

town on Saturday night. or a streamlined number you like to see in a streamlined way to get you a 3-day pass, like a jet to fly you home on furlough, or You're in favor of streamlined things-

ARM (Army Ready Materiel) made the right-streamlined maintenance. Operation Army's new streamlined maintenance. That's kick-off on this one, And, no doubt you'll be in favor of the

your equipment ready to fight. nance checks and services-but still keeps It cuts down on the amount of mainte-

work to see which checks and services can be reduced. The results are rolling in. The equipment engineers have been at

ing done Here are a few examples of what is be-

cut from 366 to 271. hours for maintenance in a year are being On the M7A1-6 Flame Thrower the man-

376 to 272 hours. The PE-75 Power Unit is going down from

from 246 to 180 per year. The SB-86/P Switchboard is dropping

1370 to 850. And the 8-in towed Howitzer goes from

disappear; the monthlies remain at 12. dailies are cut from 55 to 11; the weeklies number of daily and weekly checkpoints. On that 8-in howitzer, for example, the It's being done mainly by reducing the

or revisions to equipment technical manuals. So, keep an eye out for this new streamlined look in maintenance. These will be coming your way as changes

Now you're asking, what does all this mean to me?

real necessary things like training for the real thing. it right-when it has to be done. Also, it lets you have more time for other Just this-it'll give you time to do the real necessary maintenance-and do

like the motto says: "Army Ready Materiel." At the same time it gives you equipment that's ready-combat ready-just





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THE PREVENTIVE MAINTENANCE MONTHLY ISSUE No. 132 1963 Series

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GENERAL AND SUPPLY

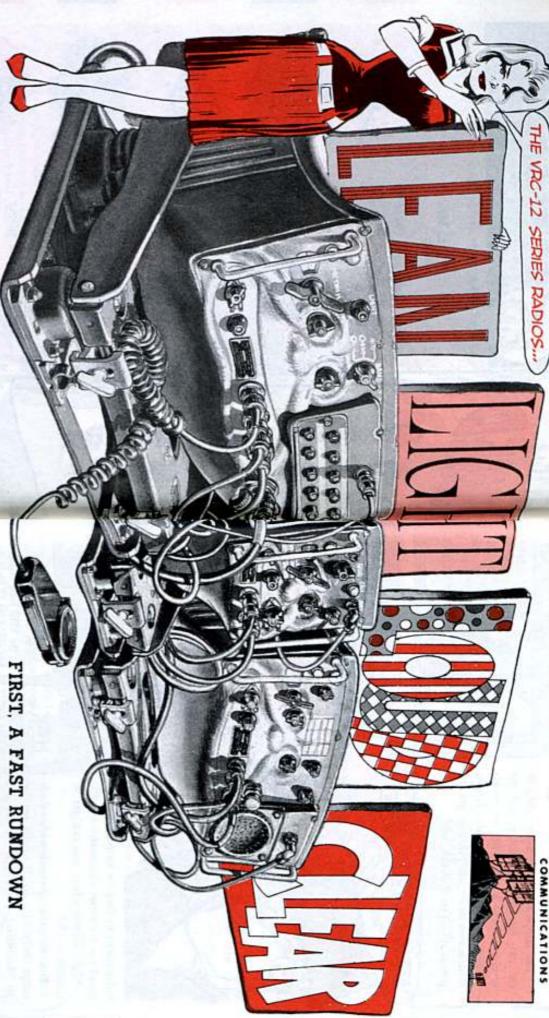
MWO Jam Rough Terrain Forklitt Publications 50-62 63, 64 28, 59, 60



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ps wants your ideas and centribution, and is glad to assert
ps wants your ideas and address are kept in confidence
your questions. Name and address are kept in pust write to

Soft Half-Mast, 40121 PS Magazine, God Knox, Ky



The little boxes with the great big voices are here at last.

One-seventh the size . . . one-fourth the weight . . . two-and-a-half times the transmission distance . . . and almost three times the number of channels.

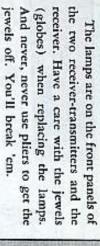
That's the way your new AN/VRC-12 series radio sets stack up against the equipment they replace. With three basic components—the automatic RT-246, the manual RT-524 and the R-442—the new series replaces a whole truckload of the AN/GRC-3 thru -8 components.

Let's get a close-up on what makes 'em go, maintenance-wise,

You operators can breathe easy. All you've gotta do is replace a coupla' lamps, and you don't even have to carry 'em around. Which is a little better system than carrying around parts and not being able to use 'em . . . like in some of the older equipment.

And don't worry about where your set'll take you. Any of the new series, with their 920 channels, will get you to Infantry, Artillery and Armor. Each set does the job of three of those it replaces.

Your channels are spaced at 50kc, compared to the 100kc spacing on the old Standard B sets.





nels. You can't. don't have to sweat over dialing between chan-No more calibrating to do, either, and you

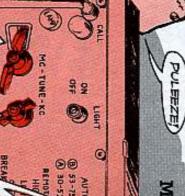
get to them later. are interchangeable with like modules, so we'll Modules, the workhorses of the new series,

HEY,CONNIE I BON'T SEE THE SPEAKER, WOT'S UP?

SPEAKER-NOTICE
THE RT-524.

PULEEZE MAIN

AUTOMATIC RT-246.



0

COMPONENTS

0

matic. the pushbutton assembly in the autospeaker which occupies the space of difference is the self-contained loud-

same bird as the RT-246. The major

The manual RT-524 is just about the

like problems. The self-contained speaker of the

manual saves extra cords in a vehicle, figurin' where to put a speaker, and

the the band switch turns on unless the power's on . . . even the band switch in the RT-246 change the internal setting of the front panel of the RT. Another one: You can't

> WON'T WORK UNTIL BUILT IN SPEAKER

YOU TURN THIS SWITCH ON

REMOTE HIGH MOT POWER

SPEAKER SWITCH







cally key itself and damage the servo

の対がら

lectors,

those automatic

channel se-

at the same time the set can automati-

system. Same goes when you're work-

accidentally go beyond the band limits

you're set for.

ing in the high band, 53-75mc. Don't

a 52mc reading on the channel dial.

You'll draw a blank or a red flag, but

tuning controls below a 30mc or above

BEONE STANDARD STANDA

is depressed. So . . . forget the

panic button and push one of

less one of the 10 pwshbuttons on the AUTO band setting un-

system: You can't get power

A point here on the servo

range, only. Like so: If you're on the

Tune the preset channels within their

30-52mc band, don't turn the MC-KC

panel for 10 preset channels.

Its claim to fame is its push-button

0

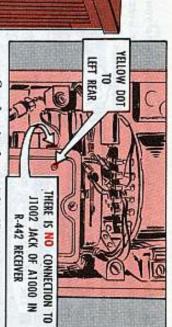
Right there's where you can get in

trouble.

The R-442 receiver is almost identical to the receiver portion of the two RT's-in parts used. Learn one, and the other's licked. A maintenance bonus.

Coupla'
differences
include:

Terminals 1, 2, and 3 of the A2100 module assembly and terminal 3 of the A1000 assembly aren't used in the R.442, so don't go lookin' for somethin' to connect to 'em. The assembly is the same as that in the RT's, but the terminals are used only in the receiver portion of the RT's.



Good point here: The J1002 has a yellow dot above it. You can spot it right away, and the dot's a handy guide when replacing the assembly cover. Keep it to the left rear of the receiver (or receiver portion of the RT's) when replacing the cover. If you put the cover on wrong, you can bend or break the terminals and leads to the A1000.

TO GET THESE SCREWS
OUT OF THE A4200 as

The J1002 is used only for the assembly in the RT's.

THEN REMOVE
THE SCREWS
THE SCREWS
THE CHASSIS
WITH THE
BOARD DOWN

That about covers the peculiarities of the three main components, so far as organizational maintenance goes. Many maintenance points for the three are alike and will be discussed later.

HOLD ON

good idea to lift by one handle only. You could end up with the handle in your

hand and the set in a support echelon repair shop.

panel of the component. They don't take kindly to hard yanks, and it's not a

The handles taper to a small, threaded shaft which goes through the front

WHEN A4000 BOARD IS IN THIS POSITION

if you don't treat 'em like the lifting eyes on a tank.

moving and installing the components. And they'll serve for a long time, too,

The lift handles on the RT's and auxiliary receiver take the sweat out of re-

Until you get the new sets (they'll be a long time coming CONUS-wise), don't knock the Angry 3's and Perk 8's. They did a good job; they're still doing it, and they will for years to come. Don't let 'em go to pot in hopes of getting the new sets yesterday.

Europe is first, and CONUS troops probably will get Angry 3's and Perk 8's from overseas long before they ever see the new sets. So-o-o . . . take care of the old standbys. You're gonna need 'em.

GENERAL POINTS

- The VRC-12 series was designed for vehicular use and has no other purpose to date. Wheel and track vehicles . . . period. That's why the "VRC" nomenclature.
- The RC-292 antenna equipment may be used for extended range until the AT-791 antenna becomes available.

MORE

The new series has built-in power supplies, so you don't have a separate animal to work with. And transistors take over vibrator and dynamotor duties, which means other headaches out the window.

THE CHART ON P.19 PARA 26 OF TM 11-5820-401-10 ON THE KC-TUNE SHOULD READ 50 KC STEPS.

- The PP-2953 power supply for use with AC power sources has hit a coupla' snags and probably won't be available for at least a year. Meanwhile, the PP-1104A/G power supply is authorized for bench use.
- The new stuff's just like the old in that it doesn't like baths from high pressure hoses. There's a canvas cover comin' out, so keep it on the set when washin' your vehicle. Those \(^1/4\)- and \(^3/4\)-ton jobs still cost only a fraction of what the radio sets do, so don't pretty 'em up at the expense of the sets.

KEEP WATER AWAY FROM

OFF

MOUNT RECEPTACLES

- Don't expect an automatic in every vehicle. The density in Europe will be about 10 manuals to each automatic.
- SB 11-131 is being revised to include installation kits for the new series, but you should already have the info you need.
- Controls and their functions are listed in the TM's, and all connectors are external. Audio accessories are new, and you can't use the H-33 handset with the series . . . even if you change connectors.

 However, you can use the TA-312/PT telephone.
- The VRC-12 series has licked the old dial lock problem (there're no dial locks). But there's a similar item to watch on the receiver and RT's—

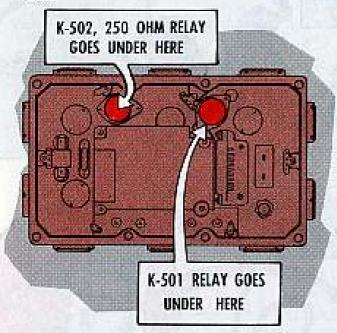
 the SQUELCH switch. Trying to switch from old to new squelch position without releasing the latch on the control will get you nowhere.
- Hold it a minute, operator buddy. That guy reading over your shoulder, the organization mechanic, is the guy who has to change the squelch position. And he can change it only after he checks with your Commo Officer or Chief as to whether old or new squelch is the order of the day.

CONTROL BOXES

A note here on the C-2299 control used for remote operation and retransmission control in the VRC-45 and -49. Retransmission channels must be at least 10 megacycles apart. For details, see page 16, TM 11-5820-401-10.

All control boxes, including the AM-1780 amplifier, should get to you with the corners cut off so you won't gouge meat out of your back or side when working in close quarters. If the corners are still on, second echelon is authorized to chop 'em off to 1/16th of an inch (and file those sharp edges round and smooth). New controls will come to you without corners.

Para 20, pages 60 to 64 of TM 11-5820-401-20 tells you what parts to replace and how to do it in the control boxes, but here're a few tips you can use.



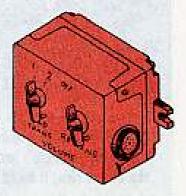


Take a few extra seconds with the AM-1780 to be sure you don't interchange the K501 and K502 relays. The K501, a six-pole job, and the K502, four-pole, fit each other's sockets. If switched, some functions will be lost. The four-pole job has "250 Ohms" marked on its jacket, so make sure it goes in the K502 socket.

As for the C-2299, it may be a little hard to come by—since it was intended only for the retransmission sets.

The control is now authorized for automatic sets in open vehicles . . . which makes for a shortage. Be patient. They're coming.

Bugs were ironed out of the original control boxes, and there should be no maintenance problems worth chinning about.





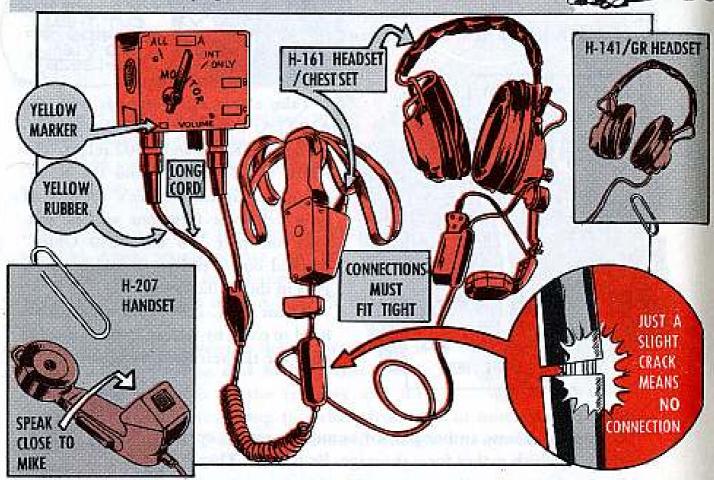
AUDIO ACCESSORIES

Same goes for the new audio accessories. Other than inspection and PM checks for frayed cords and punctured moisture scals, there's little to worry about. When transmitting, keep your mouth close to the mike of the H-207 for best results. Be careful not to reverse the wind of the handset cords.

The H-161 headset-chestset has a color combo with the C-2297 and C-2298 control boxes that you gotta eyeball when you're hookin' 'em up. Do it wrong and that sweet music you're makin' to your crewman over the intercom is gonna go out over the radio set.

To keep the talk in the family, be careful where you hook the two cords that come off the quick disconnect. The longest cord has a yellow strip of rubber around it. Its connector goes to a jack on either of the control boxes. The jack is directly under a strip of yellow paint on the box.

In case the paint's faded or the rubber's missing, the longest cord (about 11/4 inches longer) goes to the J-903 jack on the C-2297 and the J-803 jack on the C-2298. The connectors of the two cords fit both jacks, on the underside of the boxes. So if you don't wanna transmit your intercom talk, hook 'em up right.



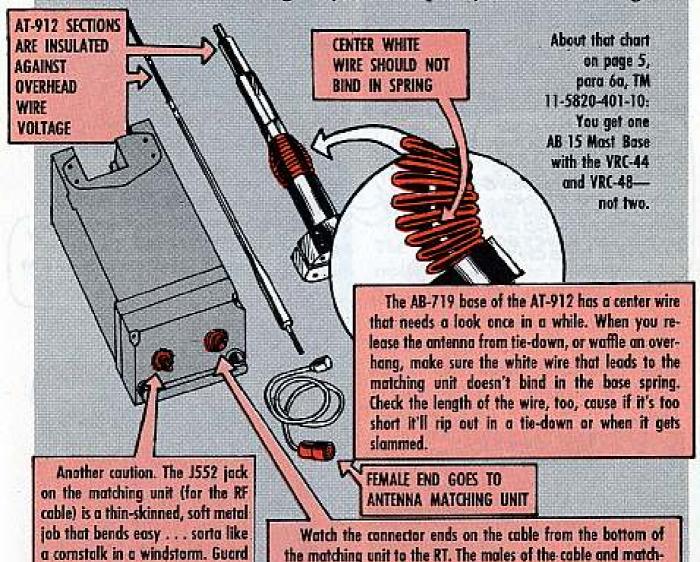
You gotta watch the quick disconnect on the H-161. The plug and socket come apart real easy, meaning it's good practice to press 'em together once in a while when you're using the equipment. If there's just a slight crack between the rubber of the plug side and the rubber of the socket side, it could mean you don't have a connection.

The quick-disconnect's supposed to part with a slight tug . . . so's it won't yank off your head, f'rinstance.

If you do snag the cords check quick-like to see if you've parted the connection.

ANTENNAS

Antennas: Same old story here. Hold the paint (the insulator of the AB-15 receiver antenna base doesn't get any), and keep the joints clean and bright.

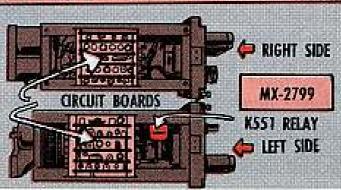


Repairs to the MX-2799 matching unit are limited to replacing the K551 relay and the 10 matching network circuit boards. No sweat when you follow the words on pages 60 and 61 of TM 11-5820-401-20.

it when mounting and dismount-

ing the matching unit, or when-

ever else it's not protected.



ing unit have just enough clearance to mesh . . . but if you

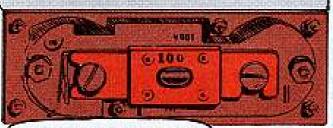
give the connector a twist, you'll bend or break the pins. Best

deal is to connect the cable at the RT first; then hook it to the

J551 jack on the matching unit.

MOUNTS

Repairs to mounts are limited to replacing fuse links. Be extra careful not to bend the fuse links or the extended terminals of the junction box.



IF A HULA DANCER VIBRATES TOO LONG, SOMETHING'S BOUND TO SLIP. SAME GOES FOR THE THUMBSCREWS ON THE MOUNTING CLAMPS. TIGHTEN 'EMPERIODICALLY SO A LOOSE SET WON'T GO TAKING A RIDE ON ITS OWN.

Lest ye do some manly cussin' over the mounts, their design is necessary to conserve space . . . even if they do make cable connecting tough. No design change is planned, so suffer with a smile.



Once you get the cables in, you can't remove 'em without takin' off the entire mount or its top plate. The dope on removing the top plates of the MT-1029 and MT-1898 will be in a change to TM 11-5820-401-20.





The wrong way will strain and bend the cables till they're damaged. The cables go under the top mount plates and gather in a clip on the underside of the plates. They feed out of the clip to connections in the rear of the mount.

TOOLS

Tools and test sets are for specific duties, and getting gay with 'em can put your sets out of business. Like, organization mechanics IN NO CASE should try to take apart the front panels of the radio sets.



TK-115/U tool equipment, or TK-115G tool kit (the same animals) are for second echelon and go by FSN 5180 856-1578. The TK-115 replaces the TE-41 and is illustrated in SM 11-4-5180-R09 (Feb 62) and PS 117, pages 50-53.

TEST SETS

Test Sets: The AN/URM-105 multimeter is no stranger to organization mechanics, and the only parts replacement you do on it is replace batteries. Period. If the set doesn't work with good batteries, yell for higher echelon. Unlike an old girl friend, the TV-7/U has only one use on the VRC-12's —testing the V6101 tube in the RT. The only other tube that's tested and replaced by you is the V6201 in the RT. That's done by substitution and not with the test set.

Check all cables and connectors before removing either tube, and don't rock or rotate the V6101 when you're working it out with the tube puller. Pull it straight or you'll damage the pins or contacts. Page 43 of TM 11-5820-401-20 fills you in.



WORKING AROUND
THE V6201 TUBE!
IT'S HOT!

EASY WHEN

You should know the TV-7/U electron tube test set like an old girl friend, too. Check the TM for the few maintenance duties you have. Watch that V6201. It gets hot. Be careful when working around the heat sink block of the V6201, since you can damage the block. Check the TM first.

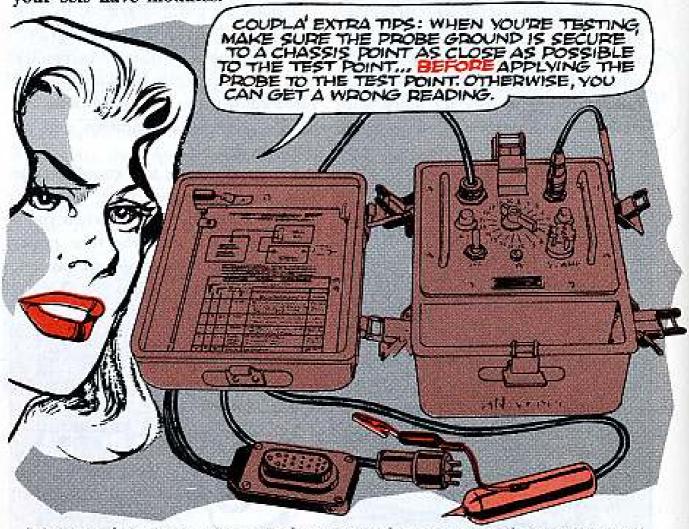


AN/VRM-1

The AN/VRM-1 radio test set (for VRC-12 modules) is a new baby, and she wants you to get real familiar with her before use. She's made to keep your -12 series sets putting out and away from higher echelon shops.

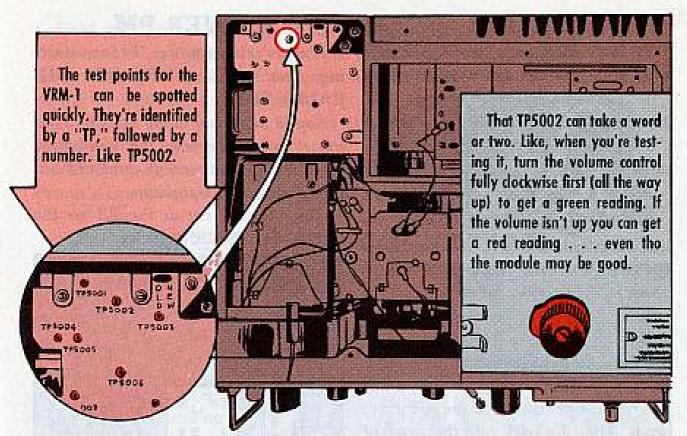
Modules are the backbone of your set and your work, so when your VRM-1's make the scene, treat 'em nice. The sets'll save you time, and time is one of the big reasons why your sets have modules. VRM-1 maintenance includes replacement of defective fuses, fuse caps, lamps and jewels (see para 21, page 22, TM 11-6625-496-12), and the test probe tip and operating instruction plates.

Operation is almost as simple as figurin' that a wet baby needs a dry diaper, so follow your TM's, and it should be no sweat.



Hinges and castings are not good RF grounds. Best grounds are the metal portions of the chassis itself.

Be sure all controls of the radio sets are set as indicated by TM instruction charts . . . and change the settings as required when proceeding with the tests. Tests are for specific frequencies and the like, and you can get nothing on the readings if the controls aren't set right.



Hold up a minute before using the chart on page 17, subparagraph 14e of TM 11-6625-496-12. The first step is due for a correction.

If you get a green reading in Step 1, stop the test, forget about Steps 2 thru 12, and the A3000 assembly is OK. The procedure for a green reading should NOT be "higher echelon repair required" as stated in the chart. If it's green, the assembly's good and no other

steps are required.

Whenever "transmit" is required, make sure you press the push-to-talk switch of the M-80/GR mike before applying the probe to the test point. That "before" is important... to keep you from getting a wrong reading.

A special few words on Chart 5, page 13 of the VRM-1 TM. Follow ALL the instructions on that chart, including the reminder on test point 8008 to remove the P6003 lead from the oscillator-buffer (A6000) and replace it after the test.

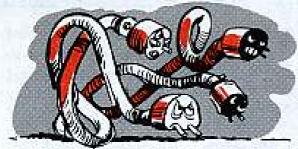
BY THE WAY... THE REMINDER'S
HIDDEN AT THE BOTTOM OF THE
CHART WHERE YOU MIGHT
OVER-LOOK IT. DON'T





CABLES

As for cables, their connectors were kept alike so's the sets wouldn't look

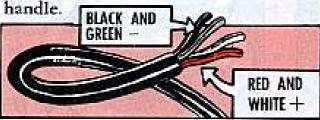


like a rattlesnake den . . . with a different cable for each connection. Where possible, the only difference is the length.

But . . . the cables have a bug which their counterparts on the Angry 3 series don't have. The new butterfly fasteners don't float nice 'n easy on the connector heads. They flip back into the recess of the connector head and can bust a fingernail when you try to lift them.



While we're on cables, watch that power cable (CX-4720), from the mount to the battery. The plus (+) wires of the cable are red and white. They go to the plus (+) post of the vehicle battery or the counterpart in a connector. The black and green wires go to the negative (-) post. Connect 'em (+) to (+) and (-) to (-) or you'll have more damage than you can

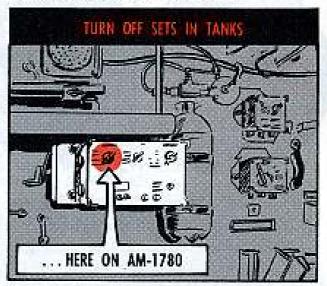


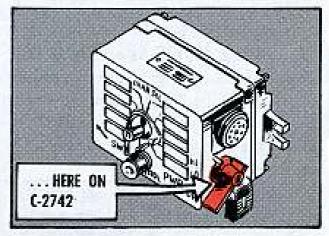
POWER PM

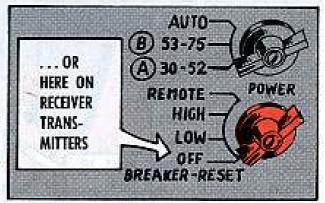
Talkin' about power, before starting your vehicle, TURN OFF THE RADIO SET!

Sound familiar? You betcha. That initial voltage knocks the you-know-what out of your set. It can burn out the diodes and transistors.

Juice can be cut at the RT or the C-2742 in wheeled vehicles.







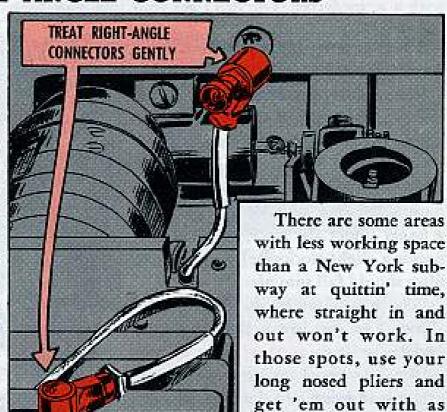
Hold your girdle here, Myrtle, cause you want to make sure your C-2742 has control. It usually does when the RT of the automatics is on REMOTE (which means it should be on slave setting to the C-2742). If you're not sure, turn it off at all points mentioned.

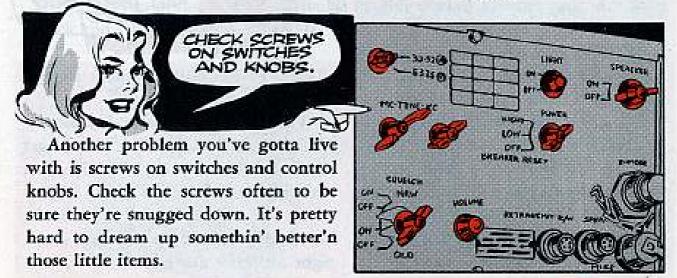
And don't check any item in para 50, page 34 of TM 11-5820-401-10 with the power on. Same story.

There's danger at the AT-912 and the ANT connector on the RT's when the set's operating. Just remember, 700 volts is a heck of a wallop.

RIGHT-ANGLE CONNECTORS

Another general point. The small rightangle connectors used in the RT's and receiver can take a minor beating, but if you treat 'em like their big cousins on the ends of the power cables they'll only give you grief. Work 'em like you would a hot wire when you're removing or replacing 'em. If you bend or jiggle 'em instead of pushing 'em straight in or out, you can spread the ends and make 'em useless.







straight a pull as pos-

sible.



Before removing the FL401 antenna filter on either RT take off the lower connector, FL401J1, with long nosed pliers or move it straight back easy-like with a screwdriver. You can't get your hands in there.

There's no trouble with the rear connector, FL401 J2.

When replacing the filter, put on the lower connector and slip it down the slot in the front panel of the RT until it rests easy. If the filter's not flush with the edge of the panel (and it won't be most of the time with the RT-246), slip a finger under the filter, give the connector a slight clockwise twist, and the filter should fall into place.

The big point is, don't force the filter. You can break the connector and its jack.

The blower motor noise on the receiver-transmitters of the radio sets lets you know you're ready for business, but don't get so used to it that you won't notice the first time the blower fails to go on.

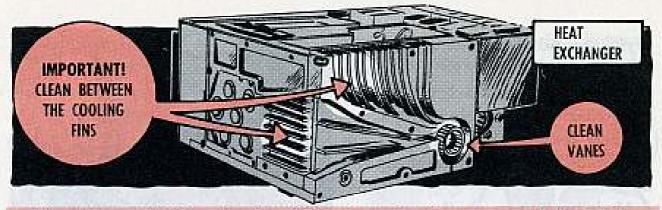
Make it a habit to listen for the blower as soon as you key the set. Like, don't take it for granted and miss the cue when it stays silent.

And if it doesn't go on, control the urge to transmit without the blower (unless it's an emergency). You might get away with transmitting for a coupla' minutes, but try it longer than that and you'll court bad trouble.



If the blower pulls the silent act, call your support.

When the set's operatin' in dusty or sandy areas, your mechanic should get inside about once a week to wipe dust and dirt from the vanes of the blower motor squirrel cage and the fins of the heat exchanger. Once a month is about right for other areas.



There're no air filters in the air intake and exhaust ports of the RT heat exchangers, which means the heat exchangers may get dirty. Your TM fills you in on getting to the exchangers.

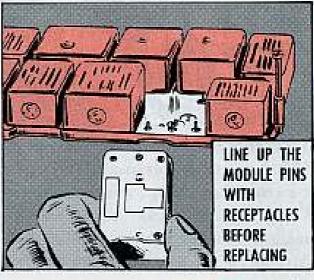


REPLACING MODULES

Don't let the mods get you nervous. Your 'TM's have full instructions on checking the modules, and the AN/VRM-1 module test set for the -12 series and AN/GRM-55 test set for the 25 series are easy to operate. Equipment Performance Checklists in the TM's steer you to the mods you should check and tell you what to look for.



Nobody wants to hurt dear old mother, so remember that when you're pullin' modules from mother boards in the RT-246, RT-524 or R-442. When putting the mods on or off the mother boards, press or pull lightly—straight up or down. Wigglin', jigglin' and



pryin' the mods can bust up both the mods and the board. And if you bust one contact in a receptacle it can mean replacement of the whole board.

There are a few exceptions, but you can handle most mods straight out and in.

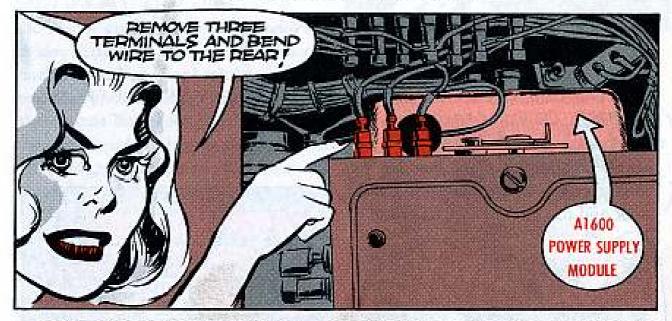
Mods need to be small to conserve space and weight, so don't treat 'em like they've got pins of pitchfork prong size.

Before you start pulling the mods, be sure the captive holddown screws are all the way loose. They might wiggle a little before they're free, so don't let 'em fool you.



The holddown screws on most of the mods also connect the module grounds to the chassis grounds, so make sure the screws are snug.

When you're troubleshooting loosen the screws of one mod at a time, and snug 'em up when you replace 'em or before you test another mod. Even a good one may not work if the screws aren't snugged.



Patience is the password for you guys who have to remove and replace the A1600 power supply module in the RT's and receiver. Before you even give it a cross-cycd squint, remove the three terminals above it that connect to the A1000 assembly. Pull the terminals 8, 9, and 10 (brown, purple, black) straight out, and bend the wires up and slightly away from the A1000. If you don't you can tear off the wires of the terminals or bend the pins.

After releasing the snap slide atop the A1600 slip a screwdriver between the A1000 and the case of the A1600. Pry the A1600 out just enough so the lug just under the A1000 cover clears its socket in the A1600, and then work



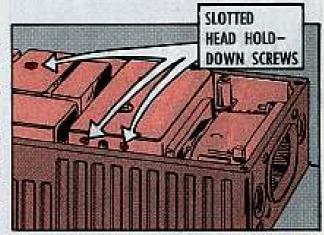
When replacing it, you may have to take the screws out of the A2100 assembly so the A1600 will clear the wires. Those tips, and TM instructions, should see you through, even tho that assembly can be a real pain.



You may run into a band switch problem in the three main components which calls for higher echelon repair. The fault's usually caused by improper installation of a module board in the A6000 assembly of the RT's, or in the A1000, which breaks a plastic tit on the band switch slide. It then keeps the RT's or receiver in the band where the tit broke. . . There's also the chance it can break in normal operation.

The tit may be at fault if you can receive or transmit on one band only—in which case call for higher echelon help.

Another tip: Just about every mod is held on its assembly board by screws with slotted heads. Nuts and other fasteners are for parts aside from mods.

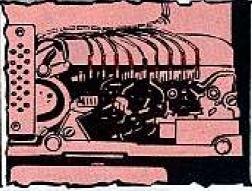


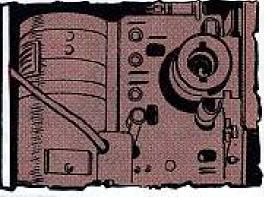




The holddown screws of the A2100 assembly (RT and receiver) are hard to replace because of tight quarters. A magnetic screwdriver would handle the problem nicely; but since you don't have one, the next best deal is a bucket of patience . . . try to start the screws gentle-like. The screws'll flip all over the place if you push 'em down too hard.

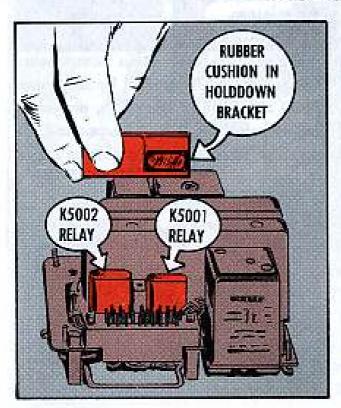
When removing the A2100, grip the lead where it's crimped. Pulling by the wires may break 'em off.





Double-check the A2100 in the RT to be sure the No. 2 lead (blue-white) and the No. 3 lead (green-white) are going to the right terminals. Same goes for the No. 7 (white) and No. 8 (gray-white) leads. They're color coded, but the color strips on the leads are hard to spot without turning them in your hand.

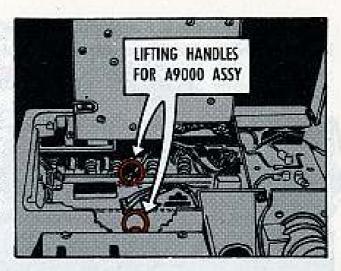
RELAYS



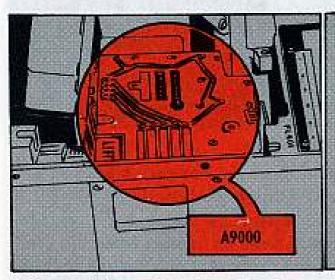
The K5001 and K5002 relays of the A5000 in the three main components are interchangeable, but with different functions. The K5001 is shorter and fits under the rubber cushion on the relay holddown bracket.



Relay replacement in the A9000 of the RT's isn't tricky when you follow subparagraph 17e, page 52-53 of TM 11-5820-401-20. But add this—remove all but the two hinge screws of the A9000, and when you open or close the hinged cover, make sure the lift handles are clear. You'll get most trouble from the handles as you close the cover.



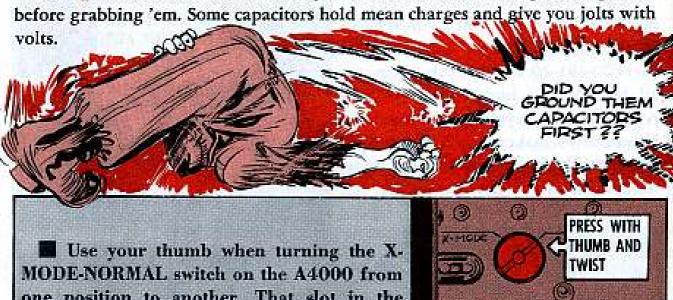
TRANSMITTING TIPS



For your info, some failures have occurred during tests of the A9000 (power supply), but they were due to continuous transmit for more than an hour. The C9009 capacitor wasn't built for that hot a job, so it blows. The A9000 is being redesigned to beat that, and new parts will go in. You'll get the word on it, so use the one you have till you hear otherwise.



Even with the RT disconnected you short circuit electrical parts to ground



one position to another. That slot in the plastic's not for a screwdriver . . . which could chew up the plastic. The switch stays on NORMAL unless you're otherwise instructed.





- One last general point on modules. When you get much resistance after alining the module pins with their contact points, hold it. Back off the mod so's you can recheck the alinement with the mother board . . . or maybe you've reversed the mod. Don't force it, or you may mash some pins.
- Never transmit on high power if the antenna's disconnected, the cables are off the matching unit or the antenna sections are not together. If you throw out that juice under those conditions you'll burn out the poweramplifier and damage the circuits. Real bad, man, and costly, too.



Whatever you do, heed the TM caution warnings so's you won't jolt yourself into orbit. Those dangerous voltage warnings aren't snow jobs.

PRINTED CIRCUITS

hot iron out in space. That goes for any quit.

Finally, printed circuits like it cool, other time the circuits are exposed. man. Which means when you're check- Touch 'em accidentally with an iron ing 'em for cracks or breaks, keep that and the only thing the circuit'll do is

PUBLICATIONS

TM 11-5820-401-10 and -20, Radio Sets AN/VRC-12 and AN/VRC-43, -44, -45, -46, -47, -48, -49.

TM 11-6625-203-12. Multimeter AN/URM-105. SB 11-540, SB 11-513 and TB SIG 213-35, all on AN/URM-105.

TM 11-6625-274-12, Test Set, Electron Tube, TV-7/U, -7/Ua, b, d. TB 11-6625-274-12/1, Test Set TV-7/U. TM 11-5020, Antenna Equipment RC-292. TM 11-6625-496-12, Test Set, Radio, AN/VRM-1. TM 11-5126,

Power Supply PP-1104A/G.

Mast Base AB-15/GR.

SB 11-476.

TM 11-5830-340-12, Intercom Set AN / VIC-1 (V). TM 11-5820-487-20P, RT-574/VRC TM 11-5820-399-20P, RT-246/VRC. TM 11-5820-409-20P, R-442/VRC. TM 11-5820-401-20P. Rodio Sets AN/VRC-12, AN/VRC-43 thru AN/VRC-49. TM 11-5820-402-20P, Antenna AT-912/VRC (Including Mounting-Matching Unit MX-2799). TM 11-5820-403-20P, Mounting MT-1029 / VRC. TM 11-5820-411-20P, Mounting MT-1898/VRC.

Control, Intercom Set, C-2296/VRC. TM 11-5820-406-20P, Amplifier AM-1780/VRC.

TM 11-5820-405-20P

TM 11-5820-407-20P, Control, Frequency Selector, C-2742/VRC.

TM 11-5820-408-20P. Control, Intercom Set, C-2298/VRC.

TM 11-5820-410-20P. Control, Intercom Set, C-2297/VRC.

TM 11-5820-412-20P,

Control, Radio Set, C-2299/VRC.

TM 11-5820-348-20P,

(1 Dec 61) Antenna Equipment RC-292.

TM 11-5985-230-12P. Mast Base, AB-15/GR. TM 11-6625-496-20P.

Test Set, Radio, AN/VRM-1. TM 11-6625-274-20P,

Test Set, Electron Tube, TV-7/U.

TM 11-6130-218-20P, Power Supply PP-1104A/G.

TM 11-6625-203-20P, (15 Dec 61),

Multimeter AN/URM-105. TM 11-5830-340-20P

Intercom Set AN/VIC-1 (V).

That wraps up the VRC-12 series. Some of these features will carry over to the PRC-25 series.

And you, Joe, are the only guy who can make the sets do the job they're designed to do. You are that important.





Our outfit has received a bunch of M35A1 21/2-ton trucks. The main problem is that we're not too clear about the amount of oil that goes into the crankcase.

TM 9-2320-235-20 and LO 9-2320-235-10 say the crankcase, including the filters, takes 20 quarts of oil. When we put in 20 quarts, the oil level (after running the engine) is 2½-inches above the dipstick's FULL mark.

When making an oil change, shall we put in 20 quarts or just enough oil to put the level at the FULL mark?

SFC O. V. R.

Dear Sergeant O. V. R.,

Overfilling an engine crankcase with oil is worse than running it a little short. Overfilling sometimes keeps vents and engine breathing apparatuses from working, and that sure gives poor engine performance and spark plug fouling.

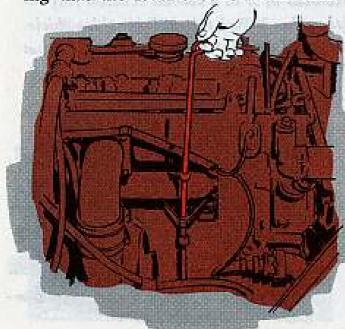
The problem that you're having with the M35A1's oil level has come up before on other trucks. You see, the LO usually gives the total oil capacity for the engine. If you received a "dry" engine right off the production line it would take the amount of oil shown in the LO to fill it. After the engine has received its full load, which would put the oil level at the dipstick's FULL mark, it's hard to drain all the oil out when doing an oil change.

There are the oil holding parts of the engine that must be considered; parts like oil filters, oil passages, sump, and various parts of the engine that hold oil because of their contour. In other words, you never get all the oil out. Then there is the type of engine, while running, that will hold about 18 quarts in the crankcase and about 4



quarts in the engine oil passages and filters, making a total capacity of 22 quarts. And when the engine stops, some of the 4 quarts in the filters and passages flow back to the crankcase raising the oil level on the dipstick well above the FULL mark.

In a case of this sort it would seem that there is too much oil in the crankcase but there isn't. On engines like this the dipstick is usually marked indicating that the level should be checked



immediately after the engine has stopped running. The level check is made before the oil gets a chance to flow back to the crankcase.

Now back to your M35A1's—to refill the crankcase after draining, put in enough oil to bring the level to the dipstick's FULL mark. Even if it only takes 15 or 16 quarts of oil. Then start and run the engine for several minutes. Stop the engine and immediately check the oil level on the dipstick.



When you do this, you'll have 20 quarts in the engine just like the LO specifies.

To keep your drivers from overfilling the engine, pass the word along that oil level checks are more accurate when made after running the engine, and put in only enough oil to keep the level at the FULL mark.

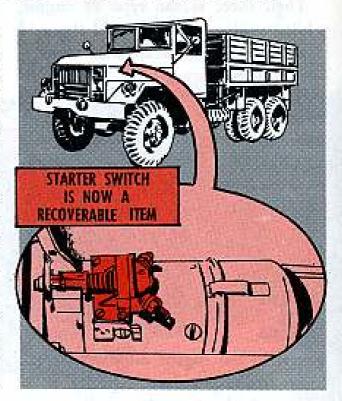
Half-Mast

STARTER SWITCH FOR M35A1

Need a starter switch for your multifuel M35A1 2½-ton truck? This switch is listed as Item 2 on page 23 of TM 9-2320-235-20P (Jan 62) but without a stock number. Also, it is listed as a non-recoverable item.

But, all that has been changed. It is now recoverable and the stock number is FSN 2920-322-9613 (Ord Part No. 8328134). This number is scheduled to be listed in the next edition of the -20P and -35P for the vehicle.

By the way, you use this same switch on the M38 and M38A1C 1/4-tons, the M37 3/4-ton and M35A1 21/2-ton. It might be handy to know this some time.



M35A1 SOLENOID RELAY

Dear Half-Mast,

What is the right name for the solenoid part of the starter on the M35A1 21/2-ton cargo truck (multifuel engine)?

On page 164 of TM 9-2320-235-20 (Jan 62) the Maintenance Allocation Chart lists it as "solenoid, starter" with replacement of it as a second echelon responsibility. But there's no listing for it in either the -20P or the -35P for this vehicle.

What is the correct nomenclature and stock number for this item and what authority do we quote for ordering it?

MSqt J. M. B.

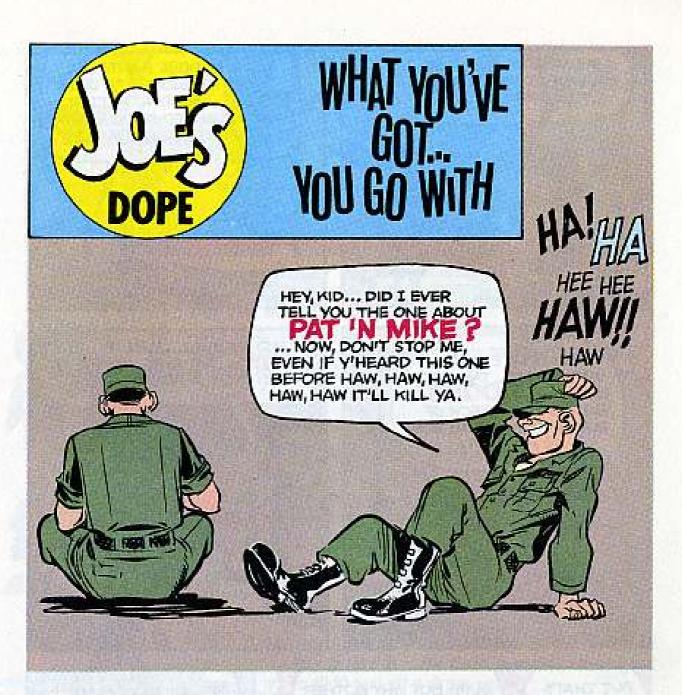
Dear Sergeant J. M. B.,

You call it Relay, solenoid, spst, inductive winding, 24V, 2 terminals, 217/44 in. id, dia. mtg. holes (starter) FSN 2920-636-8779 (6183391).

The newest editions of the vehicle -20P and -35P are getting out the word.

Half-Mast





Well, . . . Ha, Ha, there were these two very gung ho soldiers PAT and MIKE . . . career men with two re-ups behind them Ha Ha Ha. One day PAT sez to MIKE;



















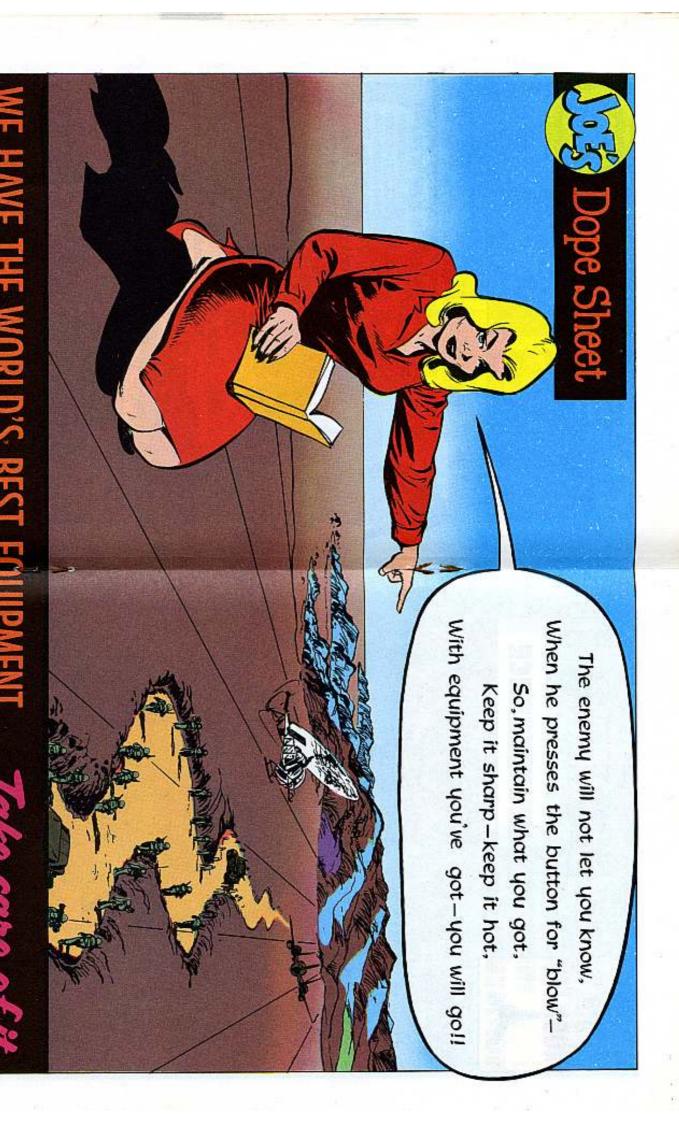


WELL, The world bein' wot it is, and the tactical deployment bein' like we have it . . . The next week Pat and Mike drew a night patrol along the wire. Somewhere about 10 yards from the line . . . they got pinned down by some infiltrators . . . There was no time to do anything but shoot . . . scoot . . . and communicate . . .

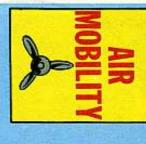
PAT... His radio's knobs loose and drifting, got off only a feeble signal from th' innards which should had maintenance months ago... He also managed to squeeze off a coupla inaccurate rounds from a rust-jammed rifle that looked like a parade piece on the outside...

MIKE . . . He made it out fine . . . Gave a good account of himself . . . Rifle (a bit dull on the stock) fired well—radio (paint not so slick) sent off a strong signal . . .





INTERNATIONAL SERVICING SYMBOLS OR ...

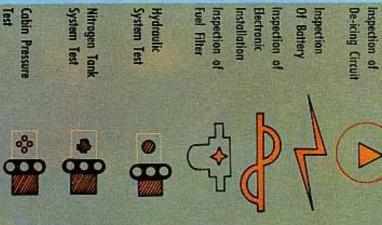


DOING

MAINTENANCE

De-icing Circuit Inspection of

right on the item they identify or next these symbols they should be either not officially listed in any Army pub on aircraft. These servicing symbols are ternational standardization agreement and that's just what came out of an inunless you stick to mostly symbols . . . identify them: When you see any of in the future . . . on both U. S. and yet . . . but if you run into any of them foreign aircraft . . . here's how you international maintenance language... It's kinda hard to come up with an





2

M OTAN II

Handling GROUND

THE BACKGROUND OR WHITE ACCORDING TO OUTLINE SYMBOLS IN BLACK

Point

Points or Hoisting

Jacking

Towing

(

Mooring or Picketing

6uns

Feeding

ing point is obvious and suitable location for symbol is not available. Optional where tow

Bornt

For Point

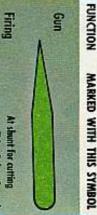
Support

Locking of

Control Rockets

ARMAMENT AND AMMUNITION

MARKED WITH THIS SYMBOL



At cortridge Case out Firing Safety Control

At cartridge Case

At Selection Plug

35

MARKING METHOD

FUNCTION

PART

MARKING METHOD

FUNCTION

PART



Locking of controls and undercarriage Bars

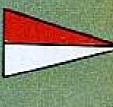
Uprights and Cross

Jet Engine Covering

Tampions



Locking of Position of Uprights Controls and and **Undercarriage Cross Bars**



Rocket Control

Electric Plug



Pitot Tube Covering

Cover



Antifiring Control

Shunt



Comera Gun Covering Camera Gun Cap

DANGER



Prohibition of Access

Weaker **Parts** of Aircroft

Explosive Actuated Devices

> Mark both sides of fuselage



Walkways

Outline symbols in black or white according to the background



Color — Black or White According to Background

Refueling



Nato Code No. Max. Filling Pressurepsi......Kg/Cm² Oxygen (Breathing) Gas/Liquid
.....psi
.....Kg/Cm²
....liters
....quarts

Rocket Fuels



Nato Code No.

Max. Filling Pressure

.....psi....Kg/Cm²

Anti-Detonant or Thrust Augmentation

Methanol % Water %...... Nato Code No. (Methanol Code S-747)

Rocket Oxidizers



Max. Filling Pressure psi.....Kg/Cm² Air Conditioning



Engine Lubricating Oil



Nato Code No.

Max. Filling Pressure

.....psi......Kg/Cm²

Inerting System



NitrogenpsiKg/Cm²

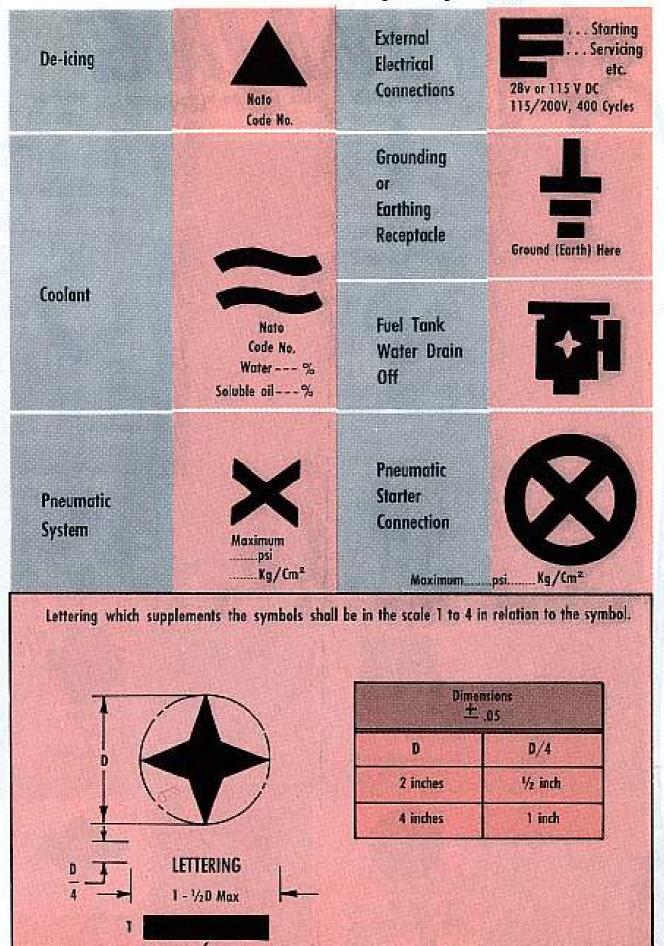
Hydraulic Fluid



Nato Code No. Max. Filling Pressurepsi......Kg/Cm² Fire Extinguishing System



Nato Code No.



COUPLE THE COUPLING

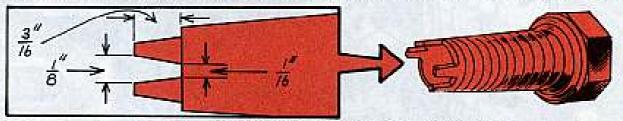


Dear Editor,

Putting a mag on an opposed-type bird engine takes a bit of finagling. Of course, you time it by turning the drive coupling gear until the chamfered (or beveled edge) tooth is indexed to the permanent white line on the mag housing.

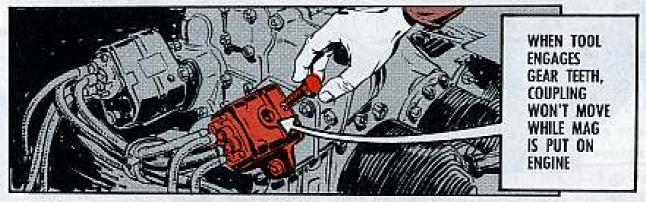
But keeping the coupling from turning while you're putting the mag on the engine is a tricky deal, unless you have some type of a holding tool!

To solve the problem, we made this handy little tool. It's made from an



aluminum reducer bushing, AN 912-4D, FSN 4730-194-0207. Being aluminum, it won't scratch or mar the threads in the plug hole for the coupling gear teeth.

You just grind or file the bushing threads smooth, cut out the four teeth and you're ready for business.



When you go into the mag indexing plug hole with the tool and engage the coupling gear teeth, the coupling won't move a hair while you put the mag on the engine.

Leroy McCormack

AVSCOM

St. Louis, Mo.

(Ed Note—Looks like a good bet. You could make several holders and pass them around for other mechs to use.)



4

MORE

ply group allows the RT-505 to use a vehicle battery. That baby's due for a

The OA-3633 amplifier-power sup-

look-see in a couple of pages.

placing back-pack sets . . . and more

far fewer shortcomings.

More reliable and versatile than the AN/PRC-8-10's they replace, and with

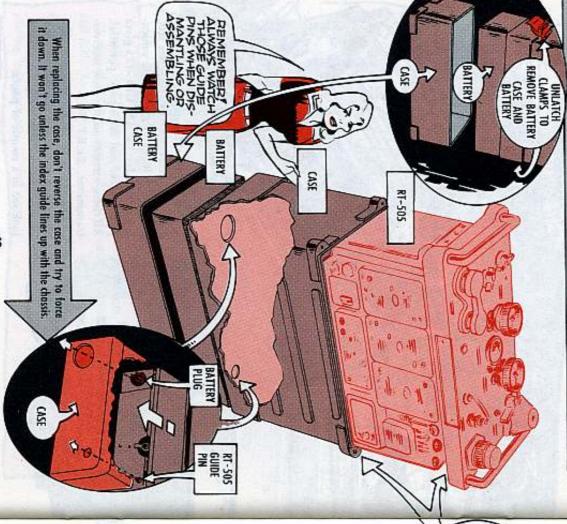
That's the word on the AN/PRC-25 series radio sets which are aimed at re-

8

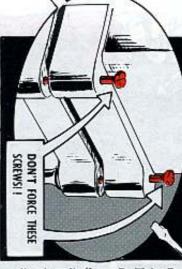
RECEIVER-TRANSMITTER

points. They apply, no matter which of the three sets we're talking about. Here, about 75 per cent of maintenance will be at second echelon. Let's jump to the heart of the sets, the RT-505, and eyeball it for maintenance

controls end; loosen the four holddown screws, and lift off the case. 386/PRC-25 battery and its case, the CY-2562/PRC-25. Stand the set on the To remove or replace the RT-505 case, first thing you do is remove the BA



onds extra sometimes to line 'em up or you'll strip 'cm. It takes a few secof the RT before you turn the holddown screws. Don't force the screws, flush with the base of the front panel Another point. Be sure the case is



up a point or two. 920 channels can be preset (older backquire calibration, but any two of its pack jobs can't preset). Which brings The receiver-transmitter does not re-



BE SURE CASE IS FLUSH WITH CHASSIS BEFORE TURNING CAPTIVE SCREWS

range of the new sets. PRC-9. They're below the 30-to-76mc net the PRC-25 series sets with the AN/PRC-8 or the lower band of the While we're on channels, you can't

and GRC-125. and the indicator lamps of the AMsets stops at the battery of the PRC-25 VRC intercom control on the VRC-53 1780/VRC amplifier and the C-2297/ Operator replacement on the three

BATTERY INSTALLATION

new dope out since para 14, page 7, 398-10, and para 37, page 33, of TM and para 28, page 17, of TM 11-5820installing the BA-386 battery, so there's 11-5820-498-10 were written. Hold it here. There's a change on

tery plug of the RT-505 slip the battery and case onto the batwaste time and do damage trying to play in its CY-2562 case. You can The battery has about a half-inch





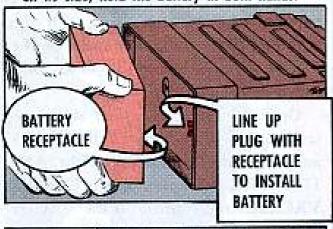
PRESET CHANNELS BEFORE GOING BEYOND RELEASE PRESET LOCKS

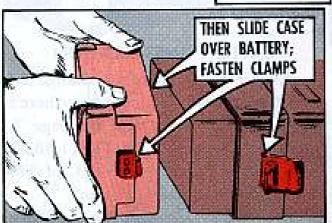
43



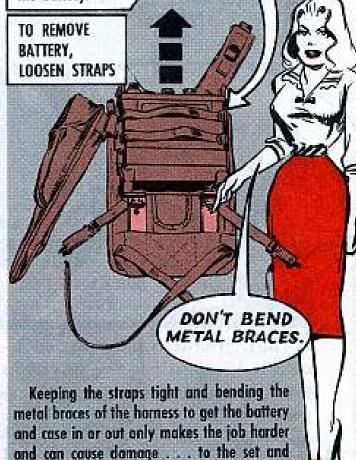


Taking the replacement procedure from subparagraphs 14e—28e and 37e of those TM's, with the receiver-transmitter case laying on its side, hold the battery in both hands.





To change batteries after you've installed the PRC-25 in the ST-138/PRC harness for back-pack use, lay the harness and set on a flat surface. Loosen the two restraining straps that hold the RT case, and remove or replace the battery.



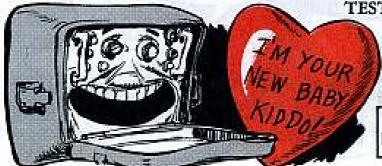
Before we get to replacement of modules and relays on the organization level, let's look at the module test set and the amplifier-power supply.

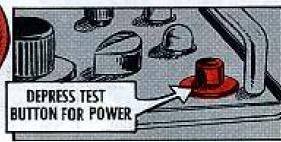
homess.

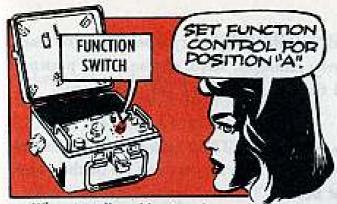
MODULE TEST SET

The AN/GRM-55 electronic circuit plug-in unit test set (for modules) is an all-new baby that'll go a long way to making your job easier.

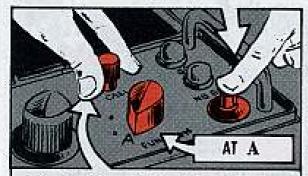
The GRM-55 isn't quite like the VRM-1 used in the VRC-12 series, which is on at all times. The GRM-55 doesn't operate until you push the TEST switch. Otherwise, it's off.







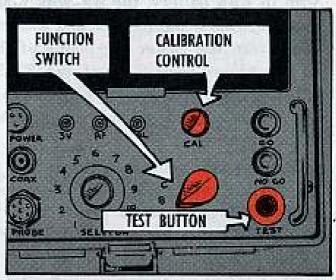
When initially calibrating the test set, at calibration position "A," set the CAL control for a red reading. Then, with a pulsing action (single depressions of the TEST button), approach a green reading slowly.



Give the CAL control short clockwise adjustments, with at least four seconds between each twist, until the green just comes on. You're then ready for testing. If you get a green reading right off in the initial adjustment, you can get wrong test readings. Also, don't adjust for green with the TEST button depressed throughout adjustment.

Another way for initial calibration is to back the CAL control off from a green reading to red. Then, work up slowly to green again, as outlined.

Coupla' other points. Be sure you've made all connections before pushing the TEST button.



Also, make sure your probe ground is secured to the radio chassis near as possible to the test point. Use the bare metal of the chassis for the probe ground, and keep it away from hinges and castings. They're not good grounds. And . . . ground the probe before you apply it to the test point.



With the TEST button depressed, wait at least five seconds for each test. There's a function time log. If you don't wait the few seconds, you can get a wrong indication.

The radio set battery must be at least 11½ volts for correct readings on the test set. If you get a red indication in step 2 of the top chart on page 18 of TM 11-6625-514-12, change your battery.



And don't forget to put your radio on the frequency specified for each test step, because the required frequency changes. Also, changes are planned for measuring some points at 43 and 66mc, instead of 50 and 75mc.

Definite changes are in test step 11, page 18 of TM 11-6625-514-12, which will be 43/66mc instead of 50/75mc. Also, test step 22 on page 19 of the above TM will be changed to 43mc instead of 50mc.

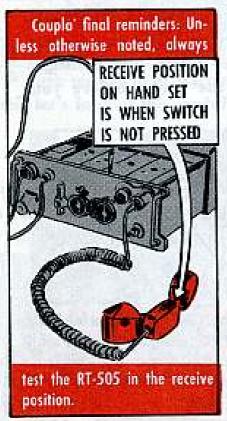
Other changes are planned for the charts, and you'll get the corrections along

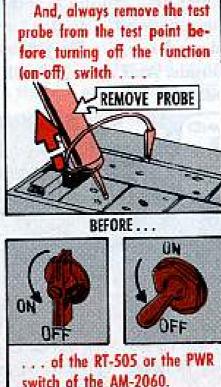
with your TM's. Look 'em over good.

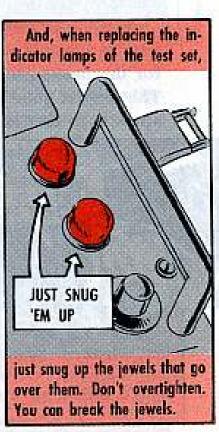
Here's a big point. When testing the PRC-25 with its own battery, the BA-386, make sure the shorting cap is tightly attached to the cable running from the power receptacle of the GRM-55 to the power receptacle of the RT-505 (cable CX-8593/GRM-55). The cap has to be on the adapter to prevent damage to the sets.



You take the cap off only to attach the cable (CX-4655/U) that runs from the adapter to the SET POWER receptacle of the AM-2060 amplifier-power supply, using the power of a vehicle battery. In other words, the cap's off only when you're testing the VRC-53 or GRC-125, with power from the vehicle battery.







AMPLIFIER-POWER SUPPLY

Let's take a look at the other major component of the VRC-53 and GRC-125 . . . the OA-3633/GRC amplifierpower supply group. The AM-2060 is part of it.

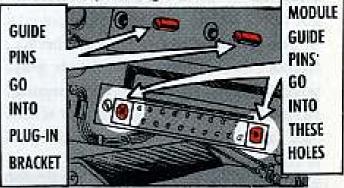
The OA-3633 adapts the RT-505 to vehicle installation and provides 13volt input to the radio set. It also amplifies the audio output of the receiver portion of the RT-505.

RT-505 OA-3633 TWO HOLES IN REAR OF AMP/POWER SUPPLY ARE FOR **GUIDE PINS ON MOUNT** MT-1029/NRC

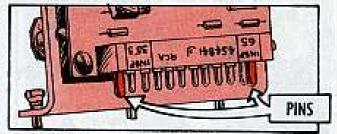
> The amplifier-power supply uses the MT-1029 mount discussed in the VRC-12 article.

Early production models of the OA-3633 have two guidepins on the metal base of the plug-in assembly as well as two guidepins on each side of the conattached to the assembly. You have to the connector.

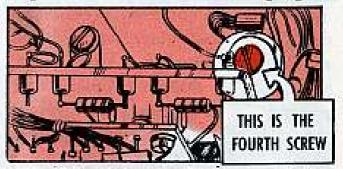
line up all four pins before pressing the assembly into place.



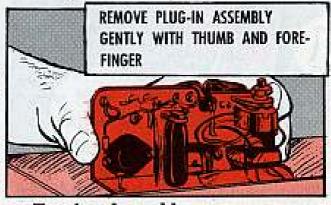
Later models have only the guidepins on the module board.



Nother point here. There are four captive screws which hold the plug-in



assembly-three on the base and the fourth on the tab about one-third of the way from the top of the assembly.

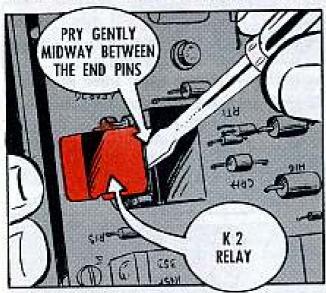


Two hands could tempt you to put tact pins of the module terminal board too much muscle on it and damage Forget about the K1 relay wherever it's mentioned in the TM. In all cases production models have a K2 relay . . . a change. None of the power-amplifiers got out with a K1 in it.

You got a little bonus with the K2, friend. You can put it in either way, which means you can't put it in wrong. In this case, you can forget about which side that little red dot between the pins is supposed to be on.



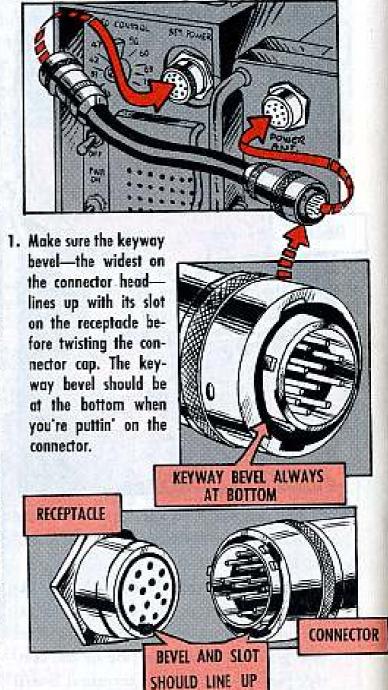
The relay sits on the component side of the plug-in assembly, and it may be a little stiff to get out . . . even when you spread the mounting clips. Fact is,



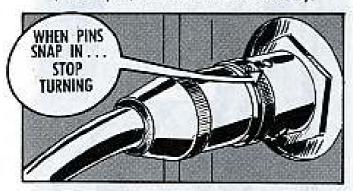
it may be too tight to get out by hand. If you have to pry it with a screwdriver, slip the head of the screwdriver gently between the relay and the connector

about midway between the end pins. Pry it easy till you get a slight clearance from the socket, and take it out the rest of the way by hand. Just don't get heavy-handed with the little feller, cause you can damage more than the relay.

The connector cable (CX-4655/U) to the power receptacles of the AM-2060 and RT-505 should give you no sweat if you follow a coupla' easy steps.



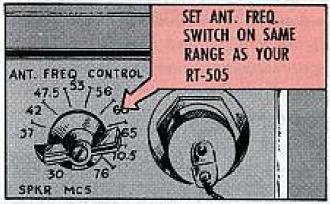
The connector head has three holes. Spring-fed pins on the receptocle snap into the holes when you twist the connector fully into place. When you feel the pins snap in, no more twistin's necessary.



The pins keep the connector from backin' off. Also, extra twistin' might just damage the pins and receptacle.

'Nother good one. You can connect either end of the cable to the RT or the amplifier-power supply.

Don't forget that the AM-2060 works along with the RT-505, which means you've gotta set the ANT



FREQ CONTROL on the AM-2060 to the frequency range you're workin' with on the RT-505. That's important.

That caution reminder on page 14, para 14a(6), will be more fully spelled out in a change to TM 11-5820-498-10, but you can pretty much forget it when you're using the battery in the AN/GRC-125 set-up.

In other words, if you're usin' the the PRC-25's.

GRC-125, slip the battery in the RT-505 and install the whole works on the AM-2060. This permits immediate man-pack operation when the RT-505 is removed from the vehicle.

The warning applies when you're using the RT-505 in the AN/VRC-53 configuration. Leaving the BA-386 battery in the case for strictly vehicle operation can cause bad corrosion damage.



TEST SETS, TOOLS

You'll need a coupla' other test sets for the PRC-25 series—the AN/URM-105 multimeter and the TV-7/U electron tube test set. Both are described in the VRC-12 series article. Also eyeball the article for dope on the TK-115/G tool kit, which you need with the PRC-25's.



Now to grab a look at some of the minor components.

CONTROLS

The vehicle-mounted sets of the PRC-25 series use the C-2296, C-2297 and C-2298 controls and the AM-1780 amplifier . . . all used with the VRC-12's. Grab a look at what that article says about 'em on page 9.

AUDIO ACCESSORIES

Audio accessories for the PRC-25 series are a new breed, so don't try to cross 'em up by slipping in an old H-33 handset, f'rinstance. The H-33 won't work—even if you change its



The one designed for the set is the H-138/U handset (you'll also use the H-207/U with the C-2296). A few tips will give you top service, since it's an improvement over the H-33. Like, talk close to the mike instead of holding it away from your face.

On some of the H-138's you might get better action by pressing the pushto-talk switch on either edge, rather than the center. You get a high squeal once in a while with a center push. AT-912

AB-591

AT-892

AT-271A

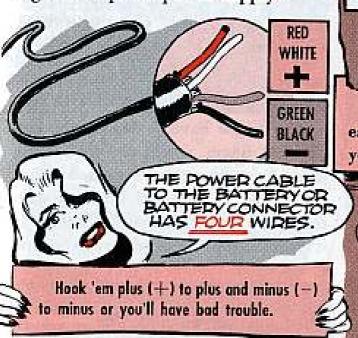
You get three antennas with the PRC-25 series, the AT-271A long whip and AT-892 short job, both for portable use, and the AT-912 and matching unit for vehicular use. For the dope on the AT-912 see the VRC-12 article on page 11. The point to note here is that the AT-912 increases the range of the VRC-53 and GRC-125... to approximately 10 miles.



Plus this caution: Don't try to use the AT-271 antenna of the PRC-8 thru 10 sets. It won't fit the antenna mount on the RT-505, which means you gotta use the AT-271A. You might also take a look at the VRC-12 article for maintenance helps with the MT-1029 mount used by the VRC-53 and GRC-125 . . . page 12.

CABLES

Be extra careful when connecting the power cable (CX-4720) from the mount to the vehicle battery. Hook it up wrong and you'll give a king-sized bellyache to the set, as well as damaging the amplifier-power supply.



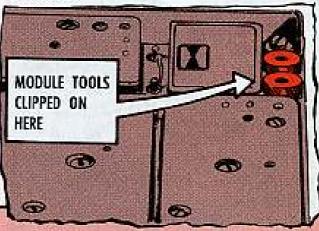
GENERAL

Coupla' general reminders. Snug up the screws periodically on switches and controls; watch your cables and audio cords for cracks and breaks; make the routine antenna checks.

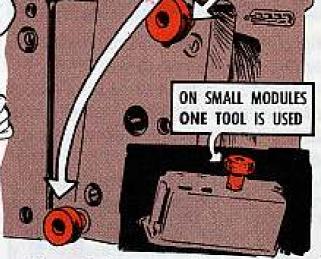
And never, never, start your vehicle with the radio sets turned on. Do it and you'll damage the power amplifier... and maybe the set. Turn the power off at both the set and the amplifier-power supply before you hit the ignition switch of your vehicle... just to play it safe.

MODULE TOOLS

You get two module pullers (held by snap-in brackets at the top, right rear of the RT-505 chassis), which take the sweat out of pullin' mods in the RT-505.



Make sure the mod tools screw in easy. If you force 'em (and you can) you'll cross-thread 'em.



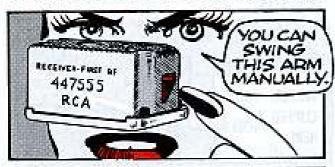
General tips on pulling mods listed in the VRC-12 article apply just as well to the mods in the RT-505. Eyeball 'em, if you will.

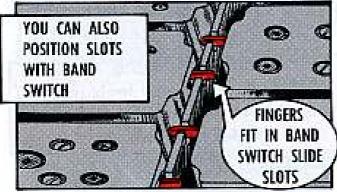
One note here before you get into actual replacement of the modules and relays in the RT-505. You can test the A9 and A20 mods, but if they're bad, they've gotta be replaced by third echelon 'cause they generally need alinement.



PULLING MODULES

The arms of the A2, A3, A4, A6, A7 and A8 mods fit into slots on the band switch slide. So . . . make sure the arms are in the slots before you begin

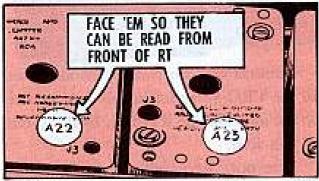




tightening the mods. If they're not, you can bend or bust the arms.

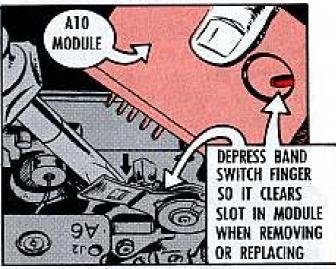
The A22, A23, A24 and A25 mods can be replaced either way, which means if you reverse 'em, you've got troubles.

A fast look here'll set you straight.

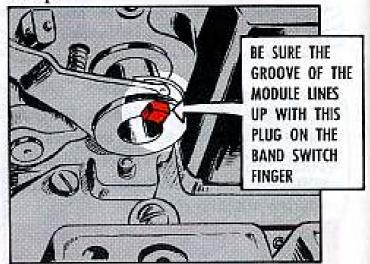


Which means you can read 'em while lookin' at the control panel. Same goes for the mods on the bottom of the RT, the A2 thru A20. Face 'em to the front. You'll find 'em a lot easier to install that way.

To lift the A10 mod from its mother board you have to depress the band switch mechanical finger so it frees itself from the groove in the module. When it's clear, pull the mod.



You might have to depress the mechanical finger when you install the mod. You always have to make sure the groove of the mod lines up with the tip of the finger that fits into it. If it doesn't, flip the band switch to line it up.



The mother board of the A21 thru A25 mods can give you a twitch or two if you let it.

Like with the three holddown screws. Stop turnin' 'em as soon as you feel the spring tension release. A coupla' more turns could bring 'em all the way out, which means you could lose the springs and screws. Besides, they're tricky birds to replace.

When you're securing the mother board, push down on the screws just enough to relieve the spring tension. Too much force could

THE TWO FRONT ONES

You may have to wiggle the board slightly to get the rear screw in, but there's just enough of an off-set to make it downright hard for that rear screw if you secure the two front ones first.

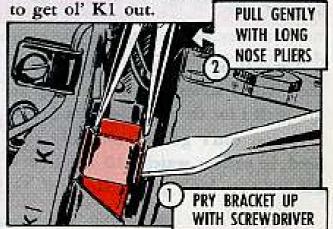
REPLACING RELAYS

Two of the three relays you work with in the RT-505 are the "no sweat" type, providin' you're easy on the pins so you don't bend 'em. Keep the red dot between the pins of the K2 and K3 relays to the left front of the set when you install 'em, and the red dot of the K1 relay toward the top of the set. That keeps 'em in the right position. Or, keep the side with the lettering on it either up or out. Same deal, position-wise.



Pulling K2 and K3 straight out of their sockets is a snap, but watch it when you're pushin' 'em in. Too much wiggle or muscle can bend or break 'em. Best bet is to put the relay on top of the bracket with the pins a fraction from their receptacles. Press down easylike to spread the ends of the bracket; stop when the bracket snaps into place, and push the relay straight in. That way you've got it made.

The K1 is a different cat. It lives in a tight house, with almost no room to work. You gotta almost get acrobatic





Easiest and least damaging is to pry the top bracket with a screwdriver, grip the end of the relay lightly with long nosed pliers and pull back slowly till K1 disconnects from its socket.

Keep slight pressure on the bracket 'til the relay clears or it'll snap down and bend the pins.

To replace the K1 pry up the bracket again, slide the relay in by hand till its pins clear the lower bracket, and let both bracket arms snap on the relay case. Then, push the relay straight in. Watch those bracket arms, cause they butcher the relay pins.

It requires some patience, but it's about the only way you can get the relay in or out without damaging the pins or receptacle.

All three, K1, K2 and K3, gotta be checked by substitution, so it's important to guard those pins. If the relay's good, you have to shove it back in.

PUBLICATIONS

YOU'LL NEED THESE PUBLICATIONS FOR THE PRC-25 SERIES:

TM 11-5820-398-10 and -20, AN/PRC-25

TM 11-5820-498-10 and -20, Radio Sets AN/ VRC-53, AN/GRC-125 and Amplifier-Power Supply Group OA-3633/GRC

TM 11-6625-203-12, Multimeter AN/URM-105 TM 11-6625-274-12, Test Sets, Electron Tube TV-7/U (inc. 7a, b, d)

TM 11-6625-514-12, Test Set, Electronic Circuit Plug-in Unit, AN/GRM-55

TM 11-5820-401-10 and -20, Radio Sets AN/ VRC-12 and AN/VRC-43 thru AN/VRC-49

TB 11-6625-274-12/1, Test Set, Electron Tube, TV-7/U (17 Jan 62)

These parts manuals are necessary for the PRC-25 series, and the 20P's on the new equipments will be illustrated:

TM 11-5820-398-20P, Radio Set AN/PRC-25

TM 11-5820-402-20P, Antenna AT-912/VRC (inc. Mounting-Matching Unit MX-2799)

TM 11-5820-495-20P, Amplifier-Power Supply Group OA-3633 TM 11-5820-497-20P, Receiver-Transmitter RT-505

TM 11-5820-499-20P, Radio Set AN/GRC-125

TM 11-5820-500-20P, Radio Set AN/VRC-53

TM 11-6625-514-20P, Test Set, Electronic Plugin Circuit AN/GRM-55

TM 11-5820-403-20P, Mounting MT-1029/VRC (Mount and Controls parts manuals are for VRC-53, AN/GRC-125 radio sets only)

TM 11-5820-405-20P, Control, Intercom Set, C-2296/VRC

TM 11-5820-410-20P, Control Intercom Set, C-2297/VRC

TM 11-5820-408-20P, Control, Intercom Set, C-2298/VRC

TM 11-5820-406-20P, Amplifier AM-1780

TM 11-6625-203-20P, (15 Dec 61), Multimeter AN/URM-105

TM 11-6625-274-20P, Test Set, Electron Tube, TV-7/U

PUB CHANGES

There'll be a number of changes to the PRC-25 series manuals, so keep an eye peeled for them in DA Pam 310-4.

If you can't get all the pubs you need, be patient, watch 310-4, and order any you don't get on DA Form 17.



A selected list of recent publications of interest to Organizational Maintenance Personnel. This is a list compiled from recent Adjutant General's Distribution Center Bulletins. For complete de-loils see DA Pom 310-4 with lotest

TECHNICAL MANUALS

TM 3-1040-220-20P & -35P, Jal Dispenser, Riot Costrol M5. TM 3-4240-240-12 4 -25P, Jul Healer,

Air, Electric, Filter Unit M3.

TM 5-785, Apr Engineering Weather

TM 5-2410-208-20P, Jun Tractor, Fell Tracked, Low Speed, Diesel; Medium Drawber Pull; Oscillating Trock; 74 In. Gage With Attachments [International Harvester Model TD2D [201]].

TM 5-2510-200-25P, Jul Body Track Bridging, TM 5-2805-200-25P, Jul Outboard

Motor, West Bend Model G35912 TM 5-3431-207-25P, Jun Welding Machine Arc. Libby Model LAJOO. TM 5-3431-308-15, Jul Welding Set. Arc. Linda Model SWM-9-A.

TM 5-3655-201-20P, Jun Conversion and Storage, Carbon Diaxide.

TM 5-3805-202-10 & -20, Jun Londer, Scoop, Clark Model 175A-M23.

TM 5-3805-212-20, Jul Intrenching Machine, Unit Rig Model 4262.

TM 5-3820-200-20P, Jun Auger, Earth, Skid Maunted: Gasoline Driven: 9 ft. Boring Depth (Texama Enterprise. Jaques' Model TJ2541.

TM 5-3820-226-20P, Jun Cryshing and Streening Plant, lowe Model 2A. TM 5-3825-203-20P, Jun Distributer, Water, Tank Type Gasoline Driven Truck Mounted; 1,000 Gallon [Pryor Models

TM 5-3895-219-10, Jun Mixer, Concrete, Model 165M.

TM 5-3895-243-10, Jun Gen Set, 30KW, 30-US-16936.

TM 5-4110-204-15 & -25A, Jun Refrigerator, Army Model SPE42.

TM 5-4320-200-35P, Jul Pump, Cen-

TM 3-4320-208-25P, Jun Pemp, Contrilugal: Gaseline Driven, Frame Mid: MIC-P-52109 (CE) (All motes and models)

TM 5-4930-200-10, Jul Lubrication and Servicing Unit, Gray Company, Model 251-315.

TM 5-6115-248-20, Jul Generalor Set,

30 KW, Model 30-US-16936, TM 5-6673-231-13, Jun Theodolite, Wild Hearbrugg Medel T-3.

TM 9-1190-232-15, Jun Weppons Sys-

tem, UFO XM41, TM 9-1410-250-12P/1/1, Jul Nike-Hercules, Nike-Hersules (Imp), Mis-sile Operation and Maint.

TM 9-1440-250-12P/6/1, Jul Nite-Herculus, Nike-Hercules (Imp), Spt & Syr Equip.

TM 9-2320-213-10, Jul Truck, 1/2 Ton M274 and M274A1

TM 9-2350-224-20, Jun Took, Combot M48A3

TM 9-4935-304-129/1, Jul Sergeon). Test Equip (Ord). TM 9-4935-350-14/11, Jul Redslans

Tost Equip [Ord].

TM 9-5044-12, Apr Corporal, Ground

Handling Equip. TM: 9-5048-12, Mar Corporal, Graund Hondling Spare. TM 10-500-25-2, Jun Rigging #212

Road Grader. TM 10-1670-203-23, Jee Parachule,

Corgo Extraction.

TM 10-1670-224-23P, Jul Parachele, Personnel, 28 Ft., Nylon Cocopy.

TM 10-3930-204-209, Jun Twick, forkillt, MHZ 160. TM 10-3930-213-20P, Jun Trock,

tarkiiti, MHE 149. TM 10-4230-201-23P. Jon Chamber,

Funigoting. TM 11-5805-335-15P, Jun Puncts, Circuit Termination \$8-1527/FT and 58-1528/FT. TM 11-5805-336-15P, Jun Ponels, Relay Telegraph 58-1529/FT & 58 1.530 / FT.

TM 11-5820-286-20P, Jun Radio Sets AN/SRC-8, -8X, -8XX, -8Y, -8Z and

TM 11-5820-480-12P, Jun Mod-Power Supply Group AN/URA-28A.

TM 11-5820-482-12P, Jun Amplifier-Power Supply Group AN/URA-36A.

TM 11-5820-483-12P, Jun Cobinet, Power Supply CY-J577/FRT-52A. TM 11-5820-489-20P (Corr Copy), Apr Control Group AN/GRA-6.

TAA 11-5820-502-20P, Jen Rodio Receiver R-109/GRC

TM 11-5820-508-20P, Jun Radio Receiver R-388/URR.

TM 11-5840-211-20F, Jun Rodor Set

AN/PPS-4, TM 11-5850-201-20P, Jun Signal Lamp Equip SE-11 and SE-11A, TM 11-5965-257-15P, Jun Handset

TM 11-6115-233-15P, Jun Generotor Set, Casaline Engine, Trailer Mounted PD-456/G

TM 11-6125-204-20P, Jun Motor Gen-oratoes PU-235/U & PU-235A/U.

IM 11-6125-238-20P, Jon Inverter-Vibrator PP-1703/U.

TM 11-6130-219-20P, Jun Recliffers. Power Unit PP-34/MSM, PP-34C/MSM, and PP-34D/MSM.

TM 11-6625-303-20P, Jun Test Sets. Electrical Power AN/UPM-93-93A & AN/MPM-100.

TM:11-6625-454-12P, Jun Spectrum Acalyser Group AN/URM-116A. TM:11-6625-488-20P, Jun Preamplifer AM-3148/USM

TM 11-6625-502-10/4 & 10/5, May Test Set, Elec Circuit Plug-In Unit A/GSM-51, Dig El Cord Test Pro-cedures for Rodor Processing Cir OA-2308/MSQ-28, Weapons Monitoring Center OA-2309/MSQ-28, and Elec Shop, Semitraller Mid AN/MSM-34. TM 11-6625-502-24, Jun Test Set,

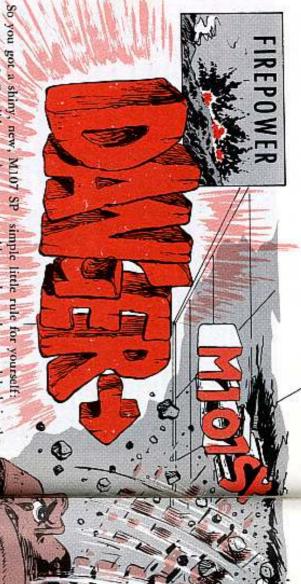
Electronic Circuit AN/GSM-51.



Has your outfit been getting enough copies of PS Magazine? There's no sweat in getting as many as you need. Just get your CO to make sure your unit's DA Form 12-4 order has asked the Pubs depot for enough copies of PS to go around. The 12-4 goes thru channels to:

> Adjutant General Publications Center 2800 Eastern Blvd. Middle River Baltimore, Md. 21220

PS is mailed direct to your outfit by pin-point distribution.



M110 8-in SP howitzer? 175-mm gun? Or did you draw an

mughty potent pop gun. Either way, you got yourself a

the right gunner's seat. is the manual elevation handwheel near or even a little bit dead . . . that thing though, or you'll wind up bad hurt One thing you have to watch,

That handwheel can start spinning



of any human-type flesh that gets in it is guaranted to make hamburger out all by itself and when that happens

You can prevent this by making one gun tube you've got no worry, Murray

you are traveling, but whenever you battery, either one. retract the tube or place the tube in locked, travel, position not only when Always have the travel lock in the

newest TM 9-2300-216-10. Look for the warning on this in the

weight is on the rear of the vehicle balance is shifted so that more of the in the retracted position, its center of chassis. Also, the equilibrator is pushwhen the M107 or M110 gun tube is Here is the wherefore of it all . . .



ing up on the front part of gun tube. If your travel lock is holding the

> ... and if you happen to be in front of the handwheel at the time you're bound to get hurt.

But if that heavy-like-a-mountain

fun of being a rich widow? So why let your wife have all the

you should'a stood in bed, Fred. on the manual clevation handwheel, to hold it but the control handle brake gun tube is hanging there with nothing



ual elevation handwheel, or that even government property, either the manno statement of charges for damaging you retract the gun tube or when you place it in battery and you'll have Keep that travel lock locked when

It'll shoot up to its maximum eleva-

runaway gun tube.

ceiling if there's a ceiling in the way. tion-and probably right through the

manual elevation handwheel as it goes more valuable property—yourself. gun tube raises by itself, driving the handwheel raising the gun tube, the Instead of the manual elevation

57

56

M107 RAMMER ROUTINE

RAMMER EXTENDED

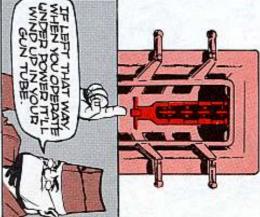


rammer chain on your M107 SP where you put your bare feet when you 175-mm gun or M110 SP 8-in howcross the cow pasture. itzer? Well you won't if you're careful Been having any trouble with the

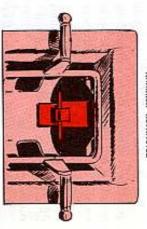
rammer operation without a projectile that you have trouble when you check there's no sweat. It's only on dry runs in the rammer. When you're operating for real

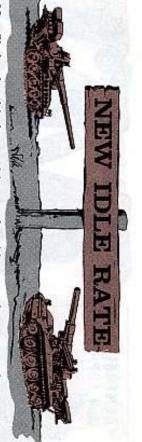
the rammer manually, be sure you get just one simple rule-after you've run power. fore you operate the rammer under the rammer chain fully retracted be-If you want to play it cool there's

be . . . and that ain't good! gun tube where the projectile ought to under power and it'll wind up in your rammer sprocket when you operate well, the chain will be thrown off the What will happen if you don't? . . .



RAMMER RETRACTED

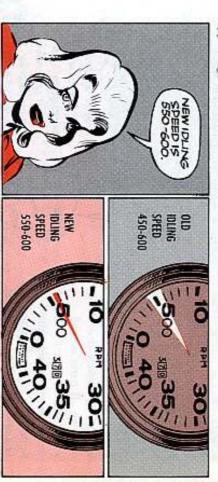


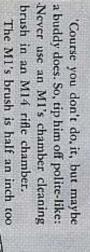


M108 SP 105-mm howitzer. it's a new engine idle speed for the M107 SP 175-mm gun family which also includes the M110 SP 8-in howitzer, the M109 SP 155-mm howitzer, and the No, Clyde, the title has nothing to do with news about unemployment . . .

the idling speed is 450-600 RPM. TM 9-2300-216-10 (Jun 62) for the M107 and M110 says on page 21 that

type engines. because a higher idle seems to work better with these compression-ignition But The Word now is that engine idle speed is to be adjusted to 550-600 RPM







58



RIGHT BRUSH

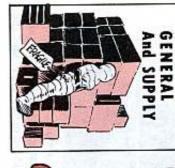
weapon: Here's the right brush for each

33/4-in overal M1 rifle—FSN 1005-691-1381 (7790582) ...

M14 rifle—FSN 1005-690-8441 (7990463) . . .

31/4-in overall









TROUBLE-SHOOTIN'

The Goof

 The MWO doesn't list all parts needed



whatever it is the kit's short?

Fret not. Here are some

(or other supply info) on

And you've got no FSN

goofed up MWO kit??

Stuck with a

been installed. not available for manual so therefore, in equipment's parts by MWO not set-up resupply after kit's

numbered, unlisted things, worse yet, when such unaren't listed on the MWO, or, or when all parts needed is missing, broken, doesn't fit, name-less, FSN-less part things you can do when a

fail after an MWO's installed

Parts established

Parts in MWO kit are missing SPRING?

Some parts in kit don't fit, can't be

6

A FOULED-UP MWO KIT

Your Follow Through

HASE SA if it'll help describe what's needed). Explain that you're asking your supply for items. First send in a DA Form 2028 on the publication itself. ber of faulty kits on hand. Describe missing items fully (send sketch and/or measurement info all details on kit [contract number, manufacturer, date and from where received, etc.]. List num-Then report the faulty kit on an BR (DA Form 2407). See TM 38-750, Change 1, para 31d, Give

Then order missing parts on DA Form 1546. Although some may be common hardware type things, give all identification on hand, measurement info, etc. Be sure to quote MWO number and SB 9-150

WITS TO

c. If what's needed isn't available you'll have to cannibalize or make the items. Supply'll clue you in on this (depending on your supply need and your maintenance can do). (28 Jun 57) "Requisitioning of Repair Parts and Assemblies added by MWO's," whenever the

BRACKETS

THERE RE がいい

b. Order parts on DA Form 1546. Like in 1b above describe item fully, and cite MWO number and c. If ports aren't available supply'll come ocross with help through cannibalization or fabrication. or other instructions . . . such as, hold your horses you'll be notified when available, or request Send in DA Form 2028 on the equipment's parts manual (-P). next higher assembly.

Ask for "em on a DA Form 1546. Describe "em fully. Cite MWO number and SB 9-150.

Also quick-like dispatch an ER (DA Form 2407) on the MWO kit, like in 1a above.

If support can't provide, items will have to be made or conhibalized. Or support may ask you

9 Send in DA Form 2028 on the MWO itself.

Fire in an EIR (DA Form 2407) on the kit like in 1a above.

b. Tell support your kit problem, and request needed parts on a 1546. Describe parts fully,
 c. If the right parts aren't to be had (through supply or local purchase) the answer'll be like before,

make 'em or connibalize 'em.





How a "wronged" kit gets straightened-out may often depend on the MWO itself—its priority, the type of equipment it covers, the gravity of the goof, how many kits are faulty, how many kits are in stock, etc.

No matter what happens, never discard a fouled-up MWO kit. Hang on to it, but don't sit on it, either. Report your problem soonest. The MWOmakers (and the materiel readiness planners and the supply wheels) are countin' on and need your immediate word in this kind of foul-up.

Your report gets the right people checking into things where the stuff is put together, and also broadcasting fixup info (as needed) to others who may be in your fix.

Another good reason for quickly reporting problems with MWO kits is so's you'll not miss out on whatever "no-cost" time limit may be tagged on to the MWO kit.

Remember, also, that under MIL-STRIP (AR 725-50) your supply support can order non-FSN'd items under the "exception code". Just tell support your problem and clearly describe the item needed on your requisition.

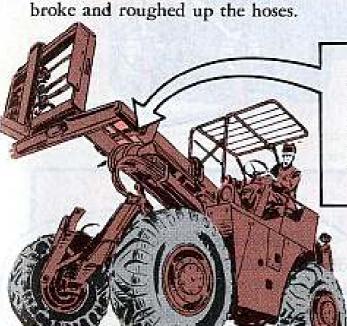
You know, of course, that when an FSN'd item in an MWO needs replacing, normally, all you have to do is quote the MWO number (and SB 9-150) on your DA Form 1546. But even with FSN'd items, when they're not in supply or available through local purchase, the resupply will be . . . yep, through cannibalization or fabrication.

HOSE HOLDER

Dear Editor,

When the 10,000-lb rough terrain forklifts first hit our unit, it didn't take long to see why so many hydraulic hoses were getting chopped and beaten up. Trouble was the hoses were held together by a piece of soft aluminum wire . . . a bulky arrangement, to say the least.

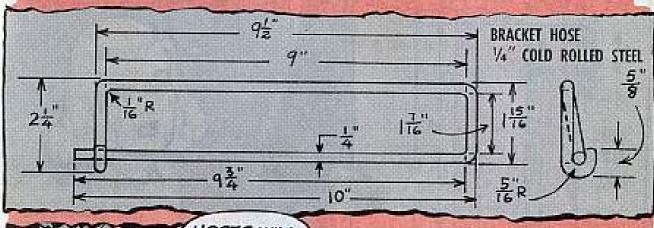
When we lowered the forks, the frame cut into the hoses. And when we extended the forks while they were lowered to a certain position, the wire backs and revelted up the backs.



BROKEN
WIRE
ROUGHED
UP THE
HOSES

So, we took off the wire and replaced it with a frame clamp that holds the hoses nice and flat. Now there's plenty of clearance and the hoses stay whole instead of holey.

> Mr. B. W. W. Fort Story, Va.





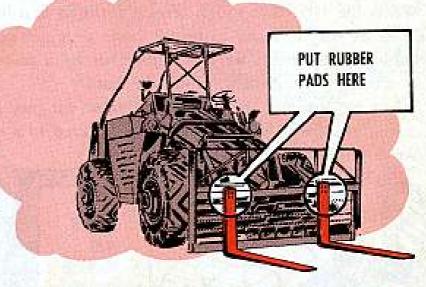
(Ed Note—Good thinking, Sir. Here's how the QM types solved the same nasty problem. They made a hose clamp out of 1/4-in cold rolled steel, like so and replaced the wire jobs thisaway.)

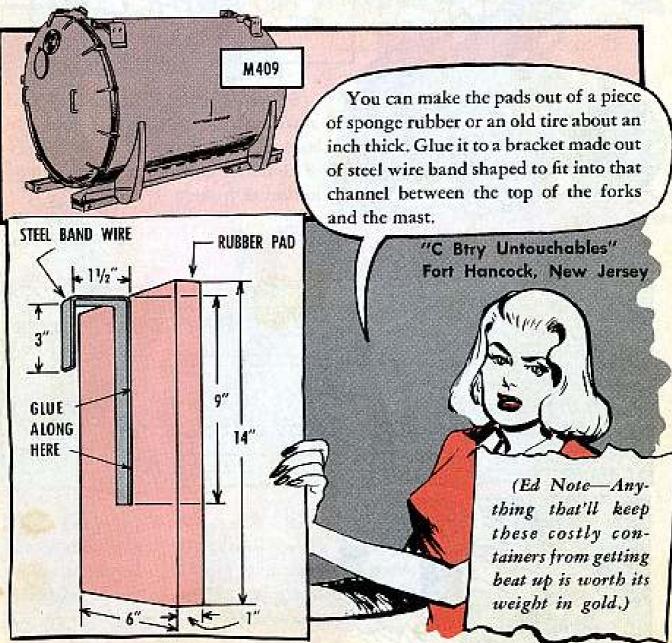
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PADDED CELL

Dear Editor.

Put a rubber pad
on each fork
and you won't
have to worry
about denting,
scarring or otherwise
damaging an M 409
warhead container when
you're toting it around
with your 10,000-lb
rough terrain forklift.







NO LUGGAGE RACK

There's a big temptation right before your eyeballs when you take your M151 ¼-ton cross country. The folded windshield looks like a natural rack for carrying your gear. Of course, the current run on replacement glass proves the windshield wasn't meant to be a luggage rack. And no amount of wrapping protection for the gear will make it usable as one, either.

SIGHT YOUR SIGHT PLUGS

Some people are getting a little too handy with the paint spray. The sight indicators on the road and idler wheels of the M113 PC get painted over so you can't see the oil level. This is strictly from no goodville. Check your M113 and be sure you can sight all the sight indicators. That way you can be sure the oil level is halfway up in the glass.

ARREST THAT SPARK

Need a flame and spark arrester muffler for your M52 or M246 5-ton truck? If you haul ammunition you should have one. Order it as Muffler, Exhaust: flame and spark arrester (31007-147-822R91). The FSN is 2990-294-2257 and it's listed as Item 3 on page 38 of TM 9-2320-211-20P (March 1963).

SHELTER CHUCKS

Turnbuckles and tie-downs are made to order for commo shelters transported on trucks, but for some extra insurance latch anto a coupla' 4 x 4-in timbers. Put one on the truck bed on each side of the shelter. Keeps it from shifting.

CATCH A LATCH

It's no longer necessary to scrounge, borrow or dig into a salvage pile when you need a hood side panel latch for your 5-ton G-744 series trucks.

If you're in need of a latch . . . or catch, get 'em with these numbers:

FSN 2540-709-5879 for CATCH, left rear and right front.

FSN 2540-753-9222 for CATCH, right rear and left front.

STOW THE HANDSET

The cradle on the R-417 receiver of the AN/TRC-24 radio set wasn't made for rocking. So, next time you gotta take the Track-24 for a ride, lift the H-90/U handset from that cradle, disconnect the cord, and store the handset in the accessories case (CY-1342). You won't rock the H-90 off the cradle that way, and you'll keep it from getting damaged—or damaging components of the radio set.

Would You Stake Your Life on the Condition of Your Equipment?

