

THE PREVENTIVE MAINTENANCE MONTHLY 1444 No. 127 1963 Series

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power and weapons. Why? It's easy-

ing on and where-and he couldn't afford that "ten percent that didn't get the

He had a communications net that wouldn't quit. It told him what was go-

They were effective, even though they were usually outweighed in both man-

		3	
	52-55	48-51	43-47
	Small Arms	Flame Thrower	Tanks
1	\$1-82	er 60	55-59
P	Na.		

Honest

Spt Stalf-Made 08 Magazina God Kasa Ka

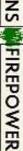


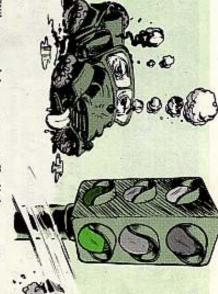
So what's new? Nothing, really. The formula still remains the same:

and small numbers

Surprise, reliability and accuracy of his weapons made up for their lightness

His mobility factor was yea high! Get where needed, hit, run, and leave no







"TRAFF IC

amber, or red. you'll find the light is either green, When you drive up to a traffic light

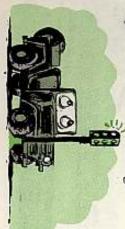
If it's green, then naturally you go



take a chance and go on through and two choices-you either stop or you someone smacking you broadside, maybe you'll get through without If the light turns amber, you have



stop and wait for it to change. But, if the light's red, then you



ment Serviceability Criteria TB's. "traffic light" TB's. You'll hear them referred to as the You may have seen the new Equip-

it's supposed to or it may not make it or operational); whether it's not quite nonoperational). posed to do or is not reliable (red or equipment will not do what it's supup to snuff and it may operate like your equipment's ready to go (green traffic light. They'll tell you whether (amber or limited); or whether your They serve the same purpose as a

tenance worksheet, to put down what You use DA Form 2404, the mainto see how your equipment shapes up echelon maintenance) to use the TB's you (yes, you the operator, and 2d affect you? Your commander may tell So how do these "traffic light" TB's

service on your equipment. They're a your equipment is. check-list to see just how combat-ready take the place of your maintenance Now these TB's aren't meant to

> TB9-2350-209-10/1 TB9-2300-216-10/1

Howitzer Lt

M52, MS

TB9-2350-210-12/1

Howitzer SP

M44, M4

Howitzer SP

for all of your equipment. You won't have "traffic light" TB'

TB9-1055-208-12/1

Handling Un

TB9-1055-205-10/1 TB9-2300-203-12/5

Rocket Laun

Truck Mt

Mortar 4.2-i

Here are some you can look for:

		5/h			10		-		- -:
	TB9-2320-210-10/2	189-2320-209-10/2	TB9-2320-209-10/1	TB9-2320-235-10/1	TB9-2320-210-10/1	TB9-2320-212-10/1	189-2320-208-10/1	189-2320-218-10/2	1
M217C, M215, M220, M221	=	Truck 21/2-ton M35, M45,	Truck 21/2-ton M34, M47	Truck 21/2-ton M35A1	M43 Truck 21/2-ton M135	Truck 3/4-ton M37, M3781,	Truck 1/4-ton M38A1, M170	Truck 1/4-ton M151	いいというべい

TB9-1055-203-15/1 Heating & Tie-down Unit

762-mm Rocket, Truck

AN/VRC-9 mounted in M59

/VRC-1 mounted in M59

AN / VRC-8 mounted in M59 AN / VRC-7 mounted in M59 AN GRC-3 mounted in M59 AN GRC-3 mounted in M88 AN/GRC-4 mounted in M41 AN/GRC-3 mounted in M4 AN GRC-3 mounted in M48 AN/GRC-4 mounted in M59 AN/GRC-4 mounted in M48

AN / VRC-13 mounted in M84 AN VRC-13 mounted in MBE TB11-284/5 TB11-284/4 TB11-284/3 TB11-284/2

TB11-284/6

TB9-2350-203-10/1	TB9-2300-224-10/2	TB9-2300-203-12/4	TB9-2320-222-10/1	TB9-2350-224-10/1	TB9-2350-208-10/1	101	TB9-2350-205-10/1	TB9-2350-201-12/1	TB9-2320-206-10/5	TB9-2320-211-10/2	TB9-2320-211-10/1
Howitzer SP FT 155-mm	Armored Personnel Carrier M113	Armored Personnel Carrier M59	Recovery Vehicle Medium M88	Tank 90-mm Gun M48A3	Tank 90-mm Gun M48A2C	M48A2	Took 90-mm Gun M4841	Tank 76-mm Gun M41,	Truck 10-ton M125	Truck 5-ton M62, M543	Truck 5-ton M54, M41

TB11-296/1 TB11-295/1 TB11-291/2 TB11-291/1 TB11-287/ TB11-286/2 TB11-286/ TB11-285/1 TB11-284/7

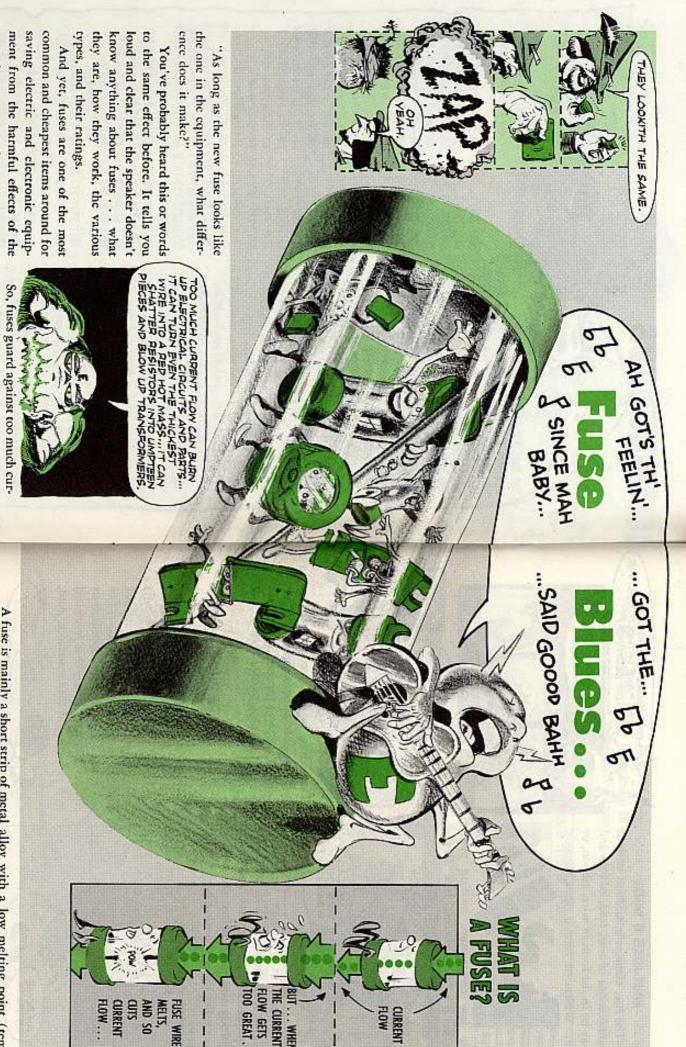
IB11-2643/

AN/UIC-1 mounted in

/PRC-6 unmounted GRR-5 mounted in M59

TB11-5815-204-10/1 AN/VRC-29 mounted in M59
TB11-5820-222-10/1 AN / VRC-24 mounted in M59 TB11-5820-222-10/2 AN / VRC-24 mounted in M41
TB11-5820-222-10/3 AN /VRC-24 mounted in M48 TB11-5820-292-10/1 AN /PRC-8 unmounted
TB11-5820-292-10 / 2 AN / PRC-8 mid in M38A1 TB11-5820-292-10 / 3 AN / PRC-9 unmounted
TB11-5820-292-10/4 AN/PRC-9 mid in M38A1 TB11-5820-292-10/5 AN/PRC-9 mounted in
M37 and M3781 TB11-5820-292-10/6 AN/PRC-10 unmounted
TB11-5820-292-10/7 AN/PRC-10 mtd in M38A1 TB11-5820-295-10/1 AN/GRC-19 mtd in M59
TB11-5840-208-10/2 AN/MPQ-4A Radar TB11-5840-211-12/1 AN/PPS-4 Radar
TB11-6660-203-10/1 AN/MMO-1 trailer mounted

Wind Measuring Set



A fuse is mainly a short strip of metal alloy with a low melting point (temperature). When the current gets too great, the fuse metal—or element—heats and melts, fast! This action opens the circuit and cuts off all current flow before the power source and load circuits begin hurtin.

excessive current flow that comes from insulated circuits that become grounded, short circuits and overloads.

current protective devices."

rent. For this reason, they're sometimes known by their formal name—"over-

WHAT MAKES IT WORK?

The fuse element is made of various combinations of zinc, lead, and tin and may be in the form of wire, ribbon, or link. Whichever form it takes, though,

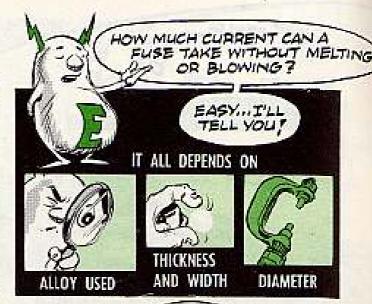


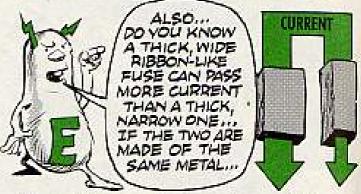
the low temperature melting point makes it a "weak thermal link" in the



Because its resistance is slightly higher than the wire conductors in the equipment, the element heats more quickly and melts before the conductors suffer damage during high current







Depending on the metals used in them, fuses can handle current values from .001 amperes for sensitive instruments to 1300 amperes for high-power equipment.

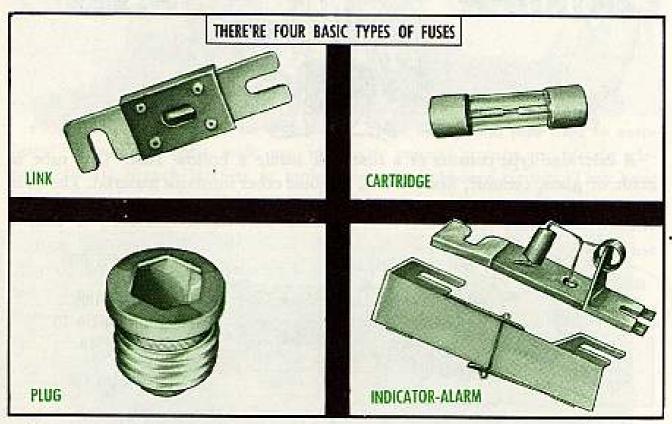
DOUBLE DUTY

Besides guarding the circuits, fuses have another job... they serve as fault indicators. That is, they point to the source of troubles—such as insulated circuits grounding out because of frayed insulation or bare spots, short circuits and overloads—that're caused by a reduction of load resistance. And,

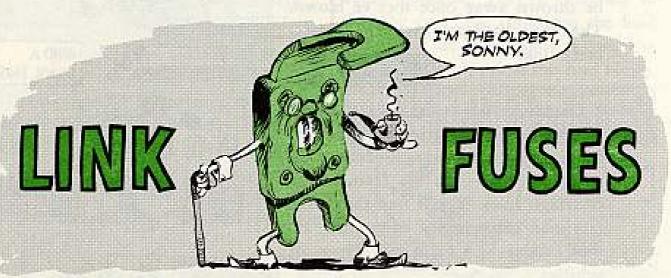


sometimes a blown fuse will warn you of a sudden increase in the applied current.

So, if your equipment keeps blowing fuses in short order, hold up. Before you go restoring power by putting in another good fuse, you've gotta have your organizational repairman inspect circuits for grounds and test for shorts and abnormally low load resistance.



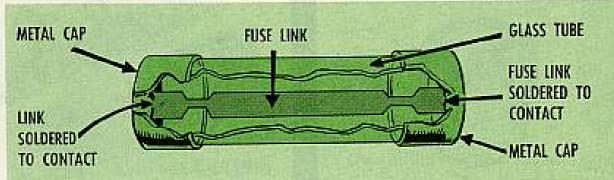
The ones most commonly found in electric and electronic equipment are the cartridge and indicator-alarm types.



Of the four, link fuses are the simplest. They're just a strip of fuse metal—either wire, ribbon, or flat sections with connecting necks. They were the first type used in electrical equipment, and were either soldered into the circuit with special low-melting solder, or they were fastened under two binding screws in uncovered holders.



A cartridge type consists of a fuse link inside a hollow tube. This tube is made of glass, ceramic, fiber, wood, or some other insulator material. The ends of the link are connected to metal contacts at either end of the cartridge.



These fuses may be either one-time or renewable. The one-time kind must be thrown away once they've blown. The others have provisions for replacement links.

Cartridge fuses are broken down according to their current capacities. In the low-current range—from .001 to 60 amperes—are the ferrule type cartridge fuses. You'll find these critters most often in test equipment, radios, radar sets, and all types of vehicles.

Those with the high-current capacity are the knife-blade type. They're used for currents ranging from 60 to 600 amperes and are found in main fuse boxes and power plant installations.





Plug fuses are often called "house fuses" because of their wide use in 110-volt AC branch circuits in most homes. They have a fuse link mounted within a porcelain screw-type base (Edison-base) plug. This link connects between the metal screw threads and a metal disc contact at the bottom of the plug.

PORCELAIN
SCREW TYPE
BASE

MICA OR
GLASS
WINDOW

FUSE LINK
IS HOOKED
UP TO THREAD
AND METAL
CONTACT

A glass or mica window at the top lets you see whether the fuse has blown. Special material is often used in the fuse to tarnish or cloud the window when the fuse blows. This type has a current capacity ranging from 3 to 30 amperes and is designed to operate in circuits with voltages lower than 125 volts.



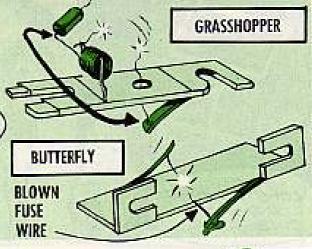


These are special jobs used in automatic control circuits and certain telephone switchboard circuits. They have two main jobs to do . . . protect against too much current—naturally—and give the alarm when the fuse



Here again we have two sub-types—grasshopper and butterfly. Both have a fuse link holding two springloaded alarm contacts. They're designed so that the fuse link completes the load circuit and the alarm contacts complete an alarm circuit when the fuse blows.

WHEN FUSE WIRE GOES... TWO CONTACTS
ARE RELEASED TO COMPLETE ALARM CIRCUIT







There's no sweat telling when a fuse is physically oversized or undersized because it won't fit the fuse holder. But, it's a different matter when it comes to making sure the good fuse and the blown one have the same voltage and current ratings and blow-time characteristics.

Making sure they're identical can mean the difference between trouble-free operation of your equipment or... one that's burned up, or keeps blowing fuses, or sends your repairman trouble-shooting in the wrong place. It's as simple as that.

To help you pick your fuse twins, here's a type designation stamped on the fuses as required by Military Spec. MILF-151600, 1 Feb 61. A typical cartridge fuse would be marked like this:



The letter "F" followed by a two-digit number means a fuse type protective device of a given construction and dimensions.



Next we move over to the letter A". This tells the blow-time characteristic. All fuses are rated to withstand, for a short time, certain values of surge-current greater than the value indicated in the current rating (amperes). The time-period over which a fuse can handle this additional current is known as blow-time characteristic.





Symbol Relative blowing time
A Normal (normal inter-

rupling capacity

Normal (very high interrupting capacity)

VOLTAGE

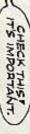
Letters "A" and "C" have the same blowtime characteristics. Their basic difference is the values of current needed to make them blow. A "C" fuse usually is used on highpower circuits and will blow instantly only at extremely high values of grounded or shart-circuit current. "A" fuses may be used for all styles, all current ratings, and all voltage ratings, but they blow instantly at much lower grounded or shart-circuit values of current.



The voltage rating of a fuse is the maximum voltage that can be applied to a BLOWN fuse without risking arc-over voltages. After a fuse blows, it must protect the circuit against voltages which could are across the break and thereby complete the circuit again.

This problem is overcome in two ways. The first is by use of longer fuses which, when blown, leave wider gaps in the circuit.

When this isn't practical, the fuses are filled with a special, non-flammable, insulating quenching-dust. Fuses with a "C" characteristic have this special material.



Before the latest "mil spec" came out, voltage ratings were shown by a letter symbol. Under that system, a 32-volt fuse was stamped with the letter "A". One with a 10,000-volt rating was marked "P"

Now it's simplified and is the same as commercial designations. The rating is written out in numbers followed by the letter "v". You'll see "32v", "10,000v", etc.

Current ratings are also shown the same on both military and commercial fuses. But not too long ago military fuses wore a three-digit number and the letter "R". The "R" represented the decimal point so a 11/4-ampere fuse was indicated like so, "1R25". Now it's just "11/4A".

Current rating is the most commonly known fuse rating and tells the maximum value of current the fuse can carry without blowing.

he final symbol, "S" is used only where there is a requirement for silver plated ferrules.



COMMERCIAL FUSES

Sometimes you may find yourself trying to pick a replacement fuse from a commercial source. This could cause some sweating because various firms use different designations.

F'rinstance. A quick-acting cartridge fuse may be marked "8AG, 1A, 250v" by one firm. Yet, the same fuse made by another company may be designated "AGX 1A 250v". Notice the first one uses a number-letter code, while the other is marked in letters only.



All commercial cartridge fuses have the current and voltage ratings marked in ampere and voltages values identical to those on military fuses. But the style and blow-time characteristics of commercial fuses are designated by the particular manufacturer's code.

The table below shows the style and blow-time characteristic designations of commercial cartridge fuses most likely to be used in communications equipment.

CARTRIDGE FUSE DESIGNATION	ONS	
BLOW-TIME CHARACTERISTICS	DIMENSIONS (INCHES)	000
Slow-acting Normal Slow-acting	11/4 long x 1/4 dia.	N. C.
Normal Slow-acting	11/4 long x ½ dia.	
Normal Slow-acting	1½ long x ⅓ dia.	mi me
Fast-acting	1 long x 1/4 dia.	25
Fast-acting Fast-acting	1 1/4 long x 1/4 dia.	sin
Fast-acting	1 long x 1/4 dia.	
Fast-acting	1½ long x 1½ dia.	sig
Slow-acting Slow-acting Fast-acting	11/4 long x 1/4 dia.	ou 'en
	Slow-acting Normal Slow-acting Normal Slow-acting Normal Slow-acting Fast-acting Fast-acting Fast-acting Fast-acting Slow-acting Slow-acting Slow-acting Slow-acting Slow-acting Slow-acting	FUSE DESIGNATIONS BLOW-TIME CHARACTERISTICS Slow-acting Normal Slow-acting 11/4 long x 1/4 dia. Normal Slow-acting 11/2 long x 1/2 dia. Fast-acting 1 long x 1/4 dia. Slow-acting 1 long x 1/4 dia.

WHO'S THE DOPE WHAT PUT A PENNY IN THE FUSE HOLDER?

ON TINGE ALL SET.

ON TINGE WHAT PUT A PENNY IN THE FUSE HOLDER?

ON TITE FUSE HOLDER?

This all means you've got to be mighty careful in checking each numeral and letter to pick the right fuse as a replacement.

Do that and you shouldn't have to sing the fuse blues.

PM on your fuses is short and simple. Keep an eye on the fuse ends for signs of overheating and corrosion.

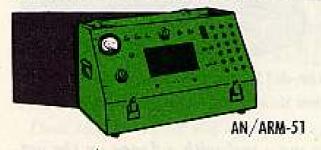
You can clean the ends with fourought sandpaper, but be sure to wipe 'em good with a clean cloth.

Fuse clips should be kept clean and tight so you'll get a good contact.



A coupla' cables of the AN/ARM-51 radio test set can give a one-two punch

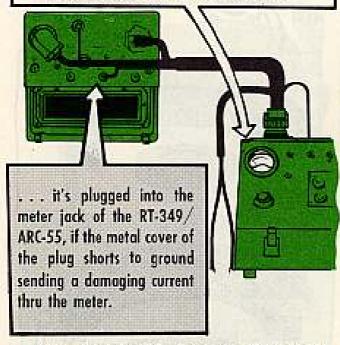
192-4760. The PJ-055B has a shell of insulating material.



—to the set and the radio it's testing that'll knock 'em both out.

The trouble-makers are the CX-6670/U and CX-6673/U cable assemblies, and they've got to be corrected before you use 'em. 'The test set's for the AN/ARC-27 and 27A and the AN/ARC-55 and 55B radio sets.

Plug P 109 of the CX-6673 can damage the M-101 meter of the test set when...



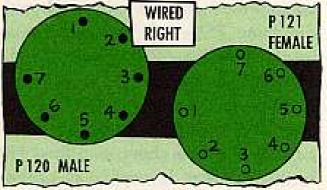
You can avoid damage if you replace the P109 with plug type PJ-055B, requisitioned with FSN 5935-



The CX-6670 is a different bird to handle, since it's wired wrong. Those secured under Purchase Order 18162-PC-61-A1-51 have pins wired the reverse of what they should be.

Use it as it is and you'll damage the amplifier and oscillator mechanisms of the radio you're testing, since the cable interconnects the radio chassis with the main receiver RF amplifier and the spectrum oscillator.

When wired right the pins of the plug connect to the same numbered pins of the receptacle. Like, Pin 1 of P 120 male end to Pin 1 of P 121 female



end of the cable. From the gap in the mating ends the plug is numbered 1 to 7 clockwise and the receptacle is numbered 1 to 7 counterclockwise.

And friend, if you don't have the right tools for the repair, send the cables up to third echelon for the job.



Dear Half-Mast,

TM 9-2320-218-20P (May 60), Fig 37, Item 4, as Ord number 7996804, FSN 2530-678-1759. What's with the inner bearing seal on the M151 1/4-ton truck? It's listed in

same, though. board end and a taper on the inboard end. The Ord number-7996804-is the When I ordered a new one, supply gave me a seal with a flange on the out-

Should I use it or did somebody make a goot?

SP5 R.S.P.

Dear Sergeant P. F. F.,

M38A1 wheeled vehicles, we find oil in the cup-like bottom cover.

When checking the vacuum portion of the fuel pump on our M37, M38 and

DILY FUEL PUMP

Does this oil affect the operation of the pump, engine or wipers?

S/Sgt P. F. F.

Dear Half-Mast,

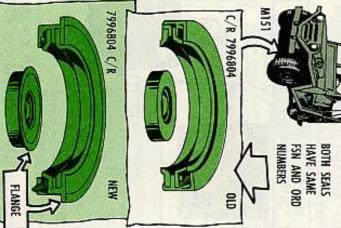
Dear Specialist R. S. P.,

use it in good health. No goof-just an improvement, so

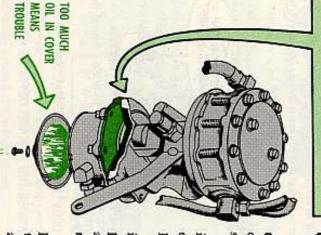
its older version-FSN 2520-678-3042 the same FSN and Ord number as an improved outer bearing scal with and Ord number . . . likewise-there is though you get it under the same FSN (7996801). bearing seal which works better even Supply gave you the new type inner

stocks of the old seals are exhausted. ment in M151's with registration numtype seal you get. So-o-o-o, don't be surprised whichever be taking over in supply as present bers 2C9349 and above, and they will These new seals are standard equip-

either the old or the new seals with M151's below 2C9349 and you can use There won't be any retrofit for



means trouble. DIAPHRAGM RUPTURES OFTEN IN THIS TYPE OF PUMP



less. But too much oil in a spot like this the pump is perfectly normal and harm-A little oil in the bottom cover of MOKAY.

section of the fuel pump. don't worry about the oil in the vacuum the windshield wipers do their job, When the engine performs OK and

possible causes. ed out before you go digging for other ing oil, have your vacuum pump check-If your engine suddenly starts gulp-

manifold. and pumped straight into the intake in this type of pump. When that happens, oil is drawn from the crankcase The diaphragm ruptures real often

and a lazy windshield wiper. the exhaust, too much oil consumption plugs, rough idling, blue smoke from Symptoms will be fouled spark

15

ENGINE OVERSPEED

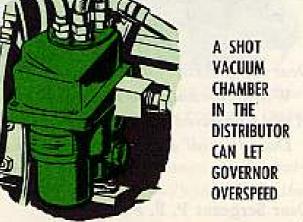


Dear Editor,

One of the GMC engines on our M84 self-propelled mortar blew its top and went over the 3400-RPM maximum limit. Had us running around in circles adjusting the carburetor, distributor, and checking the governor diaphragm. None of this did any good.

Then we got to thinking that maybe the governor diaphragm just wasn't getting the vacuum from the lower chamber of the distributor, like it's supposed to. So we changed the distributor and that solved the problem.

We don't quite know why the chamber failed. It might have been a faulty governor valve or leaky seals. At any



rate, now when we get an overspeed, we usually save a lot of time and elbow grease by checking the distributor first.



Crew NYARNG Camp Drum, N. Y.

(Ed Note—Right! And drivers with an overspeed condition want to remember they don't have a "hot" vehicle . . . just one that might throw a rod right through the engine block if they don't nurse it back to the service area.)



Is corrosion causing the discharge valves (FSN 2590-736-8086) found on your M49 and M49C gasoline tankers to stick?

So now when you wanta dump but one of the compartments, two of 'em may get dumped before you spot the thief.

This'll happen when the valves stick—the fuel can flow from one compartment into another. Here's the poop on those valves:

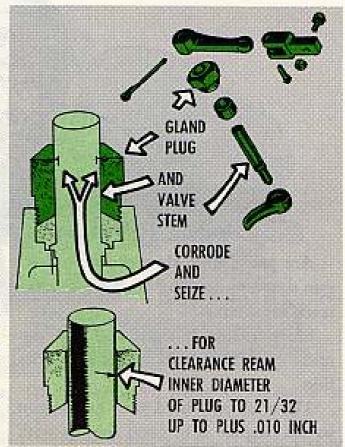
The gland plug and the valve stem corrode and scize.

When the lever is pulled to open the valve, the plug turns with the stem, threads into the valve body, and sticks.

The seal doesn't close when the lever's released because the stem is seized. This lets the fuels flow.

To prevent that plug and stem from seizing, put the plug in a vise and ream its ID to 21/32 up to plus .010 inch. Don't forget to remove any rust that might be on the stem. With the added clearance and a clean stem, you'll get no more sticking discharge valves.

One more thing. Best get your CO's permission before doing this job.





What's with the winch cable on my M37 ¾-ton truck? TM 9-8030 (May 55) says on page 288, para 180b, that the cable size is 7/16 inch by 150 feet. On 'tuther hand, TM 9-2320-212-20P (Feb 60) page 78, Item 3, says the cable is ½ inch x 200 feet.

Which is right?

CWO F. S.

Dear Mr. F. S.,

The TM9-8030 was right when it was issued, but there have been some changes made.

FSN 4010-285-4209 GETS YOU 150 FEET OF 1/2-INCH CABLE



The TM9-2320-212-20P is still right except for one detail. FSN 4010-285-4209 will get you a cable in every specification like it says in the -20P except that it will be 150 feet long instead of 200. That extra 50 feet was too much to wrap around the winch drum.

Hall-Wast



make Matt Dillon look like slow mo-

so the coupler is in good contact with The trick is to hold your grease gun



you won't get the right coupler action. grease gun pressure. That way you have the grease gun and coupler move away power on the coupler jaws. If you let the grease fitting while you build up the from the fitting or tilt too far sideways,

FITTING

of a fitting, take it out and squirt some grease through it. If the grease can't on the ball surface. If'n you're not sure cracks, knicks, gouges or deep scratches grease fittings are OK-without any get through easy, put in a new fitting. Before you do anything, be sure the

18

GREASE GUN



same kind! 4730-679-9279) so replace it with the special double check-valve deal (FSN M113's track tension adjuster is a Remember . . . the fitting on the

the hydraulic coupler and extension Most of the trouble is with leaks at

COUPLER

or otherwise beat up. grease fitting that's damaged, plugged, The likeliest reason for this is a

out your grease gun. then have the company mechanic check fittings you have to work on are good, So-o-o-o, first be sure all the grease

and tighten it up good and tight. the threads with a sealing compound tube, your company mechanic will coat If there is a leak at the extension

ly burred, first thing he'll do is work 'em over with a 1/8"-27 NPTF die. If the threads are distorted or slight-

order another coupler (FSN 4930-387draulic coupler, the best deal is to Should there be a leak at the hy-

45 cents. 9491). SM 10-2 (May 61) lists it at

that'll put a new gripping surface into happens, turn 'em end-for-end and the point where they no longer get a good grip on the grease fittings. If this action. The jaws can gradually wear out to



it leaks, get a new one. bother with repairs to the coupler. If Aside from turning the jaws, don't



M113 TORQUE TOPICS

Some M113 PC's have been coming through with transmission and engine oil temperature sending unit switches torqued to only 20 to 25 lb-ft instead of the maximum of 40 lb-ft like the book says.

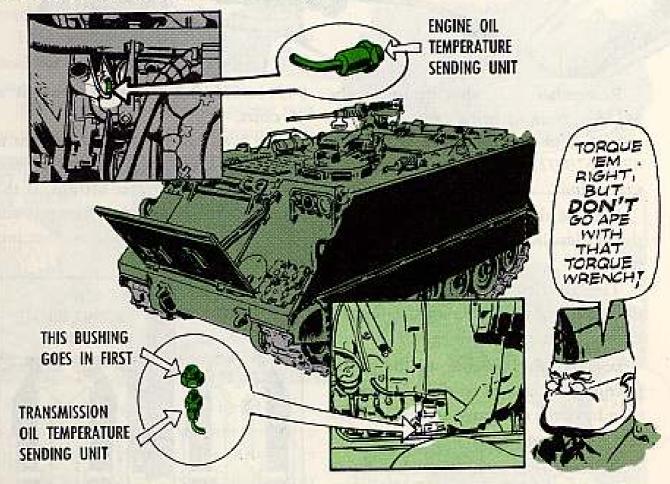
If you got an M113, do yourself a favor and check these switches for correct torque. It takes more than 20 to 25 lb-ft to seal the threads right.

On 'tuther hand, don't go ape with that torque wrench.

If you over-torque it'll mess up the calibration and your temperature readings will be phony.

Get those switches torqued right—to a maximum of 40 lb-ft—and you won't

have any worry about them deforming.

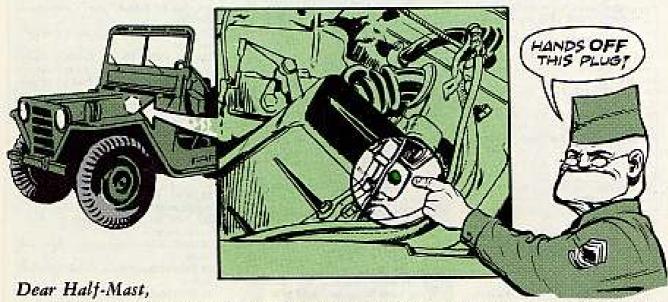


One other thing on these switches before we switch off . . . if you need to order the Transmitter, Temperature, Electrical Resistance: transmission oil temperature (9098177) you'll find it as Item 8, page 93 of TM 9-2300-224-20P (Nov 61) and the stock number is FSN 5930-679-9286.

Just remember, whenever you order one you should also order Bushing Pipe: shoulder, M1, glvd, ³/₄ NPT x ¹/₂ NPT (144042). It's Item 9 on page 93 of the -20P and the stock number is FSN 4730-277-2164.

The bushing and the transmitter belong together like Connie and maintenance-minded soldiers.

GENERATOR REGULATOR PLUG



The generator regulator you find in many types of military vehicles has a pipe plug. What I want to know is how do you use this in maintenance?

Sgt J. R. K.

Dear Sergeant J. R. K.,

This is strictly a KYCPHOI item—Keep Your Cotton Picking Hands Off It. The only time it's used is during manufacture. At the factory they run a vacuum test to be sure the regulators are sealed right. That's the only function Half-Mast of the plug.

Leave it be!!

OLD STALE TALE

Everyone knows this is as old as the non-petroleum base classification. one about the farmer's daughter but it seems like it needs rehashing.

Some jokers still slip up and use petroleum base hydraulic fluid in their wheeled vehicle's hydraulic brake systems. Stop! Cease! Desist!

Only non-petroleum base fluid is to be used. To keep from doing damage to the vehicle's brake system use only, repeat, use only non-petroleum base hydraulic fluid.

You can always tell when you have the correct fluid; the containers are painted olive drab and are clearly marked with specifications, FSN and

Before pouring brake fluid into your vehicle's brake system, look the container over for these clues:

and in the second second second 1. It must have this spec marking— Hydraulic Fluid, Non-Petroleum Base, Federal Specification VV-F-451A or VV-H-910. 2. It must have one of these FSN's-FSN 9150-190-0932 on the 1-pt size FSN 9150-190-0933 on the 1-qt size FSN 9150-231-9071 on the 1-gal size.

So, look for the tell-tale markings before you pour; this'll keep the joke from being on you.

A selected his of recent publications of interest to Organizational Maintenance Personnel. This is a list compiled from recent Adjutant General's Distribution Center Bulletins, For complete details

TECHNICAL MANUALS

TM 3-1040-210-12 4 -20P, Feb Com-pressor, Flome Thrower 31/5 CFM, AN/M4. TM 3-3950-200-25P, Feb Hoisling Unit, Tripod, MI TM 3-4240-204-25P, Feb Mosk, Prolective, M9-M9A1 TM 3-4240-216-12 & -20P, Feb Filler Unit, Took, MIJ. TM 3-4240-238-25P, Feb Mosk, CBR. M6-12-8. TM 3-4730-200-25P, Jun Adopter. Line Filling, MI. TM 3-4940-200-25P, Feb Mechanian, Yaive, Mi. TM 5-3431-202-20, Feb Welding Machine Arc, Hohart Model GHB 31835 TM 5-3431-204-20P, Jon Welding Machine, Arc, Hobart, TM 5-4935-200-12; Feb Parshing. Ground Handling. TM 5-4940-206-12, Feb Nike, Ve-

hicles, Redstone, Corporal & Parshing. TM 5-4940-212-12, Feb Redstone and Nike-Herc, Vehicles. TM 5-6115-272-15, Feb Generalor Set, 0.5 KW, Winpower Model G-

0536AS-1A08. TM 5-6115-299-10, Feb Pershing. Generating Equip.

TM 5-0075-231-25P, Feb Theodolite, Wild-Heerbrogg Model 1-3. TM 9-1005-223-12, Jan M14 Rille.

TM 9-1220-221-20/2, Jan Computer, Gun Directions, M18. TM 9-1290-326-12, Feb Reproducer,

AN/050-64.

TM 9-1290-326-20, Feb Reproducer, Signal Data AN/GSQ-64.

TM 9-1400-350-12, Feb Redstone, Operation & Maint. TM 9-1430-250-12P/4/2, Jan Nike-

Herc, Ground.

TM 9-1440-500-12P/1, Feb Howk, Ground Hundling, Equip. TM 9-2300-223-34P, Feb Tank, Au-

tomotive, Material. TM 9-2330-210-24P, Jon Chossis,

Semitrailer: M117, Yen: Shop, MISDEC

TM 9-4931-204-12 & -20P, Feb Test Sel, AN/GSM-70. TM 9-4935-202-20P, Jan Sergeant,

Test Equip.

TM 10-1105, Jon Testing Petroleum Products.

TM 10-1670-219-23P, Feb Perachule. Personnel, (Moneuverable). TM 10-1670-226-23P, Feb Parachule,

Corgo, Type RCAT. TM 10-3930-227-10, Feb Truck, Lift, 5,000 Pound Model MHE 117.

TM 10-0413-204-23P, Feb Rockel Feel Handlers: Colling

TM 11-5820-495-20P, Mor Amplifier Fower Supply Group OA-3633/GRC, TM 11-5965-206-15P, Jon Heddsel Microphono H-91/U-91A/U, Hondsel-

Readist H-144/U, U-144A/U, H1448/ U. H144C/U and Headsel-Microphone H-210/G.

TM 11-6115-230-15, Jon Generator Sat. PU-474/M.

TM 11-6140-207-12, Feb Sollery Assembly 88-426/U.

TM .11-6625-345-12, Jan Collibrator. Set, Frequency: AN/URM-18A, TM 1/1-0623-419-15, Jan Oscillo-

веора OS-72/U.

TM 11-6625-539-20P, Jon Test Set, Transister (75-1836/U. TM 11-6625-545-15, Jan Standing

Wave Ratio Indicator IM-175/U.

CUBRICATION ORDERS

LO 3-1040-210-12, Feb Compressor. Flamethrower 31/5 CFM, AN/M4. LO 5-3820-205-20/1-2, Feb Crusher, Dagle Crusher Model 52308. LO 5-3820-205-20/2-2, Feb Cruther, Eagle Crusher Model 3157. LO 5-4310-225-13, Jon Compression. Schrome Model NWE-60. LO 9-2320-211-12, feb Truck, Chassis 5-Ton G744 series. tO 9-5060-12, Feb Corporal Ground Handling, Equip. 10. 10-3920-222-20, Dec Truck/ Lift, 15.000 Pound MHE 178.

SUPPLY BULLETINS

5B 3-30-1, Jan Anmo Serviceability tist. 58 8-75-30, Feb Medical Supply Information \$8 8-75-31 INSTAGI, Mel Medical Supply Information. SB 9-214, Jon Treck, 5-Too G744 series, Bernavol and Disposition of Perfective Street Defective Steering. 58 39-150, May General Supplies.

SUPPLY MANUALS

5M 5-1-C7-8-St-2, Jan Plumbing. Heating and Sanitation Equip. SM 5-1-C7-16-SL-1, Jan Continuentes and Building Materials.

SM 5-2-C7-2-PL-1, Jon Construction Supplies.

SM 5-2-C7-4 PL-1, Jan Construction Supplies Mat. Handling Equip.

SM 5-3-C7-1-CR-1, Jan Construction Supplier.

SM 5-3-C7-1-CR-2, Jan Engines, Turbines

SM 5-5-4220, 30, 40, Feb Fire Fighting, Rescue and Safety Equipment. SM 9-4-4910-A86, Feb Tool Kit Organ

Maint No. 2 Common.

10-1-C6-18-SL, Apr General SM Supplies.

SM 10-1-1670, Feb Aeriol Pickup Delivery and Cargo Tie-Down Equipment.

TECHNICAL BULLETING

TB CML 83, Feb Calculator, Toxic Vapor Hazord, ABC-M2. TB CML 91, Feb Colculator, Toxic Yopor Hozard, ABC-M3. TB ENG 404, Feb Repairs, Fuel Oil

Tonks.

TB 9-1340-204-12/1, Jan Little John, Ammo.

TB 9-2300-224-20/2, Jan APC M113. 15 9-2320-209-40/1, Feb Chassis, Truck: 2 1/2 Ton, G742 series and M109.

TB 9-2350-215-10/2, Jun Equip Ser Criteria for Tank, M60-M60A1

TB 11-5815-256-10/1, Feb Serviceability Criterio Teletypewriter, Central Office AN/TGC-10.

MISCELLANEOUS

AR 711-541, C2, Joh. AR 735-35, C2, Jan Organizational Supply.

AR 750-23, Feb Premature Removal of Installed Aircroft Engines.

DA Cir 55-18, Jon Utilization of Conex Transporters.

DA Cir 710-2, Feb Army Aircraft Inventory, Status and Flying Time Report.

DA Pam 38-750, Oct Army Equipment Record System.

DA Pom 310-1, Dec Index-Admin

FM 6-79, Jan 105-MM How M108 59.

MWO 9-1410-500-20/1/15, Jon Howk, Ammo.

MWO 9-1450-500-20/11, Feb Hawk. Operation & Maint.

MWO 9-2300-224-20/11, Feb APC M113, Transfer Case Oil Level Coution

PUBLICATIONS MAGIC

Pubs in short supply?

If you don't find 'em in DA Pam 310-4, you may be able to get a manufacturer's manual, like for the Curtis Mdl CVG-907-AENG1 compressor, f'rinstance.

The manufacturer's manual for this particular compressor wears Stock No. USAMSC 7610-C-1-0853. You requisition it on DA Form 1546—just like a repair part—thru your local Engineer repair parts supply channels.

Just complete the requisition with that magic stock number and there you are.

ROAD MAP FOR FORMS

Sure! Any time you hit the road for a private trip, you get your road maps out and plan your route. That's so you can avoid detours and find the shortest way.

In the Army Equipment Record System you'll want to do the same for your DA Forms—so they don't detour but take the thruway.

Since some parts of the system are still under construction, here are some routes you'll want to note on your TAERS road map.

Your NMP copies of DA Forms 2407, (except EMERGENCY AND URGENT EIR's) 2407-1, 2408-3-1, 2408-7, and 2408-8 all get mailed down the expressway to:

COMMANDING OFFICER RARITAN ARSENAL ATTN: AMDPC METUCHEN, N. J. SECURITY

MATERIEL.

THE

THE

PAGET

PETOURS

... instead of the addresses listed in Appendix III and IV of TM 38-750. (DA message 326748 dated 21 Jan 63 sets this up. DA message 327632 dated 30 Jan 63 added the 2408-8 to the deal.)

The 2407 is the Maintenance Request form, and the 2407-1 is the Maintenance Request—Continuation Sheet.

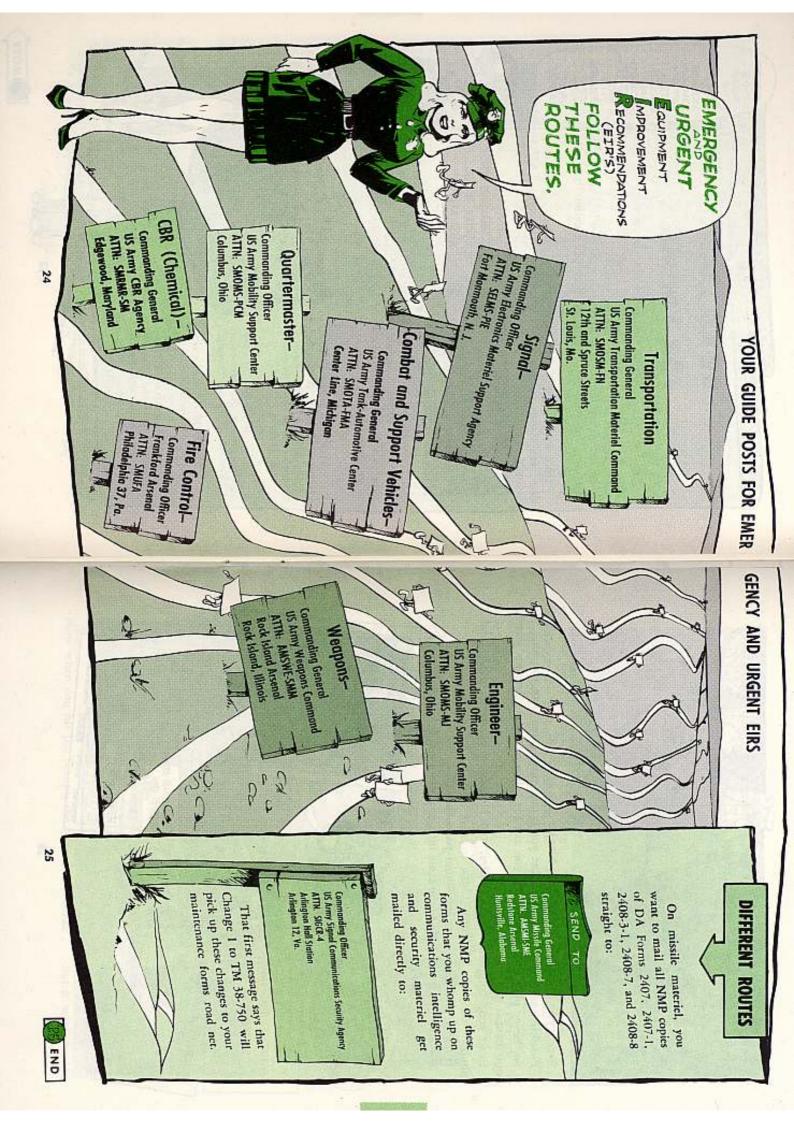
The 2408-3-1 is the Equipment Maintenance Record (Organizational).

The 2408-7 is the Equipment Transfer Record.

And 2408-8 is the Equipment Acceptance Record (used by higher echelons). MAIN ROUTE

COMMANDING OFFICER
RARITAN ARSENAL
ATTN: AMDPC
METUCHEN, N. J.







Ever try to identify a box under a blanket in a blackout?

Possible, maybe, but it's a good bet you'll miss more often than you hit.

So, never play this game when you ask for info-or order parts for your equipment.

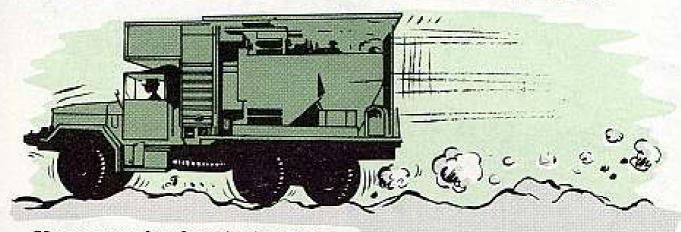
Read your equipment's data plates, and identify it by name, model and number—on your DA Form 1546.

It'll pay in faster, better info-and parts that fit.

PS—It helps if you include the same info, too, when you fire a question to PS.



LET IT SHAKE - NOT BREAK



HE PLASTIC TYPE JOHN.

You can stop breakage in the piping between the diatomite tank and the erdlator tank on your Met-Pro Model 1500-2600 water purification unit by replacing the copper tubing with plastic tubing. HARK, ROBIN, TO THAT SHAKIN' PIPE.

Sound simple?

Nothing to it.

The copper tubing does the shakes when you take off cross-country and jostle across rough ground with your Met-Pro outfit. Something has to give -and it's the copper tubing.

So-o-o-o . . . just replace the copper tubing with a flexible plastic tubing.

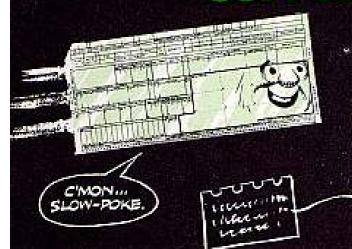
Here's what you'll need:

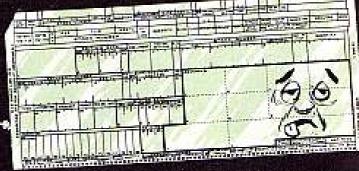
3 ft-Plastic tubing, 1/2-in I.D., 3/4-in 1 ea-Elbow, street, 90°, 1/2-14 thread size, FSN 4730-253-4414 (Eng) O.D., FSN 4710-709-0441 (Eng) 2 ea—Clamp, hose, 1/2-in to 29/32-in I.D., FSN 4730-277-7134 (Eng) 2 ea-Adapter, straight, pipe to hose, 1/2-14 thread size, 1/2-in L.D. hose size. FSN 4730-393-6797 (Eng)

Now when you hit the bumps, the tubing will shake . . . but it won't break.

SUPPLY MAN ...

I CAN'T : SOB! THIS NOTE IS SLOWING ME DOWN.





Give a careful listen - - You say it's happened to you?

You need to order a repair part you know (for sure) doesn't have an FSN? And you only have some other part number (manufacturer's, Cml, Engr, Ord, etc.), but no manual or publication reference to quote in your requisition?

Don't give up! Here's what you do—

Give the repair part description and whatever part number you have for it on your requisition, the way you do on all your requests. Then put a note on the requisition (attach a note if you're using the DA 1546 request form), briefly explaining your problem to your supply support outfit. (They know that AR 725-50 OK's the deal.)

Then the supply support people will make a technical edit of your request. When their edit search verifies that there is no FSN, they'll turn to MIL-STRIP procedures (Military Standard Requisitioning and Issue Procedures).

Under MILSTRIP, you see, your supply support can help you with this kind of a request by using a special

code, and by writing the info you give 'em in the remarks section of the DD Form 1348 (the MILSTRIP single-line item, punch-card requisition form), which they forward to their supply center.

Of course, when your request is assigned this special code (it's called the "exception code"), the sticky part is that your request'll have to be mailed in rather than sent through the swift, MILSTRIP electrical channels.

Also, the supply center receiving the request has to process it manually, because the electrical brains which can process a truck load of supply data in seconds, will accept only legitimate and normally authorized FSN'd items.

So it'll likely take a bit longer to locate and ship your repair part...but, you'll get it (or info on where you can get it) if the repair part's available.

However, like was said in the beginning . . . you can ask for repair parts this way but save it for when you're way up the stump—when you know that the repair part you need hasn't been assigned an FSN or a supply authority.

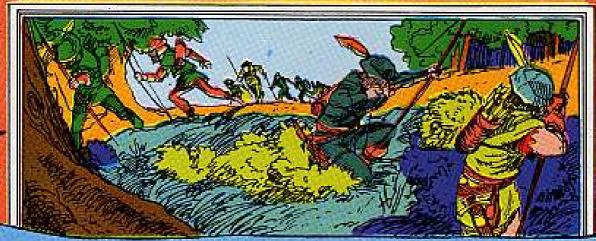


t came to pass that Robin of Loxley and his men retired back to the deep of Sherwood Forest. They were to finally destroy the hated sheriff and free the land that has suffered sorely under his mailed fist.

ut a tempest of mighty proportion scourged the land and all the lanes through the wood were lost . . . It was whispered that ghosts and demons roamed the wood, sealing it and the Nottingham castle off from the peasant folk . . . forever . . .**

TRANSLATION FROM AN ANGLO-SAXON TALE, DATED APPROX. 800 A.D. TAKEN FROM THE WRITINGS OF PHINEHORST OF THE BILVER THROAT, BALLADEER.

Oh yeah!!! Th' real poop reads out that ol' Robin and his cool group (about company strength) pulled a combat patrol action and during this deal, lumped up ye old sheriff and Co., but good. When the smoke cleared they had zipped back, with no casualties, into prepared positions in Charlie-Bravo sector, coordinates 637579....



And that was eleven hundred years ago... So wot happened to him?
Well, hold y'r horses, I'll clue you ... Take it easy...

COME WITH ME TODAY TO THE STILL UNDISTURBED INNER REACHES OF

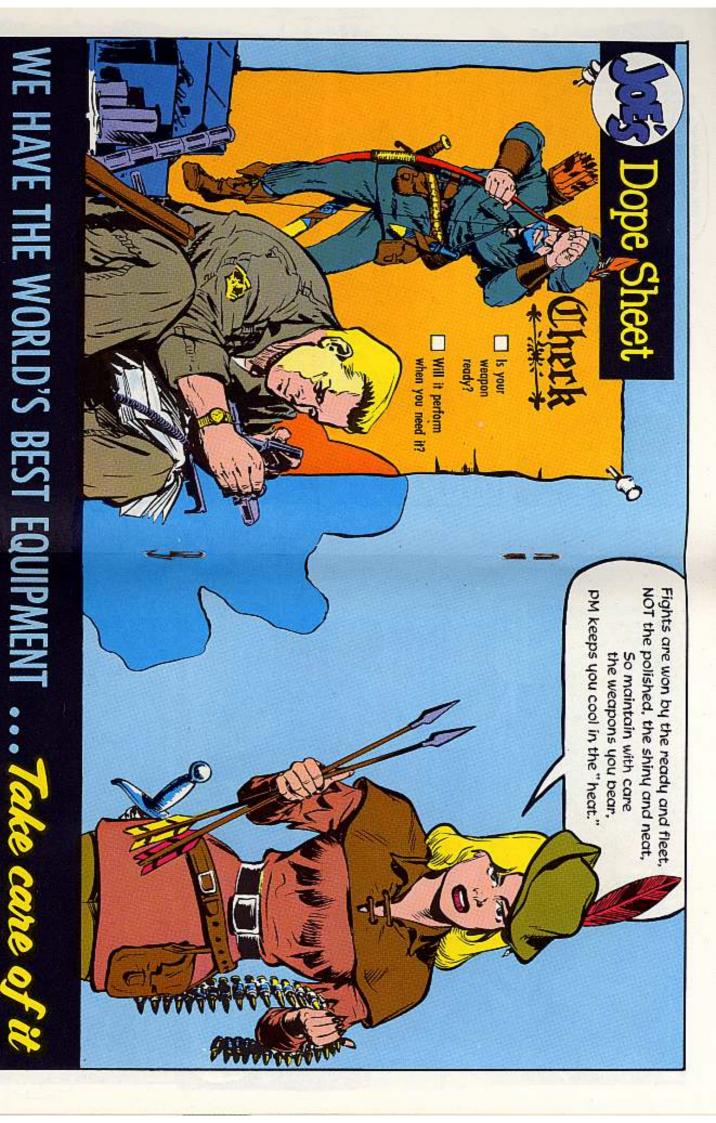


of the Rich . . . The Giver to the Poor . . . The Wearer of the Lincoln Green, The Master of the Long Bow and Clothyard arrow . . . the Arch Enemy of Nottingham's Sheriff . . . Robin of Loxley . . . (commonly known as)

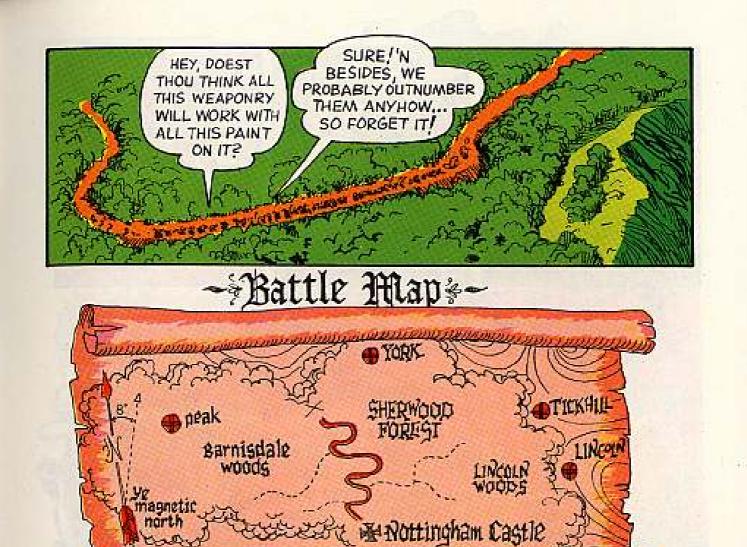
education and his Hoods

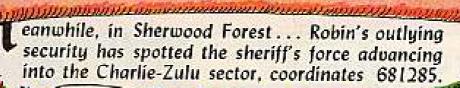












GREAT!
WE'LL ERADICATE
'EM. LOOKIT THIS
BOW!... AS GOOD

TWANGG!

AS EVER.

HEAVY WEAPONS
PLATOON! FALL OUT
IN THE COMPANY
STREET...

ALL YON WEAPONRY
...LOOK!! 'TIS SOILED
AND DULL OF LUSTER...
WE'LL BE A DISGRACE
IN THE FIELD.

A SOILED CLOTHYARD ARROW THAT'S STRAIGHT SINGS SWEETER THAN A SHINEY BENT ONE.

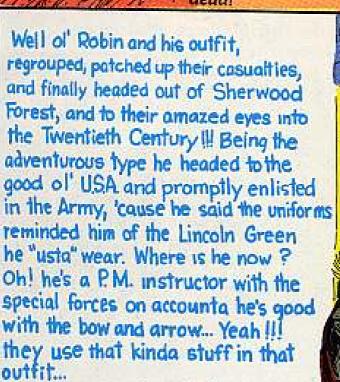








swarm of clothyard swarm of clothyard arrows strike among the sheriff's men-at-arms soon all was still with a deep silence to a man, the sheriff's force was destroyed! And so, after eleven hundred years, Robin drove the last bolt deep into the accursed sheriff's chainmailed chest. Ralph Murdach, Sheriff of Nottingham, falls from his saddle dead!



O.K. now hit the sack! SON.



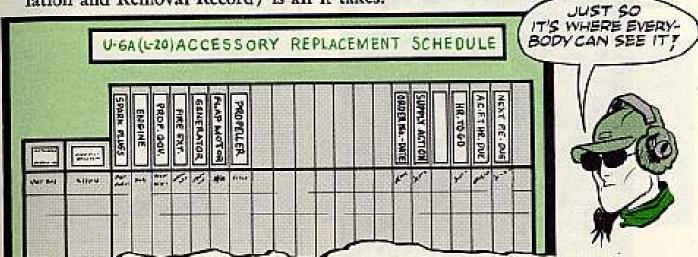


ACCESSORY REPLACEMENTS . . .

CHART AHEAD

Maybe you can't always stay on top of the supply game—but you can try.

A Chart Ahead Board helps keep your time change replacement schedules from turning into EDP statistics faster than you can close the hangar door. Just plucking the info from each aircraft's DA Form 2408-16 (Component Installation and Removal Record) is all it takes.



Any place out in the open will do, so everybody in the hangar can watch it. That way you'll be less likely to forget about ordering replacement parts until it's too late . . . and crew chiefs can watch the unit SUPPLY ACTION column when necessary.

Par 9-15 in FM 1-10 (Aug 60), "Army Aviation Organizational Aircraft Maintenance and Supply," has some hints on how to get the most out of your board with the least effort.

DA 12-31 CHANGES

AGAIN

aviation program. only officially, but physically, being DA Form 12-31 (1 Sep 61) is now not left behind by the fast flying Army for the sake of change! It's just that No! The Army's motto is not change

Distribution Center at St. Louis. sion you've got on file with the AG against your copy of the obsolete verquirements for ID of Army Aviation Publications) now. Then check it to get your orders in for the I November 1962 edition of the 12-31 (Re-To stay with the program you've got

NEW DESIGNATORS INCLUDED

UH-1A's and B's. are being replaced by a new series number . . . 211 . . . covering both the TM 55-1520-207 and 208 series Hueys. But this is being corrected as current series for each aircraft mode The Army multi-part manuals cover all to each model. Well, the answer's not any A, B, Cetc series designators next though, is whether you should write in you might have been wondering about, carried in Column a. Something else new and old aircraft designations are You notice right off that both the same manual—except for the

OTHER?

DA . 12-31

of the form means any pub of a general nature but equipment, or any of the lines above. not limited to any specific equipment, or group of What's other? Well, the OTHER block at the bottom

THER THE AND THE	2B-12	TOA-I	TT SOLOW MING	(CH-21) (-21 (OH-23) H-23 (CH-37) H-34 (CH-37) H-37 (CH-47) HC-1 (UH-1) HD-1	ALL FIXED WING MOTOR WING (OH-13) H-13 (UH-19) M-19	(0-IA) L-39 (0-IA) L-39 (0-8) L-23 (0-8) L-23 0-1 USD-1	SUBJECT COVERED ON ACCOUNTS AC		- Habit	WATERCATONS: 1
THE OF REQUISITION							AND CREATOR DE CAMP CREATOR DE	OPERATION,		Y AVIATION
							GREATIONAL AND	USA AG 1655 WG St. Loui	TO:	PUBLICATIONS
							Trans	AG Publicati 5 Woodson Roc onis 14, Misr	TO AV ACE	ION OF

O CHANGE BLOCK IF SAYS SO LOCAL SOP SIZE COMPANY OR DETACHMENT

HOLE

WESTING THIOSEN

NAL AND GENERAL LITERATURE

at the top of the form to include a THRU address SOP says they have to be reviewed at division, post send their 12-31 direct to St. Louis unless local the next higher headquarters. Large units still the form (para 8) requiring all company and That ties in with the instructions on the back of or army level. detachment size units to send their 12-31 through You'll natice that the routing has been changed

REVIEW ROUTING

MCE LITERATURE ON SPECIFIED CIRCULARS TRAINING AIRCRAFT GENERAL FOR ONE TYPE OR GROUP OF EQUIPMENT MATH OFFICE HATRUCTIONAL. AND GENERAL LITERATURE DEHERAL

SECTION II BREAKDOWN

ment or group of equipment such as applicable to a specific type of equipcategory FM's, TM's, etc. if they're example of instructional type pubs while plain, TC's (Training Circulars) are an instructions on the back (para 7) exgeneral (column g) literature. As the separate instructional (column t) from the general description means general Columns t and g were added to

DRONES AND SIMULATORS ADDED

drone has been tacked on to the F/W section and a flight simulators section has been hung on the bottom. Column a's title has been changed from "Type of Aircraft" to "Subject Covered" because the USD-1

'64 for pubs on the 28-12. 28-3 and 28-3A pubs should be out about now . . . but you'll have to wait until late '63 or early As far as simulators are concerned, the TM 55-6930-200-series is now out on the TCA-1 . . . the

READ THE BACK

the form itself. explained in PS 113. Besides, you've got the instructions right on the back of Except for these changes the rules stay the same as for the obsolete form

as well as in the air. If you're gonna be part of the program, ya gotta stay current—on the ground



AR 735-35 (Mar 62) with Change 1 (May 62) says kits, sets, chests, etc., will be recorded as a single line item in supply property books. Special tools are not mentioned. But they're required for aircraft maintenance and are not known until the unit's been assigned a mission involving specific types of aircraft. My question is: Will the property book officer account for these special tools in accordance with para 11 or will the maintenance officer account for special tools the same as spare parts and repair parts?

Dear Sergeant C. F. H.,

First thing ya gotta do is to stop thinking of special tools as kits, sets, etc. Special tools are individual items.

That means you use para 4a instead of para 11 in AR 735-35 as a reference. And the last line of para 4a says property books are kept:

". . . for all nonexpendable property issued to the organization."

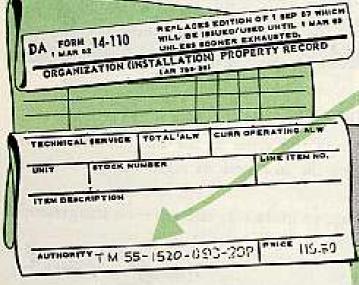
No need for a special tool that's expendable to be treated any different from those spare and repair parts you mentioned. That's because the expendable tool either doesn't cost enough to worry about or it's made out of material that's not critical enough to be worth recovering after the tool's shot.

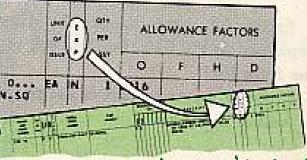
SFC C. F. H.

The best way for you to know how the Army feels about each special tool is to check Chapter 3 in the -20P for the aircraft types you've got—while field maintenance does the same with the -34P. Each tool is coded either expendable or nonexpendable.

Each nonexpendable tool needs a DA

Form 14-110 in the property book and
the "P" manual number
goes in the authority block
for that item.







Next time you reach for the C-8 tensiometer in your A Supplemental, B, or C aircraft tool kit to check control cable tension on your bird, remember —make the accuracy check right-off.

Without the check you could get false readings and end up with either a slack or a tight cable. 'Course a cable with too much slack can give you sluggish controls; while a cable that's too tight can score pulleys and part cable strands, for real. That's why you want to stick with the operating info for your tensiometer.

The instructions vary with different manufacturers. For example, the accuracy check spelled out in TM 1-33A3-3-1-101 (5 Apr 60), page 3, paragraph 4-9, is for the C-8 made by Pacific Scientific and allows you only a plus-orminus one pound margin of error.

But suppose you have the C-8 made by WacLine. The operating poop and accuracy check are smack-dab in front of you when you open the case cover. Accuracy on this baby should be within two per cent of the test number stamped on the calibration bar.

When you actually make the check

When you actually make the check, be sure the bar has the same serial number as the tensiometer it was calibrated with . . . because this can change each time the tensiometer and bar go back for recalibration.

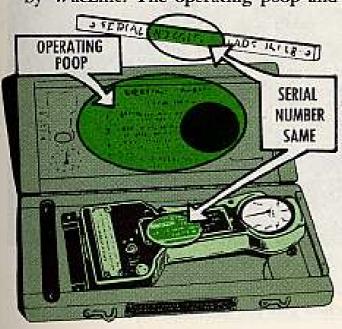
Set the gadget for the smallest cable size listed (1/16-in), and put the bar in.



Let loose of the actuating handle so that the jaws grip the bar. The 1/16-in dial reading on the WacLine should be within two per cent of the stamped number on the test bar—156 in this



Take several readings and if the average is not within the two per cent range of 153-159, you know the tensiometer's been through the mill and needs to be turned in for repair . . . soonest.



STOP THE ROCK WITH A LOCK

Been a few complaints on that flopover maintenance stand (FSN 1730-624-0684) being kind of shaky to stand on in the low level or open position.



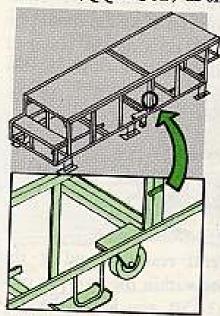
So the people who listen to complaints passed the word on to the manufacturer, who's now adding on a real simple catch-type lock at the factory. You can do the same right in your own hangar if you're having the same rock 'n' roll trouble.

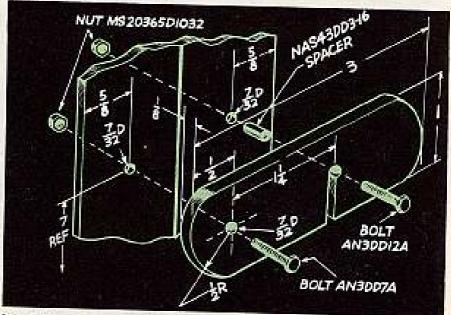
Just measure seven inches up from the bottom of the center frame angle on both sides . . . and drill two holes with a 7/32-in drill in each of the vertical supports.

Now make up two each aluminum catches (QQ-A-362) as shown here . . .

and fasten the catch through the bolt hole on each side with an AN3DD7A machine bolt (FSN 5306-559-8135) and an MS 20365-D1032 self-locking nut (FSN 5310-059-9908).

After installing the latch, you can now locate the other two holes—for the AN3DD12A machine bolt (FSN 5306-151-2186) and the NAS43DD3-16 spacer (FSN 5340-684-2093). Insert this bolt through the spacer and use the same size self-locking nut to snug it up from the inside of the platform.





There shouldn't be any bind in the catch mounting and the slot in the catch should be cut to line up with the spacer for a good lock.

This idea is offered as a no-strings-attached gift for PS readers.

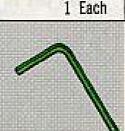


THE TOOLS YOU NEED

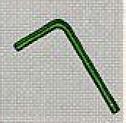
Here you are . . . the tools that you Hawk outfits need when you get yourself the high power illuminator radar. They come from Quartermaster and are added to SM 9-4-4935-A02, FSN 4935-724-9092.

The tools're listed in Volumes 2, 3 and 4 to FSC C6-5-SL (SM 10-1-C6-5-SL).

KEY. SOCKET HEAD SCREW: Hex type, L-type handle, nonsparking and nonmagnetic, %-in width across flats, 4%-in nom arm length, MIL-W-21120, FSN 5120-189-2987 SOCKET HEAD



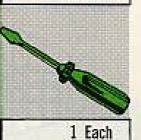




SCREWDRIVER, FLAT TIP: Flared tip, plastic handle, nonsparking and nonmagnetic, 14-in tip width, 314in blade length, Ord part / dwg number 9001263.

FSN 5120-189-2992

FSN 5120-561-8021



2 Each

SCREWDRIVER, FLAT TIP: Flared tip, plastic handle. nonsparking and nonmagnetic, %-in nom tip width, 3-in nom blade length, MIL-T-16243, type C.



FSN 5120-242-5862

1 Each

SCREWDRIVER, FLAT TIP: Flared tip, plastic handle, nonsparking and nonmagnetic. Ki in nom tip width. 6-in nom blade length, MIL-S-21111, type I.



FSN 5120-293-1608

SCREWDRIVER, FLAT TIP: Flared tip, plastic handle, nonsparking and nonmagnetic, %-in nom tip width, 21-in nom blade length, MIL-S-21111, type I.



1 Each

FSN 5120-287-2503

WRENCH, OPEN END, AD-JUSTABLE: Single head, nonsparking and nonmagnetic, jaw opening capacity 0 to 0.760, nom o/a length 6-in, MIL-W-17912. type I.



FSN 5120-278-0340

WRENCH, OPEN END, AD-JUSTABLE: Rated nonsparking and nonmagnetic, single head, 8-in nom length o/a, 0 to 🌿 in jaw opening capacity, MIL Spec MIL-M-19595.



1 Each

FSN 5120-513-7416

1 Each

WRENCH, SOCKET Single socket spinner type, fixed handle, hex socket, 14-in socket size, 0.344 in outside. diameter of socket, 234-in nom o/a length, ref dwg group 182, style 9.



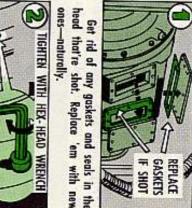
1 Each



Sound familiar? resistor and synchro out of whack, gets inside the head and knocks the MPQ-33 Hawk radar sets. The water in the clevation head on some AN/ 6227, OPN 9056018, and the synchro, FSN 5990-812-1439, OPN 9056158, ing hob with the resistor, FSN 5905-735hat wet stuff-water--sure is play-

when you can whip the problem. Here's how you do it. There's no sense to giving in-not





Make sure all bolts are tight.



where water might sneak by. And use waterproof tape to seal off places

Let's get down to cases with the Hawk missile. NOZZLE NEWS OUV...)T IN THERE, CHECK THE LINER. マス、下がい

Dear Half-Mast,

nothing in TM 9-1410-500-12 about either of these things. nozzle is allowed? And what's the story on discoloration of the nozzle. There's I mean just how much flaking or chipping of the rokhide liner in the exit Sgt D. C.

Dear Sergeant D. C.,

the two subjects, so far. You're right. The TM's silent on

chipping or flaking of rokhide that cating, FSN 5210-710-4359. nozzle has to be replaced. You measure goes .010-in deep or more means the tho, what you want to know is that the depth with Gage, depth, dial indi-So that you'll be ahead of the game,

A01 (20 Dec 62). The gage is listed in SM 9-4-4935-

And don't get in a lather about the



color of the nozzle. A change of color means nothing.



Maybe it'll work . . . and maybe it

SIEP OF CARLES

200

MODULATOR

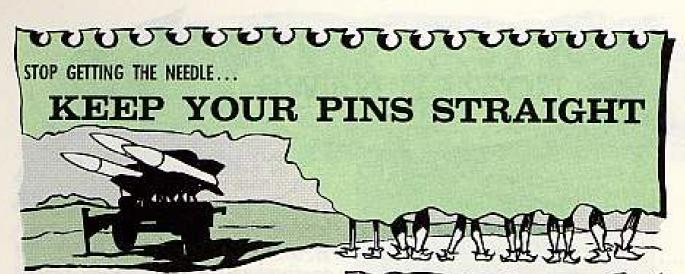
like this. sition radar. It ought to read something your Hawk AN/MPQ-35 pulse acquiwarning on the modulator cabinet of It sure won't hurt none to stencil a

4

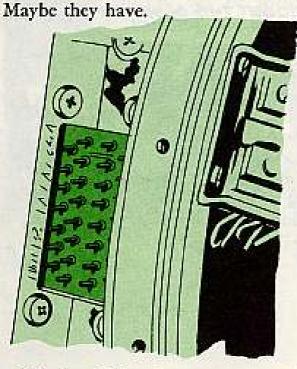
stenciling. what AR 385-30 (Jun 57) says about Before you do it, you want to read

net and radar set group. nectors between the modulator cabifrom stepping on the cables and con-The warning just might keep guys





Do the pins on your Hawk missile gimbal ring electrical connectors look like somebody took a hammer to them?

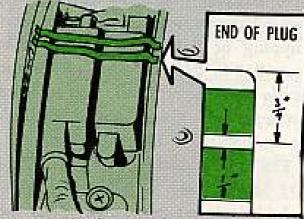


More'n likely, tho, some guy has probably tried to mate the plug with the pins without first making sure the whole works lined up. It doesn't take much doing to pull this kind of goof.

But there's a way to make sure it doesn't happen again—sure enough. And you get a bonus . . . no more mixed-up connections.

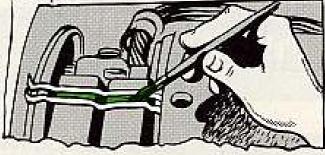
The first thing you do is latch on to a one quart can of yellow lacquer that you can find on page 4 of TM 9-4935-501-20P/1 under FSN 8010-865-0372.

Then you mate the connectors and plugs. This is one time you don't want to goof. Next . . . fasten strips of masking tape across the upper end of each plug and on to each side of the gimbal ring. The strips want to be about 1/2 inch apart and the



center point between them some 3/4 inch. from the end of the plug.

Now get out the paint and a small brush and fill in the space between the strips of tape.



After you remove the tape, you can see that you have it made. From now on, whenever you put in the plugs, line up the yellow stripes on the plugs with the ones on the gimbal ring. You can't go wrong.

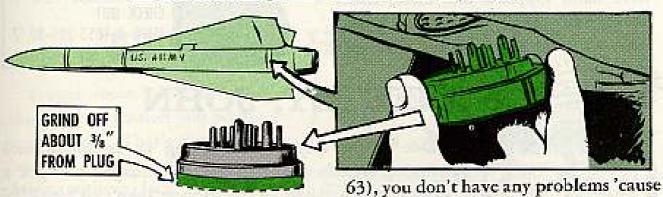


First: What's with the destructor plug access door?

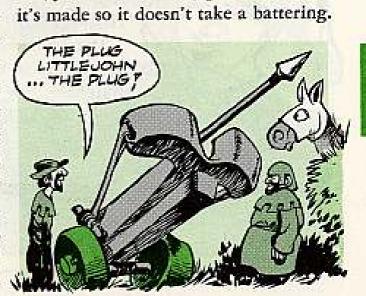
Second: Can it be taped shut?

The answer to the first question is that the access door was put there so's the destruct plug could be used when telemetry equipment was put in the missile in place of the warhead for tests and evaluations. And the deal on the second question is that the door can be taped shut. The tape to use is Tape, pressure sensitive water-proof. You can get it under FSN 8135-721-9756 from Defense Supply Center.

DAMAGE STOPPER



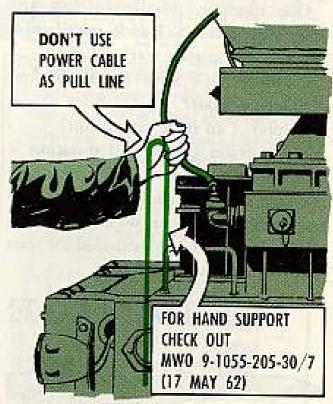
You know one good way to make sure the shorting plug, FSN 5935-767-1664, for the aft end of your Hawk missile doesn't take a beating when you put the bird on the launcher? Get about 3/8-in ground off the plug. That's the answer. And then leave the plug in place at all times—except when the umbilical cable is connected. Naturally. If you have the new shorting plug, FSN 5935-863-5671, which was added by MWO 9-1410-500-20/1/15 (4 Jan



NEGATIVE. NEGATIVE



Careless Johns become real threats to Honest John by using the power cable between the main junction box and the launching beam as a pull-line to heave themselves aboard the M386 truck-mounted HJ launcher. The cable's built to carry AC power and ignition-interlock wires for limit switches . . . not for hand massages that'll bust it and short-circuit your operation in a hurry. So-if you need help-use the steel hand support. One more thing-if your launcher doesn't have hand supports like these, check out MWO 9-1055-205-30/7 (17 May 62), with the people up the line.



HONESTLY, JOHN

Due to the quarterback calling an automatic and changing signals at the line of scrimmage-you got a bum steer on one item in that Honest John tool kit (FSN 5180-034-8470) that appear on page 42 of PS 118.

The signal-switch hit the adjustable tap and reamer wrench . . . so here's the correct picture story to set you straight.

WRENCH, TAP AND REAMER, ADJUSTABLE: stght hdl type, no. 8 to 34-in bolt top holding cap, 11-in la overall. FSN 5120-289-0539



And the M25 generator set . . . you could hardly see it for the water that was splashing on and around it.

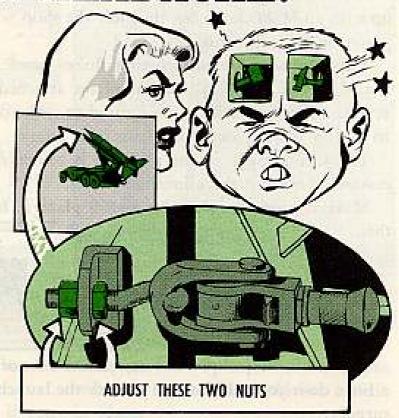
'Course . . . when they went to start the generator the next day, they found it was soaked. And start? The only

thing that started was the crew—after the guy who had played fireman with the hose.

It's a good thing you don't use a high pressure hose—or steam around your equipment. You'd have the same kind of trouble.

TENSION HEADACHE?

Forget those pills, amigo, this kind of tension you want -and need. That's for true, cause if the hook group of the firing position lock on your M386 Honest John launching beam joins with no sweat, you could be headed for real trouble-like a goosed bird as it leaves the pad. So, if you don't have to push a little to lock things snug-and the detent on the knob assembly doesn't drop in the hole-adjust the two nuts on the hook stem or get your support to take a looksee.





Got problems getting together?

Like maybe your M386 Honest John rocket launcher and M405 handling unit appear to be feuding and have suddenly turned shy about matching up like they should?

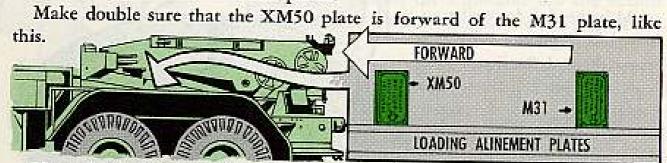
And, as a result, no amount of pushing and heaving can get 'em lined up right when you're loading an XM50 or M31 rocket.

Truc? Well spare the axe and give a listen.

It just could be that your outfit was one of the "lucky" H-J units that ended up with an M386 launcher that left the shop with the rocket loading alinement plates on bassackwards.

Yup—by some manufacturing fluke—some of the M386's were issued with the M31 and XM50 alinement plates attached to the left rear fender in that reverse order . . . a situation figured to make correct alinement impossible and have you tearing out your hair in a hurry.

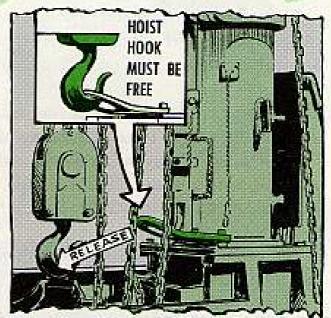
The sure remedy to the problem is to make a fast tour of your H-J launchers and check out the alinement plates.



If you hit the jackpot and run across a set of mismatched plates either apply a little do-it-yourself first aid or kick the launcher back to support for corrective surgery.



If you don't whoa-you'll sure have woes-with your M405-series Honest John handling unit. Trying this trick is sorta like lifting yourself up by your bootstraps. It sounds great, but it just can't be done. If you keep pumping, all you'll buy is trouble-like tearing up the lower strut bracket. So, make sure the hoist hook is free of the bracketbefore you make with the hydraulic muscle. OK?



STROKE IT



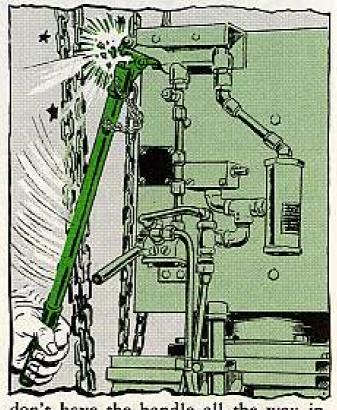
Are they taking a beating or are they taking a beating?

If getting busted means taking a beating, then the hydraulic pump socket on some Honest John M405 handling units are taking a beating.

Sure . . . it doesn't say anything about it in TM 9-1055-208-12. Just the same, tho, when you reach the end of each stroke with the pump handle-stop. That's stop, like in halt.

the socket is a gone goner.

The socket'll also be hurting if you in place.



don't have the handle all the way in All it takes is a little extra push and when you use it. And the cotter pin wants to be used to hold the handle

TAPE'LL WORK

Sure... you're supposed to hold on to the closing plugs for your Nike-Ajax M2, M3 and M4 war-heads. You use 'em when you ship the warheads up the supply line.

Trouble is . . . they have a way of getting lost. And there's no way of requisitioning new ones.

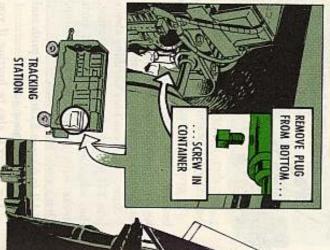
But—there's a way out. You can seal the booster adapters with pressure sensitive tape. You'll find the tape, FSN 8135-269-8089, on page 28 of Ord 7 SNL Y-2 (Aug 61).

Your support people'll tell you that the info on using the tape is in paragraph 59 of Change 3 (23 Aug 60) to their 'TM 9-1970-2-35.

LUBE IN A TUBE

CHECK YOUR SUPPLY MANUAL!

LO 9-1430-250-20 (Nov 61) tells you about doing it... and if you look in Ord 7 SNL Y-4, Section 6 (Apr 62), you'll find the stuff to use in doing it. Doing what? Why lubing the blower bearings in the ventilating cabinets in your Nike BC van. Yup... the supply manual shows that you can get a 1-oz tube of aircraft and instrument grease under FSN 9150-576-4262 to do the job the way it says in the LO. 'Course ... if you don't have any plugs on the bottom of the bearings, you've got the self-lubing kind. Then you steer clear of the grease.



GOING
TO
POT?

Sceing's believing . . . so take a look—a good look.
What you're eyeballing is the actuator assembly in the data potentiometers for your Nike-Hercules missile and track radars. It's something you never get to see 'cause it's not your job to go into the pot.

This ortudor assembly is in But not so with the one in this good shape.

But not so with the one in this picture. Notice the way the slide has been spread apart.

he didn't stop turning his 5/16-in hex-head wrench as he locked the clutch—at least not soon enough. The slide was spread too far to move back.

ou know how

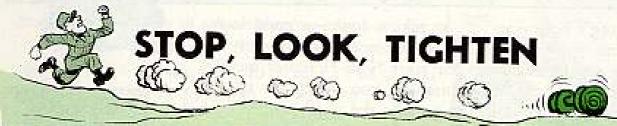
It's real simple to avoid this kind of trouble if you remember that as you turn the wrench to lock the clutch, you'll come to a spot where the turning becomes a little tight. Keep going. Once you get by the tight spot, the wrench'll move freely again for about two complete turns before the slide butts against the block. That's when you want to stop turning.



Another thing . . . it's mighty important to keep going past that tight spot when you're locking the clutch. The reason the turning gets on the tight side is this: At that point the actuator is starting to move up and the roller bearings in the yoke get to binding in the yoke. Things are built that way.

But, if the bearings don't get freed by your locking all the way, they'll drag to beat the band when you turn the power back on and the antenna starts to spin. Because the bearings weren't built to take this kind of punishment, they'll break up. And then you won't be able to make your zero adjustment—no how.

Now . . . supposing you do everything according to the book and you find you have backlash. Don't give in to the temptation to get out the wrench again and start turning a little more. Instead, check out TB9-1430-251-20/2, dated 5 Aug 59, for the official how-to-do-it word. If you're still in trouble see if your support outfit can't latch on to a copy of TB9-1430-253-34/3, dated 10 Aug 59. Both of these TB's spell out the word for checking for clutch slippage.



Using your eyes and hands can head off trouble before it starts on your XM 529 Nike-Hercules guided missile trailer.

Seems like some outfits have had the king-pin nut-lock bolts for the front undercarriage fifth wheel shear off. Kind of embarrassing, too—the way the undercarriage and vehicle would part company.

This can happen if the two bolts holding the king-pin nut become loose—like when locking wire's not used. The bolts are put under a heap of

strain when they are not tight. So, until bolts with more "beef" in 'em come along (and even when they do), check the king-pin nuts now and again,

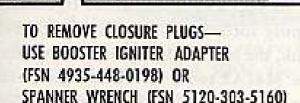
If they're not fastened with locking wire, tighten 'em and then use the locking wire. Check first, tho, to make sure the bolts are still in good shape. And if the bolts have any wobble to

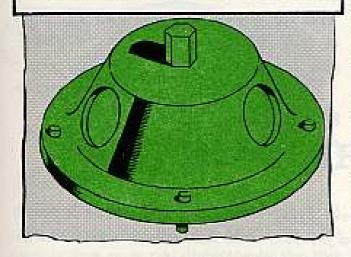
them even with locking wire being used, remove them and take a good look. Any sign that they about have had the course is all the reason you need for replacing them—naturally.

SEE THAT
LOCKING WIRE
IS USED
ON KING-PIN
NUTS

had the course is all the need for replacing them—r
MAKE SURE
BOLTS DON'T WOBBLE

THE RIGHT WRENCHES





There's no good reason—but there sure are some bad ones—for using the wrong wrench to remove the plastic closure plugs on your XM5 and XM5E1 Nike JATO's.

Taking the plug out with any wrench you get your hands on can set off sparks that could ignite the booster. Or maybe the threads'll get battered so the igniter doesn't seat right . . . and this'll mean a missile malfunction.

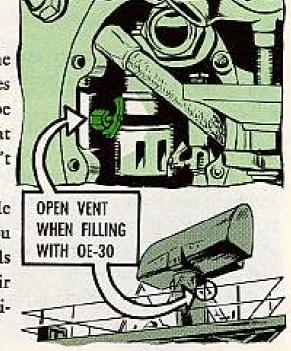
So use the right wrench—booster igniter adapter (FSN 4935-448-0198) or spanner wrench (FSN 5120-303-5160) that're in your SM 9-4-4935—No. 1 tool set—to remove the plug. And if one or the other doesn't work, sing out for your support unit.

OPEN THE VENT

- Addles

The people who are in the know say that the drive motor oil seal on your Nike-Hercules acquisition antenna is made so's there won't be a lot of oil leakage in the antenna drive. That means if yours has a bad case of leaks, don't bet that the oil seal is the troublemaker.

The answer might be something real simple—like the air vent not being open when you put oil in the antenna drive. And it sure tells you in LO 9-1430-250-20 that you open the air vent when you're filling up with OE-30 lubricating oil.



BABY NEED NEW SHOES?



The rubber track shoe pads on your light tank type vehicle wearing out too fast?

You can save your baby's shoes and your unit's consumer funds—by reading TM 9-2350-201-12 (July 58) page 488, para 325. It clues you in that the rubber track shoe pads are needed only "for increased traction on icy or slippery roads, training maneuvers, or operation on hard surfaced roads." The rest of the time baby can go barefoot.

This applies to the whole light tank family including all types of the M41 tank, the M52A1 105-MM SP howitzer, the M42A2 twin 40-MM SP gun, and the M44A1 155-MM SP howitzer. Likewise for the M59 and M113 PC and, in fact, any vehicle that uses replaceable track shoe pads.

TM 9-2630-200-14, page 13, para 9 gives more pad dope.

TAB THE TAB

Dear Half-Mast,

I know the story about old golfers never dying—but what happens to bayonet scabbards when they're turned in loaded for bear with unit identification markings? Are they automatically tossed into the scrap pile or can they be refinished—just curious?

Sqt E. M. V.

Dear Sergeant E. M. V.,

Good question—if more guys were "just curious" this'd be a better man's army.

You've put your finger on a situation that's been bugging the supply boys for years . . . once the body of a scabbard has been painted with a unit ID mark it's Katy-bar-the-door as far as being able to refinish the surface and reissue the scabbard.

The way to put a stop to this waste is to paint the ID markings on the

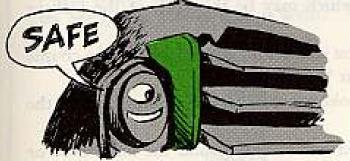


metal tab on the upper part of the body of the scabbard. This way—when the scabbard is turned in—it can be easily refinished and reissued as a serviceable item of supply.



We cured a little trouble we've been having with our M88 VTR's. When the engine got to a high RPM, the flames shot out the sides of the grille and

burned the rear tail lights off.



We prevented barbecued tail lights by shaping and welding a chunk of quarter-inch flat steel stock like it shows in the drawing.

CWO C. P.

Dear Mister C. P.,

Sounds like you been running with the deflector in the top position. The notch that puts the deflector in the top position is not for use. In fact, late production M88's don't even have it.

In the horizontal position, where the deflector should be during normal operation, your tail lights ought to be safe.

You use the intermediate position only when towing an occupied disabled vehicle. The thing to do then is to try and keep your engine RPM down to a reasonable figure. Then you shouldn't have any problem with cooked tail lights.

If you still have trouble, the fix you show could be applied if you got permission from your local area commander.

If you get a late model M88 there is no problem because it comes with solid sheet metal tail light guards instead of the open-frame type.





(FSN 5120-605-3926) that're not able to "stand the gaff". Reports've trickled in about some medium and heavy track fixtures (jacks)

from handling it. Seems the jack hooks are breaking, which may be the fault of the jack or

of ol' vintage jacks, and didn't come out just right. Some of the jacks in the supply system are modified versions from a couple

On t'other hand, the hooks can get broken if the jacks are hammered off the

welding up. tour shaved in so it missed getting a 1/8-in radius . . . both call for some in the contour of the hook. The base weld may be undercut and the hook's con-The tell-tale marks for these modified babies are around the hook base or

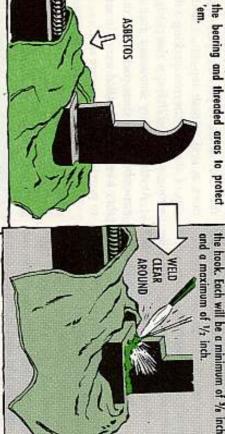
FOR UNDERCUT CHECK FILLET WELDING THEORY AND APPLICATION MELDING... PICK UP A COPY OF TM 9-237 (19 OCT 58) TO REFRESH YOUR MEMORY ON

> (FSN 3439-262-2654) from supply. Now, pick up some 1/2-in welding rod Take some pieces of asbestos and cover

run a couple of fillet welds clear around

welds on the base with a brush and chipper,

After deaning the surface of the poor



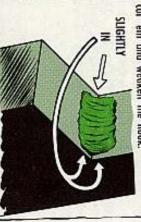
CLEAR WELL

AROUND

slightly in from each edge, so's not to undercut 'em and weaken the hook. Be careful that you start and end the weld

1/6-in radius) give it a 1/8-in maximum weld

To fill in the undercut hook (of less than



1/8" MAXIMUM

the tracks. Support the tracks with your OEM crowbar and just take 'em off. Remember, don't do your bangin' on those jacks to shake 'em loose from



Does the M7 gun on your M2A1-7 flame thrower suffer pressure problems?

Could be the gun's got the wrong kind of packing in its barrel-and-inlet body assembly. Best have it checked right away.

Here's what happens. There are a couple of closely-related, look-alike pressure packings which fit the M7 gun...but, only one of 'em will work right in the gun.

The big difference in the two white, molded Teflon packings is in their chevron design. The top of the right one tapers off 120° (it's called a 120° chevron packing). The top of the one that shouldn't be used in the gun tapers off 90°. (Natch, it's called a 90° chevron packing).

The M7 gun takes two of the 120 chevron packings, and here's how to ask for 'em: Packing, FSN 5330-973-1207 (C VU No. 410, 120 Chevron angle).

, income



The one you want to steer away from is: Packing, FSN 5330-347-3892 (C VH No. 410, 90° Chevron angle).

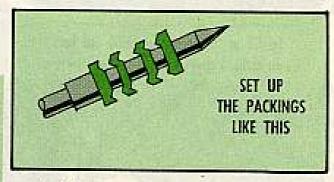
WRONG



If you ever have a chance to compare the two look-alike packings, the one for sure way to tell 'em apart is to run your finger along the top of 'em. They both look like candy mints, but the 120° chevron packing (the right one) is real smooth top-side. On the top of the 90° chevron packing (the wrong one) you'll feel a sharp edge.

Another mighty important fact to remember about these packings is that they have to be installed a certain way to provide a good pressure seal.

They have to be nested into each other... not bucking each other. And the large open end of the nested pair goes to the front of the gun.



And be sure to put the packing retainer (metal washer) on right, too. It goes with its beveled edge towards the packings. That way the sloped edges will shove the packing against the bore of the inlet body and make a better seal.



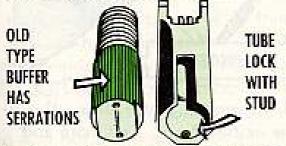
So you just field stripped your 50cal M2 machine gun—and in record time too. But when you got 'er together and hauled back on the charger, you say you got a bind in the bolt!

Whoa there—hold your horses!

Before you start tearing 'er apart again, just slip off the back plate and take a gander at the oil buffer tube . . . could be your trouble. If the tube has a slot it should be straight up and down.

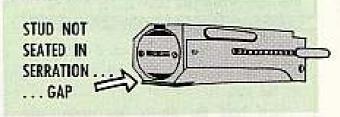


This slot means you've the old type buffer with serrations. And with the



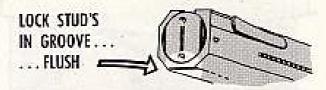
buffer and bolt scar stop set-up, you also have the buffer tube lock with a stud that fits into the buffer serrations
. . . that's the rub.

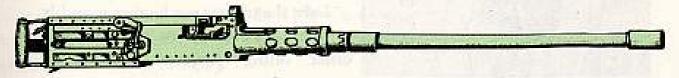
The buffer serrations are only at one end of the slot, and not all the way around. So if you can see the serrations on top of the tube, or if the slot is not almost vertical, you're going to get a gap between the lock and buffer body because the stud won't be seated in a serration.



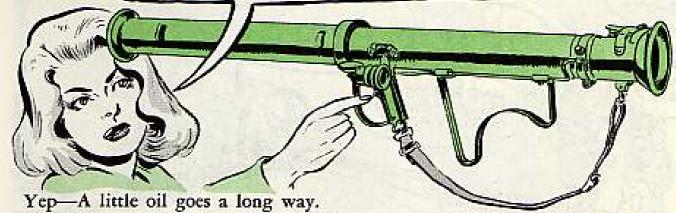
Then the spring action, caused by the gap, forces the buffer body up so that the guide lugs don't line up with the matching slots on the receiver giving you a bind in the bolt.

So . . . if your M2 has you in a bind, man, check the buffer slot to make sure the lock stud's in the groove.





"OILING" PAYS OFF



Whether you're bucking for a rocker to go with your stripes, trying to make time on a three-day pass or making sure your 3.5-in rocket launcher fires when you need it.

You're on your own, 'far as the rocker and the pursuit of R and R goes but follow the scoop for lubing the electrical firing mechanism of the 3.5-in launcher like it says in TM 9-2002. You know how it goes. . . .

Remove the trigger grips.

Wedge the blade of a screwdriver against the front of the top plate until the trigger safety lug stops about one-eighth inch from the plate when you squeeze the trigger.

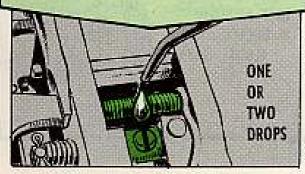
You'll know when you've got it right 'cause it'll snap shut unless you hit the opening on the nose.

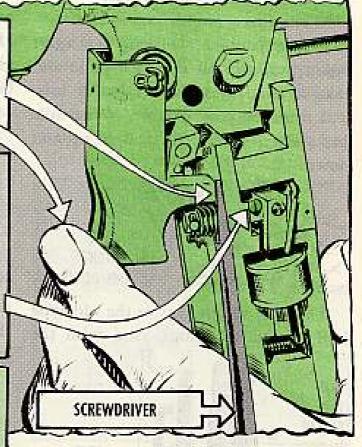
Now hold the trigger lug against the screwdriver.

This keeps the armature to the rear and lets you see the slot in the armature spring sleeve as well as some of the armature spring.

The slot's the spot.

That's where the oil goes . . . PL Special at all temperatures.

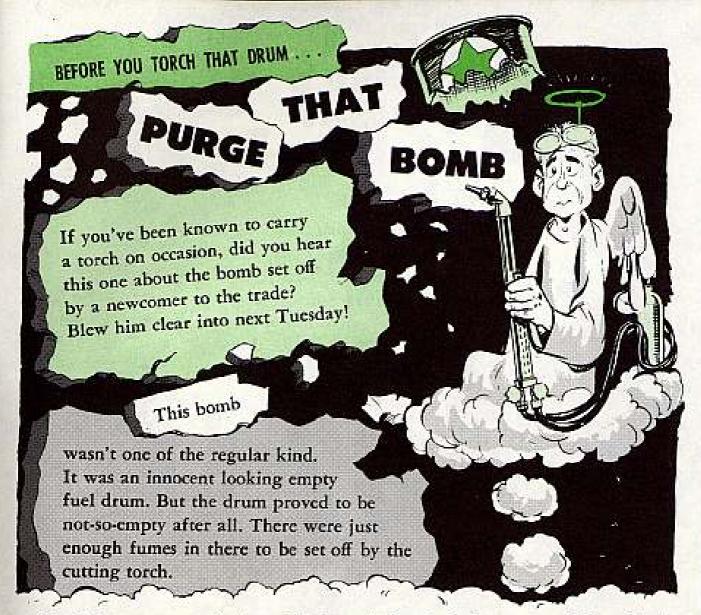




And, remember, just a little oil like one or two drops. Any more and you'll louse up the entire trigger mechanism.

Lube the trigger mechanism monthly.

Then you can carry on with your other "oiling" projects. OK?



Could happen to anybody working on fuel and oil drums . . . if they don't heed the warning on explosion hazards. It's in black and white on page 40 of TM 9-237 (17 Oct 58) "Welding Theory and Application."

You just never weld, cut, braze, or solder any empty container that has had flammable stuff in it until all of the fumes are taken out and the container is well vented.

So, before you use your Oxy-Acetylene Set No. 5 on any containers, use one of these methods to get rid of the fumes.

You can have 'em steamed out until all the fumes are gone. Your support has the equipment to do the steam job, including a combustible gas indicator, FSN 6665-664-4650 (Chem), to make sure all the fumes are steamed out.

Another method is to fill the container to overflowing with water and keeping it as full as you can while you work on it.

However, the latest purging poop is given in TB ORD 1047 (13 Feb 63). The new setup uses a chemical and water combination that's reliable and fast.

It may take a little longer to do a job when you purge a container of explosive vapors. But "it's better to be a little late, Private Murphy . . . than to be known as the late Private Murphy".



Dear Half-Mast,

I've been unable to find an FSN for the paint used on the Wild T2 theodolite and accessories. We need this paint for spot painting of the battery boxes. Is it permissable to paint them another color?

CWO A. C.



Dear Mr. A. C.,

No special paint has been set up as yet for use on your Wild T2 theodolites and their accessories. Most outfits have been using a lusterless or semi-gloss pea green enamel that closely matches the original color. If the battery box is all that is in question, you can paint it a lusterless OD.

Here's what you'll need: Battery box only—Enamel, lusterless, OD, FSN 8010-297-0586 (color X24087). All painted components (including battery box)—Enamel, lusterless, pea green, FSN 8010-840-7371 (color 34258), or Enamel, semi-gloss, pea green, FSN 8010-899-8875 (color 24272).

Hall-Mass



NO "Q'S" FOR WHEELS

AS YOU WERE...

"Q" services on tactical wheeled vehicles are no longer needed. You now pull semi-annuals in place of the quarterly. That's the word that has been teletyped world-wide to all major commands by DA message 334239 (10 Apr 63). The details will be passed down telling you that only semi-annual preventive maintenance services will be pulled. The services will be done every 3,000 miles or 6 months—whichever comes first—and you're to use the "Q" PM procedures in the vehicle's TM as a guide for the semi-annual.

REMEMBER

The procedure for towing a 2½-ton G749-series hydramatic truck rearward is in Change 5 to TM 9-8024. To be specific, the Change says when towing the GMC rearward with all wheels on the ground, put the transfer lever in DOWN NEUTRAL position and shift lever in the R (reverse) part of the slot. Do this even for short distances, like when you're just backing a dead truck into a shop or stall for repairs.

Chopper pilots, hold it! Don't blow your APH-5 helmet. Your chemical support's got the word . . . for the time being you can hang on to your E75 helicopter mask. An improved version of the helicopter mask is being standardized (as the M24 aircraft mask) so forget about swapping your E75 for an M17 field mask, like you may've heard before.

SANDS OFF

It's been said before—but it bears repeating. Don't, like never, sand your rifle stocks. To begin with, there's no authority for it—which means you're wide open for a creaming—and second, the operation calls for higher echelon knowhow and material. So, hands off . . . publeeze.

FOR THE RECORDS

AR 345-215 (Nov 62) "Records Management TOE Units of Active Army and Army Reserve" gives the latest info on records . . . from how to keep'em, to when and which ones to dump. TM 38-750 maintenance records are discussed on pages 39-40. And supply records are covered on page 37.

Would You Stake Your Life on the Condition of Your Equipment?

