alerting other users of similar equipment, is covered in TM 38-750 (15 Jan 64).

THERE'S NO HOOD NUMBER

Dear Windy,

We've been having trouble ordering the hoods for the instrument panel lights for our U-8D aircraft. When we order this part from TM 55-1510-201-20P we get the whole assembly. All we want is the hood for the light.

Sgt C. R. A.

Dear Sergeant C. R. A.,

Sorry. The only way to order that hood is to ask for the entire light assembly. There've not been enough demands from the field to justify stocking the hood as a separate supply item with its own FSN.



MORE TRAFFIC LIGHT PUBS

Here's the latest list of available Equipment Serviceability Criterio IM's. Check it out-if you need any-get the word to your Pubs section for prompt

TM 3-1040-202-ESC, Nov. Generator, Smoke, Mech, Pulse Jel, ABC-MJAJ. TM 3-1040-203-ESC, Nov. Compres, Recip, Per Drvn, 7CFM, MIAI.

TM 3-1040-204-ESC, Nov. Flome Thrower, Parioble, M2A1-7, TM 5-2104-ESC, Nov. Water Purifica-

tion Equip Diatomite, Set No. 4 Port,

TM 5-2400-201-ESC, Nov. Trector, Full Trkd, Low Speed, Dil Drve, Cot Mdl D-8, IHC Mdl TD 24-(241).

TM 5-2400-203-ESC, Nov. Tractor, Whild, Case DI, Massey-Harris-Fergeson 1-744G, Minneapolis-Maline ZASI, Oliver 77, Oliver 770.

TM 5-3800-202-ESC, Nov. Crone-Shovel, Crowler MDT, 40 Ton, 2 Cv FYD, DED; Boldwin-Lima-Hamilton Mgl 802, Bucyrus-Erie Mdl 51 B, Harnischfeger Mdls 255 BG, 855 BG2 and 855 BG3,, Manitowac Mdl 3000B.

TM 5-3800-208-ESC, Nov. Distrib. Weler, Tenk Type, Gos: 1,000 Geli Mild on Ord M.61 Chassis.

TM 5-3800-213-ESC, Nov. Intrenching Moch; DED; Wheel Mid, Preum Tires, Barber-Greene Mdl 750, Unit Rig Mdl 4262

TM 5-3800-223-ESC, Nov. Rock Drilling Equip.

TM 5-3800-209-ESC, Nov. Distrib, Liq Bilum Material, Tankless Type: Eng Driven, Trailer Mtd, 4 to 24 Ft Spraybor, 375 GPM Pemp Seamon-Gunnison, Mdl MTD.

TM 5-3895-208-ESC, Nov. Miker, Bilum Mail, Non-Self Loading, Barber-Greene Mdl 848.

TM 5-4300-210-ESC, Nov. Comp. Rot. 600 CFM, Ingersoll-Rand DR-600, Joseph ENG 600.

TM 5-4310-228-ESC, Nov. Comp. Rot Wheelbarrow Frame Mid; 2 Pneum Tires: Gas Engine; 60 CFM; 6.5 PSI, Harris Mdl 3MV.

TM 5-6100-204-ESC, Nov. Gen Set. Allen BC-200; Allentic 60-AM; Generol Equip 58-JR; Hollingsworth JHGY2A & JHGY2B, Laland Elec LOE-660; Once OTC-33, OTC-33DH & 28H-2126; Winterized; US Motors C-9E, 2US-17421, 2US-18086; Keco EG-2 & Ploneer Gen 8C2D1.

TM 5-6100-208-ESC, Nov. Gen Set. Skid Mrd, Del Eng Dram, 15 KW, AC. 120/208, and 240/416 V, 3 Pa. 4 Wire Svc. 60 Cyc, Convertible to 12.5 KW, 240/416 V. 3 Ph, 4 Wire Syc, 50 Cyc. Liq Cooled.

TM 5-6100-209-ESC, Nov. Gen Set. Allontic Diesel 20AM & 20AM-A; Budn DT30A3-CE; Con Diesel Flee 1905; Elec Svc Engine 4820; Hill Dil 6K; Jeta MD-301815-W; O'Brien Dieselectric DID-3060-1; Ready Pwr RD14A12; R. H. Shappord 12DD; US Mirs 30-US-16936; Kurs & Root Cleo I & Cleo II, Jeta MD-301815-WA, Holgar CA-201-AC-WKL,

TM 5-6100-212-ESC, Nov. Gen Sel. US Min 5-ERDL-30-R-MOD-3.

TM 5-6100-214-ESC, Nov. Gen Set. Budo DA-60AC-CE; Con Dri Elec 1697. 4002; Detroit Dsl 4907-A, 6903, 6905; Int'l Fermont M60DA6-W; Jeto MD 601815-W; Slewart & Stevenson 15800, 17600 and 18200.

TM 5-6100-215-ESC, Nov. Gen Set. Con Dal 4115, Bede DC100A3-CE, Con Dil 1877, Jeta MD1001815-W. Stewart & Stevenson 55-100-W, 15700. 19100.

TM 5-6100-216-ESC, Nov. Gen Seti PU-422/U and PU-532/PPS; Port Gas Eng Drvn, Air Cooled, 115 V. Single Ph, 400 Cyc, AC; and 28V, DC; Texas Instr Co Mdl PU-422A/U, Admiral Meh 40005A, G2633, GJ1391.

TM 5-6100-217-ESC, Nov. Gen Set. GED, Homelite 20-5D28-2JA, PE 210-A-B-C.

TM 5-6100-219-ESC, Nov. Gen Set. PUJ22/G Trir Mid (Power Unit PE 95-G-H-I-K).

TM 5-6115-210-ESC, Nov. Gen Sel, Port, Skid Mtd, Gos Eng Drvn, 3 KW, AC. D. W. Onon Mdl 3 ABC-4E-240A. TM 5-6200-200-TSC, Nov, Searchlight Set, Curbon Arc. 60 In Diom Reflector; 70V, Trk Mid, GE Mdl 1942A. Sperry Gyroscope Mdl 1942.

TM 10-1671B-ESC, Nov. Tractor, Whid, Whee, Gos. 4 Proum-Tired Wheels, 7500 Lb Drawbor Pull (Clark Clarktor

TM 10-3900-203-ESC, Nov. Truck Lift. Fork, Gas, Peeum Tired, Rough Terroin 10,000 Lb Cap Clark Mdl MR-100 Army Mdls MHE 165 and MHE 173. 6,000 Lb Cap Baker Mdl RJF-060. TM 11-1520-206-ESC, Nov. OH-23. TM 11-1520-207-ESC, Nov. UH-1. TM 11-6115-231-ESC, Nov. Gen Set. Port, Trk Mid PU-408/M.

TM 55-1550-200-ESC, Nov. Droces. TM 55-1930-203-ESC, Nov. BARC.

A selected list of recent publications of interest to Organizational Mainteionce Personnel. This is a list compiled from recent Adjutant General's Distribution Center Bulletins. For complete details see DA Pam 310-4 with latest changes.

TECHNICAL MANUALS

TM 1-1H-23C-3, C2, Nov. OH-23 FM 5-3810-220-20F, Oct. Crons-Shovol, 7-Ton, Garwood Mdl GW7; Koohring Mdl 155-1A.

TM 5-3825-221-20P, Oct. Distrib. Water, Tank Type: Gas Driven; Trk Mid [McLeod Mdl W15A].

TM 5-4110-208-20P, Oct. Refrig Unit, Mech: Panel Type Flor Mir-Unit, Mech: Panel Type Elec Mir; 10,000 BTU; Therma King Mdl QLE10, Army Mdl SPE 34; Elliott Mdl QAU. 1 BE, Army Mdl SPE 34A; Ellion Mdl QAC-18E-2, Army Mdl SPE 34A; El-Holf Mdl QAC-18E-3, Army Mdl SPE 34A

TM 9-1185-112, Dec, EOO.

TM 9-1300-206, Nov. Core, Hdlg. Presery and Destr of Ammo.

TM 9-1430-253-12P/1/2, Nov. Nike-Herc (Imp), TMP, Ground Con Equip. TM 9-1430-512-12P/2, Nov. Hawk, Tring Devices (All).

TM 9-2300-224-20/2/1, Nov. Corrier, Pers, Full Trkd: Armd M113A1 (Diesel) 2320-968-6321.

TM 9-2320-224-34, Nov. Corrier, Cmd and Recon: Armd, MI14 and MI14AI.

TM 9-2330-212-14, Sep. Nike-Herc. Nike-Herc (Imp), Yehicles, TM 9-3441-200-10, Nov. Sergeont.

Mal Oper & Maint.

TM 9-4935-455-15, Oct. ENTAC, Tell Equip [Ord].

TM 10-3930-235-20P, Nov. Treck. Lift. Fork, Gos. 4,000 Lin Cop. Tow-molor Mdl 4625G4024-100, Army Mdl MHE-191, Townslor 462504024-144, Army MHE-191; Townstor 502PG4024-144 (Press Tire) Army MHE-190.

TM 11-3610-201-20P, Nov. Prig and Dry Developing Mach \$5-30A.

TM 11-5410-206-12P, Nov. Sheller, Elec Equip 5-141/G.

TM 11-5805-317-20P, Nov. TA-291 Telephone Sal.

TM 11-5805-330-20P, Nov. AN/FGA Talear Repeater-Monister.

TM 11-5840-282-24/6, Dec. Here. Howk Roder.

TM 11-5895-225-23P, Nov. Patching Panel SB-675/MSC.

TM 11-6110-210-20P, Dec, CN-236/G and CN-236A/G Voltage Regulators. TM 11-6125-241-15P, Dec, Howk Rodar,

TM 11-6130-211-20P, Dec. PP-1646

Power Supply. TM 11-6625-502-10/7, Oct. Herc. Howk Rador.

TM 11-6625-559-20P, Dec. Gen. Sigtel 5G-400/U.

TM 11-6730-216-12P, Nov. Viewer,

Still Pic AR-14(1).

TM 11-6740-249-20P, Nov. Press Mi-125A and Dry Mig Press, Photographic FM-144A.

TM 11-6780-204-10, Oct. Comera Still Picture KS-6(1) and Film Loader LM-17(1).

TM 55-1510-201-20, C6 & C7, Oct & Nov. U.S.

TM 55-1510-204-10, C2, Sep. OV-1. TM 55-1520-204-20P, C1, Dec, OH-13.

TM 55-1520-205-10, Sep. CH-21. TM 55-1520-210-20, Oct. UH-1. TM 55-1520-211-10, C2, Nov. UH-1.

TM 55-1520-211-20, C1, Oct, UH-1, TM 55-1730-206-15, Sep. Eng Storter Energizer, Mdl MG100-1

TM 55-1925-202-12, Nov. Dsl Harbor

TM \$5-2330-203-10-1, Oct, Transporter, Liquid, Rolling Wheel Type. M6.

TM 55-2330-203-25P, Nov. M6 LRT.

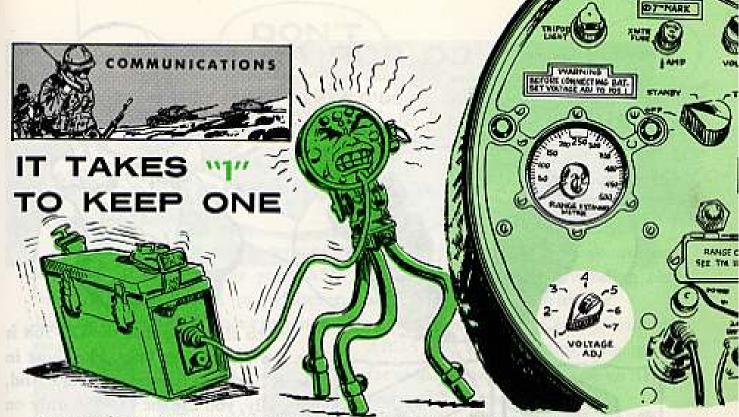
TECHNICAL BULLETINS

TB 9-1400-299-10/1, Oct. Nike-Ajax. Nike-Herr, Nike-Herr (Imp), Msl Oper & Maint.

TB 10-1600-200-20/1, Dec. Rouline Insp of Parachetes.

TB 34-9-185, Nov. Measurement and Marking Aircraft Gaseous Sys and Ord Trans Cylinden. TB 34-9-186, Dec. Position of Zero Pts

on Airspeed Indicators.



One good way to insure a peep from your Pipsy is to be extra careful with the VOLTAGE ADJ switch. That's "1" to remember.

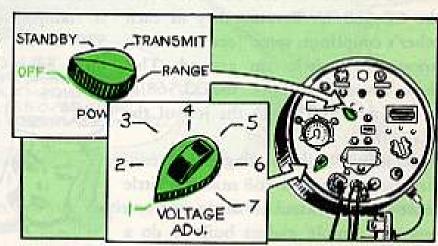
Although there's a big, fat decal on the control panel of the AN/PPS-4 radar set warning not to connect the battery unless the VOLTAGE ADJ switch is in Pos. 1, some Joes do it. Naturally, pffftt!! goes the set and you cart it off to the shop.

Maybe they're bleary from the one they tied on the night before, or maybe dream dust from last weekend's babe is still in their eyes. But, maybe again they're gonna need that set real bad . . . and they won't have it because of a coupla' blown power converter transistors.

Maybe it woulda been better if they'd forced their eyeballs open and concentrated on the job at hand.

NO MATTER WHAT ELSE IS ON YOUR MIND!

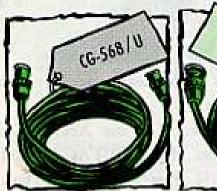
Be sure the
POWER switch is off
and the VOLTAGE
ADJ is at Pos. 1
before you connect
the battery.

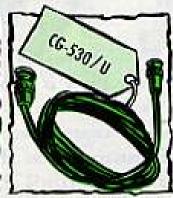


A fully charged battery jolts your set when you hook it up with the VOLT-AGE ADJ feeding more juice than the set can handle.

One forgetful minute can send you packing: The "1" spot on the Pipsy's panel can keep you cracking.







Not only that, but they act different ... even though they look as much alike on the outside as identical twins.

You're with it. They're the antenna cables (RF cable assemblies) used in the AN/GRC-3 thru -8 series radio sets.

You've got two—the CG-530/U and the CG-568/U. Because they fit each other's couplings, some Joes have been known to switch 'em around. This doesn't work so hot, since the CG-568/U is just not built to do the job of the CG-530/U.

So why? Well, the single wire construction of the CG-568 makes it little more than an extension of the antenna—a real simple gadget built to do a simple job. The CG-530 features braided RG-62/U cable. It's more complicated; built to put out on, and pull in, the higher frequencies.

Which clues you that the CG-568 is for low frequencies only, like those in the RT-66 receiver-transmitter. And, naturally, you use the CG-568 only on the RT-66.

So wot's with the CG-530?

Is easy. The CG-530 is always used on the RT-70. And, since the RT-67 and RT-68 have the higher frequencies, it's always used with those two receiver-transmitters. Which means, too, that you never use the CG-568 with those three RT's.

Telling the cables apart is no sweat: Before you attach 'em to the RT, grab a look at the nomenclature band which is clamped on the cable. The "CG-530/U" or "CG-568/U" is stamped in the band.



If the nomenclature's missing, your support can let you know what you have by backing off the nut of the connector jack.



Next time you're puttin' together the MP-65() mast base for your AN/ GRC-19, AN/GRC-46 or whatever, don't be a groundhog about grounding rings.

MP-65 GETS NO GROUND RING



Like, just because it's an antenna base, don't assume a grounding ring automatically comes with it.

Some Joes, used to living with the AB-15 and its grounding ring, go so far as to scrounge the ring off an AB-15 and put it on the MP-65.

Well-intentioned as that may be, they're not doing anybody any favors. The MP-65 doesn't get the ring. Give it one and ground it, and the antenna won't load.

What's more, a coupla' parts in the equipment may do a slow burn just long enough to burn out.

SOLDERING GUN SWITCH

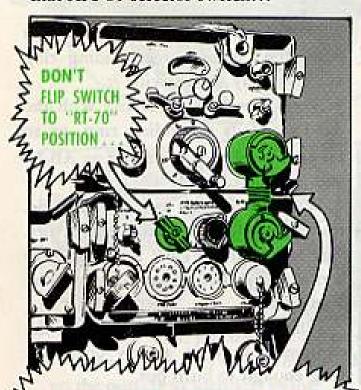
A fizzled fusing gun got you frothing at the mouth? Lay off the rabies shots. Help is on the way.

SB 11-593 (14 Oct 64) is your authority to turn in that beat TL-650/U soldering gun and ask for a new soldering gun by using FSN 3439-729-6770.

This SB applies to all field users of the TL-650/U soldering gun, providing the gun is defective.

THIS'LL MAKE YOU

Nosirece, and no indeedy! Don't flip that AM-65 selector switch!!!



Unless ... and for sure ... the power adumbbell is connecting the receiver at transmitter to the amplifier.

That ol' message is stenciled right over your AM-65 switch. Unfortunately for the amplifier, familiarity can blind a guy to a message like that. Even though it's under your nose, you don't see it . . . and you forget it.

That kinda' forgetfulness leads to all kinds of interesting damage to the amplifier parts. That's why the reminder.

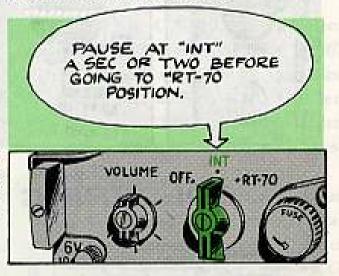
Do like the stencil says: "DON'T SWITCH TO RT-70 WITHOUT RT-70 CONNECTED."

It'll pay to remember.



'Nother power point on the amplifier: Turn the juice off before you replace any tubes.

When you locate a bad tube, turn the power off and then take it out. With the juice on, you can burn out the tubes that remain in the AM-65.



When it comes to switching on your AM-65 amplifier, you can stay one jump ahead by pausing one jump behind.

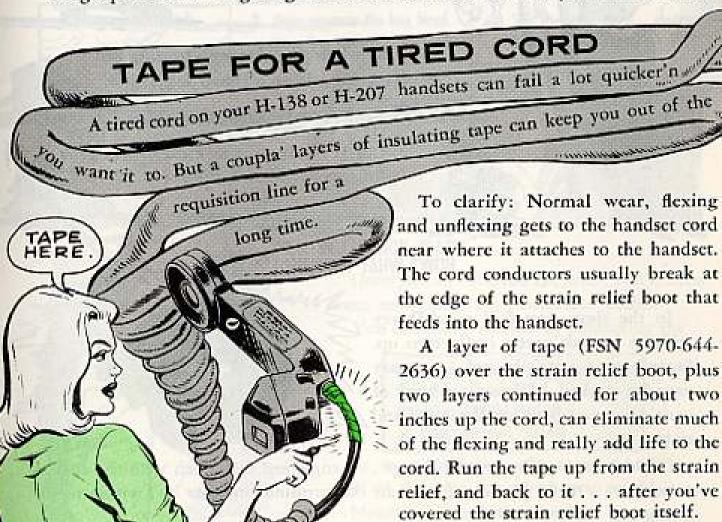
In other words, when operating the OFF-INT-RT-70 switch, slow down for a couple-three seconds at INT before jumping over to the RT-70 position. When you go from OFF to RT-70 in one quick switch, a sudden shot of voltage is applied to the filaments of the tubes in your RT-70. And this can burn 'em out in short order.



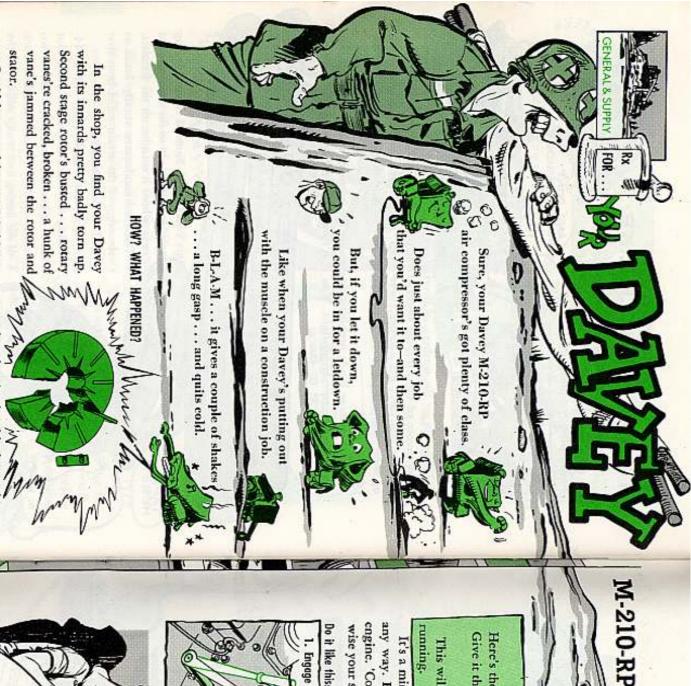
If you forget the washers, or overtighten the mounting screws, you stand a good chance of breaking the edges of the panel at the mounting holes.

Since you can't get another front panel, you either cannibalize one or rig up some over-sized washers that may be able to hold down what's left of the edges.

To avoid those kinda problems, make sure the original washer's on, and just snug up the screw finger-tight. You don't have to exercise your arm muscles.



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Here's the best way to keep your Davey healthy.

Give it the cure:

K Engage the clutch permanently.

running. This will prevent accidental movement of the clutch when the engine's

any way. Fact is, all you're doing is coupling the compressor directly to the engine. 'Course, there'll be some new starting info for you to follow, but otherwise your set will operate the same . . . or better . . . than ever It's a minor operation and won't affect the performance of the M-210-RP in

Do it like this:



NEW INSTRUCTION PLATES

some new operating instruction plates. Once you've removed the lever, you'll need You can come by them by contacting the

St. Louis, Missouri 63166 Post Office Drawer 58 Attention: SMOME-MML-C U. S. Army Mobility Equipment Center

THE SEE

each of the rigs for which you need plates. Meantime, here's the word Be sure to include the serial number of

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running . . . metal particles in the air compression chamber . . . wrong lubri-

Could be caused by several things . . . engaging the clutch with the engine



OPERATING INSTRUCTIONS

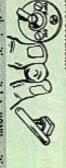
Follow the Before Starting info in TM 5-4310-229-10. Then:

STARTING

1. Turn the fuel tank shutoff valve counterclockwise to the "OPEN" position.



2. Pull out the choke control, being careful not to overchoke.



3. Turn the ignition switch to "ON" position.



4. Push reset button on engine oil pressure



5. Open one service valve.



6. Push starter button.



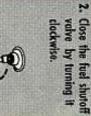
When engine is warm-close both the choke, and the service valve. Now, the unit is ready for use

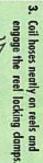
STOPPING

1. Turn the ignition switch to the "Off" position.











GO WITH THE LO

healthy" prescription for your Another item in the "stay

Follow LO 5-4310-229-15 all the way.

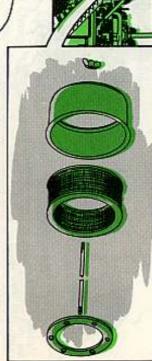
cating oil you'll use in the compressor oil chamber is 2190 T (FSN This means that the only lubri-

> 9150-985-7234). Nothing else wil 9150-235-9061) or 2110 T-H (FSN



A CLEAN FILTER

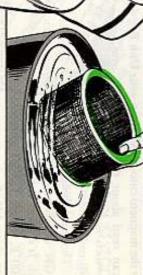
Remove the cover gasket and filter element.



you replace 'cm and give 'em both a look-see for damage before Clean the element with an approved solvent

THEBORTAN

HEALTH PROGRAM



Either of these solvents will do:

(Paint Thinner **Mineral Spirits** FSN 8010-558-7026 FSN 8010-246-6115 55 gal FSN 8010-290-6113 5 gal

Dry-Cleaning Solvent FSN 6850-264-9037 55 gal FSN 6850-281-1985 FSN 6850-281-1985 1 gal FSN 6850-264-9038 5 gal

M BE CAREFUL X.

air pressure in the system. A word of warning-don't try any disassembly until you've relieved all the

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GH is the Grease, aircraft, high temperature, Mil-G-3545, that's specified for the ignition cutout switch and clutch points on your IHC TD-24 tractors, f'rinstance, or the magneto cutout switch on your Unit Rig 4262 intrenching machine.

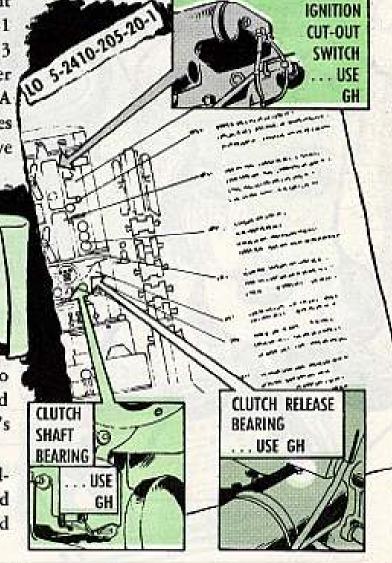
You can read about the use of it in LO's-such as LO 5-2410-205-20-1 (8 Jan 60) or LO 5-3805-212-20-2 (13 Nov 61). The main thing to remember is that GH is effective where GAA won't do. It's good for temperatures up to 300°F, where GAA's effective only up to about 175°F.

To get your GH, use one of these FSN's:

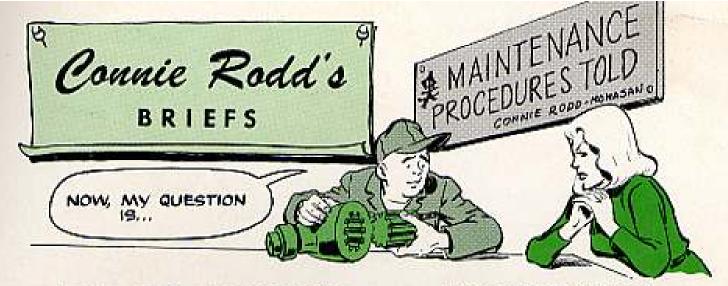
9150-223-4003, 1-lb can. 9150-235-5546, 5-lb can. 9150-276-9213, 35-lb pail.

But if you figure it's hot enough to use this much, maybe you'd better head for the shade till the heat-wave hula's over.

You'll find these FSN's listed in Federal Supply Catalogs C9100-ML and C9100-IL, both dated 1 Dec 64, and their changes.



IGNITION



GENERATORS, COMPRESSORS

Grab a copy of Change 1 (5 Oct 64) to DA Cir 725-5, "Removal of Components from Assemblages and Sets of Equipment." It's got some important poop on recording separate components in your property book.

These are the components, such as compressors, generators, and such, that used to be issued with sets, kits and the like. They are now issued as separate items.

Change 1 to the circular also tells you how to report the separate components on your AR 711-5 report.

UPSNUFFED DATEWISE?

If you need to up-date your periodic maintenance services, you need DA Cir 750-6 (16 Dec 64) to get the latest list of TM changes covering services for your equipment. This circular supersedes DA Cir 750-3 mentioned in PS 148.

KEEP OUT THE FOGGY DEW

Is your equipment log book getting damp from the foggy dew? Then try this for protection: Envelope, transparent, visible thru both sides, side opening, 17-in lg, 11-in w, FSN 7510-272-3172, price 17¢ each. It's listed on page 4.6 of C7510-IL-A (1 Dec 64).

BATTERIES BITE, TOO

Like the flesh-eating piranha fish, any unleashed and unwanted battery juice'll chew and devour your battery-operated electronics equipment during storage or lay over for repairs. So, remember, take that bitin' battery out of your idle equipment.

MEET MEC IN ST. LOOOEE

Here's an address change for Appendix II of your TM 38-750. The Mobility Support Center listed there for Engineer and QM-type equipment is now in St. Louis and is called the USA Mobility Equipment Center. Make the address: Commanding General, US Army Mobility Equipment Center, ATTN: SMOME-MML, P.O. Drawer 58, St. Louis, Missouri, 63166.

MASK SPECS

When you swap your M9A1 protective mask for an M17 protective mask don't try to force your old prescription glasses on the new mask. They won't fit the new mask, and you could harm it. Specs for the M17 are specially designed to fit the contour of the mask's eyepiece. AR 40-3 (26 Mar 62) "Medical, Dental and Veterinary Care," covers the scoop on special specs.

Would You Stake Your Life wight now

