

Where Do I Fit?

Dear Half-Mast,

of the Department of the Army headquarters in Washington - -I've been reading in newspapers and magazines about the reorganization

the combat arms? Where do I fit into this, and what will it mean to a line soldier like me in

Dear Sergeant H. D. D.,

hit's the Limited a-comin'!" Miss Nellie! Git up off them tracks whistle so far. But: "Lawzy mercy Shops and Consolidated Support mentum-and you've just heard the like Consolidated Field Maintenance

any direct part of the reorganization. proved materiel support, rather than that you see will be the results of immore, faster and faster. The things

tween different kinds of items. start to see greater compatibili versal systems given an even greater should see standardization and supply business. This means that you on a functional or geographical basis outfit running the maintenance and will be that there is just one Army you're concerned, in the long run, the not-too-distant future yours boost than they've had before, The greatest impact as far as P

Equipment Record System is a sign of things to come. Instead of differseven different technical services, ent systems of maintenance and difing hard to cut down on the excepyou've got one—and they're still workferent systems of records for each of the Army's reorganization, the New tions and deviations that you find in that one. The it came a short time before

like a train that's just working up mo- (if you haven't afready) about things I mean you'll be seeing more and times-that you'll be going to them That reorganization deal is a lot Groups, or Consolidated Supply master. Groups. This is another sign of the Ordnance or Engineers or Quarter instead of separate operations like Next you'll start to see and hear

support activities that are organized rect-support units are phased out o you'll probably get is when your operating like this right now, their technical-service identity into there are some FOE organization Some of this is a long way coll-yel Another later close-to-you sign t

support system and adross-the-board mvolved-you' mind from the drawing board on out. compatibility tops in everybody's items that you because of the with one maintenance system and one Materiel Command-showing up in he design and And in the long run-long mainly his one command-the Army production lead-lim get-items designed functioning of start to see the el

"ALL ABOARD!"



Published by the Department of the Army for the info

THE PREVENTIVE MAINTENANCE MONTHLY ISSUE No. 128 1963 Series

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and is glad to answer kept in confidence.

Sqt Half-Mast,

ACCESSORIES LL ARMS

sories and equipment go with the small arms in your outfit? Up a stump over just what acces-

you up to date. Here's a handy chart that'll bring

of the items are basic or organizational with what weapons . . . remember some issue while others are TOE authorized The X's show what equipment go

see the next time and cut down on your after cleaning. Give this a special lookcylinder, plug and piston must be carbon miseries. thoroughly dry before being replaced ing operations. Like the good book oil gets in the gas system during cleanthe weak side as far as making sure no Could be your PM habits are a little on deposits in your M14 rifle's gas system? (TM 9-1005-223-12) says - the gas Plagued with hard stubborn carbon

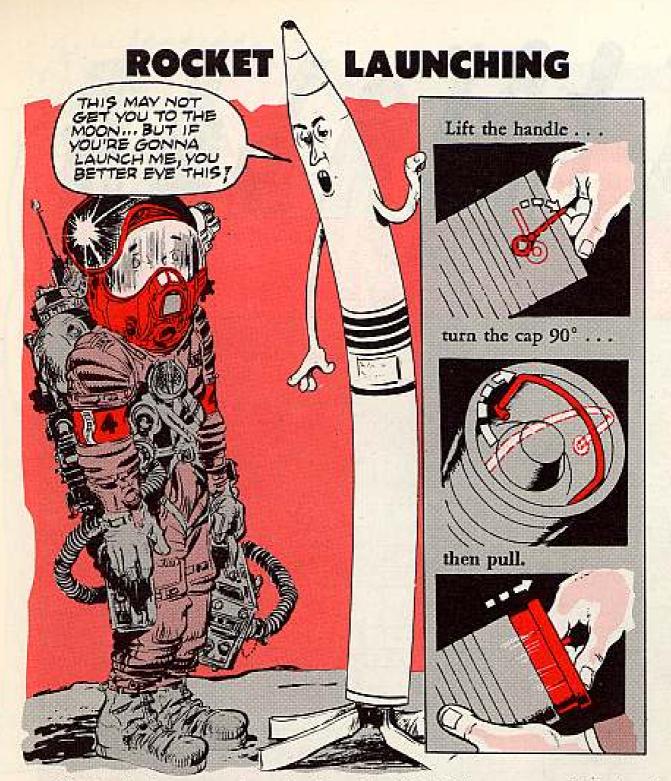
READ 'N'

careful how you use it. It can bite. you do get any on you, wash it off to keep the stuff off your skin by wear-When bore-cleaning your weapon, try CRC (Carbon Removing Compound pronto and rub on some good lanolining rubber gloves and goggles. But if .. FSN 6850-620-0610), be mighty If you've latched on to any of that



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Space Face and	Cours Davis Gan	Sling	Shoulder Holster	Selector & Selector Pin	Ruptured Cartridge Extractor	Riffe Grease Cup	Receiver Cleaning Brush	Parts Envelope, 2 button	Oiler	Mogazine Cap	Magazine Filler	Lubricant Case	Hip Holster	Grenade Launcher	Gas Cylinder Cleaning Tool	Frent Sight Cover	Flash Hider	Extractor Pin Tool	Combination Wrench Assy	Combination Tool	Cloth Mitten	Cleaning Brush Throng	Cleaning Rod Case	Cleaning Rod Sect (4) w/sip	Cleaning Rod w/Handle	Carrying Handle	Chamber Cleaning Brush	Bore Brush	Blank Firing Attachment	Bayonet & Scabbard	Barrel Reflector	Aiming Device	Accessory Case	ACCESSORIES AND EQUIPMENT
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>	K	×		THE PERSON NAMED IN	×	×		×	×	×	×	Total Control			×	×	×	The second second		×	DESCRIPTION OF THE PERSON OF T	Branch Control	×		×	×	×	×			×	×		BAR .30 Caliber M1918A2
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		×	Management of the last of the	Salar Salar Salar	The special section				Contraction of the last of the		Residence	×						The second second	×			×	All Sellin March					×					×	Grenade Launcher 40-mm M79



That's the latest word on loading the M55, 115-mm gas rockets (rocket, gas, non-persistent, GB, and rocket, gas, persistent, VX).

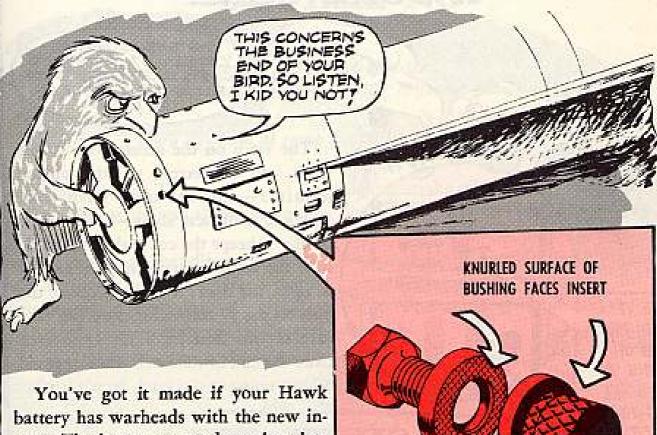
Easy as 1, 2, 3 . . . but very important SOP . . . especially Step No. 2. If you should forget to turn the cap 90° you'll very likely damage the igniter leads when you remove the cap—and you'll have a misfire.

So, all together once again, please:

To safely remove the forward end cap from the rocket's shipping and firing container you raise the handle (to an upright position), rotate the cap 90°, and then remove the cap from the container.

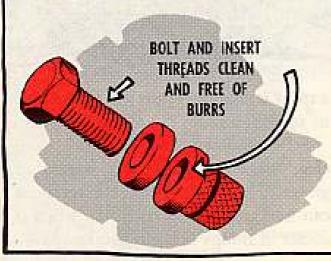
Changes 1 to TB CML 73 provides the new procedure for the removal of this end cap.

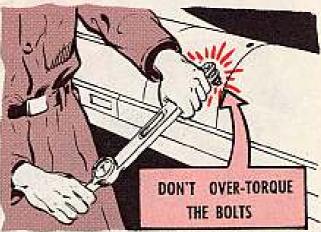
INSERTS OUT?



You've got it made if your Hawk battery has warheads with the new inserts. The inserts are made so that they don't get pulled out when you remove the four warhead support bolts from the missile.

If you haven't run across the new inserts, and until they start showing up in your outfit, you want to look ahead to the time that you're gonna have to take out the bolts. There's no guarantee that they won't take the inserts out with 'em. But you can help even out the odds by keeping a coupla things in mind.





F'rinstance . . . don't over-torque the bolts. And make sure the bolt and insert threads're clean and free of burrs before you tighten down the bolts.

It's also a good idea to remove the warhead and warhead shell as a unit whenever you can. That way, the bolts and inserts are left alone during most of your disassembly operations.

verver verver

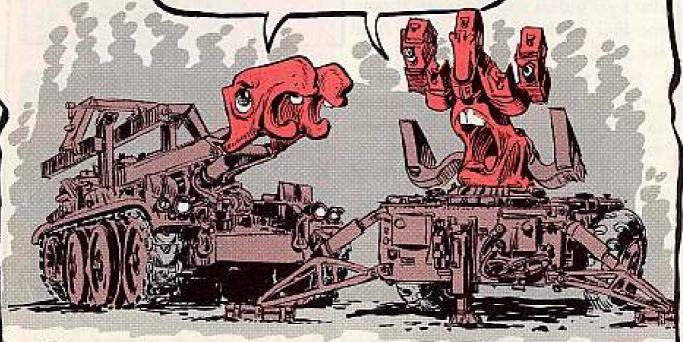
A SURE CURE

DIG THIS, YOU GUYS, 'CAUSE A UT CONNECTOR COSTS A LOT MORE THAN FILING OFF A LITTLE OF THE LATCH.

FILE 1/16
INCH FROM
END OF
LATCH SO
IT WON'T
HIT PINS

The latch on the access door to the jacks and connectors on the output monitor—the one used with your Hawk missile test shop—has one job in life. It keeps the cover shut. Trouble is, if the latch is turned more'n needed to open the door, it might clobber the pins on the J7 connector. You can take care of this deal by filing 1/16 inch from the end of the latch. Don't get rid of any more or the latch won't latch.

WASH IT OFF



Salt water is great for swimming. You sure do feel sticky, tho, if you don't wash it off with soap and clear water.

The same goes for your Hawk equipment—like the missile, loader and launcher—only more so. Salt watera spray is enough—puts you on the trail to corrosion.

So wash down things with soap and clear water whenever salt water has gotten to 'em. Easy with the water. Rust can hurt as much as corrosion when it comes to things like electrical parts.

DOUBLE NO

Dear Half-Mast,

I've got two questions pegged to the Hawk system.

First . . . is there any set time for replacing different pieces of missile handling equipment?

Second . . . is there any kind of setup for the user load testing the equipment?

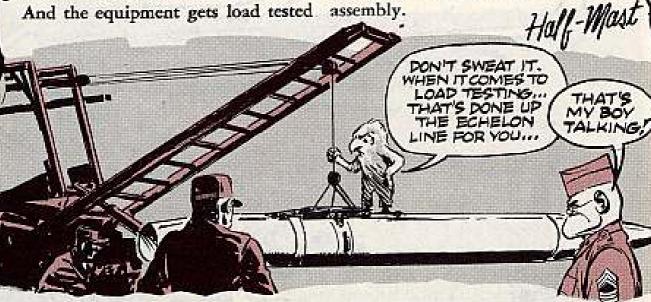
M/SGT H. H.

Dear Sergeant H. H.,

same: No.

when it needs replacing-like when it cedures it wants to be used for load gets busted or wears out.

further up the echelon line. That is, the The answer to both questions is the hoist beam does according to the scoop in TB 9-4935-500-35/1 (26 Mar 62). You replace the handling equipment Ordnance is still working on the protesting the handling beam and crane



NO PLACE FOR WATER



The way things're set up, any water that gets in the loader arms on your Hawk loader-transporter ought to drain out as easy as it got in. But it doesn't hurt to tilt the arms back once in awhile to make sure there's no water in 'em. This makes real sense if you're in a place where the water could turn to ice 'cause that stuff can jam the missile latches. And then they won't be about to extend down and fasten on to the missiles.

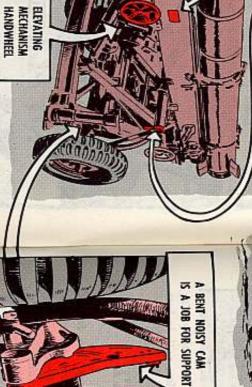
YOU BETTER KNOW IT

H MECHANISM WILL... PLATE OR THE ELEVATING THIS CAUTION



your M34 Littlejohn rocket launcher means just what it That caution warning on

time-if you're lucky enough give you a shrapnel-shower ing devices in no time flat and snap the strut over-center lockthe elevating mechanism will you'll remember for a long to have another go at it. Forget it just once . . . and



YAKETY, YAKETY, YAKETY

launcher. Keerect?

than a gabby gal is a chattering M34 Littlejohn rocket

One of the few things that can drive you nuts faster

legal way of turning off a wordy woman . . . but here's Nobody, but nobody, has yet come up with a safe,

to make it cut the chatter. stump on night mancuvers last week or maybe somebody might have happened when you belted that hidden tree be the culprit. the scoop on what's bugging your launcher-and how Pure and simple . . . a bent or twisted cam plate might Just how it developed the twist is anybody's guess. It

before elevating the launcher the last time out It could be a lot of things.

forgot to fully release the spindle and arm stop cam lock

of whack-your launcher's gonna stutter and chatter until the cows come home. But, regardless of the cause, if the cam plate's bent out

The solution? E-e-e-z-y.

around your launching site again. with the knowhow either repair or replace the bent troublemaker and things will get peaceful and quiet Tote your lippy lady up to support and have the boys

and traversing plate are lubed like it says in LO 9-1055. chattering. 212-12, dated Jun 62, because dryness can also cause it'd be a mighty good idea to make sure the cam plate Natch, before you start screaming for support help

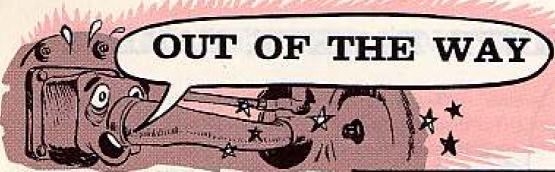
PLUG IT IN ...





ALL THE TIME

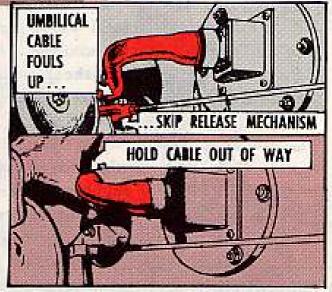
on the 318-mm Littlejohn training rocket's gotta be made before the assembly to shreds. If this happens, and it's your fault, you'll your rocket starts spinning. If the connector's not mated to the the battery and switch assembly and the handle of the inert igniter be going round and round with you know who. receptacle-it's going to make like a whirling dervish and tear You better believe it . . . that electrical connection between



It's a good deal—the way MWO Y86-W18 (Oct 61) moved the umbilical cable receptacle from the shear plug compartment on your Nike-Hercules XM3 launching and handling rail to the outside of the rail. It did if your rail is serial numbered from 1081 through 1440.

There's one thing you have to watch, tho. The cable can foul up the working of the skip release mechanism.

But as easy as it is for the cable to get in the way of the mechanism, it's just as easy to make sure it's out of the way. Putting the cable in the upper



part of the inspection hole while you're operating the mechanism will do just that.

WORTH THE EFFORT



You think maybe you can forget those three snubber pump assemblies on your XM529 Nike-Hercules guided missile trailer just because you don't use 'em for weeks on end? You're on the wrong track if you do.

Unless you use the pump handle once a week to exercise the pump, there's a good chance that rust will form inside. Then comes the day when you have to use the pump assemblies to level the trailer bed. You go to work the handle up and down . . . and that's all she wrote as the seal inside the pump lets go under pressure.

That kind of situation sure makes exercising worthwhile.

A relected list of recent publications of Interest to Organizational Mainte-nance Personnel. This is a fist compiled from recent Adjutant General's Distribution Canter Bulletins, for complete defails my DA Pom 310-4 with latest changes.

TECHNICAL MANUALS

TM 3-4230-203-12, Mor Decontominaling Apparatus M9. TM 3-4230-203-20F, Mar Deconlaminching Apparatus M9. TM 3-6665-214-15, Mar Radioactive Source Sels, M3A1 and M3. TM 5-2410-204-20P, Feb Tractor, Catespillar D-8. TM 5-3431-202-10, Feb Welding Machine, ARC, Hobert Model GHB 31835. TM 5-3695-204-15, Feb Saw, Chain, Model Streek C4. TM 5-3910-203-25P, Feb Conveyor Belt, Barber-Graene Model PH 70. TM 5-4310-225-15, Mor Compressor, ichromm Model NWE 60. TM 5-4930-202-20P, Mor Lubricating Unit, GRAY MODEL 250-530. TM 5-6115-272-25P, -Mor Generator Winpower Model G-0536A5 TM 9-1220-221-10/2, Jan Computer

Gun Direction, M18.

TM 9-1400-455-12, Apr ENTAC Sys-TM 9-1450-250-12P/3, Feb Nike-Hercules and Imp, Ground Handling. TM 9-1550-200-20/2, Feb TARGET Alssile, Ground Handling, TM 9-2320-211-10, Mar Truck 5 Tes G744-series, Medium M246. TM 9-2330-228-14, Mor Corporel and Redulane. TM 9-4935-303-12P, Mor Sergoon! Tout Equip. TM 9-6920-455-12, Apr BNTAC Troining Devices. TM 9-8022, C9, Jan Truck 7 Vy-Ton G742-series TM 10-3920-205-20P, Mar Truck, Life, Fork, MHELIG. TM 10-4930-203-24P, Mar Loading Standard, Liquid. TM 10-7310-201-25P, Mor Accessory Outlit, Gasoline Field Range. TM 10-8415-202-23P, Mor Helmel APH-5 TM 11-3693-208-12, Mar Cable Layer, Underground IC-236/MT. TM 11-6625-422-20P, Feb Test Sats, Teletypewriter AN/GGM-1, AN/GGM-2, AN/GGM-3, AN/GGM-4 and AN/

TM 11-6625-488-15, Jan Preamplifier AM-3148/USM. TM 11-6625-514-20P, Mar Test Set, Electronic Circuit Plug-in Unit AN/ TM 11-6625-524-14, Feb Electronic Yollmeler AN/URM-145, TM 11-6625-539-15, Feb Translator Test Set TS-1836/U. MISCELLANEOUS AR 750-10, Mor Equipment Motoriel Readingss. MWO 9-1005-224-20/2, Feb Blank Anmo Firing Attachment M13. MWO 9-1100-225-20/1, Jan Frecederel leatr, XMSS ADC(TADM). MWO 10-1670-218-20/1, Mar Parachute Replacement of Static Line.

SM 9-4-4910-A88, Feb Tool Kill, Organ No. 1 Com. 5M 9-4-4933-A15, Mar Tool Set, Aircraft Armoment Repairmon MOS427, SM 9-4-4933-A16, Mar Tool Set-Aircraft Armanent Repairmen MOS-427, Supp. SM 55-C3940-SL-1, Jun Cines 3940, Blocks, Tackle, Rigging and Slings. TB 34-9-140, Feb Water Parification Unit, 1500 GPH.

9-500 FOR YOU



For the facts on ordnance-type equipment (complete description, identification, family history, pictures, the works) you've now got TM 9-500 (Sep 62). This new reference handbook is a real fatso, and it supersedes TM 9-236 (12 Sep 60), TM 9-2200 (9 Oct 56) and TM 9-2300 (3 May 49) with its Change 1 (31 Oct 56).

M543 WRECKER OEM

Hey, there! Looking for the publication that lists all the vehicular tools and equipment and special purpose tools for your 5-ton M543 wrecker? The OEM (OVE, OVM, BIIL) tools are now listed in the new TM 9-2320-211-10 (Mar 63). (They may be showing up in a new -20P, too.) Although the TM's initial distribution only gives you two copies, you should have one copy for every truck that's in your outfit. Next time your pubs clerk sends in a DA Form 17 for more publications, have him ask for enough of this TM to go around.

Ney to many things.

It's the dipsy digit you sweat blood for at Las Vegas—and it's also the magic number that goes a far piece in keeping your M44 SP 155-mm howitzer in shootin' shape.

That's for sure . . . failure to hit seven—seven lube fittings—on the turret support bearings is causing more trouble than Connic strutting around in a bikini.

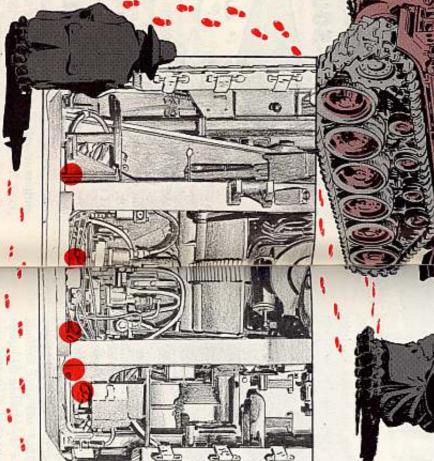
Yup, it appears that quite a few arry outfits haven't got the word on the "secret seven" fittings spelled out in Change 3 to TM 9-7004, dated 3 Nov 61, 'cause replacement of rings and rollers on the turret is a flat 100 percent during rebuild.

To cut down on this rebuild headache—and keep your weapon combat
ready—here's a general guide that'll
get you started on the right road to
the "secret seven" that must be lubed
quarterly with GAA.

Five of the fittings can be located inside the crew compartment. First, traverse the turret and look down between the trunnion walls and the rear of the turret and you'll spot three lube fittings.

Next hit the lube fitting you see looking through the hole in the turret floor to the

eft of the traversing gear box.



Then get some GAA into the lube fitting sitting directly below the hole in the turret floor to the right of the elevating gear box.

OK! Five down and two to go!

Z

Now climb around on the front, outside of the crew compartment. Just below the howitzer mantle is an inspection plate held in place with ten bolts.

Remove the plate and the mystery's over —because the final pair of lube fittings come into view and you've solved the mystery of the long-lost "secret seven."



DRAIN COVERS DANGLING

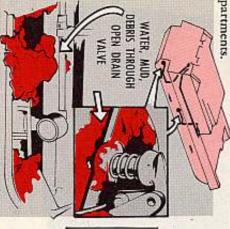
SHE'S WITH THE ON THE POST



Dear Editor,

or near, the hull drain-valve lever to valves when the vehicle's operated. remind the operator to close the drain no caution (or position indicator) on, On the M88 recovery vehicle there's

debris, etc., into the hull. The colleccountry) with the drain valves dang- drain covers, and they're lost. Or else, in both the engine and in winch com- aren't available. tion of crud can create serious problems valve assembly since repair parts for it ling can scoop up mud, dirt, gravel, Rolling down the road (or cross-



hanging valves often breaks off the Also the strain and the pull on the



case it means replacing the complete the valve holding pin breaks. In either

14

we're now using stencils on the control lever itself to show the "opened" and the "closed" slots, and also on the hull To help stamp out these problems



to close the valves before he takes off in front of the operator to remind him

ment's being operated. over-night, over the weekend or longer, when it's washed and after fording. opened when the equipment's parked They should be closed when the equip-The drain valves should be left

(Ed Note-Fair warning, And, bow about an EIR on the problem?)

SHEARED GREASE FITTINGS

D'YA THINK SUPPLY HAS A SPECIAL SAPPLE FOR CASES LIKE THIS?

Dear Editor,

switching the locations of the grease on the M88 recovery vehicle by simply fittings and the pressure relief valves for the front idler housings. We're saving ourselves some grief

down the housing, where the pressure There's more elbow room further

SQUATTY VALVES FARE BETTER IN PLACE OF FITTINGS- SO SWAP LOCATIONS



BEATEN UP BY DEBRIS HITINGS GEI GREASE

picked up by the tracks. the tracks. Sticking out as they do the the idler housings, and quite close to fittings often get sheared off by stuff The grease fittings sit up high on

> relief valves are located. Moving the protects 'em from the trash overflow. grease fittings to the lower locations

trash from the tracks, and so they make httings normally sit. out OK in the spot where the grease squatty and less likely to tangle with The pressure relief valves are

with a 9/16-in open-end wrench. Both fittings can be moved easily

Mr. N. M

grease fitting for a plug leaves the pressure relief valve where it'll be safe from pipe plug, FSN 4730-187-4200, square-head, steel, 1/8-27 NPT. Swapping the plug, FSN 4730-044-4687, hex-socket, headless steel, 1/8-27 NPT (444687), or fittings for the front idler bearings. Others, in your shoes, have licked the old the plug whenever lube time rolls around.) accumulation of mud, ice and trash. You've just gotta swap a grease fitting for problem by replacing the grease fitting with a 1/8-inch pipe plug. They used pipe (Ed Note—Sounds OK. Later model M88's sport a comparable arrangement of



Your M88 MRV has 400 feet of hoisting winch cable to play with . . . for sure, but, did you know that when you drag out too much cable it's possible to break the boom mounting support brackets?

The whyfore is this: The relief valve has been preset by the factory so's to work (release) best when the operating is being done at ground level (approx 15 ft from tip of boom to hook).

gonna warn you—the valve can't. Don't try lifting more than 50,000 pounds with more than 15 feet of cable because the pulling values change—and the valve won't give you warning.

One more thing, if the cable gets damaged, don't be choppin' it off and using the balance. Replace the whole 400 feet at once.

There's some talk about an MWO maybe chopping 200 feet off the 400 and resetting the relief valve. If this is done, it'd be the end of the boom troubles and would mean longer life to the cable from normal wear and tear.

LESSEE NOW...

Y'R FOUR FEET
TOO FAR, YOU'LL

HAVE TO GET

CLOSER...

So comes the time when you bafta

So comes the time when you hafta pay out more cable than this to latch onto the object to be lifted. The object better not weigh more than 50,000 pounds, 'cause the relief valve isn't In the meantime, using the 4-part line and keeping the load limits in mind when making with the lifts, is all the savvy needed to keep 'er hoisting like she should.

CENTER GUIDE ON THIS



Dear Half-Mast,

We always replaced the center guides on our tank tracks when they were worn down to ½ inch across the tip. Now an inspector wants us to replace them when they're just a hair under one inch across.

Has the regulation on this changed and where can I find the new regulation?

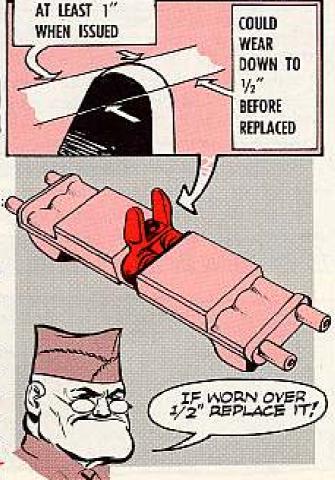


Dear Sergeant E.S.,

The latest regulation on wear limits of for center guides is in TM 9-2630-200-14 (Oct 62).

You don't say whether the inspector was checking depot issue or a line company.

If it was depot issue, he's absolutely right. Center guides have to be at least 1 inch across for issue to using troops. On 'tuther hand, using troops can wear 'em down to \frac{1}{2} inch before they need be replaced.



SFC E. S.



Quick, now! You want to make sure you get any unpainted magnesium-alloy components on your M113 APC coated quick-like with a corrosive preventive compound (FSN 8030-526-1605)—especially if you're anywhere near salt water.

TRANSFER CASE.

DIFFERENTIAL.

COOLING FAN HOUSING.

NOTE: This deal does not apply to the final drive inside covers—for special protection for them, get ahold of MWO 9-2300-224-20/10 (27 Nov 62).

coating shouldn't be over 0.002-inches

thick. That's a real thin coat—and it needs to be thin because this stuff doesn't dry

hard—it stays soft, runs if it's laid on too thick, and could then leave exposed spots. And, be sure to keep the stuff away from bearings and movable joints in the neigh-

The chore takes a bit of work and effort, but it's worth every bit of it . . . 'cause even salt spray can eat away at those unpainted magnesium components.

To get the job done you have to open the rear engine compartment door, driver's compartment door, and the power plant door. Also, open the drain in the forward hull to get rid of any water.





5. Let the coating dry for at least four hours before you remove the masking tape and put things back in proper order.

And, note: From now an you're to cock a careful eye at those magnesium-alloy components when you pull a quarterly, clean off any corrosion, and re-coat 'em with the preservative compound, if they need it.

Also, be sure to record this PM chore on your M113's maintenance log (DA Form 2408-3-1).

TB 9-2300-224-20/1 (30 Oct 62) is your authority for this important job, and, of course, LO 9-2300-224-10, para 6g tells you what to do when you've taken the M113 into salt water.

You may have heard—but in case you haven't—all Army commands got a hot TWX (SMOTA-FM MSG 01840 dated 1 Mar 63) that was shot out with some real important LO poop for extending the oil changing intervals in your tracked vehicles with Continental air-cooled engines and with Allison transmissions.

The LO's are getting changed, with intervals showing up like this:

Continental Engines: Drain the oil every 1000 miles or at 6 months (whichever comes first). PE (preservative oil) will get the same treatment as OE. It's the same oil but has a preservative added.

New Allison Transmissions: The first drain job would fall after 500 miles of operation. If it's a new vehicle, the odometer reading should be on about the 600-mile mark 'cause the first drain job should have been done by your support outfit after 100 miles of operation.

After the 500-mile oil drain job, the interval widens—your next drain is 2000 miles later or in 6 months (whichever comes first).

ENGINES

AV-1790-Series

AV-1790-Series

AV-1790-Series

AV-1790-Series

AV-1790-Series

AO-895-4

AO-895-4

AO-895-5

AOSI-895-5

AVSI-1790-6 & SA

AOI-402-5

THERE WE ARE RIGHT ON THAT

KT-1410-2

CD-850-4 thru 6A

TRANSMISSIONS

SPECIAL

There'll be times when you operators (for the good of your engines and transmissions) will have to vary the intervals. Operation under extremely bad conditions means you check for contamination more often and change oil when necessary.

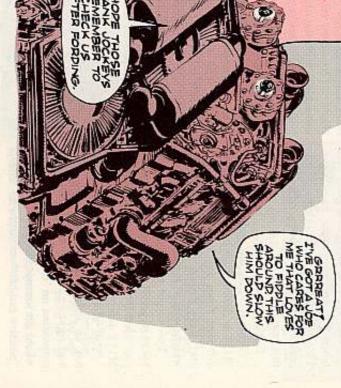
F'rinstance, when you deep-water ford in salt water—or even clear water—check engines and transmissions for water soonest. If there's any water change the oil.

Another reason for varying the scheduled interval: You've got to make seasonal oil changes so the grade (weight) of oil agrees with the temperature.

The LO key clues you in on the weight of oil to use for a given temperature range.

If the LO keys for your Continental engines don't spell out the poop found in 'TB Ord 694, then you'll just hafta follow the poop in the 'TB it's still good.

By going along with the new extended oil change periods you'll get the ball rolling in the right direction. And it's better for you, 'cause your changes will be further apart.





TAKE IT EASY - DON'T FLIP

You're making your way along some highway or byway in your M151 1/4ton.

There's nothing unusual about driving conditions—road, terrain, and weather are all normal.

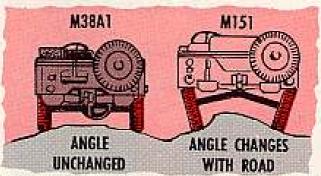
You're rolling along at a good pace when you suddenly come to a curve. There's nothing unusual about the curve either. You've taken curves like this one before.

But...

What you may not realize is that the M151 is different. It handles and feels different from any other vehicle you may have driven. This peppy, light-weight animal is still a stranger to you.

You've got to get the feel of your M151 so you'll pick up the driver savvy you need if you want to handle your M151 safely.

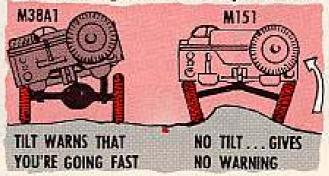
You already know that the M151 has an independent swing arm (left and right arm pivots near center) rear suspension on 'er. You also know that when she's empty, there's a definite "positive camber" on both rear wheels

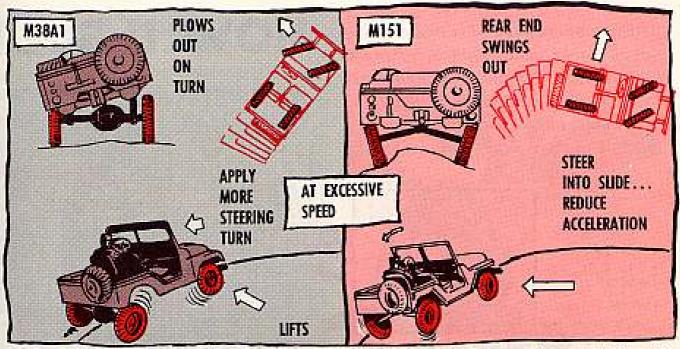


that's not found on vehicles with solid axles (like with the old Jeeps).

But you may not know that because of the inherent differences in the axles that each type vehicle reacts and gets handled mucho differently.

If you happen to be taking a curve too fast with a solid-axle vehicle, you get a side tilt of the body. Not so with the M151. It stays almost level. By the body tilting (like on the Jeep) you get a warning that you're going too fast. With the improved ride in your M151



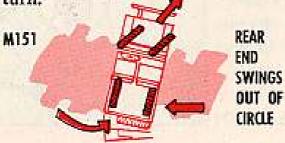


you don't get the tilt which means you don't get the warning.

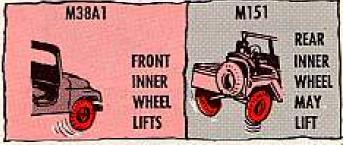
While making a curve with a solidaxle type there's a tendency to understeer 'em, and you correct this by turning 'er more into (with) the curve so's to roll with it.

M38A1
SOLID AXLE
REAR END
STEERS
TOWARD
CENTER

Again the M151 is different. When takin' the curve she tends to over-steer (the rear end steers out and away from the circle). The correction for this is to let up on the foot pedal and turn the wheels so they're headed slightly out of the turn.



You may not even know it, but if your speed is too fast, your rear inside tire will raise off the road . . . with the solid axle it'd be the inside front tire to leave the road first.



You've got to be doubly careful with the curves if you're towing a trailer . . . the trailer tends to shove the M151's rear end even more.

Here are some things to be real careful about—

- Keep an eye glued on the speedometer, particularly when you're going into a turn. Slow down.
- Drive an empty M151 slower than a loaded one under the same road conditions.
- Be real careful when towing a trailer because it'll cause your M151 to over-steer.
- When you pass, come back into the right lane gradually. A sharp pull-in at high speed could flip you.

With your M151, remember that it's driver savvy that counts the most.

connectors for your M151 1/4-ton truck the info in a pea-pickin' peanut shell.... how much torque each gets. Here's all you gotta know which goes where and ... There're two different kinds and Don't be mussin' and fussin' over the

6 LOCATIONS 24 NUTS GET 12 U-BOLTS

ON DIAGRAM AT RIGHT.

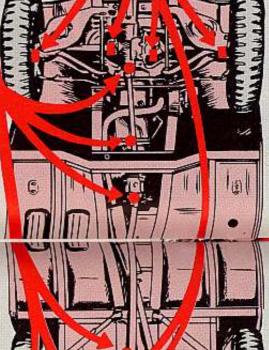
15-20 FT-LBS

GET 28-33 FT-LBS (12-POINT) 24 CAPSCREWS 6 LOCATIONS

THIS KIND INDICATED BY CIR-CLE ON DIAGRAM AT RIGHT.

HOW U-BOLT

HE M151



Tool Set to break them loose. This screws . . . Don't try to use the old 12socket won't stand the torque and point socket from your No. 1 Common Now about torquing these cap

44.44.44

other 5/16-in 12-point socket you're you'll chew up its insides. Ditto for any likely to have.

wrench, 5/16-in heavy duty, 3/8-in local purchase hardware store. What you need is socket, socket

square drive, socket. The stock number tapered) socket is FSN 5120-893-0064 for this 12-point, thin walled (or



written justification. you should be able to get it with a It's now in the supply system and

627-7049 (7365054). nance Tool Kit. This kit is FSN 5180 Basic, Set B, Organizational Mainte-It has also been put into the Special,

orized it for 3rd and 4th echelon rool to SM 9-4-5180-V20 (Nov 61) authsocket from support because Change 1 You might be able to borrow the

it, you might want to buy it. APX 0425 D or equal is what you ask for at the socket wrench Part Number HC-2010-If you can't requisition it or borrow

you organizational mechanics and drivers. Don't touch it! It's an "OFF LIMITS" job to

on your M151 1/4-ton truck adds up to just one thing . . . leave it up to support! The adjusting of the wheel turning radius (angle)

you're getting erratic steering outta your M151. Course, it's up to you to let support know that

at the adjustment on the turn-radius stop-screw. column linkage adjustments before even looking they'll give a lot of attention to all the steering thing is wrong. Once it's handed over to support, way than t'other-then you'd better figure somewon't return-or it will turn much sharper one When you find your M151's steering wheel

use their special tool, Wheel Indicator (FSN Once the linkage is adjusted, then's when they'll



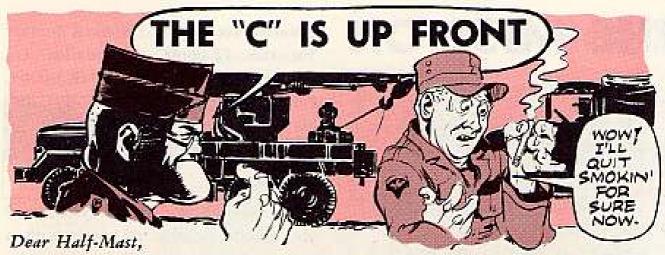


maximum 31° turning radius . . . no more. 4910-221-2472), to adjust the stop so's to get a

them when you're going over those other body or you don't make a mistake and put a wrench on measles . . . don't go near 'em. in' up, but you just treat 'em like they had the ices. They may look like "they" need some tightenframe bolts and nuts when doing your PM serv-Get to know these wheel-radius stop-screws so

impact on the wheels while they're in a sharp turn all the way, the turn-radius is increased. A sudden position will do dirt to the gears in the steering gear case. Here's why-if the stop-screws get screwed in

Just remember . . . it's a support job.

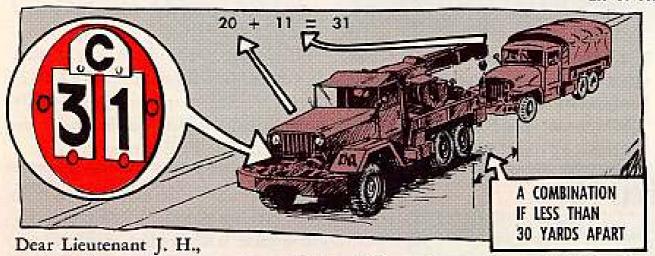


What does a "vehicle combination" mean? The term's not listed in the dictionary of terms, and we've got a little discussion going on when it's necessary to display the "C" along with weight classification.

For example, is the "C" used on a tractor-trailer set-up? Is it used on a wrecker towing a vehicle or a weapon?

And, are the combined weight and the "C" shown on both the towing vehicle and the towed piece?

Lt. J. H.



Any time you've got a self-propelled vehicle towing another vehicle (or other piece of equipment), you've got a combination, as far as weight classification info is concerned, unless they're more than 30 yards apart.

A tractor-trailer is a combination vehicle. Ditto a wrecker towing a vehicle (or any other piece of equipment).

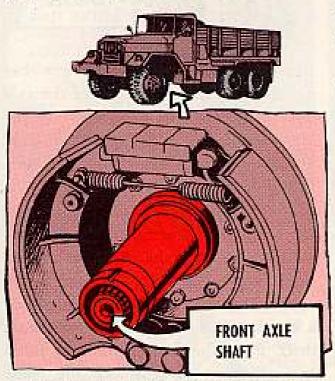
AR 746-2300-1, "Marking and Packing of Supplies and Equipment," (Section IV, para 13) says all self-propelled vehicles towing other vehicles or equipment will show the combined classification and display the "C". Also see para 73a (2), FM 5-36, "Route Reconnaissance and Classification."

The "C" is used on the front of the towing vehicle only. The classification of the towed item isn't changed . . . it gets no "C" . . . it shows only its basic Hall-Mast classification.

See TB 9-263 (14 Apr 59) for info on marking kits.



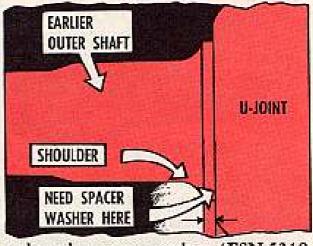
The next time you quarterbacks call the play, it'd better be the end play checkout in those front-axle shafts on your 5-ton G744-series trucks.



You've gotta be right on the ball when putting the assemblies onto your truck's steering knuckles or there'll be too much end play in the joints—the U-joint'll find itself off-center in relation to the kingpin, causing the steering to bind and even lock up. If this happens, you or the next guy at the wheel can get hurt or bang things up bad.

You've been getting the short shaft under FSN 2520-734-6985 and the long shaft under FSN 2520-734-6984 —but what you didn't know is that these FSN's can bring you two different type shaft assemblies.

The earlier shafts have a shoulder on the outer shaft (next to the U-joint)



and need a spacer, washer, (FSN 5310-033-6007) for correct play in the unit.

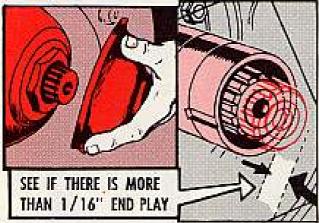
Later production shafts have no shoulder—when you use them, they don't take the washer. Anytime the later shafts get replaced by the earlier one, get the spacer washer on that shoulder next to the U-joint.

To make sure the steering setup is OK in your 5-tonners, you'll hafta check to see if there is no more than





1/16-in end play (in-and-out movement) in the shafts.



Here are some tell-tale signs that indicate the spacing washer is missing or the end play is more than 1/16 inch.

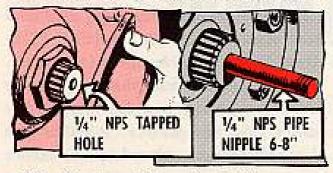
1. Too much front tire wear.



2. A cracking noise in the front axle while the truck is driving at slow speeds in a sharp turn.

 Truck tends to pull to one side, requiring pressure on the steering wheel to overcome this side pull, snaps loose and steers okay for a short time then begins pulling to the side again.

For a more direct and positive check, remove the wheel hub flanges and see if the shaft is the type that has a 1/4-in



NPS (National Pipe Straight) tapped hole in its end. If so, get a ¼-in NPS pipe nipple about 6 to 8 inches long, and screw it into the tapped hole. Use this pipe extension as a hand-hold to

push-and-pull the shaft to check the end play.

If you can't find a ¼-in NPS nipple, try one that's ¼-in NPT (National Pipe Tapered) threaded. Because of the difference between the NPT pipe threads and the NPS tapped axle-hole, take it easy when screwing the pipe nipple into the axle. Over-tightenin' may cause the pipe nipple to break off in the axle.

Another way to make this check is to screw a 1/2-inch SAE cap screw into



the axle-hole. Then use a pry bar against the cap screw to move the axle out—then in with a hand shove. If the axle can be moved beyond 1/16 inch, you'll know that the washer has been left out of an earlier type shaft, or whatever type shaft you've got is worn too much and must be replaced.

On axle shafts that have no tapped hole, bounce the shaft outward as far as it will go . . . strike it sharply with a brass mallet or a hammer and brass drift. Press the shaft inward by hand and measure the distance the shaft moves.

In all cases, the end play should not be more than 1/16 inch. After you make your check, replace the old flange gasket (FSN 2530-734-6993) if it looks like it needs it.

This is a big animal you're playing with and the better she steers, the better for you.



MATERIEL READINESS 15 100

MAGIC

HEY!
HERMAN NELSON,
IT'S ME, YOUR RELIEF,
BOY IT'S BLACK
AS THE FIRST SGT'S
HEART OUT THERE!



STUMP....
PANT PANT:

KICKER!

YAWN: YOU'LL GET USED TO IT... HAVE FUN, PAL! I'LL SEE YA.

GROAN: I'VE ALREADY
HAD EXTRA DUTY EVERY
NIGHT FOR A WEEK...
JUST ON "ACCOUNTA"
A COUPLE OF ER..
"OVERSIGHTS"
ON MY
PART.

CLOMP CLOMP

DOING THE "DAILY" ON THE OL' MAN'S JEEP AND JUST BECAUSE IT RAN INTO THAT DEEP DITCH ON ACCOUNT O' FAULTY BRAKES, THEY BLAME ME FOR GOOFIN'!!

OOPS! THIS MUST BE MY TENT.

CLOMP CLOMP

SO I DIDN'T CLEAN THAT M.G. RIGHT AFTER FIRING, SO WOT? ...LEMME GET SOME LIGHT IN HERE...



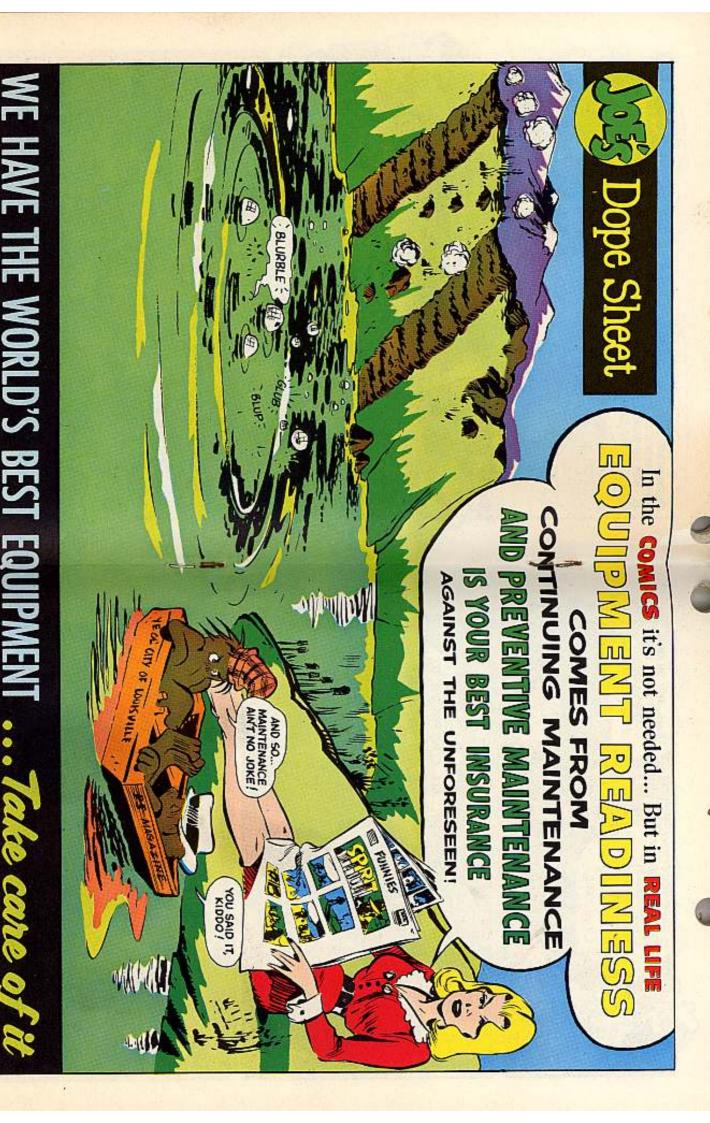
THAT'S BETTER...
OH WELL, THOSE "LITTLE"
GOOFS AND ABOUT TWO OR THREE MORE CAN'T
BE REALLY IMPORTANT
CAUSE I'M A FIGHTING
MAN. FIGHTING
COMES FIRST,







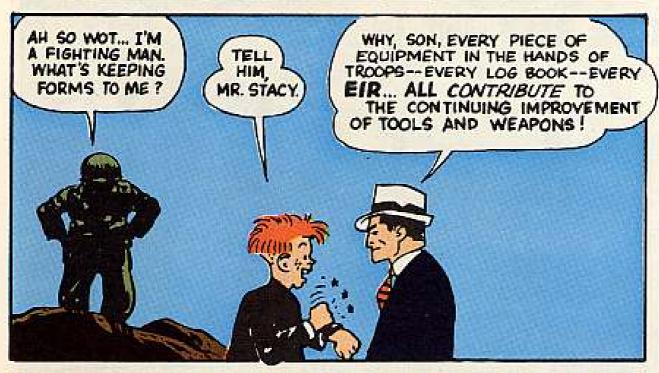


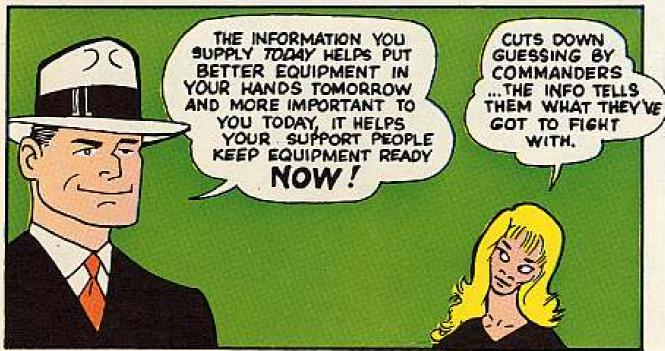


IF YOU WANT TO DISPLAY THIS CENTERPIECE ON YOUR BULLETIN BOARD, OPEN STAPLES, LIFT IT OUT AND PIN IT UP.

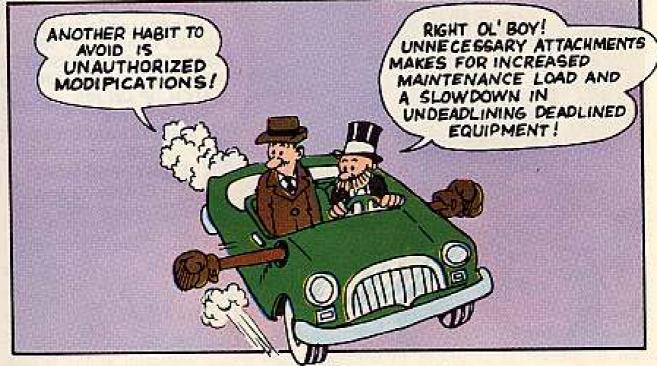


















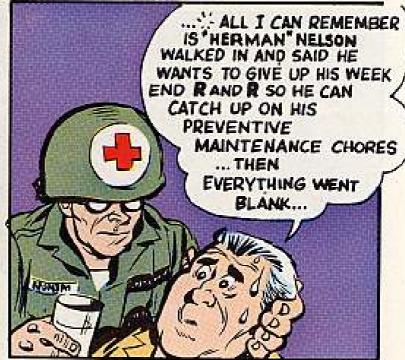














Two of our G744-series trucks with the improved clutch called for in MWO 9-2320-211-30/2 (Feb 59) have turned up with broken journals (FSN 2520-734-8845) on the transmission-to-transfer prop shaft.

Maybe some lead-foot gunned the engine when letting out the clutch, but I can't pin it down. Have you heard of any other journal failures like this?

S / Sqt M. E. L.

Dear Sergeant M.E.L.,

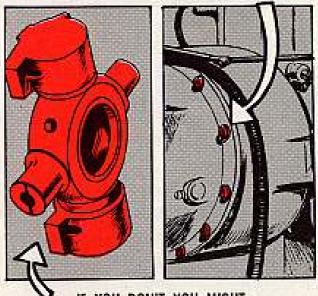
The same story's hit me from several directions, Sarge. I'd suggest the first place to check is those drivers' slambang driving habits.

But there could be more there than jackrabbit driving. F'rinstance, there's an MWO, now rescinded, that those trucks might have missed. It's MWO Ord G744-W26 (19 Oct 55) that called for changes in the universal joint adapters on those shafts to increase the journal's angular clearance . . . sometimes called sidewise slap. But that, you might say, is water thru the sluice.

There's also a possibility that looseness of the housings for the clutch or flywheel could cause this failure. If the housings slip just a bit, the transmission may drop just enough to jam and break the journal. So housing cap screws should be checked for tightness. See para 205 in TM 9-8028 (Jun 55). And if you're installing a new clutch, caused by power train windup if the

new lockwashers and screws should be used.

KEEP THESE CAP SCREWS TIGHT



IF YOU DON'T YOU MIGHT BREAK THIS JOURNAL

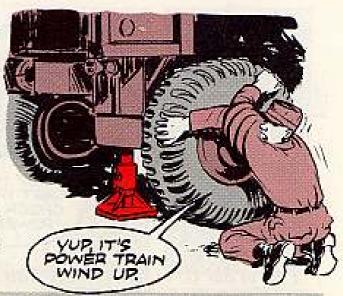
It's likely to be hard to spot this looseness as a cause of failure after it happens, because all housings may break loose when a journal goes.

Then, too, this failure could be



truck's allowed to drift forward or backward without shifting the transmission to the direction you're moving. You might prevent it by jacking up a wheel on each axle now and then to make sure there's no power train windup.

So, keep one eye on your driver training and t'other on the under side of those vehicles.





I have a few 11/2-ton cargo trailers which are identified on their nomenclature plates as XM105E3; the plates also refer to TM 9-8226.

But does the TM list this model number? No it doesn't! What TM does cover this model and what does the "X" mean?

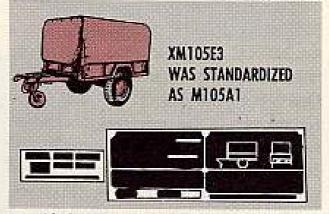
SFC M. G. A.

Dear Sergeant M.G.A.,

Your XM105E3 trailer is the same as the M105A1 1½-ton cargo trailer. TM 9-8226 plus TM 9-2330-245-14 and TM 9-2330-245-24P cover your "X" model.

The story behind the "X" model goes like this. The XM105E3 was an experimental model which was standardized as the M105A1 when the trailer went into mass production. The few experimental trailers made before the production trailers kept XM105E3 as their model designation.

In general, the letter "X" before the "M" model designation on Ordnance vehicles means an experimental vehicle. In some cases, a few experimental models are manufactured and issued to find



out if the experimental version is adequate for its intended purpose. This is how you got yours.

To bring your XM105E3 trailers up to date have your support unit replace their identification plates with new ones; they can requisition these new plates from Red River Army Depot, Texarkana, Texas.

Hall-Mast



Make sure the jack is in retract position and locked up before you get under way. Then it'll be ready for use when you arrive at the next stop.

-say at 3, 6, 9 and 12 o'clock.

that trailer.

Even after this fix is applied, you've

got to watch it when moving out with



TH YOUR NEW MHE 165

water. And it'd work for peanuts. uneven ground and even in shallow could slue, shift, lift, reach, operate on rain materials handling equipment. It it to become the world's first rough terself an elephant, tamed it and trained Many moons ago, a guy caught him-

they called him mahout, meaning great. rade and hailed him as a genius. And They gave this guy a ticker-tape pa-

So the mahout performed his daily PM if you ever forgot, ol' Jumbo'd balk. you asked if you treated him right. But like his weekend pass depended on it. discovered that Jumbo'd do anything Now this mahout was no dope. He

draulic muscles. He packed his trunk crane attachment. by a mechanical mammoth with hytion and Jumbo found himself replaced But times changed. Came automa-

and moved to a zoo. The mahout? He and became YOU know who! enlisted, got himself an SF-46 license

starter switch till after the missile and way, from before you turn on the whole operation . . . every step of the means you hafta be the brains of the times 173-is the greatest beast of bursometimes called MHE 165 and somebooster have been joined on the for itself like ol' Jumbo could. Which But, being mechanical, it can't think den you ever saw around a missile site. Today this mechanical mammoth-

the rough terrain around a missile site should and shouldn't do when using -whether you're using the fork or Here're some tips on things you



WITH FORKLIFT ATTACHMENT

tachment's in perfect shape for the job. Anything less than perfect won't cut the O'course, every operation begins with a check-out. See that the forklift at-

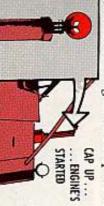


chanically disconnected from the truck rotation system. storage bracket and that the rear oscillation cylinder is hydraulically and memustard around missiles. Especially make sure the rear axle lockpin is in the

STARTING UP

applied through MWO 10-3930-223sure the hand control throttle-the one the vehicle from stalling at a critical 30/3-is set right. This'll help keep Before you touch that starter, be

moment. not hear the engine from up there in the driver's seat, especially if other Incidentally, less'n you've got your handy hearing aid turned up, you migh



cap goes up you'll know the engine's on the starter lever. The minute the cap on the exhaust while you're pulling around and keep an eye on the flapper RTFLT's are working nearby. So turn

won't start right up, try again in a minute or so. Don't yank that starting lever more'n 15 seconds at a time, though. If she

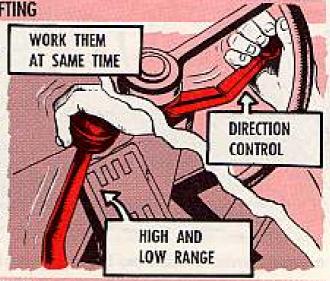
at least till the water temperature gage utes in normal weather-and longer'n off, like it says in Para 7e in TM 10get to check the battery-generator inclimbs to 160 degrees. And don't for that if it's cold-before moving out . . . 3930-223-10 (Jan 61). dicator with the ignition switch on and Warm'er up for at least 3 to 5 min-



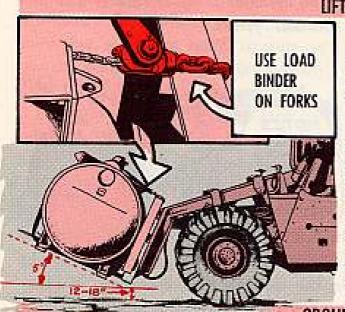
4

SHIFTING

Here's a trick to make it easier to get your RTFLT into gear: Work the directional control lever with your right hand and the high-low range lever with your left hand at the same time. Do it easy-like till the gears synchronize. You'll get the hang of this after a couple tries and then you won't have any more trouble with grinding, rasping and grating.



LIFTING



When you're lifting a load with forks, be sure to keep the load level by using the ball bank indicator and the oscillation control lever.

If your CO says it's OK, you can move M-409 containers on the forks. too, as long as you use a load binder (FSN 3930-250-6356 . . . QM) or a suitable 34-in cable to make sure the container rides snug. But keep the forks no more'n 12-18 inches off the ground and tilted back at least 5 degrees.

GROUNDING

Static electricity's a demon around missile sites-especially in dry sandstorm areas and wherever you have a lot of thunderstorms. So be sure to use a ground cable at all times.



BRAKES AND SPEED

There're several things to remember here. Your MHE has two brake pedals and no clutch and no speedometer.

This means you can stop on a dime with either foot. These aircraft-type brakes are the first of their kind on an MHE and they take some getting used to. If you're toting a missile, for instance, watch real careful you don't



stop so short you swing your potent load. Very d-a-n-g-e-r-o-u-s!



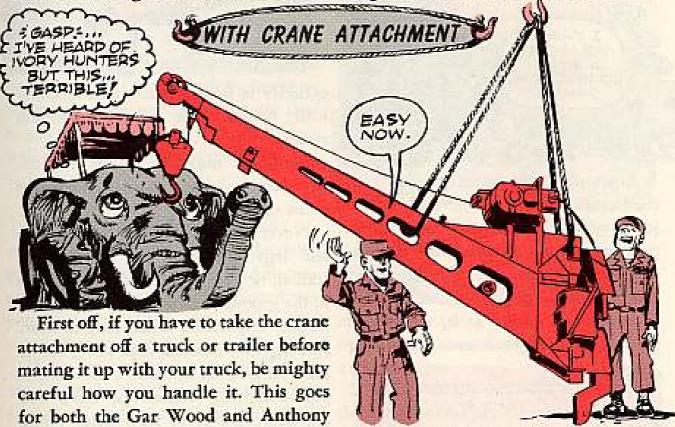
Likewise the speed. This baby'll roll along at a pretty good clip—up to 25-MPH forward and reverse while empty and up to 15-MPH loaded. All you can do is to judge the speed for yourself. Find the right speed by watching how the load's riding. Common sense can be

your only guide. Use it.

Of course, when you're carrying explosives you'll drive behind your guide and won't go any faster than he's walking.

When you come to put the load down, do it like you'd lay down an egg. Read and heed and practice the dope in TM 10-3930-223-10.

Incidentally, this is a good time to remind yourself never to leave the vehicle untended while the engine's running—whether it has a load on or not.



For instance, when you lift it, put one end of the sling underneath the boom pivot and the other in the third or fourth hole of the boom. NEVER—repeat—never put the sling under the winch.

models.

Another thing, always use wire rope or chain for the sling—never hemp or sisal. And always use a crane to unload a crane attachment. Trying to do it with forks is too risky.

Some guys complain about having trouble mating up the crane attachment. But you won't have any sweat if you make a habit of putting the base of the crane on a 4x4-in block first. This works fine for both the Gar Wood and Anthony models.



KEEP IT CLEAN

When you and your buddies remove the fork attachment and put on the crane gizmo, stick close to the dope in Chapter 3 of TM 10-3930-218-10 (Jun 61). A little carelessness here could cost Uncle a small mint—and maybe even the life you love so dearly.

For example, less'n you're mighty careful you could get dirt in the hydraulic system . . . or leave out a pin . . . or bust a hose . . . or . . . er . . . but can you think of anything worse?



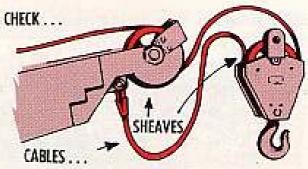
Anyhow, when you're through with the face-lifting project, give the whole job a good eyeballing. Double check every part you touched in the changeover, especially the hydraulic hoses and connections.

And while you're at it, make sure the crane's been load-tested according



to the scoop in Para 15 in TM 10-3930-218-25 (Jul 61)—meaning in the last six months or 500 operating hours or since a sheave or cable, etc., has been changed.

And check those cables, sheaves, baskets, sockets, etc., too. They're go-



ing to handle something bigger'n both of you and twice as nasty.

One of the first things you want to do is to make sure the rear oscillation.



cylinder is hydraulically and mechanically connected to the truck rotation system.

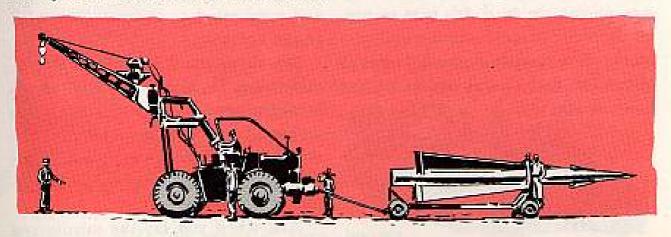
Another "must" is seeing that the tires have calcium chloride in 'em for crane operation.

Never use the vehicle without the stiff legs and when the legs are installed, be sure to tighten the setscrews in the groove so's the legs can't pull off. Mighty important! Either long or short stiff legs may be used, depending on the job you have to do. But remember, if you're moving explosives, those stiff legs have got to be load tested along with the crane attachment.



SIGNALS ON

Don't ever try to load or unload or even move your crane unless you have a buddy on the ground giving signals. He should always be in a position to see both you and the load at the same time.

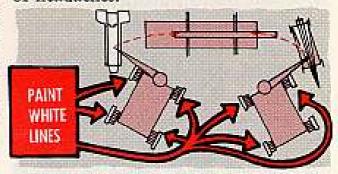


Follow your signal man to the exclusion area. Two assembly men (not politicians!) will walk alongside the load, ready to throw the dolly brake or take any other emergency action that might be needed. And two other guys will carry fire extinguishers in the parade, too.

While you're in formation, take directions from the two guys on the dolly brakes as far as the lethal load is concerned, but only take directions from your guide as far as movement of the crane is concerned.

When you arrive at the launching area, tow the dolly as close as you can to the end of the launching rail. Your helpers will then disconnect the pintle and loosen the sling. While you're turning the vehicle around, they'll push the dolly the rest of the way into position and chock it for loading onto the launcher.

To load the missile or booster onto the rail for the joining, you have to preposition the crane. Lots of outfits paint white lines on the macadam where the wheels should be halted. Saves all kinds of headaches.



After your rig's lined up right, either chock all four wheels or put the man-



ual and electrical brakes on. Though not necessary, some outfits do both for greater safety.

Now, in order to do a good job up there on your crane you oughta know the entire operation of joining the missile. So, before doing another thing, make sure you get a good briefing on just what's going to happen and what you're supposed to do about it. Don't be afraid to ask questions.

EASY NOW

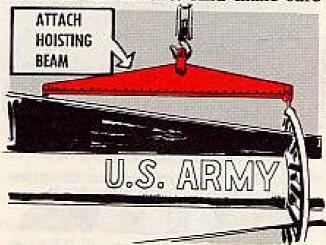
From here on in you're in the hands of your signal man, so watch him like a hawk.



Since you can't operate the reach, tilt and lift control levers when a load's suspended from the hook, you'll have to make all necessary adjustments before raising the load. It's best to preset the oscillation cylinder a couple degrees before you lift the load. This will allow for the natural action of the boom as you slue.

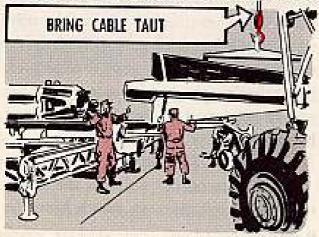
boom as you slue.

Let your signal man double check how your buddies attach the hoisting beam on the missile. And make sure



you've got no kinks in the chain on the lifting arm boom.

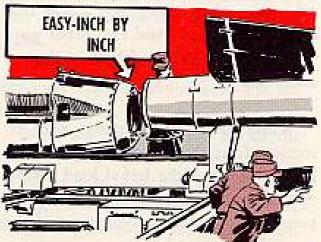
After they hook up, lift ever so carefully, first bringing the cable taut to



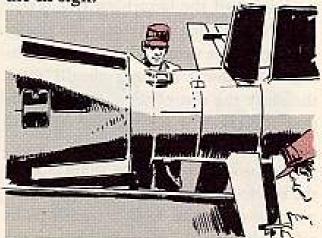
see that the beam will carry evenly. Then lift further till the missile's airborne. Slue very slowly, keeping your eyes and ears glued to your signal man and your mind concentrated on what you're doing.

One thing you don't do is to stop in mid-swing. Or if you ever have to, do it ever so gently . . . no rocking . . . no rolling . . . no sudden jerking . . . no matter how slight. Doesn't take much vibration or back swing to do a powerful lot of damage.

And when you lay the missile and booster on the rail, lay 'em like a feather. And when you join up, brother, easy does it . . . inch by inch, slow and gentle-like. Concentrate!



After the joining job's done, don't back away till your guide gives you the hi-sign.



ALL AROUND THE SITE



It won't take a brain to realize that the mahout who drives this mammoth must be able to play "Dixie" on it, which takes practice, man, and lots of it. You gotta know this beast inside out . . . its every whim and whimper.

That's why, whenever you get called on to do other chores around the site—with the fork or crane attachment—make every operation a preparation for the big job. Get to know how this baby reacts to every push of every lever.

SOME REMINDERS

First, never pick up any load till you know your MHE can handle it. Then make sure the load's attached good and tight.

If you have to make like a mountain goat with the forks on, remember the gradeability and side stability limits of the vehicle. The tabulated data in TM 10-3930-223-10 says you can operate on a 45-percent grade, which means 24 degrees. For side stability, you can operate on a 30-percent slope, which comes to about 16 degrees. Your ball bank indicator'll tell you how your rig's slanted.

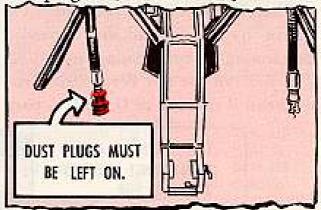


And when you're driving from one end of the site to the other—loaded or unloaded—don't try to hi-tail it like with your own jalopy. This is no hotrod. It's a costly piece. Never abuse it. Like ol' Jumbo, it'll never forget . . . and the day of reckoning could arrive



just as you're mating a missile and booster.

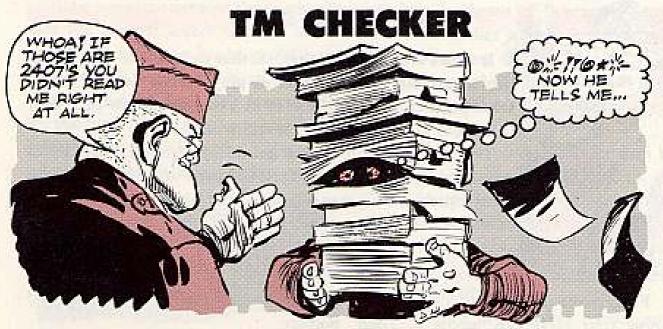
Especially be real careful when you're changing over from forks to crane, and vice versa. Double check the hydraulic connections to see no dirt or sand gets in there. This goes double for the crane attachment while it's parked on the sidelines. If you leave the dust plugs off, for instance, you'll sure



'nuff get gook through the entire system. Any oil left in the hose lines of the crane attachment after it's disconnected from the truck will get circulated in the entire system (truck and crane alike) after you've made connection and started up again.

Just keep this thought in mind: Your rough terrain vehicle is the most critical MHE in the world. It needs the most and best PM you can muster.

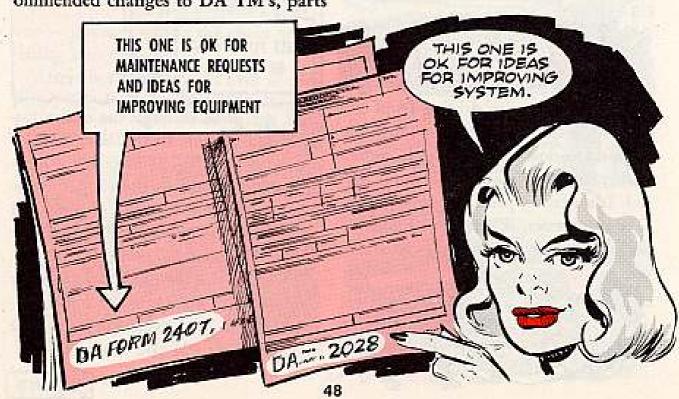




DA Form 2407, the one for maintenance requests and ideas for improving equipment, can do a lot of chores, and run a lot of errands for you—but it's not for sending in ideas for improving the new system and/or procedures, or for reporting errors you find in TM 38-750.

Ideas for improving the system can go in by letter, and for reporting deficiencies or short-comings in TM 38-750 you can use DA Form 2028 (recommended changes to DA TM's, parts lists or supply manuals), or you can send 'em in by letter.

And, remember, whichever it is you're talking about, and whatever way you decide to send it in, the info goes through channels to your major command headquarters. That outfit'll shoot it to the President, U.S. Army Maintenance Board, Fort Knox, Kentucky, through the U.S. Army Supply and Maintenance Command, Washington, D. C.





Old soldiers may fade away, but canceled pubs should go—right away.

That's one of the reasons for the existence of the 310-series of DA Circulars.

They're your tickets to uncluttered shelves and the latest poop.

TAKE THIS TM
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S5-405-SERIES
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ENGINEERING
MANUALS
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TM 55-405-8 (15 Nov 61)

TM 55-405-9 (13 Feb 62)

"General Practices"

"Aircraft Hardware and Materials"

"Maintenance of Aircraft Systems"

"Aircraft Structural Repair"

"Aircraft Engines"

"Aircraft Maintenance Tools"

"M 55-405-6 (1 Nov 61)

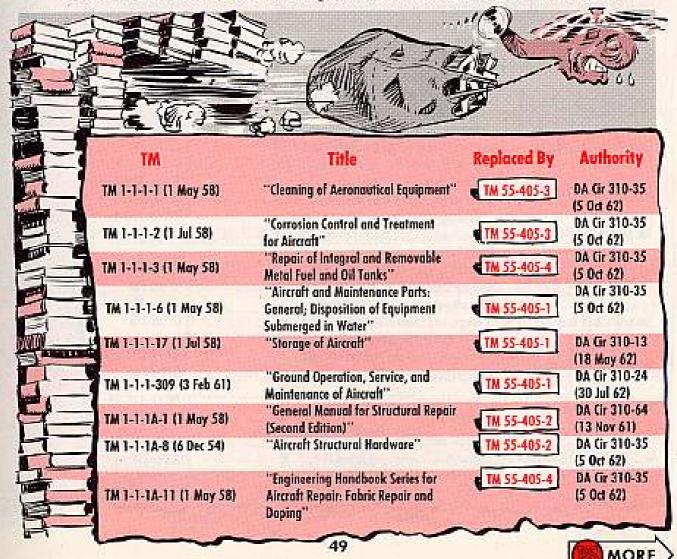
"M 55-405-7 (13 Mar 62)

"M 55-405-8 (15 Nov 61)

"M 55-405-9 (13 Feb 62)

"Weight and Balance"

The new manuals take this king size bite from your pile of old pubs.



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	TM 1-6/14-1-1 (23 Mar 60)	TM 1-5-1-10 (1 May 58)	TM 1-5-1-2 (10 Feb 61)	TM 1-5-1-1 (1 May 58)	IM 1-4W-1-2 [23 Mar 60]	TM 1-4T-1-3 (9 Aug 57)	TM 1-4T-1-2 (9 Aug 57)	TM 1-45-1-2 (1 May 58)	TM 1-4A4-1-32 (3 Feb 61)	TM 1-3H1-1-43 (11 Jan 61)	TM 1-2R-1-511 (23 May 60)	TM 1-2R-1-205 (1 May 58)	TM 1-2R-1-84 (1 May 58)	TM 1-2R-1-15 (23 Apr 56)	TM 1-2R-1-11 (1 May 58)	TM 1-2J-153-6 (6 Feb 61)	TM 1-21-1-18 (25 Jul 61)	TM 1-1-18-53 (1 Jul 58)	TM 1-1-18-50 (1 Jul 58)	TM 1-1-1A-13 (1 May 58)	Top Court of a case of the	TM 1-1-1A-12 (1 May 58)	₹ }
50	"Repair, Handling, and Storage Instructions: Rubber and Nylon Fuel Oil, and Water-Alcohol Cells"	"Use of Cleaning Solvents for Class OS Equipment"	"Method of Marking Instruments and Interpretation of Markings"	"Handbook Inspection, Maintenance, Storage, and Shipment: Instruments and Instrument Maintenance Parts"	"Cleaning, Inspection, Repair, and Surface Treatment: All Aircraft Wheels"	"Inspection, Maintenance, Starage, and Disposition of Aircraft Tire Casings and laner Tubes"	"Dismounting, Mounting, and Inflation of Aircraft Tires and Tubes"	"General; Selection of High Pressure Air Valve Cores for Hydraulic Systems and Shock Struts"	"Maintenance Instructions: All Wheels and Brakes"	"Overhoul Instructions for Counter- weight Type, Solid Aluminum Alloy Propeller Blades (Hamilton Standard)"	"Application of Special Lubricant on Cylinder Exhaust Port, Studs and Nuts— All Reciprocating Engines"	"Corrosion Proventive Treatment of Engine Propeller Shafts	"Geaning of Reciprocating Aircraft Engines and Parts"	"Reciprocating Engine Conditioning"	"Corrosion Control of Reciprocating Aircraft Engines"	"Field Maintenance and Replacement Instructions: Gas Turbine Engines, Model T53-L-1, -1A, -1B (Avco)"	"Preserving and Depreserving of Gas Turbine Alexaft Engines (AO-1, HC-1, and HU-1)"	"Handbook: Use of Gross Weight Scales on Balance Computers; All Aircraft"	"Handbook: Basic Technical Order for USAF Aircraft Weight and Bolance"	Aircraft Repair: Repair of Wood Propollers and Test Clubs"	once and Repair of Transparent Plastics" Trainment Handbook Series for	Engineering Handbook Series for	
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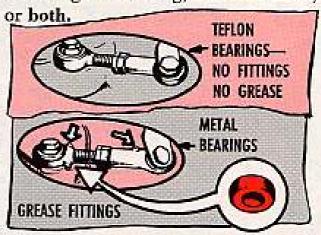
ing for an oil hole in a Teflon rod end around the ball on the Teflon-type. But bearing-you won't find any!

ment for the metal-type bearing. And or both. it's mighty important that you know which is which. Why? Simple!

Those Teflon jobs don't digest a lubricant, nohow. So you never want to "free up" a stiff new Teflon-type bearing with oil or grease, or by soaking it in a solvent. Lubricant in any amount will invite dirt and grit-tear up the Teflon liner and ruin the bearing in no time.

So how do you tell the difference between the two bearings? Well, it's next

No need to do a double-take, look- to impossible to see the Teflon liner the lack of any grease hole will clue The rugged Teflon is showing up you in. Then too, the metal-type has more and more in aircraft, as a replace- either a grease fitting, a bronze liner,



So-o-o . . . before you shoot the works with your lubricator, be sure you have a metal-type bearing in your sights.

NAMELESS INVERTER!



You can't hardly tell the players without a score card-that goes for a piece of electronic equipment without a name plate, too.

Talkin' about the rotary inverters, model MGE-22-1, PU 572/A (FSN 6125-660-8100) and model MGE-23-3, PU 573/A (FSN 6125-578-8130) in your Mohawk (OV-1) electrical system.

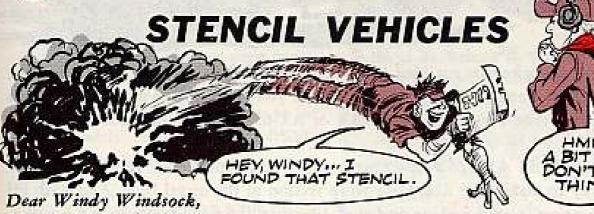
Seems that some of the plates got lost in the supply shuffle. So if either inverter goes on the bum, you can order another one right out of TM 11-1510-204-12P (11 Dec 61).



When you thread lock wire through an engine oil-pressure control-valve drilled cap, and you're looking for a place to anchor it, open those baby blues wide to find the right spot.

Anchoring wire around nuts and such is for the birds 'cause it can vibrate free.

Most engines have an eyelet right on the housing in the area of the cap. You just thread the needle, man!



I got gigged by an inspector who said I should have this warning stenciled on an airfield support vehicle used in the hangar . . . Warning, Keep 5 Feet Clear of Aircraft Engines and Fuel Tank Areas.

I've looked high and low but still haven't been able to come up with an authority for this stenciling. What gives?

Sp5 G. H. G.

Dear Specialist G. H. G.,

The authority for marking vehicles and equipment is AR 746-2300-1 (11 Mar 60). Section V, paragraph 22e and f, on page 31, leaves it up to your CO whether or not special notices are needed because of local operating hazards.

battery chargers, energizers, vacuum cleaners, air compressors (any electrical source that can give off a big fat spark) in poorly ventilated storage buildings

or hangars, stencil the unit:

"WARNING-KEEP 5 FEET CLEAR OF AIRCRAFT ENGINES AND FUEL TANK AREAS".

This is in the Underwriters National So, if you service aircraft with mobile Electric Code, Number 70 (5 Aug 59), under Article 513. AR 385-10 (23 Jul 59), "Army Safety Program", gives you the green light to use the Code.

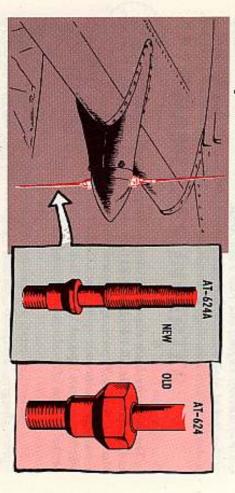
Windy Windsock



AN/ARA-31 antenna group. Which means you've got four antenna elements -which may be either AT-624/AR's or AT-624A/AR's, or a combination of If your favorite big gas bird is sporting an ARC-44 radio set, it's using the

good way to attach the fiberglass whip section to the metal base. And with all that vibration from the plane and stuff like that, the whip really took a beating, Well, the old AT-624's never were quite up to snuff since there wasn't any

lock the whip to the base. Good show. So, along comes the new, improved AT-624A, with a taper pin designed to



ground. Or element-wise, you may be Zero-Zero. pin, so improvement-wise, your antenna elements may never have left the Just one little ol' thing, though. Some of the A models missed out on the



Well, anyway, this is what you ought to do:

the first chance the supply situation the A models (FSN 5821-552-0500) permits. (FSN 5821-503-3494) turn 'em in for If you have any of the plain 624's

wrapping cord where the whip joins any fraying or looseness of the nylon 624A's—or get some as replacements the base. There should be none. blinking eye of the eagle. See if there's -look 'em over with the keen, un-But if you already have some of the

NO FRAYING HERE



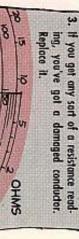
apply a little pressure to the base of waggle or looseness. There should be the whip to see if there's any wiggle, With your firm but sensitive fingers,



If things don't shape up just right, you can test the suspicious elements this way:



2. Touch one lead of a low-range ohmmeter to the exposed wire and the other lead to the metal base.



and should be used when possible. however, are stronger than the others elements under the last order number, 61, 4285-PP-61 and 15025-PP-62. The the pin are Order Numbers 4227-PP-The A models that came out missing



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BEWARE OF WOBBLE

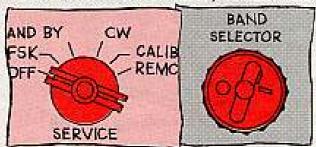


IF THE SET LOSES POWER OR CAN'T GRAB YOUR FREQUENCY BETTER SEE SUPPLY.

Like Ole Man Mose, your T-195/ GRC-19 transmitter gets a little worn in the joints from constant use.

It's serviceable, sure, but you may be tempted to fiddle around with controls that need replacing rather than constant adjusting.

Like the band selector control and the service selector switch, f'rinstance.



A well-used band selector could be flush with the frequency you want, but all you'll get from it is silence. A slight twist to the left or right will give you the frequency most of the time, but what you need more than a slight twist is a new control. The play in it is a reminder that a new one's due.

Same thing applies to the service selector switch, particularly those with the phenolic rotor wafer. Constant use wears the shaft hole.

Result is that your set can go on and off for no apparent reason.

A new ceramic wafer on the replacement switches has pretty much cured that problem—once you get it on the set.

However, the same FSN (5930-696-5024) gets the ceramic or the phenolic wafer, since the latter are still in the supply system. The big point is: don't hesitate to call for help when you have to fiddle to get your frequency or when you lose power.

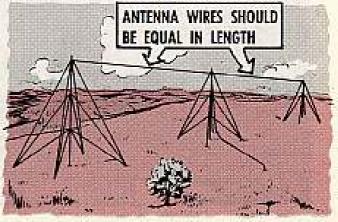
AN/GRC-19 FIXED ANTENNA

One careless measurement of your antenna wires on the center-fed Hertz doublet can pop the PA tube in your Angry 19 faster'n you can say "KO!" The doublet makes up from the AN/GRA-12 antenna group.

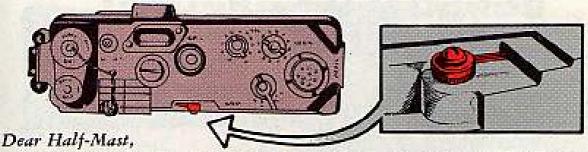
A slight mismatch in antenna wire lengths—as little as three inches—can create additional plate current which can knock out the power amplifier tube (V-201 tube type 4X150D).

Since it's part of the operator's responsibility to see that the antenna wires match, use a tape to be doubly sure of that doublet. Remember, three inches is about as much as they can differ.

If you're a little rusty on doublets, TM 11-2651 will bring you up to date.



RELEASE THAT LOCK



Our AN/PRC-10's are going to the repair shop regularly because operators forget about the DIAL LOCK when tuning the set.

Could you drop a reminder in PS on the dangers this causes?

Cpl M. J. M.

Dear Corporal M. J. M.,

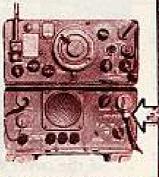
Yes! And I'll add the PRC-10A, 8, 8A, 9 and 9A to the story since they have the same controls. You might say it's a good idea to check the screw holding the lock, too . . . to be sure it's always snug.

The TUNING knob does have some built-in slippage, but if you put on the pressure without first releasing the DIAL LOCK (turn it to the left), the gears are going to strip as you force 'em against the lock. This damages the lock, and the sprung gears allow that old familiar drifting to set in . . . and another Perk hits the repair shop.

Since the TUNING knob should turn freely during operation of the set, any resistance means you probably forgot to unlock it. So check that lock . . . fast!

THEY DON'T HAVE TO GLOW





That's the word on AN/GRR-5 radio receiving set panel markings.

When the front panel markings on your R-174/URR receiver and the PP-308/URR power supply lose their glow, it's not necessary to rush in with the luminous paint.

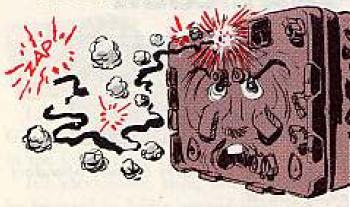
There's no need for the markings to glow, and the paint costs money and



takes too much time, anyhoo!

The word is: When the markings get hard to read, fill 'em in with a permanent white paint and cover with a clear varnish—as per Mil Spec Mil-V-6894. It meets the requirements of Mil-M-13231 (Marking of Electronic Items).

A LITTLE SHORT ON SHAFTS...



The poop from the group is that more and more RT-66-68/GRC receiver-transmitters are being shaft shorted, causing a lot of R53 meter shunt resistors to be burned out.

The shaft is the transmitter antenna coupling shaft. If the control stop mechanism is not adjusted right, it lets Coil L-23 come into contact with Coil L-22, causing a short which burns out the resistor. Just as simple as that.

Change 1 (8 Apr 55) to TM 11-289 (3 Dec 53) tells you on page 7 to check



I've been shafted

for the proper operation of the stop mechanism. It then gives your mechanic the dope on how to adjust the stop mechanism on pages 11-12.

If you don't have this Change 1 to the TM, you're going to be hurtin' for certain, so latch on to one pronto.



If any of the four corners of the case on your AN/PRC-6 radio set are burred or bent, you're in for some real damp trouble.

When this happens, a hot spot for leaks is the corner of the top half of the case—the edge that fits into the groove of the lower case.



Even with the rubber gasket in place, rain, splashed water and other moisture can still find its way inside the set



. . . if the cover's damaged. No need to tell you what moisture can do to a radio's guts. Just hang up the "out-ofnet" sign.

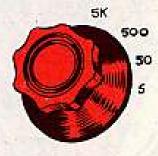
Give the case a look, and send it to support fast if it's damaged. Let 'em fix it while it's still minor. A watercorroded set costs a lot more to fix than a chipped case—so don't be shy about speaking up.

PDR-39A NEEDS SOME GREASE



We've got a problem with our AN/PDR-39A radiac sets and maybe you can help us. Namely, the selector switch binds. The switch controls the position of the meter scale on the indicating meter. After a little use, the switch is just about useless and plenty hard to adjust. Is there a reason and a cure for this?

SGT D. K. F.



Dear Sergeant D.K.F.,

Yes and yes.

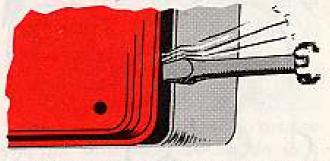
The reason the switch binds is because it works a braided steel cable that rides through an aluminum guide tube —and sooner or later it imbeds itself in the softer aluminum.



To cure it, TB SIG 213-34 (21 Jun 61) says you can use Insulating Compound, electrical on the cable to make it slide free. FSN 5970-221-5903 gets you an eight-ounce tube of the grease.

Just take out the four cover screws and lift the cover off with the handle on the front of the set.

You may have to pry the bottom cover with a screwdriver the first time.



When 'you do, coat the cover gasket with the same grease so's it'll lift easy after that.

Then, coat the steel cable with the grease. Another light coat every six months or so should keep the switch turning freely.

Hall-Mast



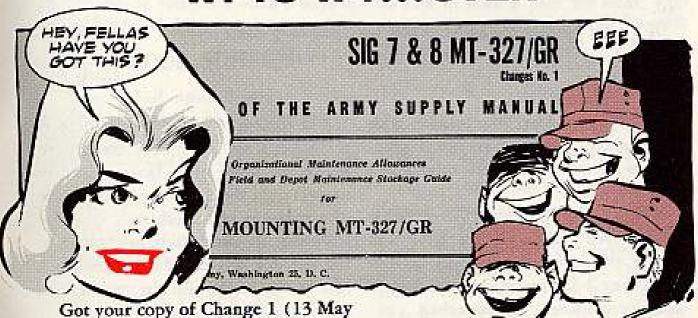


If you're wondering what to do with the original tube shield and the replacement 6C4W electron tube for your ZM-3/U and ZM-3A/U analyzers, stick around a minute.

The shield was designed for the original 6C4 tube, and the 6C4W just won't fit in it (height difference). So . . . there's a new replacement tube—the 6C4WA—which is the same size as the old 6C4. It'll end your troubles.

You can get the 6C4WA with FSN 5960-557-6780. All three have the same reference symbol, V2, in your analyzer. You can substitute the 6C4WA for the 6C4W spec in your TM 11-6625-241-12P (Sep 58), and TM 11-5043-12 (May 58).

W1 TO W4...OVER



Got your copy of Change 1 (13 May 57) to Sig 7&8 MT-327/GR real handy? That's the mounting for your VRC-16, 17 or 18 radio sets.

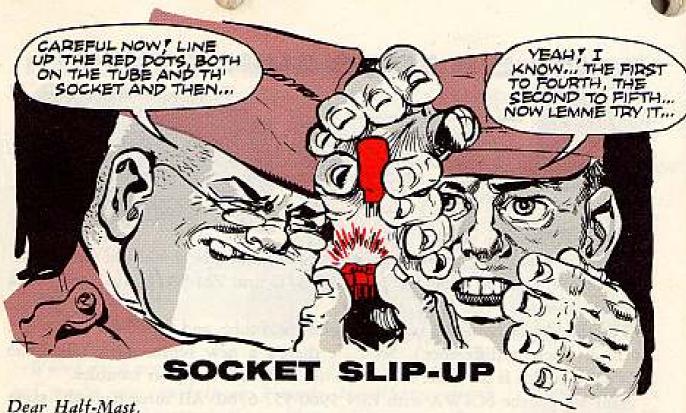
Well, let's sorta start all over again on those W1 and W4 cable assemblies.

Cable assembly W1 is really cable assembly FSN 5995-262-7266, for use with receiver R-108, R-109 or R-110/

GR.

Cable assembly W4 is really cable assembly FSN 5995-262-6755, to be used as a power connection from the mounting to power supply PP-109/GR or PP-112/GR.

So make a little note and save lots of sweat all around.



Dear Half-Mast,

TM 11-4065, page 43, para 61c, says that when replacing the V2 (tube type #5676), the pin nearest the red dot on the tube should be inserted in the second pin socket from the red mark on the tube socket,

As you know the socket is on the TRANS OSC box of the AN/PRC-8, -9 and -10.

We tried putting the tubes in this way, but they don't work . . . even though they test out OK. Can you give us the word on this?

Sgt R. W.

Hulf-Mast

Dear Sergeant R. W.,

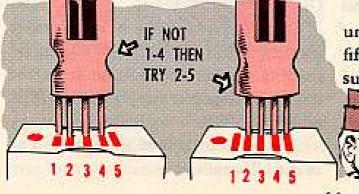
Be happy to. Alert your buddies with the Perk 6 (who have identical problems with the V2 and V9 tubes) and read a spell.

The solution is simple. After lining up the red marks on the tube and socket, the 4-pin tube can only go into the 1-4 or 2-5 contacts in the socket. If one doesn't work, try the other.

The problem wouldn't be there if the sockets had only four contacts to match the 4-pin tube. However, early models used the 5-contact jobs because of a shortage of the others.

Normally, the contact furthest from the red dot was to stay unwired, but sets got through with the one next to the red mark unwired.

TB Sig 213-16 recommends that the unwired contact (whether it's first or fifth) be plugged with Glyptal or other suitable material.







HOT STUFF - WATCH IT

That's for sure—and that's why there's a handle on the thermo-cell dry battery (FSN 6135-603-4859) in the remote firing box of the M91 115mm multiple rocket launcher. This baby really develops high temps in a hurry . . . and stays hot even after the power has faded away. So, play it smart, allow time for the battery to cool down and then use the handle to remove it—like it says in TM 9-1055-215-12.

A GOOD STIFFENER

Here's good news if you're having trouble keeping the blank firing attachment secure on your M60 machine gun. MWO 9-1005-224-20/2 (27 Feb 63) provides a reinforcing kit with two stiffener plates and a center spacer. These'll give a lot more rigidity to the frame and keep it from collapsing and losing tension on the sight.

M113 LITTER KIT

Still having trouble getting the litter kits for your M113 Personnel Carrier? It's Kit, Litter, FSN 2590-771-9113 (Ord Number 10866194), listed in Federal Supply Catalog C2590-ML Vol 1 (SM9-C2590-ML-Vol 1) Apr 63 on page 166. Cost per kit is \$25.10.

M5A1 P AND T SETS

CV crews note . . .

Your M5A1 protection and treatment set and your M14 (M14A1 or M14A2) combat vehicle mask just have to part company pronto-like. Otherwise the set's metal container may damage the mask's face piece or its lens.

Until you hear different keep the P and T set out of the mask's carrier, but be sure to store it near the mask. That way anytime you have to grab the mask you can put the M5A1 in one of your easy to reach, roomy pockets... but try not to sit on it if you can help it.

M20 BREATHING APPARATUS

Yep. It's true. An M20 oxygen generating breathing apparatus will keep you going for 30 or 45 minutes (depending on how hard you're working). But, buddy, that's continuous time. Once you start the canister you can use it as you like, but only until the alarm goes off.

That is, just because you used an M20 for only 15 minutes don't expect to pick it up later and get 20 or so more minutes out of it. Once the alarm's gone off, that's it. It'll be ready for another 30-45 minute stretch only after you give it a new canister and reset the timer.

Would You Stake Your Life on the Condition of Your Equipment?

